2000-06 STEERING Electrical Power Steering (EPS) - Insight

2000-06 STEERING

Electrical Power Steering (EPS) - Insight

SPECIAL TOOLS

Ref. No.	Tool Number	Description	Qty
1	07MAC-SL0A202	Ball Joint Remover, 28 mm	1



G03682261

Fig. 1: Identifying Special Tools
Courtesy of AMERICAN HONDA MOTOR CO., INC.

COMPONENT LOCATION INDEX

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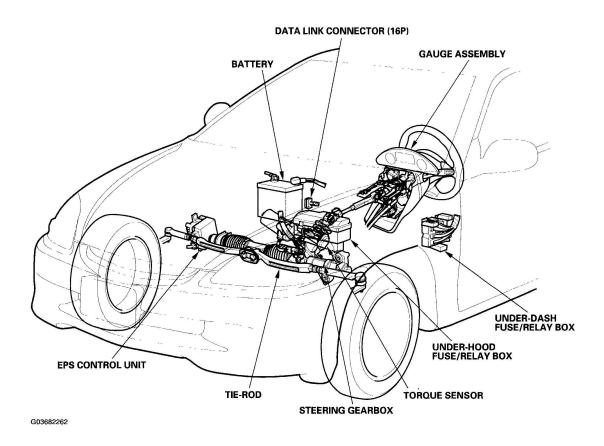


Fig. 2: Locating Electrical Power Steering Components Courtesy of AMERICAN HONDA MOTOR CO., INC.

GENERAL TROUBLESHOOTING INFORMATION

EPS INDICATOR

Under normal conditions, the EPS indicator comes on when the ignition switch is turned to the ON (II) position, then goes off after the engine is started. This indicates that the bulb and its circuit are operating correctly. If there is any trouble in the system after the engine is started, the EPS indicator will stay on, and the power assist is turned off.

When EPS indicator light comes on, the control unit memorizes the DTC. In this case, the control unit will not activate the EPS system after the engine starts again, but it keeps the EPS indicator on.

When DTC 11, 15, 16, 17, 18 or 67 is stored in the control unit, the EPS indicator

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will stay on until the DTC is erased. When a problem is detected and the EPS indicator comes on, there are cases when the indicator stays on until the ignition switch is turned OFF, and cases when the indicator goes off automatically when the system returns to normal. Even though the system is operating normally, the EPS indicator will come on under the following conditions:

- When the vehicle is barely moving, 1 mph (1 km/h) or stopped, and the engine speed is 2,000 RPM or higher for above 6 minutes.
- When the engine speed is 280 RPM or less, and the vehicle is traveling at a speed of 6.2 mph (10 km/h) or more for 3 seconds.

To determine the actual cause of the problem, question the customer about the conditions during which the problem occurred, taking the above conditions into consideration.

DIAGNOSTIC TROUBLE CODE (DTC)

- If the CPU cannot be activated, or it fails, the EPS indicator comes on, but the DTC is not memorized.
- The memory can hold a large number of DTCs. However, when the same DTC is detected more than once, the most recent DTC is written over the prior DTC; therefore only one occurrence is memorized.
- The DTCs are indicated repeatedly until the ignition switch is turned OFF.
- If the DTC is not memorized, the EPS indicator will stay on.
- The DTCs are memorized in the EEPROM (nonvolatile memory) therefore the memorized DTCs cannot be erased by disconnecting the battery. Perform the specified procedures to clear DTCs.

SELF-DIAGNOSIS

Self-diagnosis can be classified into two categories:

- Initial diagnosis: Performed right after the engine starts and until the EPS indicator goes off.
- Regular diagnosis: Performed right after the initial diagnosis until the ignition switch is turned OFF.

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The EPS control unit performs the following functions when a problem is detected by self-diagnosis:

- 1. Turns on the EPS indicator.
- 2. Memorizes the DTC.
- 3. Stops power assist and manual steering operation begins.

NOTE:

- When DTC 23 (a problem with the circuit for engine speed signal) is detected, the power assist will return to normal when the vehicle speed is 1 mph (1 km/h) or above.
- For DTCs 22, 23, 46, 47, 50, 64, 66 or 68 the EPS indicator goes off automatically when the system returns to normal. For all other codes, the EPS indicator goes off when the system is OK after the ignition switch is turned from OFF to ON (II).

RESTRICTION ON POWER ASSIST OPERATION

Repeated extreme steering force, such as turning the steering wheel continuously back-and-forth with the vehicle stopped, causes an increase of power consumption in the EPS motor. The increase of electric current causes the motor to heat up. Because this heat adversely affects the system, the control unit monitors the electric current of the motor.

When the control unit detects heat build-up in the motor, it reduces the electric current to the motor gradually to protect the system, and it restricts the power assist operation. The EPS indicator does not come on during this function.

When steering torque is not applied to the steering wheel, or when the ignition is turned off, the control unit will restore the power assist gradually until it's fully restored (after approximately 14 minutes maximum).

HOW TO TROUBLESHOOT DTCS

The troubleshooting flowchart procedures assume that the cause of the problem is still present and the EPS indicator is still on. Following the flowchart when the EPS

2000-06 STEERING Electrical Power Steering (EPS) - Insight

indicator does not come on can result in incorrect diagnosis.

The connector illustrations show the female terminal connectors with a single outline and the male terminal connectors with a double outline.

- 1. Question the customer about the conditions when the problem occurred, and try to reproduce the same conditions for troubleshooting. Find out when the EPS indicator came on, such as while turning, after turning, when the vehicle was at a certain speed, on start up, etc.
- 2. When the EPS indicator does not come on during the test-drive, but troubleshooting is done based on the DTC, check for loose connectors, poor terminal contact, etc., before you start troubleshooting.
- 3. After troubleshooting, clear the DTC and test-drive the vehicle. Be sure the EPS indicator does not come on.

HOW TO RETRIEVE DTCS

HDS (Honda Diagnostic System) Method

1. With the ignition switch OFF, connect the HDS to the 16P data link connector (DLC) (A).

NOTE: The 16P data link connector (DLC) is located under the dash on the passenger's side for '2000 model, and on the driver's side for '2001-2006 models.

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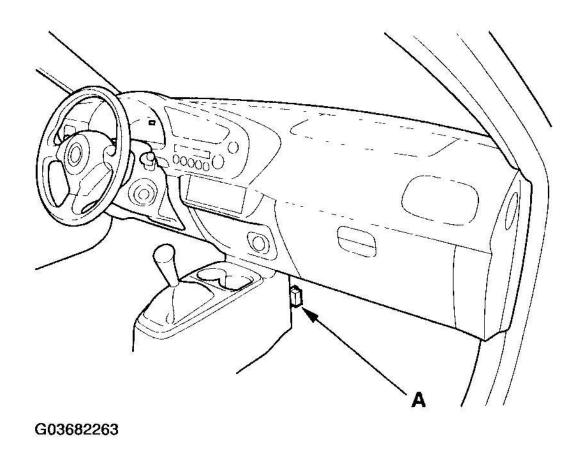


Fig. 3: Locating 16P Data Link Connector (DLC)
Courtesy of AMERICAN HONDA MOTOR CO., INC.

2. Turn the ignition ON (II), and follow the prompts on the HDS to display the DTC(s) on the screen. After determining the DTC, refer to the **DTC TROUBLESHOOTING**.

NOTE: See the HDS Help menu for specific instructions

Service Check Signal Circuit Method

1. With the ignition switch OFF, connect the HDS to the 16P data link connector (DLC) (A).

NOTE: The 16P data link connector (DLC) is located under the

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dash on the passenger's side for '2000 model, and on the driver's side for '2001-2006 models.

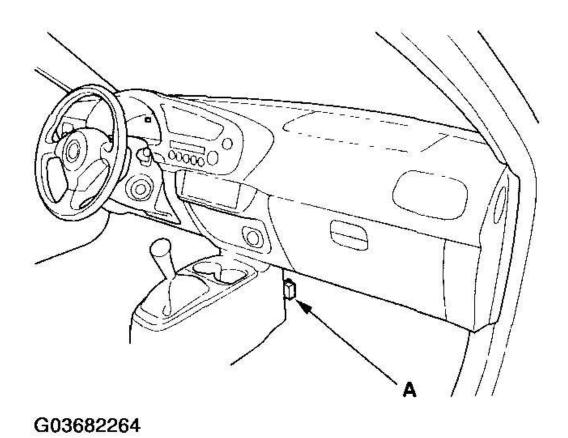


Fig. 4: Locating 16P Data Link Connector (DLC)
Courtesy of AMERICAN HONDA MOTOR CO., INC.

- 2. Short the SCS circuit to body ground using the HDS.
- 3. Turn the ignition switch ON (II).
- 4. The blinking frequency indicates the DTC. DTCs are indicated by a series of long and short blinks. Add the long and short blinks together to determine the DTC. After determining the DTC, refer to the **DTC TROUBLESHOOTING**.

The system will not indicate the DTC unless these conditions are met:

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- Set the front wheels in the straight ahead driving position.
- The ignition switch is turned ON (II).
- The engine is stopped.
- The SCS circuit is shorted to body ground before the ignition switch is turned ON (II).

Example of DTC 23

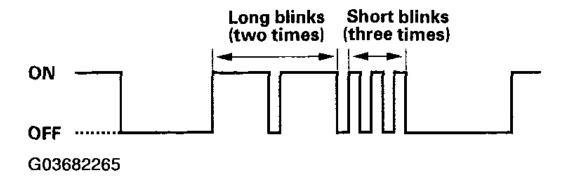


Fig. 5: Identifying DTC Blinking Display Courtesy of AMERICAN HONDA MOTOR CO., INC.

- 5. Turn the ignition switch OFF.
- 6. Disconnect the HDS from the DLC.

HOW TO CLEAR DTCS

HDS (Honda Diagnostic System) Method

1. With the ignition switch OFF, connect the HDS to the 16P data link connector (DLC) (A).

NOTE: The 16P data link connector (DLC) is located under the dash on the passenger's side for '2000 model, and on the driver's side for '2001-2006 models.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

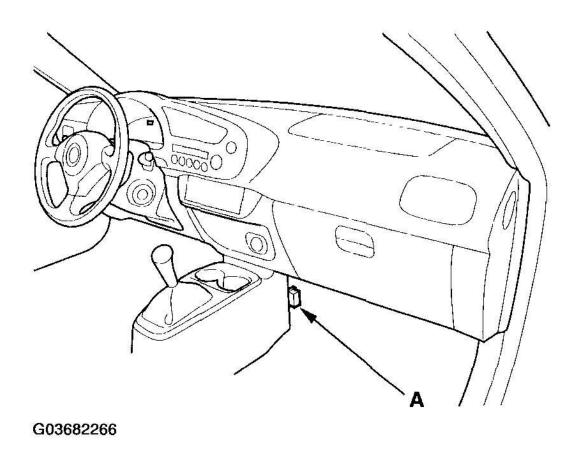


Fig. 6: Locating 16P Data Link Connector (DLC)
Courtesy of AMERICAN HONDA MOTOR CO., INC.

2. Turn the ignition switch ON (II), and clear the DTC(s) by following the screen prompts on the HDS.

NOTE: See the HDS Help menu for specific instructions.

Service Check Signal Circuit Method

NOTE: Use this procedure when the HDS software does not match the year/model vehicle you are working on.

1. With the ignition switch OFF, connect the HDS to the 16P data link connector (DLC) (A).

2000-06 STEERING Electrical Power Steering (EPS) - Insight

NOTE: The 16P data link connector (DLC) is located under the dash on the passenger's side for '2000 model, and on the driver's side for '2001-2006 models.

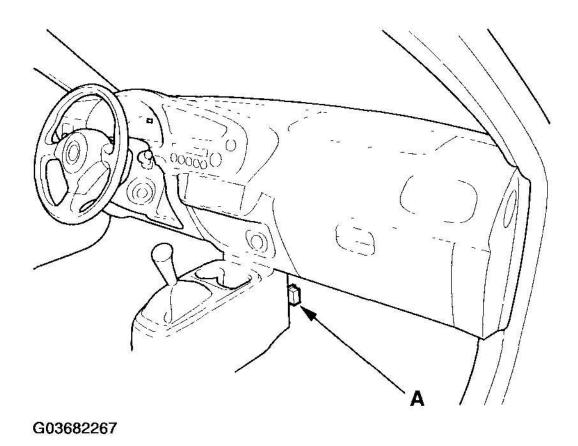


Fig. 7: Locating 16P Data Link Connector (DLC)
Courtesy of AMERICAN HONDA MOTOR CO., INC.

- 2. With the vehicle on the ground, set the front wheels in the straight ahead driving position.
- 3. Short the SCS circuit to body ground using the HDS.
- 4. Turn the ignition switch ON (II). The EPS indicator comes on for about 6 seconds. Within 4 seconds of turning the switch ON, while the EPS indicator is on, turn the steering wheel 45 degrees to the left from the straight ahead driving position, and hold the steering wheel in that position until the EPS

2000-06 STEERING Electrical Power Steering (EPS) - Insight

indicator goes off.

- 5. Within 4 seconds after the EPS indicator goes off, return the steering wheel to the straight ahead driving position and release the steering wheel. The EPS indicator comes on again 4 seconds after releasing the steering wheel.
- 6. Within 4 seconds after the EPS indicator comes on, turn the steering wheel 45 degrees to the left again and hold it in that position.

The EPS indicator goes off after 4 seconds.

7. Within 4 seconds after the EPS indicator goes off, return the steering wheel to the straight ahead driving position again and release the steering wheel. The EPS indicator blinks twice 4 seconds after releasing the steering wheel, indicating that the DTC was erased.

NOTE: If the EPS indicator does not blink twice, an error was made in the procedure and the DTC was not erased. Turn the ignition switch OFF, and repeat the operation from step 3.

- 8. Turn the ignition switch OFF after the EPS indicator blinks twice.
- 9. Disconnect the HDS from the DLC.
- 10. Check for the DTC again to be sure that it was erased.

DTC TROUBLESHOOTING INDEX

TROUBLESHOOTING CHART

DTC	Detection Item	Note
11	A problem with voltage	(see DTC 11: TORQUE
	for torque sensor VT3	SENSOR VT3; DTC 15:
		TORQUE SENSOR VT6;
		DTC 16: TORQUE
		SENSOR VT3 AND VT6)
15	A problem with voltage	(see DTC 11: TORQUE
	for torque sensor VT6	SENSOR VT3; DTC 15:
	_	TORQUE SENSOR VT6;

2000-06 STEERING Electrical Power Steering (EPS) - Insight

1		,
		DTC 16: TORQUE
		SENSOR VT3 AND VT6)
16	A problem with average	(see DTC 11: TORQUE
	of voltage for torque	SENSOR VT3; DTC 15:
	sensor VT3 and VT6	TORQUE SENSOR VT6;
		DTC 16: TORQUE
		SENSOR VT3 AND VT6)
17	A problem with the	(see DTC 17: TORQUE
	voltage for torque sensor	SENSOR VCC1; DTC 18:
	12 V power source Vcc1	TORQUE SENSOR
		<u>VCC2</u>)
18	A problem with the	(see DTC 17: TORQUE
	voltage for torque sensor	SENSOR VCC1; DTC 18:
	5 V power source Vcc2	TORQUE SENSOR
		<u>VCC2</u>)
22	A problem with the	(see DTC 22: VEHICLE
	average vehicle speed and	SPEED SENSOR
	engine speed	SIGNAL; DTC 23:
		ENGINE SPEED
		SIGNAL)
	Excessive change of the	(see DTC 22: VEHICLE
	vehicle speed sensor	SPEED SENSOR
	(VSS) signal	SIGNAL; DTC 23:
		ENGINE SPEED
		SIGNAL)
23	A problem with the	(see DTC 22: VEHICLE
	engine speed signal	SPEED SENSOR
	circuit	SIGNAL; DTC 23:
		ENGINE SPEED
		SIGNAL)
37	A problem with the	(see DTC 37: EPS
	circuit for input motor	CONTROL UNIT
	voltage in the EPS control	INTERNAL CIRCUIT
	unit	(INPUT CIRCUIT FOR
		÷ = = = = = = = = = = = = = = = = = = =

2000-06 STEERING Electrical Power Steering (EPS) - Insight

		MOTOR VOLTAGE))
41	A problem with the motor	(see DTC 37: EPS
	voltage	CONTROL UNIT
		INTERNAL CIRCUIT
		(INPUT CIRCUIT FOR
		MOTOR VOLTAGE))
42	A problem with the motor	(see DTC 42, 45: MOTOR
	driven current	DRIVEN CURRENT)
43	A problem with the motor	(see DTC 43: MOTOR
	driven current	DRIVEN CURRENT IS
		EXCESSIVELY HIGH)
45	A problem with the motor	(see DTC 42, 45: MOTOR
	driven current	DRIVEN CURRENT)
46	A problem with the	(see DTC 46,47: POWER
	power relay (relay stuck	RELAY STUCK ON OR
	ON or stuck OFF)	STUCK OFF)
47	A problem with the	(see DTC 46,47: POWER
	power relay	RELAY STUCK ON OR
		STUCK OFF)
50	A problem with the CPU	(see DTC 50: EPS
	or Microcomputer in the	CONTROL UNIT
	EPS control unit	INTERNAL CIRCUIT
		(CPU OR
		MICROCOMPUTER)
62	Fail-safe relay stuck ON	(see <u>DTC 62: EPS</u>
		CONTROL UNIT
		INTERNAL CIRCUIT
		(FAIL-SAFE RELAY
		STUCK ON))
64	Low battery voltage	(see DTC 64: BATTERY
		VOLTAGE IS
		EXCESSIVELY LOW
		(FAIL-SAFE RELAY
		CONTACT FAILURE

2000-06 STEERING Electrical Power Steering (EPS) - Insight

		AND MOTOR VOLTAGE FALL OFF)
	Fail-safe relay contact	(see DTC 64: BATTERY
	failure	VOLTAGE IS
		EXCESSIVELY LOW
		(FAIL-SAFE RELAY
		CONTACT FAILURE
		AND MOTOR VOLTAGE
		FALL OFF))
66	A problem with the motor	(see DTC 66: MOTOR
	driven voltage	DRIVEN VOLTAGE ;
		DTC 68: EPS CONTROL
		UNIT INTERNAL
		<u>CIRCUIT</u>)
67	A problem with the	(see DTC 67: TORQUE
	torque sensor I/F circuit	SENSOR I/F CIRCUIT)
68	A problem with the	(see DTC 66: MOTOR
	interlock circuit	DRIVEN VOLTAGE;
		DTC 68: EPS CONTROL
		UNIT INTERNAL
		<u>CIRCUIT</u>)

SYMPTOM TROUBLESHOOTING INDEX

SYMPTOM TROUBLESHOOTING CHART

Symptom	Diagnostic procedure	Also check for
EPS indicator does not	EPS Indicator Circuit	
come on	Troubleshooting (see <u>DTC</u>	
	67: TORQUE SENSOR	
	<u>I/F CIRCUIT</u>)	
EPS indicator does not go	EPS Indicator Circuit	
off, and no DTCs are	Troubleshooting (see <u>DTC</u>	
stored	67: TORQUE SENSOR	
	<u>I/F CIRCUIT</u>)	
EPS indicator is not on,		

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no DTCs are stored, but there is no power assist

- 1. Check the motor wires between the EPS control unit and the motor for a short to ground. Repair as needed.
- 2. If the motor wires are OK, replace the steering gearbox (short in the motor).

SYSTEM DESCRIPTION

EPS CONTROL UNIT INPUTS AND OUTPUTS FOR CONNECTOR A (4P)

EPS CONTROL UNIT CONNECTOR A (4P)



Wire side of female terminals

Terminal Wire color		Terminal sign	Terminal sign Description	Measurement		
number		(Terminal name)		Terminals	Conditions Ignition switch ON (II)	Voltage
1	GRN	M— (Motor minus)	Drives the actuator motor	1-GND		
2	WHT	+B (Plus battery)	Power source for the actuator motor	2-GND	Every time	Battery voltage
3	RED	M+ (Motor plus)	Drives the actuator motor	3-GND		
4	BLK	PG (Power ground)	Ground for the actuator motor	4-GND		

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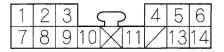
Fig. 8: Identifying EPS Control Unit Inputs And Outputs For Connector A (4P)

Courtesy of AMERICAN HONDA MOTOR CO., INC.

EPS CONTROL UNIT INPUTS AND OUTPUTS FOR CONNECTOR B (14P)

2000-06 STEERING Electrical Power Steering (EPS) - Insight

EPS CONTROL UNIT CONNECTOR B (14P)



Wire side of female terminals

Terminal	Wire color	Terminal sign	n Description Measurement		Measurement	
number		(Terminal name)	•	Terminals	Conditions Ignition switch ON (II)	Voltage
1	WHT	Vcc1	Power source for torque	1-GND	Start the engine	Battery voltage
		(Voltage common 1)	sensor		Ignition switch OFF	0 V
2	YEL	Vcc2	Drives the torque sensor	2-GND	Start the engine	About 5 V
		(Voltage common 2)			Ignition switch OFF	0 V
3	BRN	SCS	Detects service check			
		(Service check signal)	connector signal			
4	BLU/WHT	VSP	Detects vehicle speed signal	4-GND	Raise the vehicle off the	Alternating
		(Vehicle speed pulse)	from the vehicle speed		ground and spin the front	voltage about
		, , ,	sensor (VSS) (4 pulse/rev)		wheel	0-5-0-5 V
5	LT BLU	DIAG-H	Communicates with HDS			
		(Diagnosis-H)				
6	YEL	IG1	Power source for activating	6-GND	Ignition switch ON (II)	Battery voltage
		(Ignition 1)	the system		Ignition switch OFF	0 V
7	GRY/BLU	SG	Ground for the sealed line	7-GND		
		(Sealed ground)	L			
8	RED	VT6	Detects torque sensor	8-GND	Start the engine and turn	About
		(Voltage torque 6)	signal		the steering wheel	3.5-1.5 V
9	BRN	T/S GND	Ground for the torque			· · · · · · · · · · · · · · · · · · ·
		(Torque sensor ground)	sensor			
10	BLU	VT3	Detects torque sensor	10-GND	Start the engine and turn	About
		(Voltage torque 3)	signal		the steering wheel	3.5-1.5 V
11	PNK/BLU	RT+	Drives the power relay	11-GND	Start the engine	Battery voltage
		(Relay trigger plus)	(power relay is turned OFF		Ignition switch OFF	0 V
			when problem occurs)			
13	YEL/RED	WLP	Drives the EPS indicator	13-GND	EPS ON	0 V
		(Warning lamp)	light		indicator OFF	Battery voltage
14	BLU	NEP	Detect the engine pulse	14-GND	Start the engine, and let it	About 6 V
		(Engine pulse)			idle	

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Fig. 9: Identifying EPS Control Unit Inputs And Outputs For Connector B (14P)

Courtesy of AMERICAN HONDA MOTOR CO., INC.

CIRCUIT DIAGRAM

2000-06 STEERING Electrical Power Steering (EPS) - Insight

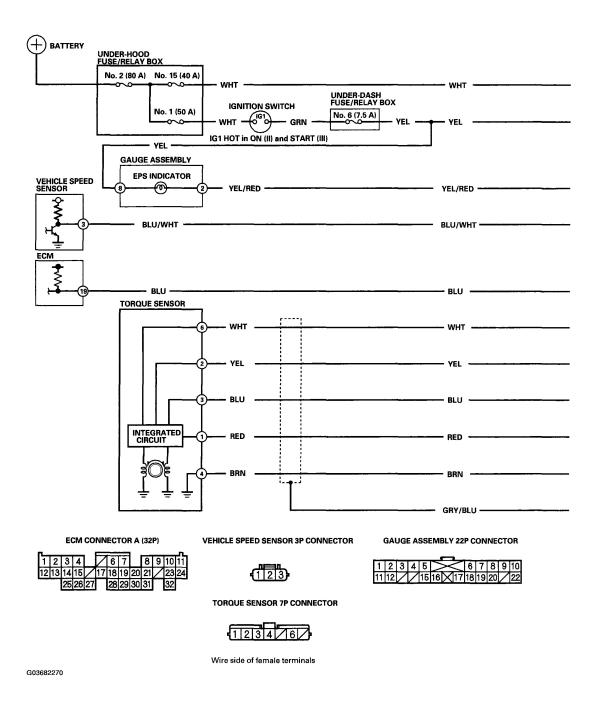


Fig. 10: Identifying EPS Components Circuit Diagram (1 Of 2) Courtesy of AMERICAN HONDA MOTOR CO., INC.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

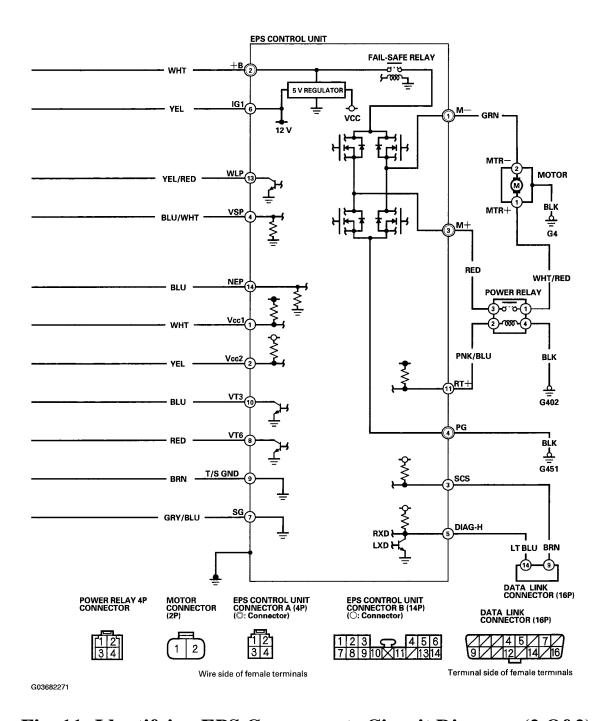


Fig. 11: Identifying EPS Components Circuit Diagram (2 Of 2) Courtesy of AMERICAN HONDA MOTOR CO., INC.

DTC TROUBLESHOOTING

DTC INDEX

2000-06 STEERING Electrical Power Steering (EPS) - Insight

DTC	Description	
DTC 11	Torque Sensor VT3	
DTC 15	Torque Sensor VT6	
DTC 16	Torque Sensor VT3 and VT6	
DTC 17	Torque Sensor Vcc1	
DTC 18	Torque Sensor Vcc2	
DTC 22	Vehicle Speed Sensor Signal	
DTC 23	Engine Speed Signal	
DTC 37	EPS Control Unit Internal Circuit (Input	
	Circuit For Motor Voltage)	
DTC 41	Voltage For Motor	
DTC 42, 45	Motor Driven Current	
DTC 43	Motor Driven Current is Excessively	
	High	
DTC 46,47	Power Relay Stuck ON or Stuck OFF	
DTC 50	EPS Control Unit Internal Circuit (CPU	
	or Microcomputer)	
DTC 62	EPS Control Unit Internal Circuit (Fail-	
	safe Relay Stuck ON)	
DTC 64	Battery Voltage is Excessively Low	
	(Fail-safe Relay Contact Failure and	
	Motor Voltage Fall Off)	
DTC 66	Motor Driven Voltage	
DTC 67	Torque Sensor I/F Circuit	
DTC 68	EPS Control Unit Internal Circuit	

DTC 11: TORQUE SENSOR VT3; DTC 15: TORQUE SENSOR VT6; DTC 16: TORQUE SENSOR VT3 AND VT6

- 1. Clear the DTC.
- 2. Start the engine.
- 3. Wait at least 10 seconds.

Does the EPS indicator come on?

2000-06 STEERING Electrical Power Steering (EPS) - Insight

YES -Go to step 4.

NO -Check for loose terminals or poor connections. If the connections are good, the system is OK at this time.

4. Stop the engine, and verify the DTC.

Is DTC 11, DTC15 or DTC 16 indicated?

YES -Go to step 5.

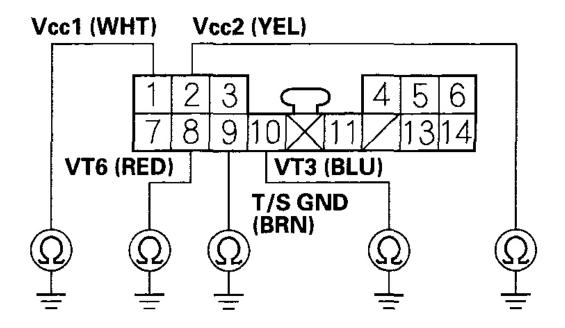
NO -Do the appropriate troubleshooting for the code indicated.

- 5. Make sure the ignition switch is OFF, then disconnect the EPS control unit connector B (14P) and the torque sensor 7P connector.
- 6. Check for continuity between the appropriate EPS control unit connector B (14P) terminal and body ground (see table).

TERMINAL SPECIFICATION

Terminal name	EPS control unit connector B terminal No.
Vcc1	1
Vcc2	2
VT3	10
VT6	8
T/S GND	9

EPS CONTROL UNIT CONNECTOR B (14P)



Wire side of female terminals

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Fig. 12: Identifying EPS Control Unit Connector Terminal Courtesy of AMERICAN HONDA MOTOR CO., INC.

Is there continuity?

YES -Repair short to body ground in the appropriate sensor circuit between the torque sensor and EPS control unit.

NO -Go to step 7.

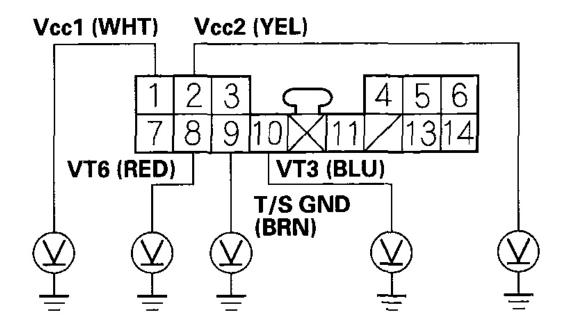
- 7. Turn the ignition switch ON (II).
- 8. Measure the voltage between the appropriate EPS control unit connector B (14P) terminal and body ground (see table).

TERMINAL SPECIFICATION

2000-06 STEERING Electrical Power Steering (EPS) - Insight

Terminal name	EPS control unit connector B terminal No.
Vcc1	1
Vcc2	2
VT3	10
VT6	8
T/S GND	9

EPS CONTROL UNIT CONNECTOR B (14P)



Wire side of female terminals

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Fig. 13: Measuring Voltage Between Appropriate EPS Control Unit Connector B
Courtesy of AMERICAN HONDA MOTOR CO., INC.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

Is there battery voltage?

YES -Repair short to power in the (+) circuit wire between the EPS control unit and torque sensor.

NO -Go to step 9.

- 9. Turn the ignition switch OFF.
- 10. Check for continuity between the appropriate EPS control unit connector B (14P) terminal and the torque sensor 7P connector terminal (see table).

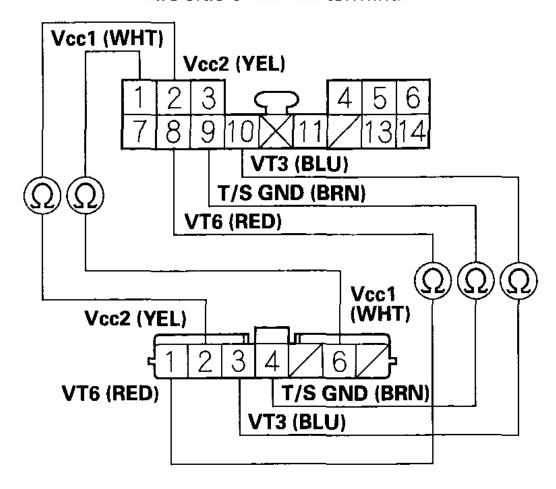
TERMINAL SPECIFICATION

Terminal name	Torque Sensor terminal No.	EPS control unit connector B terminal No.
Vcc1	6	1
Vcc2	2	2
VT3	3	10
VT6	1	8
T/S GND	4	9

2000-06 STEERING Electrical Power Steering (EPS) - Insight

EPS CONTROL UNIT CONNECTOR B (14P)

Wire side of female terminals



TORQUE SENSOR 7P CONNECTOR

Wire side of female terminals

G03682274

Fig. 14: Identifying EPS Control Unit Connector Terminal Courtesy of AMERICAN HONDA MOTOR CO., INC.

Is there continuity?

YES -Go to step 10.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

- **NO** -Repair open in the appropriate torque sensor wire circuit between the EPS control unit and the torque sensor.
- 11. Check for loose terminals or poor connections. If the connections are good, substitute a known-good EPS control unit, and connect the all disconnected connectors.
- 12. Start the engine.

Does the EPS indicator come on?

YES -Go to step 13.

NO -Check for poor connections or loose terminals at the EPS control unit. If necessary, replace the EPS control unit and retest.

13. Stop the engine, and verify the DTC.

Is DTC11, DTC15 or DTC16 indicated?

YES -Check for poor connections or loose terminals at the torque sensor. If necessary, substitute a known-good steering gearbox and recheck.

NO -Do the appropriate troubleshooting for the code indicated.

DTC 17: TORQUE SENSOR VCC1; DTC 18: TORQUE SENSOR VCC2

- 1. Clear the DTC.
- 2. Start the engine.
- 3. Wait at least 10 seconds.

Does the EPS indicator come on?

YES -Go to step 4.

NO -Check for loose terminals or poor connections. If the connections are good, the system is OK at this time.

4. Stop the engine, and verify the DTC.

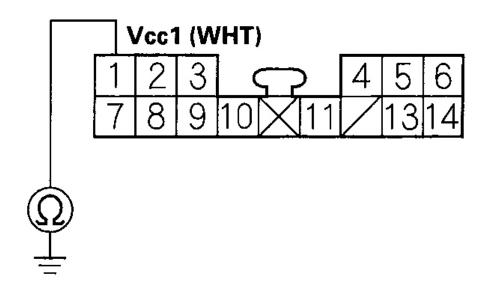
Is DTC17 or DTC18 indicated?

YES -Go to step 5.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

- **NO** -Do the appropriate troubleshooting for the code indicated.
- 5. Make sure the ignition switch is OFF, then disconnect the EPS control unit connector B (14P) and torque sensor 7P connector.
- 6. Check for continuity between the EPS control unit connector B (14P) terminal No. 1 and body ground.

EPS CONTROL UNIT CONNECTOR B (14P)



Wire side of female terminals

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Fig. 15: Identifying EPS Control Unit Connector Courtesy of AMERICAN HONDA MOTOR CO., INC.

Is there continuity?

YES -Repair short to body ground in the wire between the torque sensor and EPS control unit.

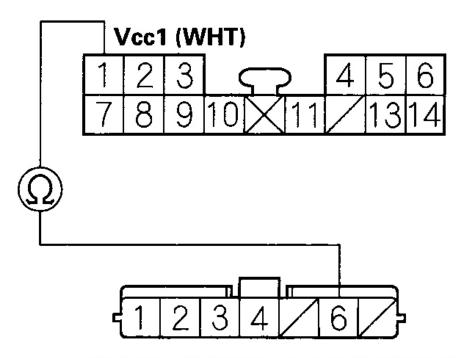
2000-06 STEERING Electrical Power Steering (EPS) - Insight

NO -Go to step 7.

7. Check for continuity between the EPS control unit connector B (14P) terminal No. 1 and the torque sensor 7P connector terminal No. 6.

EPS CONTROL UNIT CONNECTOR B (14P)

Wire side of female terminals



TORQUE SENSOR 7P CONNECTOR
Wire side of female terminals

G03682276

Fig. 16: Identifying EPS Control Unit Connector Terminal Courtesy of AMERICAN HONDA MOTOR CO., INC.

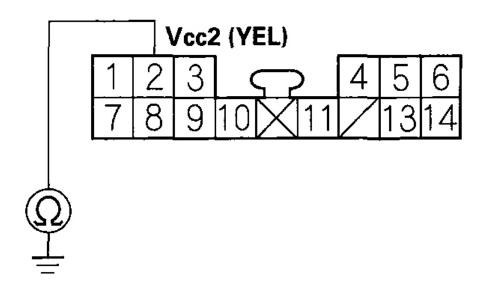
Is there continuity?

YES -Go to step 8.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

- **NO** -Repair open in the wire between the torque sensor and EPS control unit.
- 8. Check for continuity between the EPS control unit connector B (14P) terminal No. 2 and body ground.

EPS CONTROL UNIT CONNECTOR B (14P)



Wire side of female terminals

Fig. 17: Checking Continuity Between EPS Control Unit Connector (14P)

Terminal

Courtesy of AMERICAN HONDA MOTOR CO., INC.

Is there continuity?

YES -Repair short to body ground in the wire between the torque sensor and EPS control unit.

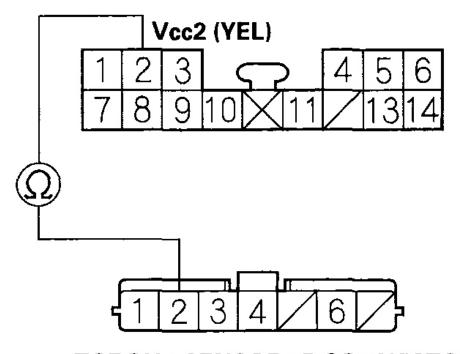
2000-06 STEERING Electrical Power Steering (EPS) - Insight

NO -Go to step 9.

9. Check for continuity between the EPS control unit connector B (14P) terminal No. 2 and the torque sensor 7P connector terminal No. 2.

EPS CONTROL UNIT CONNECTOR B (14P)

Wire side of female terminals



TORQUE SENSOR 7P CONNECTOR
Wire side of female terminals

G03682278

Fig. 18: Checking Continuity Between EPS Control Unit Connector Terminal Courtesy of AMERICAN HONDA MOTOR CO., INC.

Is there continuity?

YES -Go to step 10.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

- **NO** -Repair open in the wire between the torque sensor and EPS control unit.
- 10. Check for loose terminals or poor connections. If the connections are good, substitute a known-good EPS control unit, and connect the all disconnected connectors.
- 11. Start the engine.

Does the EPS indicator come on?

YES -Go to step 12.

NO -Check for poor connections or loose terminals at the EPS control unit. If necessary, replace the EPS control unit and retest.

12. Stop the engine, and verify the DTC.

Is DTC17 or DTC18 indicated?

YES -Check for poor connections or loose terminals at the torque sensor. If necessary, substitute a known-good steering gearbox and recheck.

NO -Do the appropriate troubleshooting for the code indicated.

DTC 22: VEHICLE SPEED SENSOR SIGNAL; DTC 23: ENGINE SPEED SIGNAL

NOTE:

- If the MIL indicator is ON, troubleshoot the PGM-FI system first.
- When the engine is running at 2,000 RPM or above and the vehicle speed is 1 mph (1 km/h) or below for 6 minutes the EPS indicator comes on.
- When the vehicle speed is 6.2 mph (10 km/h) or more and the engine is running at 280 RPM or below for 3 seconds, the EPS indicator comes on.
- 1. Start the engine and check the tachometer.

Is the tachometer working correctly?

2000-06 STEERING Electrical Power Steering (EPS) - Insight

YES -Go to step 2.

NO -Go to step 9.

2. Test-drive the vehicle above 9.3 mph (15 km/h).

Is the speedometer working correctly?

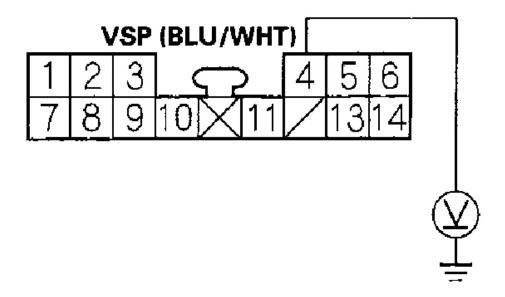
YES -Go to step 3.

NO -Do the speedometer system troubleshooting (see <u>VEHICLE SPEED</u> <u>SIGNAL CIRCUIT TROUBLESHOOTING</u>).

- 3. Block the rear wheels and raise the vehicle, and support it with safety stands in the proper locations (see **SAFETY STANDS**).
- 4. Turn the ignition switch ON (II).
- 5. Block the right front wheel, and slowly rotate the left front wheel, and measure the voltage between the EPS control unit connector B (14P) terminal No. 4 and body ground.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

EPS CONTROL UNIT CONNECTOR B (14P)



Wire side of female terminals G03682279

Fig. 19: Measuring Voltage Between EPS Control Unit Connector B (14P)

Terminal No. 4 And Body Ground

Courtesy of AMERICAN HONDA MOTOR CO., INC.

Does the voltage pulse 0 V and 5 V?

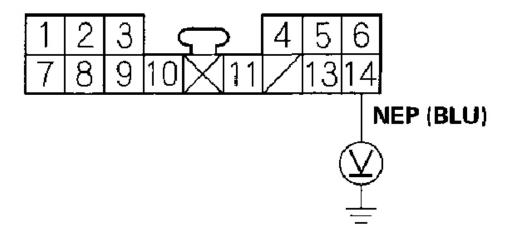
YES -Go to step 6.

- **NO** -Repair open in the wire between the EPS control unit and VSS. If the wire is OK, check for a loose or poor connection at the EPS control unit. If necessary, substitute a known-good EPS control unit and recheck.
- 6. Turn the ignition switch OFF, and disconnect the EPS control unit connector B (14P).

2000-06 STEERING Electrical Power Steering (EPS) - Insight

- 7. Start the engine, and let it idle.
- 8. Measure the voltage between the EPS control unit connector B (14P) terminal No.14 and body ground.

EPS CONTROL UNIT CONNECTOR B (14P)



Wire side of female terminals
G03682280

Fig. 20: Measuring Voltage Between EPS Control Unit Connector Terminal Courtesy of AMERICAN HONDA MOTOR CO., INC.

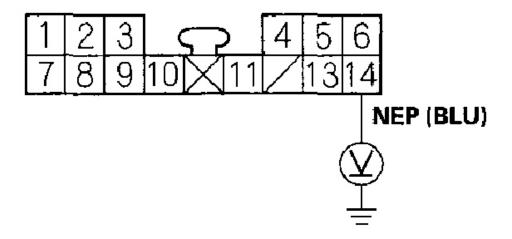
Is there about 6 V at idle?

YES -Check for poor connections or loose terminals at the EPS control unit. If necessary, substitute a known-good EPS control unit and recheck. **NO** -Repair open in the wire between the EPS control unit and the ECM.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

- 9. Turn the ignition switch OFF, and disconnect the EPS control unit connector B (14P).
- 10. Start the engine, and let it idle.
- 11. Measure the voltage between the EPS control unit connector B (14P) terminal IMo.14 and body ground.

EPS CONTROL UNIT CONNECTOR B (14P)



Wire side of female terminals G03682281

Fig. 21: Measuring Voltage Between EPS Control Unit Connector Terminal Courtesy of AMERICAN HONDA MOTOR CO., INC.

Country of AMERICAN HONDA MOTOR CO., INC

Is there about 6 V at idle?

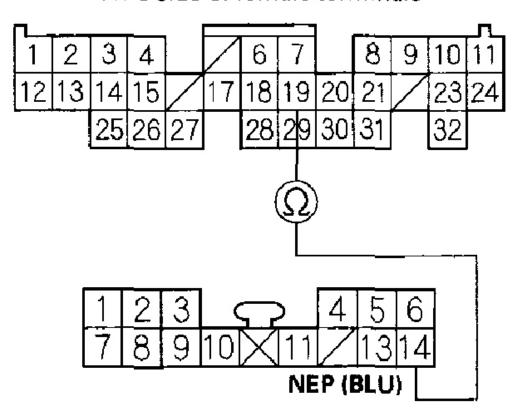
YES -Check for poor connections or loose terminals at the EPS control

2000-06 STEERING Electrical Power Steering (EPS) - Insight

unit. If necessary, substitute a known-good EPS control unit and recheck. **NO** -Go to step 12.

- 12. Turn the ignition switch OFF.
- 13. Disconnect the ECM connector A (32P).
- 14. Check for continuity between the EPS control unit connector B (14P) terminal No.14 and the ECM connector A (32P) terminal No.19.

ECM CONNECTOR A (32P) Wire side of female terminals



EPS CONTROL UNIT CONNECTOR B (14P)

Wire side of female terminals

G03682282

2000-06 STEERING Electrical Power Steering (EPS) - Insight

Fig. 22: Checking Continuity At EPS Control Unit Connector B (14P) Courtesy of AMERICAN HONDA MOTOR CO., INC.

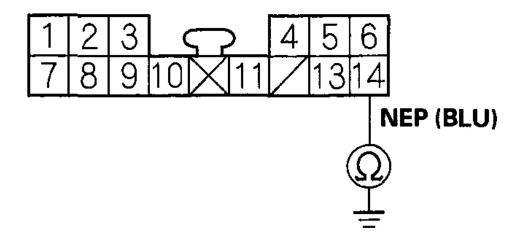
Is there continuity?

YES -Go to step 15.

NO -Repair open in the BLU wire between the EPS control unit and ECM.

- 15. Disconnect the gauge assembly 22P connector.
- 16. Check for continuity between the EPS control unit connector B (14P) terminal No.14 and body ground.

EPS CONTROL UNIT CONNECTOR B (14P)



Wire side of female terminals

G03682283

Fig. 23: Checking Continuity At EPS Control Unit Connector B (14P) Courtesy of AMERICAN HONDA MOTOR CO., INC.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

Is there continuity?

YES -Repair short to body ground in the wire between the EPS control unit, the test tachometer connector (see <u>CIRCUIT DIAGRAM</u>), the gauge assembly, and the ECM.

NO -Check for poor connections or loose terminals at the ECM. If necessary, substitute a known-good ECM and recheck.

DTC 37: EPS CONTROL UNIT INTERNAL CIRCUIT (INPUT CIRCUIT FOR MOTOR VOLTAGE)

- 1. Clear the DTC.
- 2. Start the engine.
- 3. Turn the steering wheel from lock-to-lock several times, and wait 10 seconds or more.

Does the EPS indicator come on?

YES -Go to step 4.

NO -Check for loose terminals or poor connections. If the connections are good, the system is OK at this time.

4. Stop the engine, and verify the DTC.

Is DTC 37 indicated?

YES -Check for poor connections or loose terminals at the EPS control unit. If necessary, substitute a known-good EPS control unit and recheck.

NO -Do the appropriate troubleshooting for the code indicated.

DTC 41: VOLTAGE FOR MOTOR

- 1. Clear the DTC.
- 2. Start the engine.
- 3. Turn the steering wheel from lock-to-lock several times, and wait 10 seconds or more.

Does the EPS indicator come on?

2000-06 STEERING Electrical Power Steering (EPS) - Insight

YES -Go to step 4.

NO -Check for loose terminals or poor connections. If the connections are good, the system is OK at this time.

4. Stop the engine, and verify the DTC.

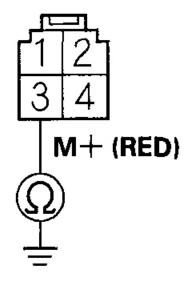
Is DTC 41 indicated?

YES -Go to step 5.

NO -Do the appropriate troubleshooting for the code indicated.

- 5. Make sure the ignition switch is OFF, then disconnect the EPS control unit connector A (4P), power relay 4P connector, and motor connector (2P).
- 6. Check for continuity between the EPS control unit connector A (4P) terminal No. 3 and body ground.

EPS CONTROL UNIT CONNECTOR A (4P)



Wire side of female terminals

G03682284

Fig. 24: Checking Continuity Between EPS Control Unit Connector Terminal And Body Ground Courtesy of AMERICAN HONDA MOTOR CO., INC.

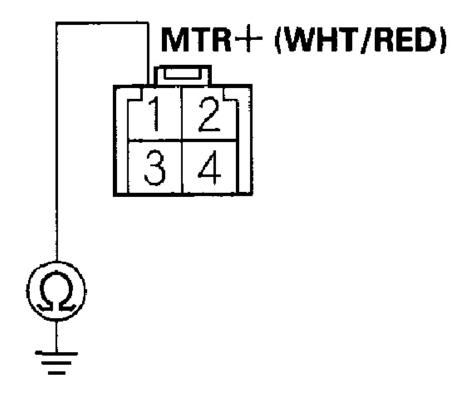
Is there continuity?

YES -Repair short to body ground in the RED wire between the EPS control unit and power relay.

NO -Go to step 7.

7. Check for continuity between the power relay 4P connector terminal No.1 and body ground.

POWER RELAY 4P CONNECTOR



Wire side of female terminals

G03682285

Fig. 25: Checking Continuity Between Power Relay 4P Connector Terminal And Body Ground Courtesy of AMERICAN HONDA MOTOR CO., INC.

Is there continuity?

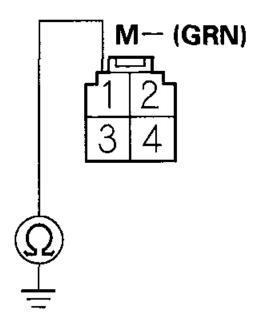
YES -Repair short to body ground in the WHT/RED wire between the motor and power relay.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

NO -Go to step 8.

8. Check for continuity between the EPS control unit connector A (4P) terminal No. 1 and body ground.

EPS CONTROL UNIT CONNECTOR A (4P)



Wire side of female terminals G03682286

Fig. 26: Checking Between EPS Control Unit Connector A (4P) Terminal No And Body Ground Courtesy of AMERICAN HONDA MOTOR CO., INC.

Is there continuity?

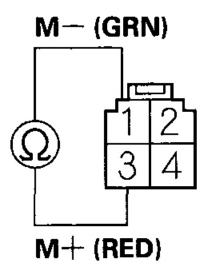
YES -Repair short to body ground in the GRN wire between the EPS control unit and motor.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

NO -Go to step 9.

9. Check for continuity between the EPS control unit connector A (4P) terminal No. 1 and No. 3.

EPS CONTROL UNIT CONNECTOR A (4P)



Wire side of female terminals G03682287

Fig. 27: Checking Continuity Between EPS Control Unit Connector (4P)

Terminal

Courtesy of AMERICAN HONDA MOTOR CO., INC.

Is there continuity?

YES -Repair short between the RED and GRN wires in the motor circuit between the EPS control unit and motor.

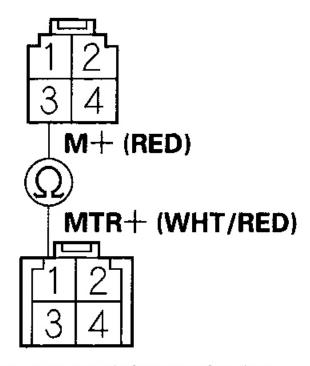
2000-06 STEERING Electrical Power Steering (EPS) - Insight

NO -Go to step 10.

10. Check for continuity between the EPS control unit connector A (4P) terminal No. 3 and the power relay 4P connector terminal No. 1.

EPS CONTROL UNIT CONNECTOR A (4P)

Wire side of female terminals



POWER RELAY 4P CONNECTOR

Wire side of female terminals

G03682288

Fig. 28: Checking Continuity Between EPS Control Unit Connector A (4P)

Terminal No. 3

Courtesy of AMERICAN HONDA MOTOR CO., INC.

Is there continuity?

2000-06 STEERING Electrical Power Steering (EPS) - Insight

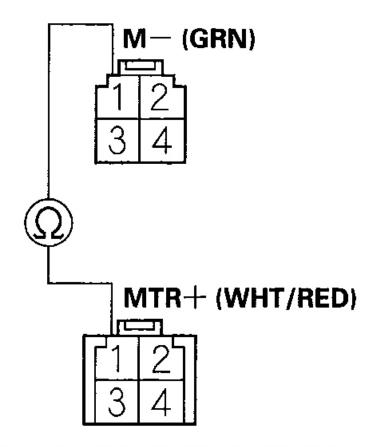
YES -Repair short between the RED and WHT/RED wires in the motor circuit between the EPS control unit and motor.

NO -Go to step 11.

11. Check for continuity between the EPS control unit connector A (4P) terminal No. 1 and the power relay 4P connector terminal No. 1.

EPS CONTROL UNIT CONNECTOR A (4P)

Wire side of female terminals



POWER RELAY 4P CONNECTOR

Wire side of female terminals

G03682289

2000-06 STEERING Electrical Power Steering (EPS) - Insight

Fig. 29: Checking Continuity Between EPS Control Unit Connector A (4P) Terminal And Power Relay Connector Terminal Courtesy of AMERICAN HONDA MOTOR CO., INC.

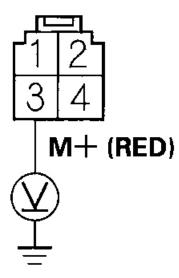
Is there continuity?

YES -Repair short between the GRN and WHT/RED wires in the motor circuit between the EPS control unit and motor.

NO -Go to step 12.

12. Turn the ignition switch ON (II), and measure the voltage between the EPS control unit connector A (4P) terminal No. 3 and body ground.

EPS CONTROL UNIT CONNECTOR A (4P)



Wire side of female terminals

G03682290

2000-06 STEERING Electrical Power Steering (EPS) - Insight

Fig. 30: Identifying EPS Control Unit Connector Courtesy of AMERICAN HONDA MOTOR CO., INC.

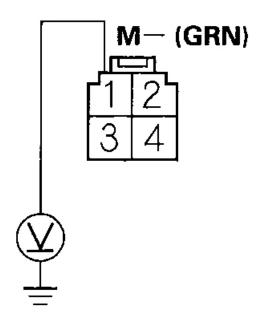
Is there battery voltage?

YES -Repair short to power in the RED wire between the EPS control unit and power relay.

NO -Go to step 13.

13. Measure the voltage between the EPS control unit connector A (4P) terminal No. 1 and body ground.

EPS CONTROL UNIT CONNECTOR A (4P)



Wire side of female terminals
G03682291

Fig. 31: Measuring Voltage Between EPS Control Unit Connector A (4P)

2000-06 STEERING Electrical Power Steering (EPS) - Insight

Terminal No And Body Ground Courtesy of AMERICAN HONDA MOTOR CO., INC.

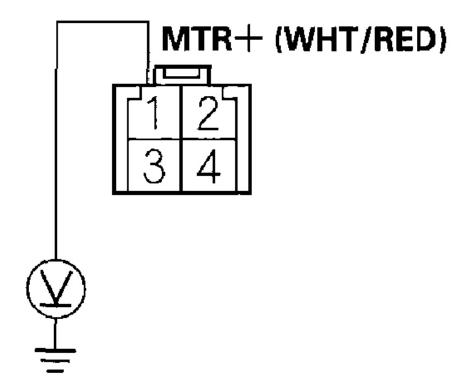
Is there battery voltage?

YES -Repair short to power in the GRN wire between the EPS control unit and motor.

NO -Go to step 14.

14. Measure the voltage between the power relay 4P connector terminal No. 1 and body ground.

POWER RELAY 4P CONNECTOR



Wire side of female terminals

G03682292

Fig. 32: Measuring Voltage Between Power Relay 4P Connector Terminal No And Body Ground Courtesy of AMERICAN HONDA MOTOR CO., INC.

Is there battery voltage?

YES -Repair short to power in the WHT/RED wire between the power relay and motor.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

NO -Go to step 15.

- 15. Turn the ignition switch is OFF.
- 16. Check for loose terminals or poor connections. If the connections are good, substitute a known-good EPS control unit, and connect the all disconnected connectors.
- 17. Start the engine.

Does the EPS indicator come on?

YES -Go to step 18.

NO -Check for poor connections or loose terminals at the EPS control unit. If necessary, replace the EPS control unit and retest.

18. Stop the engine, and verify the DTC.

Is DTC 41 indicated?

YES -Check for poor connections or loose terminals at the EPS control unit, motor, and the power relay. If necessary, substitute a known-good steering gearbox and recheck.

NO -Do the appropriate troubleshooting for the code indicated.

DTC 42, 45: MOTOR DRIVEN CURRENT

- 1. Clear the DTC.
- 2. Start the engine.
- 3. Turn the steering wheel from lock-to-lock several times, and wait 10 seconds or more.

Does the EPS indicator come on?

YES -Go to step 4.

NO -Check for loose terminals or poor connections. If the connections are good, the system is OK at this time.

4. Stop the engine, and verify the DTC.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

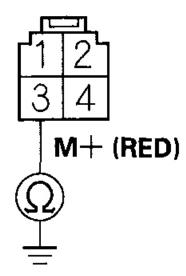
Is DTC 42 or 45 indicated?

YES -Go to step 5.

NO -Do the appropriate troubleshooting for the code indicated.

- 5. Make sure the ignition switch is OFF, then disconnect the EPS control unit A connector (4P), power relay 4P connector and motor connector (2P).
- 6. Check for continuity between the EPS control unit connector A (4P) terminal No. 3 and body ground.

EPS CONTROL UNIT CONNECTOR A (4P)



Wire side of female terminals
G03682293

Fig. 33: Checking Continuity EPS Control Unit Connector A (4P)
Terminal And Body Ground

2000-06 STEERING Electrical Power Steering (EPS) - Insight

Courtesy of AMERICAN HONDA MOTOR CO., INC.

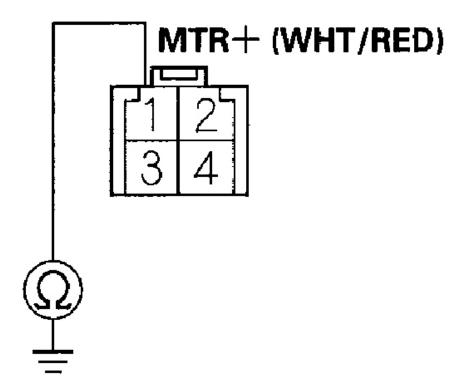
Is there continuity?

YES -Repair short to body ground in the RED wire between the EPS control unit and power relay.

NO -Go to step 7.

7. Check for continuity between the power relay 4P connector terminal No. 1 and body ground.

POWER RELAY 4P CONNECTOR



Wire side of female terminals
G03682294

Fig. 34: Checking Continuity Between Power Relay 4P Connector Terminal No And Body Ground Courtesy of AMERICAN HONDA MOTOR CO., INC.

Is there continuity?

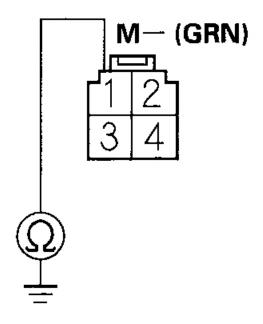
YES -Repair short to body ground in the WHT/RED wire between the motor and power relay.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

NO -Go to step 8.

8. Check for continuity between the EPS control unit connector A (4P) terminal No. 1 and body ground.

EPS CONTROL UNIT CONNECTOR A (4P)



Wire side of female terminals G03682295

Fig. 35: Checking Continuity Between EPS Control Unit Connector A (4P)

Terminal And Body Ground

Courtesy of AMERICAN HONDA MOTOR CO., INC.

Is there continuity?

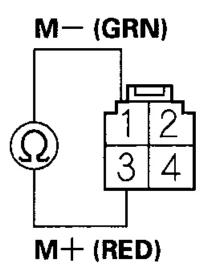
YES -Repair short to body ground in the GRN wire between the EPS control unit and motor.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

NO -Go to step 9.

9. Check for continuity between the EPS control unit connector A (4P) terminal No. 1 and No. 3.

EPS CONTROL UNIT CONNECTOR A (4P)



Wire side of female terminals
G03682296

Fig. 36: Checking Continuity Between EPS Control Unit Connector A (4P)

Terminal
Courtesy of AMERICAN HONDA MOTOR CO., INC.

Is there continuity?

YES -Repair short between the RED and GRN wires in the motor circuit

2000-06 STEERING Electrical Power Steering (EPS) - Insight

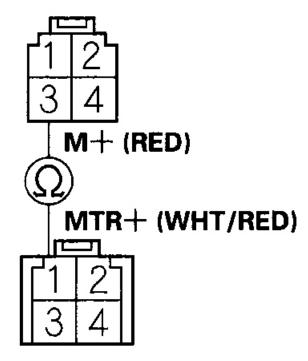
between the EPS control unit and motor.

NO -Go to step 10.

10. Check for continuity between the EPS control unit connector A (4P) terminal No. 3 and the power relay 4P connector terminal No. 1.

EPS CONTROL UNIT CONNECTOR A (4P)

Wire side of female terminals



POWER RELAY 4P CONNECTOR

Wire side of female terminals

G03682297

Fig. 37: Checking Continuity Between EPS Control Unit Connector A (4P)

Terminal

Courtesy of AMERICAN HONDA MOTOR CO., INC.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

Is there continuity?

YES -Repair short between the RED and WHT/RED wires in the motor circuit between the EPS control unit and motor.

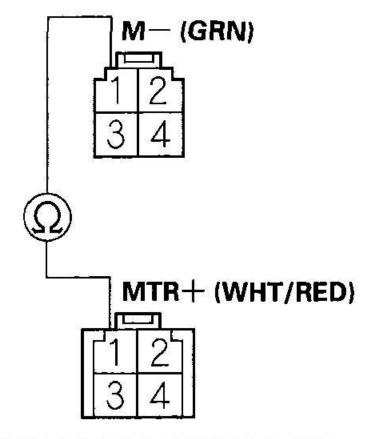
NO -Go to step 11.

11. Check for continuity between the EPS control unit connector A (4P) terminal No. 1 and the power relay 4P connector terminal No. 1.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

EPS CONTROL UNIT CONNECTOR A (4P)

Wire side of female terminals



POWER RELAY 4P CONNECTOR

Wire side of female terminals

G03682298

Fig. 38: Checking Continuity Between EPS Control Unit Connector A (4P)

Terminal

Courtesy of AMERICAN HONDA MOTOR CO., INC.

Is there continuity?

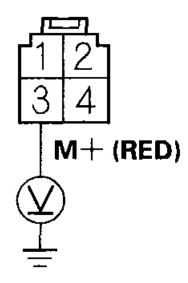
2000-06 STEERING Electrical Power Steering (EPS) - Insight

YES -Repair short between the GRN and WHT/RED wires in the motor circuit between the EPS control unit and motor.

NO -Go to step 12.

12. Turn the ignition switch ON (II), and measure the voltage between the EPS control unit connector A (4P) terminal No. 3 and body ground.

EPS CONTROL UNIT CONNECTOR A (4P)



Wire side of female terminals G03682299

Fig. 39: Identifying EPS Control Unit Connector Courtesy of AMERICAN HONDA MOTOR CO., INC.

Is there battery voltage?

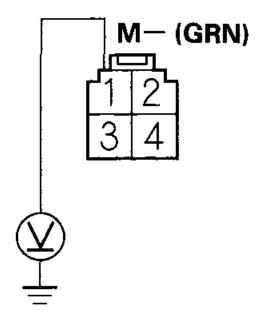
2000-06 STEERING Electrical Power Steering (EPS) - Insight

YES -Repair short to power in the (+) circuit wire between the EPS control unit and power relay.

NO -Go to step 13.

13. Measure the voltage between the EPS control unit connector A (4P) terminal No. 1 and body ground.

EPS CONTROL UNIT CONNECTOR A (4P)



Wire side of female terminals

G03682300

Fig. 40: Measuring Voltage Between EPS Control Unit Connector A (4P)

Terminal And Body Ground

Courtesy of AMERICAN HONDA MOTOR CO., INC.

Is there battery voltage?

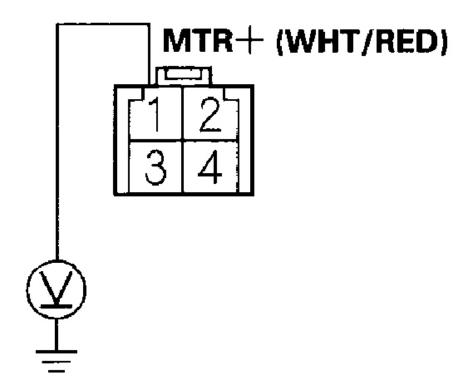
2000-06 STEERING Electrical Power Steering (EPS) - Insight

YES -Repair short to power in the (+) circuit wire between the EPS control unit and motor.

NO -Go to step 14.

14. Measure the voltage between the power relay 4P connector terminal No. 1 and body ground.

POWER RELAY 4P CONNECTOR



Wire side of female terminals

G03682301

Fig. 41: Measuring Voltage Between Power Relay 4P Connector Terminal

2000-06 STEERING Electrical Power Steering (EPS) - Insight

And Body Ground Courtesy of AMERICAN HONDA MOTOR CO., INC.

Is there battery voltage?

YES -Repair short to power in the (+) circuit wire between the power relay and motor.

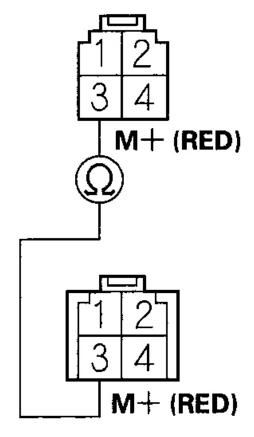
NO -Go to step 15.

15. Turn the ignition switch OFF and check for continuity between the EPS control unit connector A (4P) terminal No. 3 and the power relay 4P connector terminal No. 3.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

EPS CONTROL UNIT CONNECTOR A (4P)

Wire side of female terminals



POWER RELAY 4P CONNECTOR

Wire side of female terminals

G03682302

Fig. 42: Checking Continuity Between EPS Control Unit Connector A (4P)

Terminal

Courtesy of AMERICAN HONDA MOTOR CO., INC.

Is there continuity?

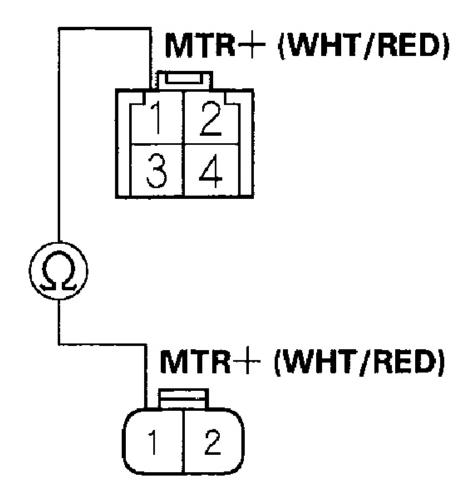
2000-06 STEERING Electrical Power Steering (EPS) - Insight

YES -Go to step 16.

- **NO** -Repair open in the RED wire between the EPS control unit and motor.
- 16. Check for continuity between the power relay 4P connector terminal No. 1 and the motor connector (2P) terminal No. 1.

POWER RELAY 4P CONNECTOR

Wire side of female terminals



MOTOR CONNECTOR (2P) Wire side of female terminals

G03682303

Fig. 43: Checking Continuity Between Power Relay 4P Connector Terminal

2000-06 STEERING Electrical Power Steering (EPS) - Insight

Courtesy of AMERICAN HONDA MOTOR CO., INC.

Is there continuity?

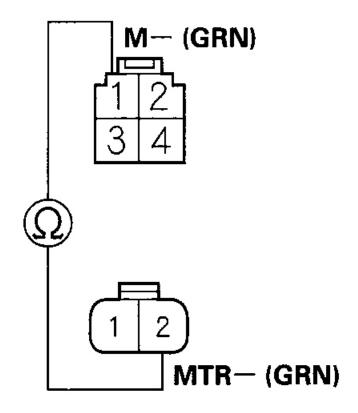
YES -Go to step 17.

- **NO** -Repair open in the WHT/RED wire between the motor and power relay.
- 17. Check for continuity between the EPS control unit connector A (4P) terminal No. 1 and the motor connector (2P) terminal No. 2.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

EPS CONTROL UNIT CONNECTOR A (4P)

Wire side of female terminals



MOTOR CONNECTOR (2P)

Wire side of female terminals

G03682304

Fig. 44: Checking Continuity Between EPS Control Unit Connector A (4P)

Terminal

Courtesy of AMERICAN HONDA MOTOR CO., INC.

Is there continuity?

YES -Go to step 18.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

- **NO** -Repair open in the GRN wire between the EPS control unit and motor.
- 18. Substitute a known-good EPS control unit, and connect the all disconnected connectors.
- 19. Start the engine.

Does the EPS indicator come on?

YES -Go to step 20.

NO -Check for poor connections or loose terminals at the EPS control unit. If necessary, replace the EPS control unit and retest.

20. Stop the engine, and verify the DTC.

Is DTC 42 or 45 indicated?

YES -Check for poor connections or loose terminals at the EPS control unit, motor, and the power relay. If necessary, substitute a known-good steering gearbox and recheck.

NO -Do the appropriate troubleshooting for the code indicated.

DTC 43: MOTOR DRIVEN CURRENT IS EXCESSIVELY HIGH

- 1. Clear the DTC.
- 2. Start the engine.
- 3. Turn the steering wheel from lock-to-lock several times, and wait 10 seconds or more.

Does the EPS indicator come on?

YES -Go to step 4.

NO -Check for loose terminals or poor connections. If the connections are good, the system is OK at this time.

4. Stop the engine, and verify the DTC.

Is DTC 43 indicated?

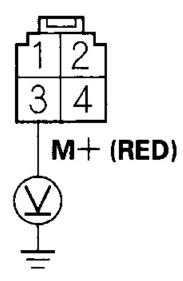
2000-06 STEERING Electrical Power Steering (EPS) - Insight

YES -Go to step 5.

NO -Do the appropriate troubleshooting for the code indicated.

- 5. Make sure the ignition switch is OFF, then disconnect the EPS control unit connector A (4P), the power relay 4P connector, and the motor connector (2P).
- 6. Turn the ignition switch ON (II).
- 7. Measure the voltage between the EPS control unit connector A (4P) terminal No. 3 and body ground.

EPS CONTROL UNIT CONNECTOR A (4P)



Wire side of female terminals
G03682305

Fig. 45: Measuring Voltage Between EPS Control Unit Connector A (4P)

Terminal No. 3 And Body Ground

Courtesy of AMERICAN HONDA MOTOR CO., INC.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

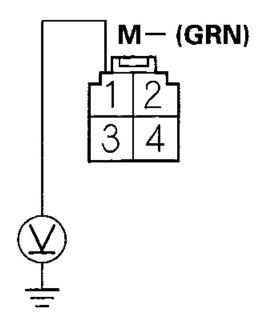
Is there battery voltage?

YES -Repair short to power in the (+) circuit wire between the EPS control unit and power relay.

NO -Go to step 8.

8. Measure the voltage between the EPS control unit connector A (4P) terminal No. 1 and body ground.

EPS CONTROL UNIT CONNECTOR A (4P)



Wire side of female terminals G03682306

Fig. 46: Measuring Voltage Between EPS Control Unit Connector A (4P)

Terminal No And Body Ground

Courtesy of AMERICAN HONDA MOTOR CO., INC.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

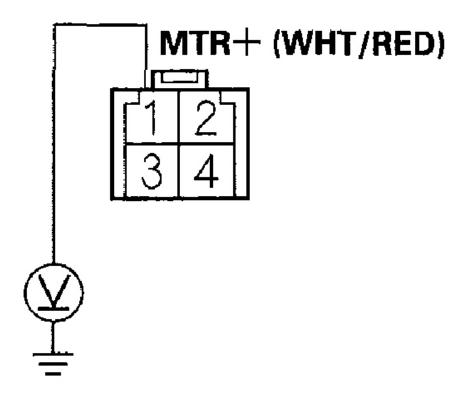
Is there battery voltage?

YES -Repair short to power in the - circuit wire between the EPS control unit and motor.

NO -Go to step 9.

9. Measure the voltage between the power relay 4P connector terminal No. 1 and body ground.

POWER RELAY 4P CONNECTOR



Wire side of female terminals

G03682307

Fig. 47: Measuring Voltage Between Power Relay 4P Connector Terminal No And Body Ground
Courtesy of AMERICAN HONDA MOTOR CO., INC.

Is there battery voltage?

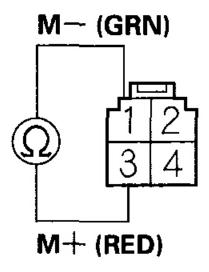
YES -Repair short to power in the (+) circuit wire between the power relay and motor.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

NO -Go to step 10.

- 10. Turn the ignition switch is OFF.
- 11. Check for continuity between the EPS control unit connector A (4P) terminal No. 1 and No. 3.

EPS CONTROL UNIT CONNECTOR A (4P)



Wire side of female terminals G03682308

Fig. 48: Checking Continuity Between EPS Control Unit Connector A (4P)

Terminal

Courtesy of AMERICAN HONDA MOTOR CO., INC.

Is there continuity?

2000-06 STEERING Electrical Power Steering (EPS) - Insight

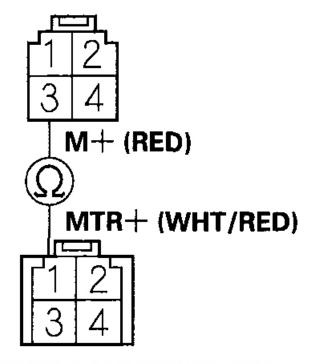
YES -Repair short between the GRN and RED wires in the motor circuit between the EPS control unit and motor.

NO -Go to step 12.

12. Check for continuity between the EPS control unit connector A (4P) terminal No. 3 and the power relay 4P connector terminal No. 1.

EPS CONTROL UNIT CONNECTOR A (4P)

Wire side of female terminals



POWER RELAY 4P CONNECTOR

Wire side of female terminals

G03682309

Fig. 49: Checking Continuity Between EPS Control Unit Connector A (4P) Terminal

2000-06 STEERING Electrical Power Steering (EPS) - Insight

Courtesy of AMERICAN HONDA MOTOR CO., INC.

Is there continuity?

YES -Repair short between the RED and WHT/RED wires in the motor circuit between the EPS control unit and motor.

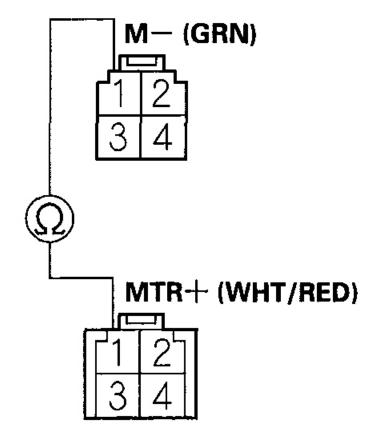
NO -Go to step 13.

13. Check for continuity between the EPS control unit connector A (4P) terminal No. 1 and the power relay 4P connector terminal No. 1.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

EPS CONTROL UNIT CONNECTOR A (4P)

Wire side of female terminals



POWER RELAY 4P CONNECTOR

Wire side of female terminals

G03682310

Fig. 50: Checking Continuity Between EPS Control Unit Connector A (4P)

Terminal

Courtesy of AMERICAN HONDA MOTOR CO., INC.

Is there continuity?

2000-06 STEERING Electrical Power Steering (EPS) - Insight

YES -Repair short between the GRN and WHT/RED wires in the motor circuit between the EPS control unit and motor.

NO -Go to step 14.

- 14. Substitute a known-good EPS control unit, and connect the all disconnected connectors.
- 15. Start the engine.

Does the EPS indicator come on?

YES -Go to step 16.

NO -Check for poor connections or loose terminals at the EPS control unit. If necessary, replace the EPS control unit and retest.

16. Stop the engine, and verify the DTC.

Is DTC 43 indicated?

YES -Check for poor connections or loose terminals at the EPS control unit, motor, and the power relay. If necessary, substitute a known-good steering gearbox and recheck.

NO -Do the appropriate troubleshooting for the code indicated.

DTC 46,47: POWER RELAY STUCK ON OR STUCK OFF

- 1. Clear the DTC.
- 2. Start the engine.

Does the EPS indicator come on?

YES -Go to step 3.

NO -Check for loose terminals or poor connections. If the connections are good, the system is OK at this time.

3. Stop the engine, and verify the DTC.

Is DTC 46 or 47 indicated?

YES -Go to step 4.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

- **NO** -Do the appropriate troubleshooting for the code indicated.
- 4. Make sure the ignition switch is OFF, then remove the power relay and test it (see **POWER RELAY TEST**).

Is the relay OK?

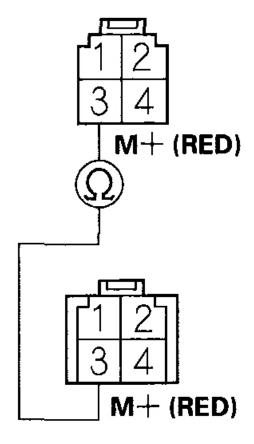
YES -With the power relay removed, go to step 5.

NO -Replace the power relay.

- 5. Disconnect the EPS control unit connector A (4P).
- 6. Check for continuity between the EPS control unit connector A (4P) terminal No. 3 and the power relay 4P connector terminal No. 3.

EPS CONTROL UNIT CONNECTOR A (4P)

Wire side of female terminals



POWER RELAY 4P CONNECTOR

Wire side of female terminals

G03682311

Fig. 51: Checking Continuity Between EPS Control Unit Connector A (4P)
Terminal No And Power Relay 4P Connector Terminal
Courtesy of AMERICAN HONDA MOTOR CO., INC.

Is there continuity?

2000-06 STEERING Electrical Power Steering (EPS) - Insight

YES -Go to step 7.

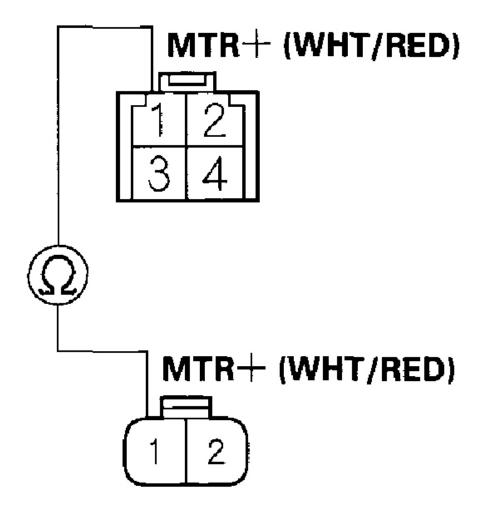
NO -Repair open in the RED wire between the EPS control unit and power relay.

- 7. Disconnect the motor connector (2P).
- 8. Check for continuity between the power relay 4P connector terminal No. 1 and motor connector (2P) terminal No. 1.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

POWER RELAY 4P CONNECTOR

Wire side of female terminals



MOTOR CONNECTOR (2P)

Wire side of female terminals

G03682312

Fig. 52: Disconnecting Motor Connector (2P)

2000-06 STEERING Electrical Power Steering (EPS) - Insight

Courtesy of AMERICAN HONDA MOTOR CO., INC.

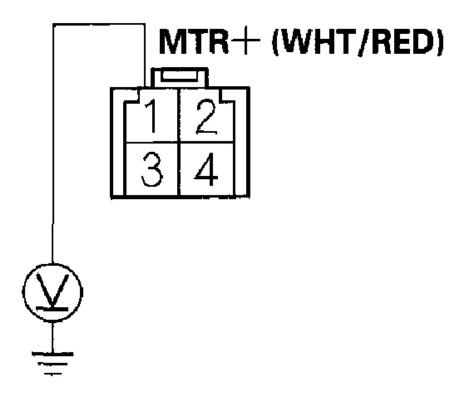
Is there continuity?

YES -Go to step 9.

NO -Repair open in the WHT/RED wire between the motor and power relay.

- 9. Turn the ignition switch ON (II).
- 10. Measure the voltage between the power relay 4P connector terminal No. 1 and body ground.

POWER RELAY 4P CONNECTOR



Wire side of female terminals

Fig. 53: Measuring Voltage Between Power Relay 4P Connector Terminal No And Body Ground
Courtesy of AMERICAN HONDA MOTOR CO., INC.

Is there battery voltage?

YES -Repair short to power in the WHT/RED wire between the power

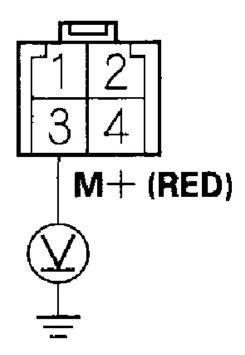
2000-06 STEERING Electrical Power Steering (EPS) - Insight

relay and motor.

NO -Go to step 11.

11. Measure the voltage between the power relay 4P connector terminal No. 3 and body ground.

POWER RELAY 4P CONNECTOR



Wire side of female terminals

G03682314

Fig. 54: Measuring Voltage Between Power Relay 4P Connector Terminal

2000-06 STEERING Electrical Power Steering (EPS) - Insight

And Body Ground Courtesy of AMERICAN HONDA MOTOR CO., INC.

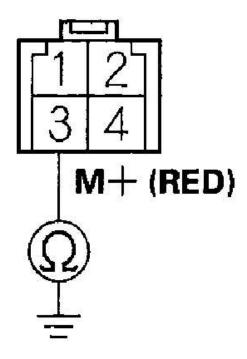
Is there battery voltage?

YES -Repair short to power in the RED wire between the power relay and motor.

NO -Go to step 12.

- 12. Turn the ignition switch OFF.
- 13. Check for continuity between the power relay 4P connector terminal No. 3 and body ground.

POWER RELAY 4P CONNECTOR



Wire side of female terminals

Fig. 55: Checking Continuity Between Power Relay 4P Connector Terminal No And Body Ground Courtesy of AMERICAN HONDA MOTOR CO., INC.

Is there continuity?

YES -Repair short to body ground in the RED wire between the EPS

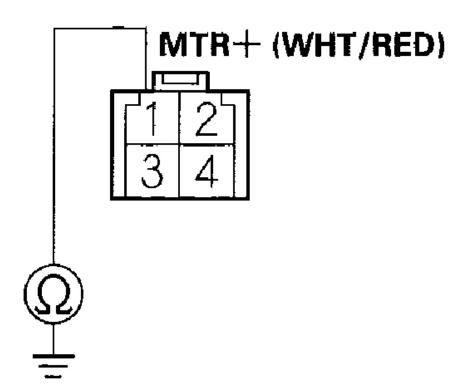
2000-06 STEERING Electrical Power Steering (EPS) - Insight

control unit and power relay.

NO -Go to step 14.

14. Check for continuity between the power relay 4P connector terminal No. 1 and body ground.

POWER RELAY 4P CONNECTOR



Wire side of female terminals

G03682316

Fig. 56: Checking Continuity Between Power Relay 4P Connector Terminal No And Body Ground

2000-06 STEERING Electrical Power Steering (EPS) - Insight

Courtesy of AMERICAN HONDA MOTOR CO., INC.

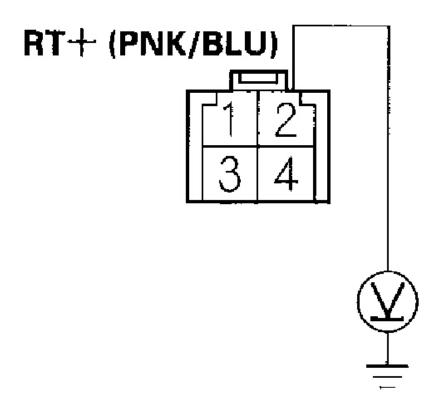
Is there continuity?

YES -Repair short to body ground in the WHT/RED wire between the motor and power relay.

NO -Go to step 15.

- 15. Start the engine.
- 16. Measure the voltage between the power relay 4P connector terminal No. 2 and body ground.

POWER RELAY 4P CONNECTOR



Wire side of female terminals

G03682317

Fig. 57: Measuring Voltage Between Power Relay 4P Connector Terminal And Body Ground

Courtesy of AMERICAN HONDA MOTOR CO., INC.

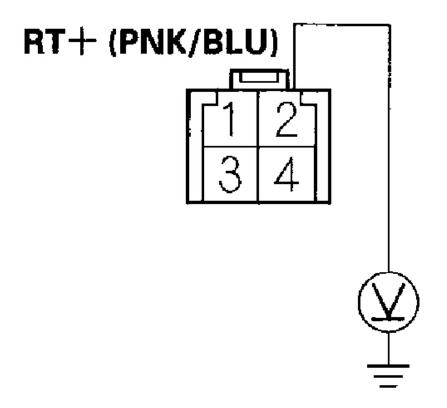
Is there battery voltage?

YES -Go to step 17.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

- **NO** -Repair short or open in the PNK/BLU wire between the EPS control unit and power relay.
- 17. Turn the ignition switch OFF.
- 18. Disconnect the EPS control unit connector B (14P).
- 19. Start the engine.
- 20. Measure the voltage between the power relay 4P connector terminal No. 2 and body ground.

POWER RELAY 4P CONNECTOR



Wire side of female terminals

G03682318

Fig. 58: Measuring Voltage Between Power Relay 4P Connector Terminal And Body Ground

Courtesy of AMERICAN HONDA MOTOR CO., INC.

Is there battery voltage?

YES -Repair short to power in the PNK/BLU wire between the EPS

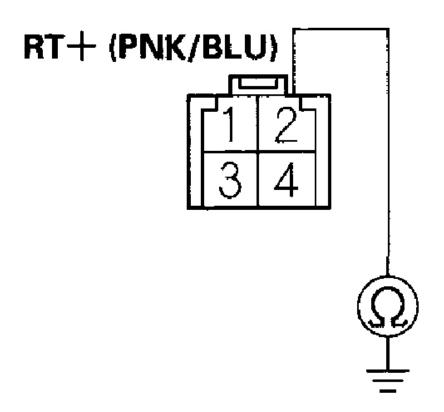
2000-06 STEERING Electrical Power Steering (EPS) - Insight

control unit and power relay.

NO -Go to step 21.

- 21. Turn the ignition switch OFF.
- 22. Check for continuity between the power relay 4P connector terminal No. 2 and body ground.

POWER RELAY 4P CONNECTOR



Wire side of female terminals

G03682319

2000-06 STEERING Electrical Power Steering (EPS) - Insight

Fig. 59: Checking Continuity Between Power Relay 4P Connector Terminal And Body Ground Courtesy of AMERICAN HONDA MOTOR CO., INC.

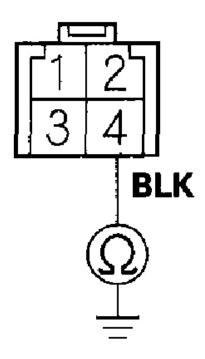
Is there continuity?

YES -Repair short to body ground in the PNK/BLU wire between the EPS control unit and power relay.

NO -Go to step 23.

23. Check for continuity between the power relay 4P connector terminal No. 4 and body ground.

POWER RELAY 4P CONNECTOR



Wire side of female terminals

G03682320

Fig. 60: Checking Continuity Between Power Relay 4P Connector Terminal And Body Ground Courtesy of AMERICAN HONDA MOTOR CO., INC.

Is there continuity?

YES -Check for poor connections or loose terminals at the EPS control

2000-06 STEERING Electrical Power Steering (EPS) - Insight

unit, motor, and the power relay. If necessary, substitute a known-good EPS control unit and recheck.

NO -Repair open in the BLK wire between the power relay and body ground (G402).

DTC 50: EPS CONTROL UNIT INTERNAL CIRCUIT (CPU OR MICROCOMPUTER)

- 1. Clear the DTC.
- 2. Start the engine.

Does the EPS indicator come on?

YES -Go to step 3.

NO -Check for loose terminals or poor connections. If the connections are good, the system is OK at this time.

3. Stop the engine, and verify the DTC.

Is DTC 50 indicated?

YES -Check for poor connections or loose terminals at the EPS control unit. If necessary, substitute a known-good EPS control unit and recheck.

NO -Do the appropriate troubleshooting for the code indicated.

DTC 62: EPS CONTROL UNIT INTERNAL CIRCUIT (FAIL-SAFE RELAY STUCK ON)

- 1. Clear the DTC.
- 2. Start the engine.

Does the EPS indicator come on?

YES -Go to step 3.

NO -Check for loose terminals or poor connections If the connections are good, the system is OK at this time.

3. Stop the engine, and verify the DTC.

Is DTC 62 indicated?

2000-06 STEERING Electrical Power Steering (EPS) - Insight

YES -Check for loose or poor connections at the EPS control unit. If the connections are good, substitute a known-good EPS control unit. If the symptom/indication goes away, replace the original EPS control unit and recheck.

NO -Do the appropriate troubleshooting for the code indicated.

DTC 64: BATTERY VOLTAGE IS EXCESSIVELY LOW (FAIL-SAFE RELAY CONTACT FAILURE AND MOTOR VOLTAGE FALL OFF)

- 1. Clear the DTC.
- 2. Start the engine.

Does the EPS indicator come on?

YES -Go to step 3.

NO -Check for loose terminals or poor connections. If the connections are good, the system is OK at this time.

3. Stop the engine, and verify the DTC.

Is DTC 64 indicated?

YES -Go to step 4.

NO -Do the appropriate troubleshooting for the code indicated.

4. Check the No. 15 (40 A) fuse in the under-hood fuse/relay box, and reinstall the fuse if it is OK.

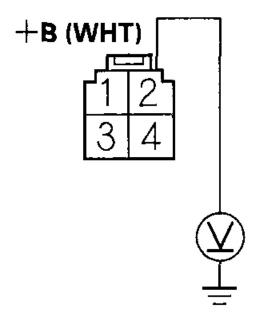
Is the fuse OK?

YES -Go to step 5.

NO -Replace the fuse and recheck.

- 5. Disconnect the EPS control unit connector A (4P).
- 6. Measure the voltage between the EPS control unit connector A (4P) terminal No. 2 and body ground.

EPS CONTROL UNIT CONNECTOR A (4P)



Wire side of female terminals G03682321

Fig. 61: Measuring Voltage Between EPS Control Unit Connector A (4P) Terminal No And Body Ground Courtesy of AMERICAN HONDA MOTOR CO., INC.

Is there battery voltage?

YES -Check for loose or poor connections at the EPS control unit. If the connections are good, substitute a known-good EPS control unit. If the symptom/indication goes away, replace the original EPS control unit and recheck.

NO -Repair open in the WHT wire between the No. 15 (40 A) fuse in the under-hood fuse/relay box and EPS control unit.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

DTC 66: MOTOR DRIVEN VOLTAGE; DTC 68: EPS CONTROL UNIT INTERNAL CIRCUIT

- 1. Clear the DTC.
- 2. Start the engine.
- 3. Turn the steering terminals from lock-to-lock several times, and wait 10 seconds or more.

Does the EPS indicator come on?

YES -Go to step 4.

NO -Check for loose terminals or poor connections. If the connections are good, the system is OK at this time.

4. Stop the engine, and verify the DTC.

Is DTC 66 or 68 indicated?

YES -Check for loose or poor connections at the EPS control unit. If the connections are good, substitute a known-good EPS control unit. If the symptom/indication goes away, replace the original EPS control unit and recheck.

NO -Do the appropriate troubleshooting for the code indicated.

DTC 67: TORQUE SENSOR I/F CIRCUIT

- 1. Clear the DTC.
- 2. Start the engine.
- 3. Turn the steering wheel from lock-to-lock several time, and wait 10 seconds or more.

Does the EPS Indicator come on?

YES -Go to step 4.

NO -Check for loose terminals or poor connections. If the connections are good, the system is OK at this time.

4. Stop the engine, and verify the DTC.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

Is DTC 67 indicated?

YES -Check for loose or poor connections at the EPS control unit. If the connections are good, substitute a known-good EPS control unit. If the symptom/indication goes away, replace the original EPS control unit and recheck.

NO -Do the appropriate troubleshooting for the code indicated.

EPS INDICATOR CIRCUIT TROUBLESHOOTING

1. Turn the ignition switch ON (II), start the engine, and watch the EPS indicator.

Does the EPS indicator come on?

YES -If the EPS indicator comes on and goes off, it's OK. If the EPS indicator stays on or blinks, go to step 9.

NO -Go to step 2.

2. Turn the ignition switch OFF, then ON (II) again, and watch the brake system indicator.

Does the brake system indicator come on?

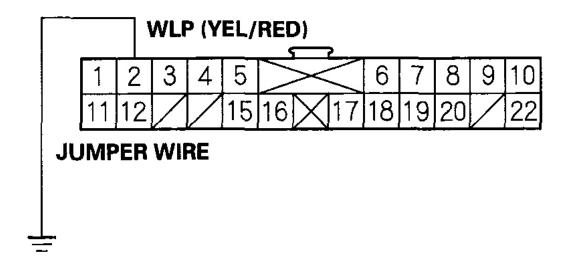
YES -Go to step 3.

NO -Repair open in the indicator power source circuit:

- Blown No. 6 (7.5 A) fuse in the under-dash fuse/ relay box.
- Open in the wire between the No. 6 (7.5 A) fuse and gauge assembly.
- Open circuit inside the under-dash fuse/relay box.
- 3. Turn the ignition switch OFF.
- 4. Connect a jumper wire between the gauge assembly 22P connector terminal No. 2 and body ground, then turn the ignition switch ON (II).

2000-06 STEERING Electrical Power Steering (EPS) - Insight

GAUGE ASSEMBLY 22P CONNECTOR



Wire side of female terminals

G03682322

Fig. 62: Connecting Jumper Wire Between Gauge Assembly 22P
Connector Terminal No. 2 And Body Ground
Courtesy of AMERICAN HONDA MOTOR CO., INC.

Does EPS indicator come on?

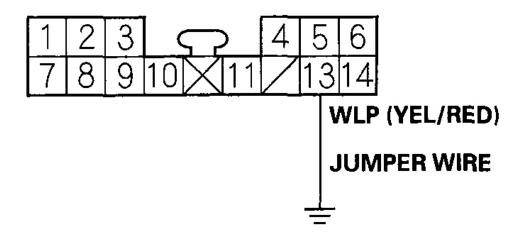
YES -Go to step 5.

NO -Inspect the EPS indicator bulb, if the bulb is OK, replace the gauge assembly (see **VSS REPLACEMENT**).

- 5. Turn the ignition switch OFF.
- 6. Disconnect the EPS control unit connector B (14P).
- 7. Turn the ignition switch ON (II).
- 8. Connect the EPS control unit connector B (14P) terminal No. 13 to body ground with a jumper wire.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

EPS CONTROL UNIT CONNECTOR B (14P)



Wire side of female terminals

G03682323

Fig. 63: Connecting EPS Control Unit Connector B (14P) Terminal No. 13

To Body Ground With A Jumper Wire

Courtesy of AMERICAN HONDA MOTOR CO., INC.

Does EPS indicator come on?

- **YES** -Check for loose or poor connections at the EPS control unit. If the connections are good, substitute a known-good EPS control unit. If the symptom/indication goes away, replace the original EPS control unit and recheck.
- **NO** -Repair open in the wire between the gauge assembly and EPS control unit.
- 9. Turn the ignition switch OFF.
- 10. Disconnect the EPS control unit connector B (14P).

2000-06 STEERING Electrical Power Steering (EPS) - Insight

11. Turn the ignition switch ON (II).

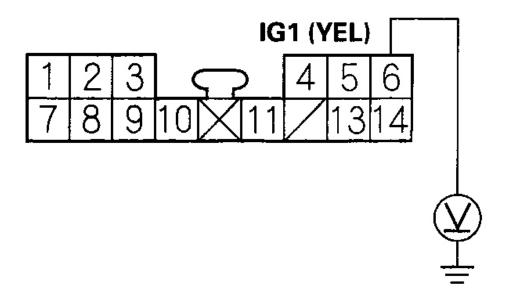
Does EPS indicator come on?

YES -Repair short to ground in the YEL/RED wire between the gauge assembly and the EPS control unit, or replace the gauge assembly (see **GAUGE ASSEMBLY REPLACEMENT**).

NO -Go to step 12.

12. Measure the voltage between the EPS control unit connector B (14P) terminal No. 6 and body ground.

EPS CONTROL UNIT CONNECTOR B (14P)



Wire side of female terminals
G03682324

Fig. 64: Measuring Voltage Between EPS Control Unit Connector B (14P)

2000-06 STEERING Electrical Power Steering (EPS) - Insight

Terminal No. 6 And Body Ground Courtesy of AMERICAN HONDA MOTOR CO., INC.

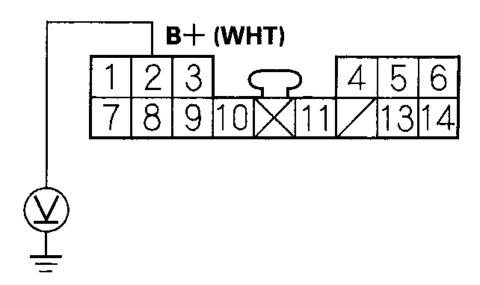
Is there battery voltage?

YES -Go to step 13.

NO -Repair open in the wire between the EPS control unit connector B (14P) and No. 6 (7.5 A) fuse.

13. Measure the voltage between the EPS control unit connector B (14P) terminal No. 2 and body ground.

EPS CONTROL UNIT CONNECTOR B (14P)



Wire side of female terminals

G03682325

Fig. 65: Measuring Voltage Between EPS Control Unit Connector B (14P)
Terminal No. 2 And Body Ground

2000-06 STEERING Electrical Power Steering (EPS) - Insight

Courtesy of AMERICAN HONDA MOTOR CO., INC.

Is there battery voltage?

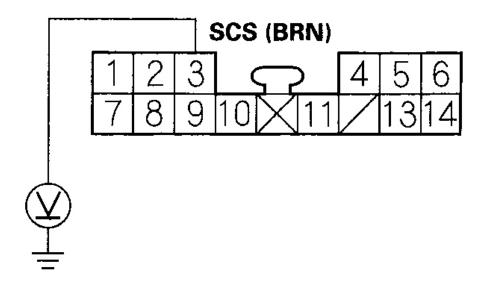
YES -Go to step 14.

NO -Check for a blown No. 15 (40 A) fuse in the under-hood fuse/relay box or open/short in the WHT wire between the under-hood fuse/relay box and the EPS control unit.

- 14. Turn the ignition switch OFF.
- 15. Reconnect the EPS control unit connector B (14P).
- 16. Turn the ignition switch ON (II).
- 17. Measure the voltage between the EPS control unit connector B (14P) terminal No. 3 and body ground.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

EPS CONTROL UNIT CONNECTOR B (14P)



Wire side of female terminals

G03682326

Fig. 66: Measuring Voltage Between EPS Control Unit Connector B (14P)

Terminal No. 3 And Body Ground

Courtesy of AMERICAN HONDA MOTOR CO., INC.

Is there battery voltage?

YES -Check for loose or poor connections at the EPS control unit. If the connections are good, substitute a known-good EPS control unit. If the symptom/indication goes away, replace the original EPS control unit and recheck.

NO -Repair short to ground in the BRN wire between the data link connector and the EPS control unit.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

STEERING GEARBOX REPLACEMENT

NOTE: Bolts and nuts with the * it mark are special corrosionresistant Dacro fasteners. Use the same type if replacement is necessary.

NOTE: Note these items during removal:

- Using solvent and a brush, wash any oil and dirt off the gearbox. Blow dry with compressed air.
- Be sure to remove the steering wheel before disconnecting the steering joint. Damage to the cable reel can occur.
- 1. Write down the frequencies for the radio preset buttons. Disconnect the negative cable from the battery.
- 2. Raise the vehicle, and support it with safety stands in the proper locations (see **SAFETY STANDS**).
- 3. Remove the front wheels.
- 4. Remove the driver's airbag (see **DRIVER'S AIRBAG REPLACEMENT**).
- 5. Remove the steering wheel (see **STEERING WHEEL REMOVAL**).
- 6. Remove the steering joint bolts (A), and disconnect the steering joint by moving the steering joint (B) toward the column.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

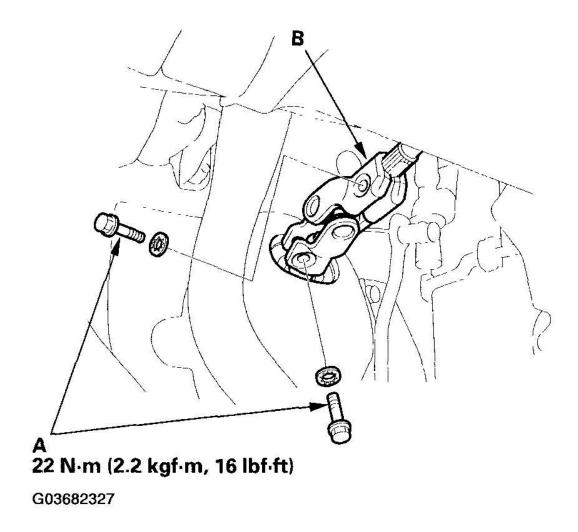


Fig. 67: Removing Steering Joint Bolts And Torque Specifications Courtesy of AMERICAN HONDA MOTOR CO., INC.

7. Remove the battery box (A) and front damper base beam (B) (see **FRONT DAMPER BASE BEAM AND BATTERY BOX REPLACEMENT**).

2000-06 STEERING Electrical Power Steering (EPS) - Insight

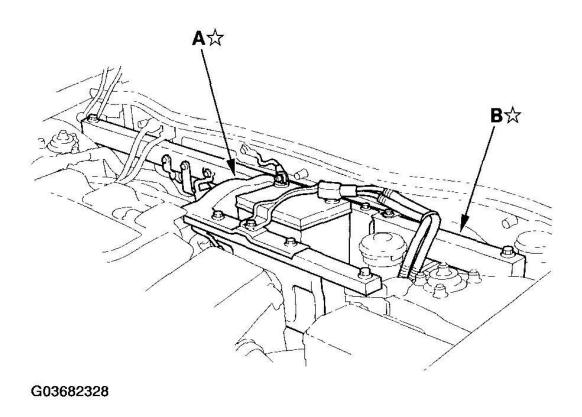


Fig. 68: Removing Battery Box And Front Damper Base Beam Courtesy of AMERICAN HONDA MOTOR CO., INC.

8. Unbend the locking tabs (A) on the stop plate (B), and loosen the 12 mm bolts (C).

2000-06 STEERING Electrical Power Steering (EPS) - Insight

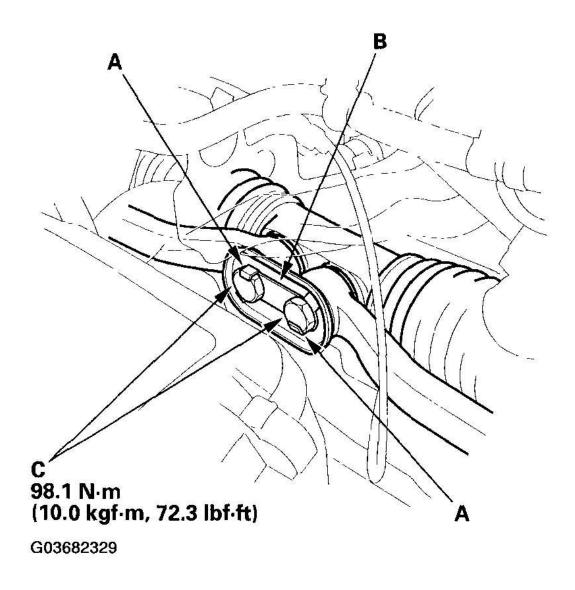


Fig. 69: Unbending Locking Tabs On Stop Plate And Torque Specifications
Courtesy of AMERICAN HONDA MOTOR CO., INC.

9. Separate the tie-rods (A) by removing the 12 mm bolts (B), the stop plate (C), the tie-rod plate (D), and seal washers (E).

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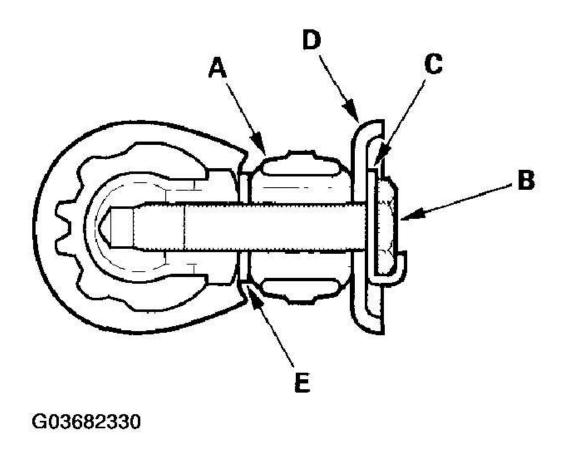


Fig. 70: Removing Tie-Rod Plate, And Seal Washers Courtesy of AMERICAN HONDA MOTOR CO., INC.

10. Disconnect the motor connector (2P) (A) and torque sensor 7P connector (B). After disconnecting the connectors, tape the connectors to keep out dust, dirt, and foreign materials.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

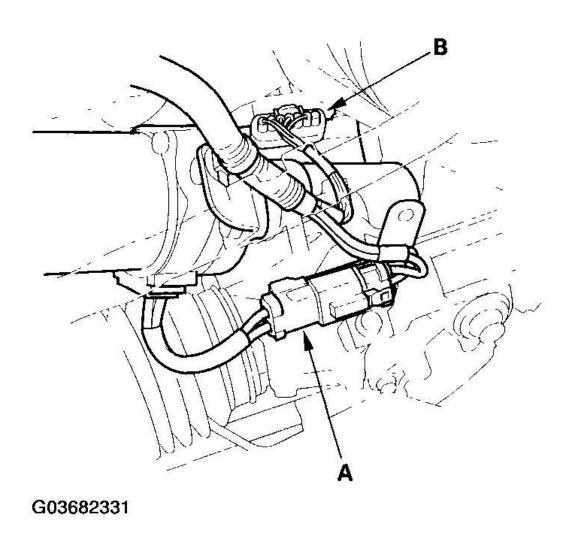


Fig. 71: Disconnecting Motor Connector And Torque Sensor 7P
Connector
Courtesy of AMERICAN HONDA MOTOR CO., INC.

11. Remove the ground cable terminal (A) from the gearbox housing.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

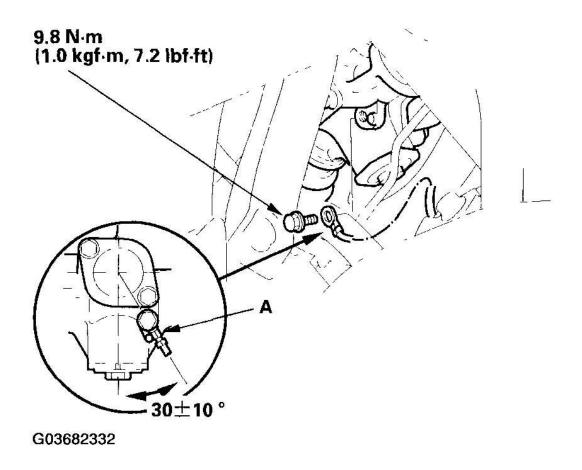


Fig. 72: Removing Ground Cable Terminal From Gearbox Housing And Torque Specifications
Courtesy of AMERICAN HONDA MOTOR CO., INC.

12. Remove the four gearbox mounting bolts.

Right side

2000-06 STEERING Electrical Power Steering (EPS) - Insight

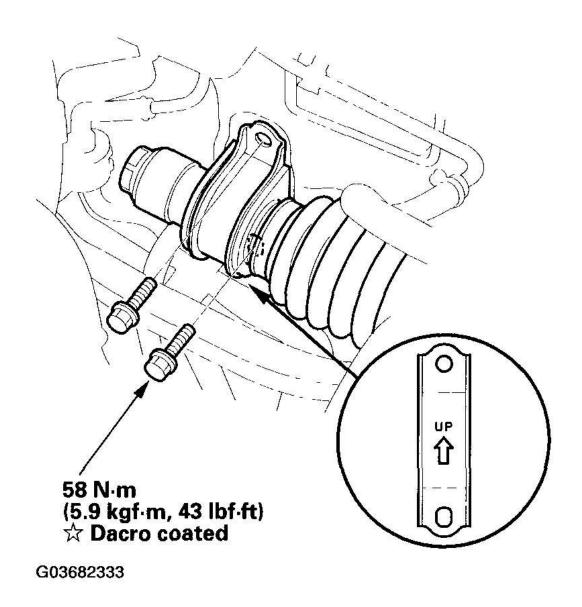
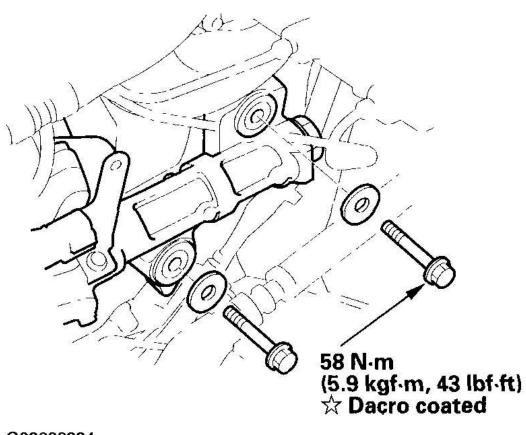


Fig. 73: Removing Four Gearbox Mounting Bolts And Torque Specifications (Right Side)
Courtesy of AMERICAN HONDA MOTOR CO., INC.

Left side

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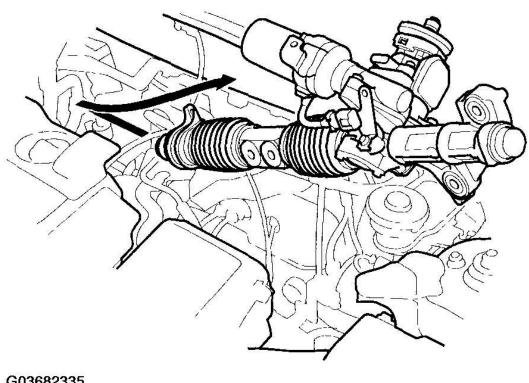


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Fig. 74: Removing Four Gearbox Mounting Bolts And Torque Specifications (Left Side)
Courtesy of AMERICAN HONDA MOTOR CO., INC.

13. Move the steering gearbox to the passenger's side, and remove the driver's side first.

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Fig. 75: Removing Steering Gearbox On Passenger's Side And Remove **Driver's Side First** Courtesy of AMERICAN HONDA MOTOR CO., INC.

- 14. Install the steering gearbox in the reverse order of removal, and note these items:
 - Steering joint installation (see **INSTALLATION**).
 - Make sure the steering gearbox wires are not caught or pinched by any parts.
 - Make sure the steering gearbox connectors are properly connected.
 - Reconnect the battery negative cable.
 - Set the clock.
 - Enter the anti-theft codes for the radio, then reset the customer's radio presets.
 - Do the ECM idle learn procedure (see ECM IDLE LEARN

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PROCEDURE).

- Start the engine, and check that the EPS indicator goes off.
- Test-drive the vehicle:
 - Check that the EPS indicator does not come on.
 - Check the steering wheel spoke angle. Recheck and adjust the front wheel alignment, if necessary.
- Use a new seal washers and new stop plate.
- Stop Plate Installation: Tighten the 12 mm bolts to the specified torque, and bend the stop plate (A). If after tightening the bolts, the flats of the bolt heads (B) do not align with the lock tabs, continue tightening the bolt until it aligns with one of the lock tabs. Do not exceed the torque value of 108 N.m (11.0 kgf.m, 79.6 lbf.ft).

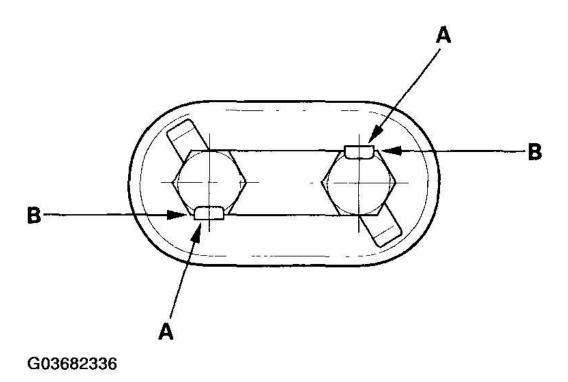


Fig. 76: Checking Bolt-To-Lock Tab Alignment
Courtesy of AMERICAN HONDA MOTOR CO., INC.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

- 15. Remove the No. 15 EPS (40 A) fuse from the under-hood fuse/relay box.
- 16. If the IMA battery level gauge (BAT) displays no segments, start the engine, and hold it between 3,500 RPM and 4,000 RPM without load (in Park or neutral) until the BAT displays at least three segments.
- 17. Reinstall the No. 15 EPS (40 A) fuse.

RACK GUIDE REMOVAL/INSTALLATION

NOTE: During removal/installation, do not allow dust, dirt, or other foreign materials to enter the gearbox.

1. Loosen the locknut (A), then remove the rack guide screw (B), disc washer (C), spring (D), and rack guide (E).

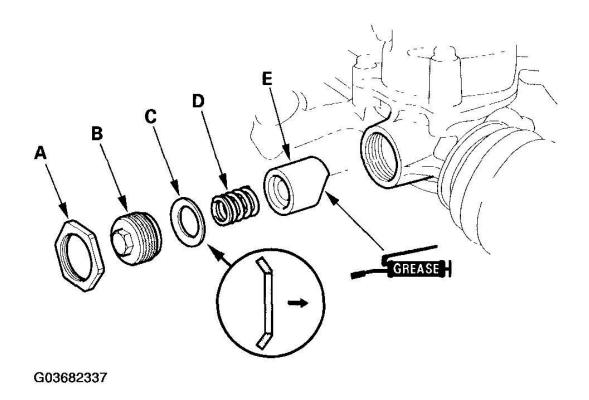


Fig. 77: Removing Rack Guide Screw
Courtesy of AMERICAN HONDA MOTOR CO., INC.

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- 2. Grease the sliding surface of the rack guide, and install it onto the gearbox housing.
- 3. Install the spring.
- 4. Install the disc washer with its convex side facing in.
- 5. Remove the old sealant from rack guide screw, and loosely install the rack guide screw on the steering gearbox.
- 6. Loosely install the locknut.
- 7. Adjust the rack guide screw (see <u>STEERING LOCK REPLACEMENT</u>). After adjusting, check that the rack moves smoothly by sliding the rack right and left.

MOTOR REPLACEMENT

NOTE: Do not allow dust, dirt, or other foreign materials to enter the gearbox.

- 1. Remove the steering gearbox (see **STEERING GEARBOX REPLACEMENT**).
- 2. Remove the motor (A) and O-ring (B) from the gearbox.

2000-06 STEERING Electrical Power Steering (EPS) - Insight

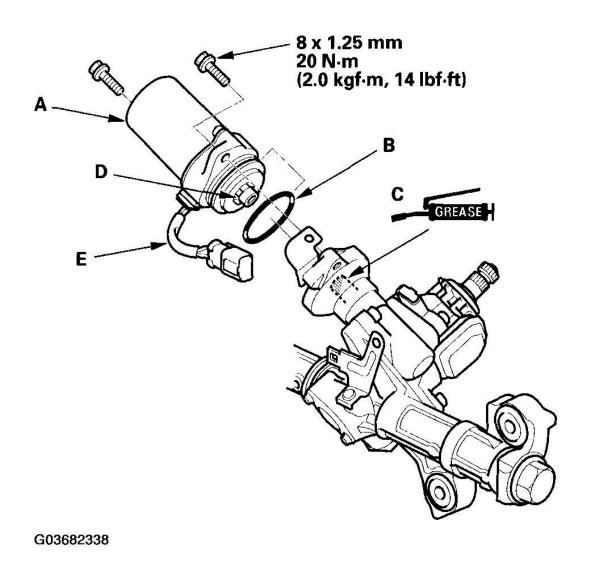


Fig. 78: Removing Motor And O-Ring From Gearbox With Specified

Torques

GAMEDICAN HONDA MOTOR CO. INC.

Courtesy of AMERICAN HONDA MOTOR CO., INC.

- 3. Apply a thin coat of silicone grease to the new O-ring, and carefully fit it on the motor.
- 4. Apply steering gear grease around the pinion shaft (C).
- 5. Install the new motor on the gearbox by engaging the motor shaft (D) and pinion shaft. Note the motor installation position (direction of motor wires (E)).
- 6. Install the gearbox (see step 14).

2000-06 STEERING Electrical Power Steering (EPS) - Insight

7. After installation, start the engine, and let it idle. Turn the steering wheel from lock-to-lock several times. Check that the EPS indicator does not come on.

STEERING GEARBOX OVERHAUL

EXPLODED VIEW

NOTE: Bolts and nuts with the * mark are special corrosionresistant Dacro fasteners. Use the same type if replacement is necessary.

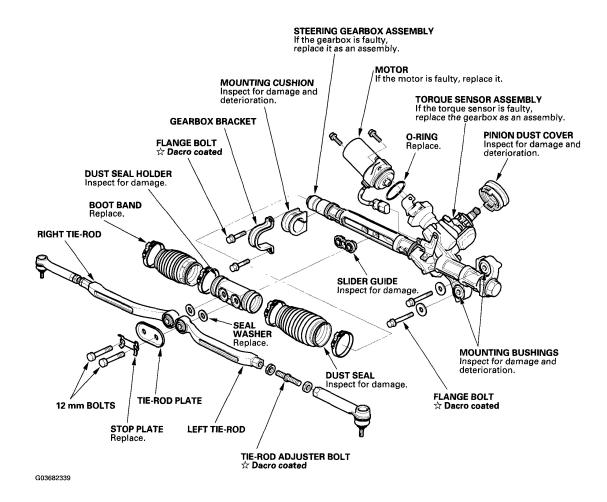


Fig. 79: Exploded View Of Steering Gearbox Overhaul Courtesy of AMERICAN HONDA MOTOR CO., INC.

TIE-ROD REMOVAL/INSTALLATION

2000-06 STEERING Electrical Power Steering (EPS) - Insight

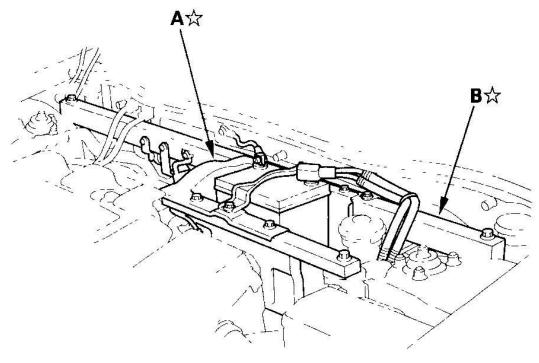
Special Tools Required

Ball joint remover, 28 mm 07MAC-SL0A202

NOTE: Bolts and nuts with the * mark are special corrosionresistant Dacro fasteners. Use the same type if replacement is necessary.

REMOVAL

- 1. Write down the frequencies for the radio preset buttons. Remove the battery.
- 2. Raise the vehicle, and support it with safety stands in the proper locations (see **SAFETY STANDS**).
- 3. Remove the battery box (A) and front damper base beam (B) (see **FRONT DAMPER BASE BEAM AND BATTERY BOX REPLACEMENT**).



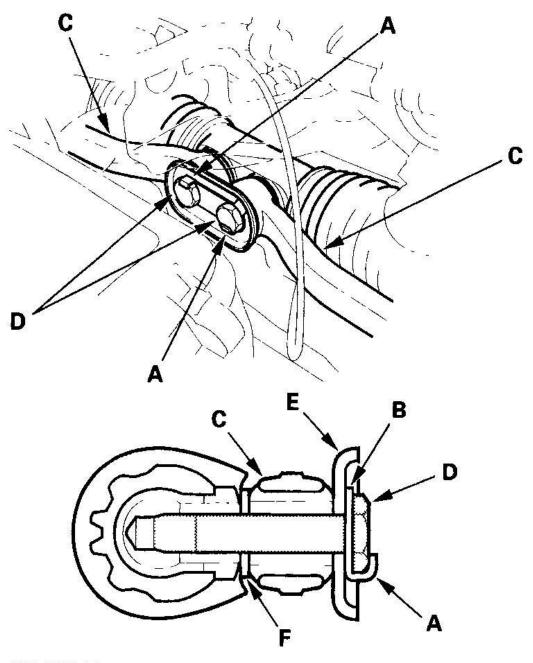
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Fig. 80: Removing Battery Box And Front Damper Base Beam

2000-06 STEERING Electrical Power Steering (EPS) - Insight

Courtesy of AMERICAN HONDA MOTOR CO., INC.

4. Unbend the locking tabs (A) on the stop plate (B).



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Fig. 81: Unbending Locking Tabs On Stop Plate Courtesy of AMERICAN HONDA MOTOR CO., INC.

- 5. Separate the tie-rods (C) from gearbox by removing the 12 mm bolts (D), the stop plate, the tie-rod plate (E), and the seal washers (F).
- 6. Remove the cotter pin (A) from the 10 mm nut (B), and loosen the nut.

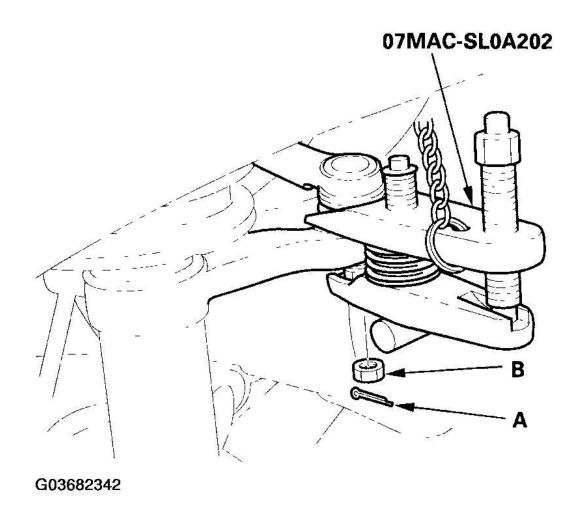


Fig. 82: Removing Cotter Pin
Courtesy of AMERICAN HONDA MOTOR CO., INC.

7. Separate the tie-rod ball joint and damper using the special tool (see **BALL JOINT REMOVAL**).

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8. Remove the tie-rods.

INSTALLATION

NOTE: There are two types of the tie-rod arm; one for left side and the other for the right side. Do not interchange them. The left tie-rod arm is marked with "L" and the right one is marked with "R" for identification.

1. Wipe off any grease contamination from the ball joint tapered section and threads. Then reconnect tie-rod (A) to the dampers. Install the 10 mm nut (B) and tighten it.

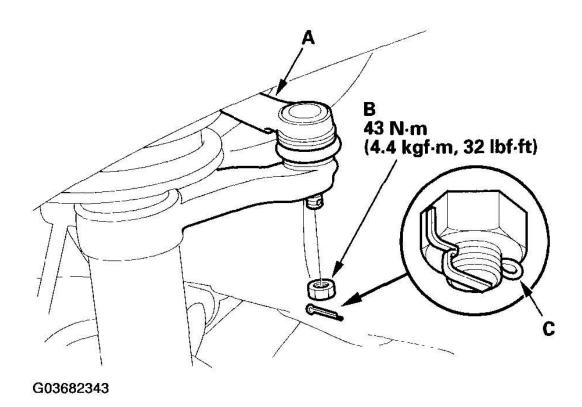


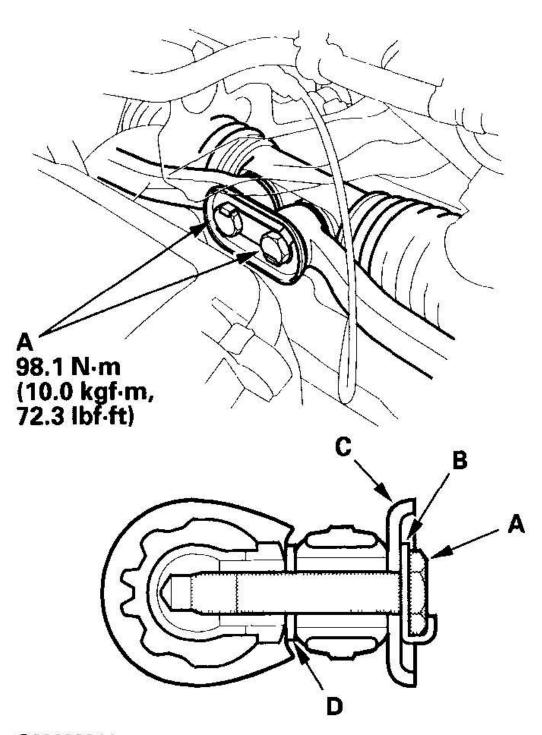
Fig. 83: Wiping Off Any Grease Contamination From Ball Joint And **Torque Specifications**

Courtesy of AMERICAN HONDA MOTOR CO., INC.

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- 2. Install the new cotter pin (C), and bend it as shown.
- 3. Install the 12 mm bolts (A), a new stop plate (B), the tie-rod plate (C) and new seal washers (D) by aligning the steering rack bolt hole and tie-rod bolt hole.

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2000-06 STEERING Electrical Power Steering (EPS) - Insight

Fig. 84: Installing New Cotter Pin, And Bend With Specified Torques Courtesy of AMERICAN HONDA MOTOR CO., INC.

4. Tighten the 12 mm bolts, and bend the stop plate lock tabs (A).

NOTE: If, after tightening the 12 mm bolts, the flats of the bolt heads (B) do not align with the lock tabs, continue tightening the bolt unit the bolt head aligns with one of the lock tabs. Do not exceed the torque value of 108 N.m (11.0 kgf.m, 79.6 lbf.ft).

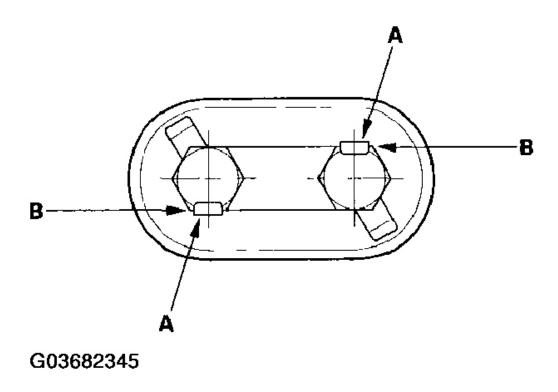


Fig. 85: Tightening And Bend Stop Plate Lock Tabs
Courtesy of AMERICAN HONDA MOTOR CO., INC.

- 5. Perform the following after installation.
 - Check whether the arrow (A) on the tie-rod arm (B) aligns with the center

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of the alignment mark (C) located at the tie-rod end (D) by viewing the tie-rod in the axial direction from the wheelhouse.

- Check the front toe (see **FRONT TOE INSPECTION/ADJUSTMENT**).
- Check the steering wheel spoke angle. Adjust by turning the right and left tie-rod adjuster bolts equally, if necessary.
- Enter the anti-theft codes for the radio, then reset the customer's radio presets.
- Set the clock.
- Do the ECM idle learn procedure (see <u>ECM IDLE LEARN</u> PROCEDURE).

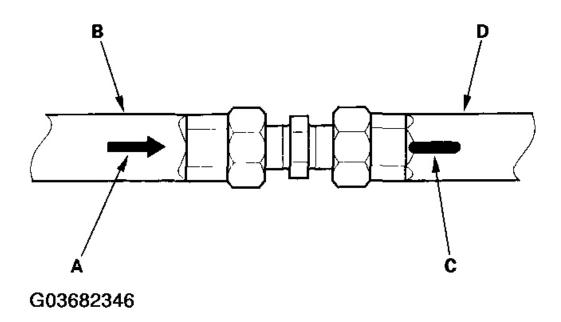


Fig. 86: Turning The Right And Left Tie-Rod Adjuster Bolts Equally Courtesy of AMERICAN HONDA MOTOR CO., INC.

- 6. Remove the No. 15 EPS (40 A) fuse from the under-hood fuse/relay box.
- 7. If the IMA battery level gauge (BAT) displays no segments, start the engine, and hold it between 3,500 RPM and 4,000 RPM without load (in Park or

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neutral) until the BAT displays at least three segments.

8. Reinstall the No. 15 EPS (40 A) fuse.

BALL JOINT BOOT REPLACEMENT

- 1. Remove the boot set ring and boot from the tie-rod end.
- 2. Wipe the old grease of the ball pin.
- 3. Pack the lower area of the ball pin (A) with fresh multipurpose grease.

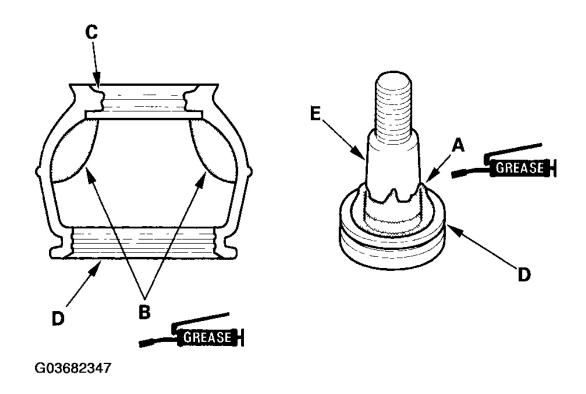


Fig. 87: Removing Boot Set Ring And Boot From Tie-Rod End Courtesy of AMERICAN HONDA MOTOR CO., INC.

4. Pack the inside of the new boot (B) and lip (C) with fresh multipurpose grease.

NOTE: Note these items when installing new grease:

• Keep grease off the boot installation section (D) and the tapered section

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- (E) of the ball pin.
- Do not allow dust, dirt, or other foreign materials to enter the boot.
- 5. Using flat-blade screwdrivers (A), expand the boot set ring (B) as shown, and set it in the groove of the boot. Take care not to damage the boot with the tips of the flat-blade screwdrivers.

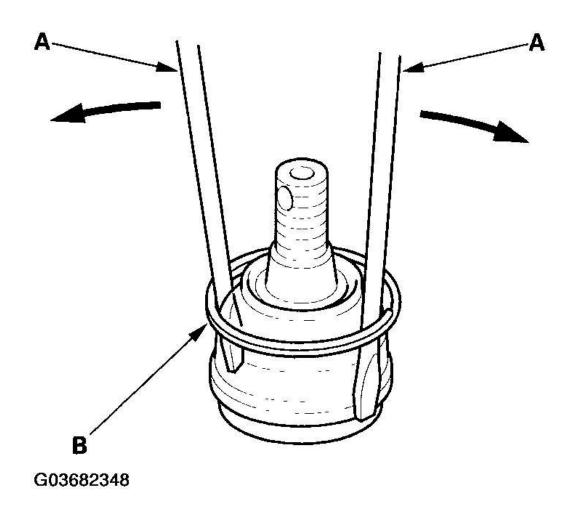


Fig. 88: Expanding The Boot Set Ring Courtesy of AMERICAN HONDA MOTOR CO., INC.

DUST SEAL HOLDER AND BOOTS REPLACEMENT

NOTE: Note during replacement, do not allow dust, dirt or other

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foreign materials to enter the gearbox.

- 1. Remove the steering gearbox (see **STEERING GEARBOX REPLACEMENT**).
- 2. Remove the boot bands (A) and discard them.

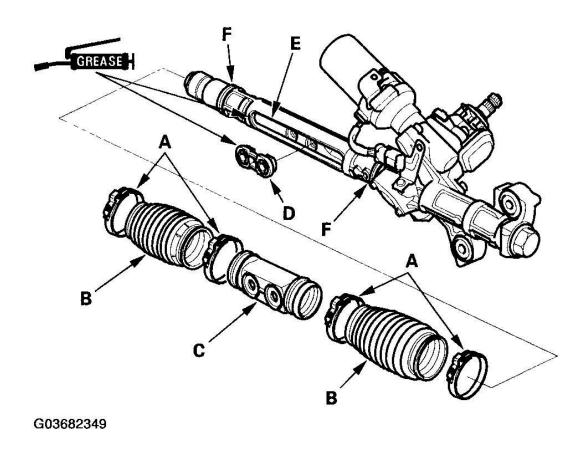


Fig. 89: Removing Steering Gearbox Courtesy of AMERICAN HONDA MOTOR CO., INC.

- 3. Pull the boots (B) and dust seal holder (C) away from the ends of the gearbox.
- 4. Apply multipurpose grease to the sliding surface of the slider guide (D).
- 5. Apply multipurpose grease to the entire sliding surface (where the slider guide moves) on the housing (E).
- 6. Install the slider guide on the steering rack by aligning the bolt holes.

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- 7. Clean off any grease or contamination from the grooves (F) around on the housing.
- 8. Pass the left boot, dust seal holder and the right boot over the steering gearbox in this order. Then, set the boots in the corresponding installation grooves in the gearbox housing and the dust seal holder.
- 9. Install the boot band by aligning the tabs (A) with holes (B) of the band. Make sure the ear portion (C) is within the range shown.

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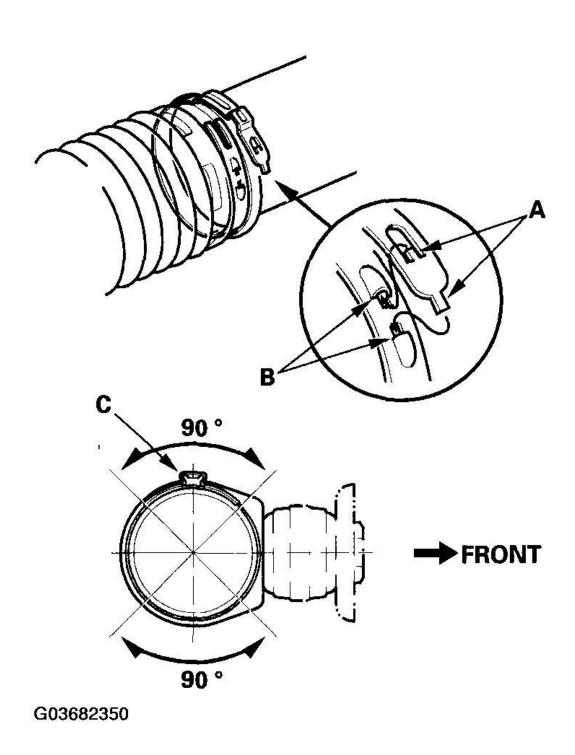


Fig. 90: Installing Boot Band Courtesy of AMERICAN HONDA MOTOR CO., INC.

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10. Close the ear portion (A) of the band with commercially available pincers, Oetiker 1098 or equivalent (B).

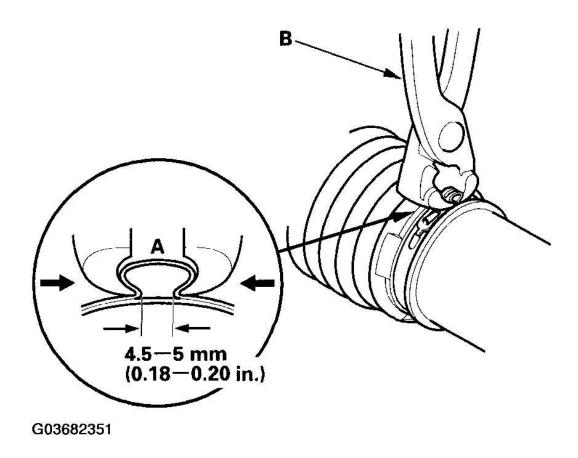


Fig. 91: Closing Ear Portion Of Band With Commercially Pincers Courtesy of AMERICAN HONDA MOTOR CO., INC.

11. Slide the rack right and left to be certain that the boots are not deformed or twisted.

EPS CONTROL UNIT REMOVAL/INSTALLATION

- 1. Write down the frequencies for the radio preset buttons. Disconnect the negative cable from the battery.
- 2. Remove the right kick panel.
- 3. Remove the EPS control unit (A) and the power relay (B).

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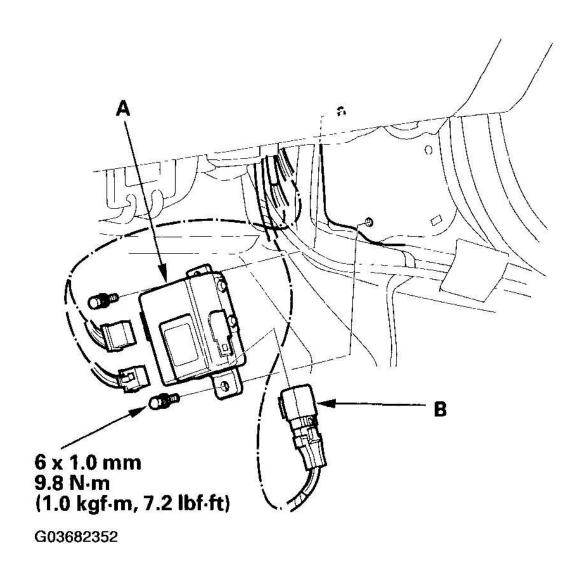


Fig. 92: Removing EPS Control Unit (A) And The Power Relay Courtesy of AMERICAN HONDA MOTOR CO., INC.

- 4. Disconnect the EPS control unit connectors and power relay connector.
- 5. Install the EPS control unit in the reverse order of removal.
- 6. Reconnect the battery cable, and do the following:
 - Reset the radio station presets.
 - Set the clock.
 - Do the ECM idle learn procedure (see **ECM IDLE LEARN**

2000-06 STEERING Electrical Power Steering (EPS) - Insight

PROCEDURE).

- 7. Remove the No. 15 EPS (40 A) fuse from the under-hood fuse/relay box.
- 8. If the IMA battery level gauge (BAT) displays no segments, start the engine, and hold it between 3,500 RPM and 4,000 RPM without load (in Park or neutral) until the BAT displays at least three segments.
- 9. Reinstall the No. 15 EPS (40 A) fuse.