

Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM10000002BJM3
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [03/2023 -]
Title: SUPPLEMENTAL RESTRAINT SYSTEMS: FRONT PASSENGER AIRBAG ASSEMBLY: REMOVAL; 2023 - 2024 MY Prius Prius Prime [03/2023 -]		

REMOVAL

CAUTION / NOTICE / HINT

The necessary procedures (adjustment, calibration, initialization or registration) that must be performed after parts are removed and installed, or replaced during instrument panel passenger airbag assembly removal/installation are shown below.

CAUTION / NOTICE / HINT

HINT:

When the cable is disconnected / reconnected to the auxiliary battery terminal, systems temporarily stop operating. However, each system has a function that completes learning the first time the system is used.

Learning completes when vehicle is driven

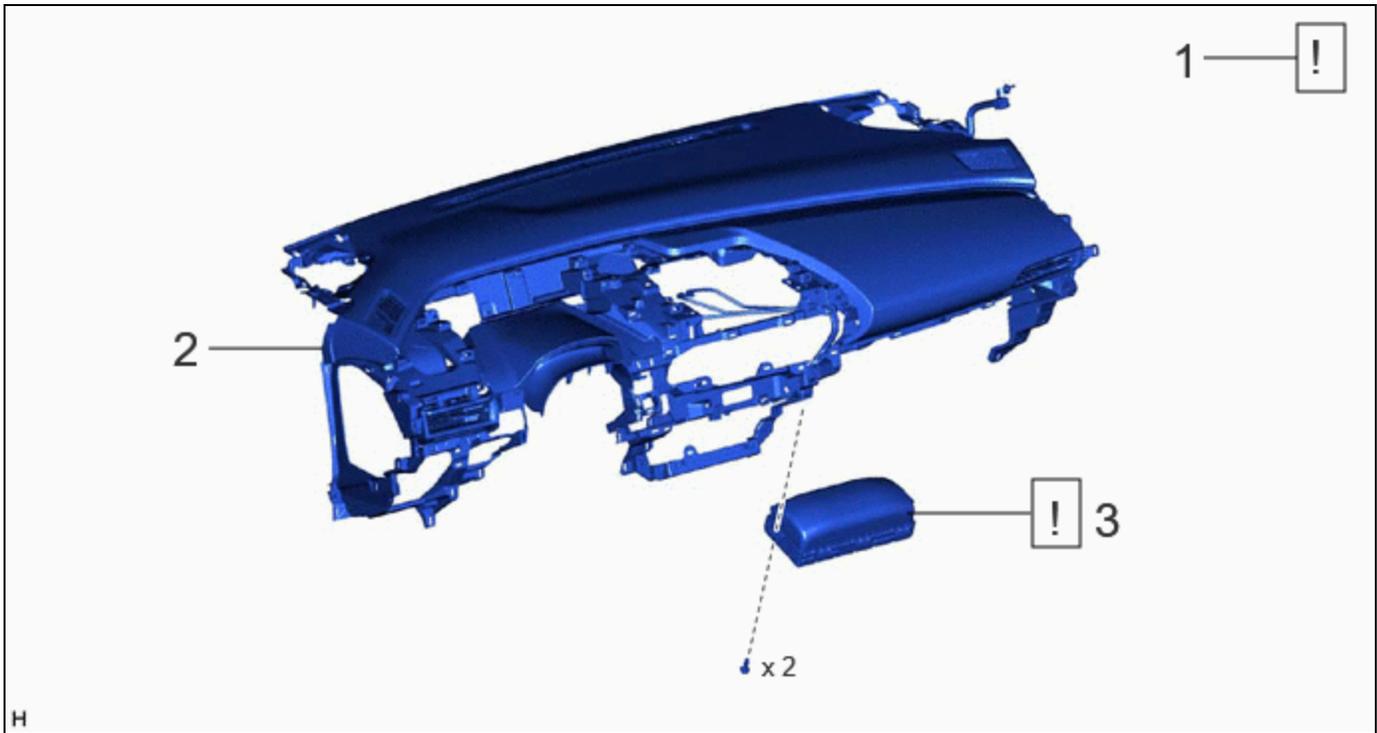
EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	NECESSARY PROCEDURE	LINK
Front Camera System	Drive the vehicle straight ahead at 35 km/h (22 mph) or more for 5 seconds or more.	INFO

Learning completes when vehicle is operated normally

EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	NECESSARY PROCEDURE	LINK
Power Door Lock Control System*1 <ul style="list-style-type: none"> Back door opener 	Perform door unlock operation with door control switch or electrical key transmitter sub-assembly switch.	INFO
Power Back Door System*2	Reset back door close position	INFO
Air Conditioning System	<p>for HEV Model:</p> <p>After the ignition switch is turned to ON, the servo motor standard position is recognized.</p> <p>for PHEV Model:</p> <p>After the ignition switch is turned to ON, the servo motor and expansion valve standard position is recognized.</p>	-
*1: w/o Power Back Door System		
*2: w/ Power Back Door System		

CAUTION / NOTICE / HINT

COMPONENTS (REMOVAL)



PROCEDURE		PART NAME CODE			
1	PRECAUTION	-	INFO	-	-
2	INSTRUMENT PANEL SAFETY PAD SUB-ASSEMBLY	-	-	-	-
3	INSTRUMENT PANEL PASSENGER AIRBAG ASSEMBLY	73960A	INFO	-	-

PROCEDURE

1. PRECAUTION

CAUTION:
Be sure to read Precaution thoroughly before servicing.

Click here [INFO](#)

NOTICE:

After the ignition switch is turned off, there may be a waiting time before disconnecting the negative (-) auxiliary battery terminal.

Click here [INFO](#)

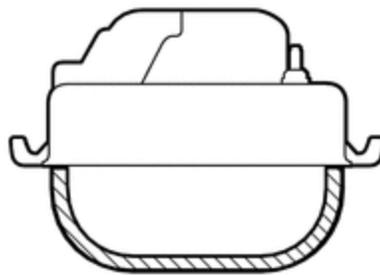
2. REMOVE INSTRUMENT PANEL SAFETY PAD SUB-ASSEMBLY

Click here [INFO](#)

3. REMOVE INSTRUMENT PANEL PASSENGER AIRBAG ASSEMBLY

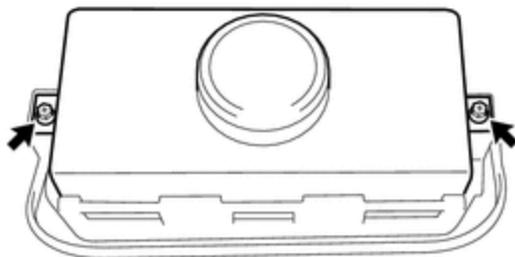
CAUTION:

When storing the instrument panel passenger airbag assembly, keep the airbag deployment side facing upward.

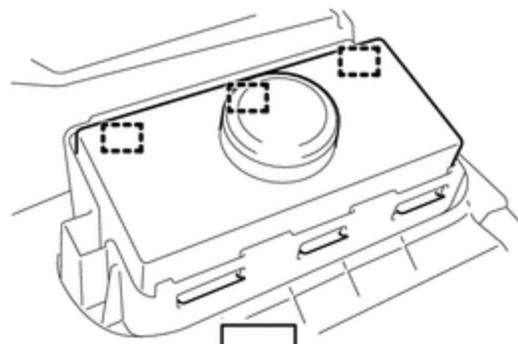


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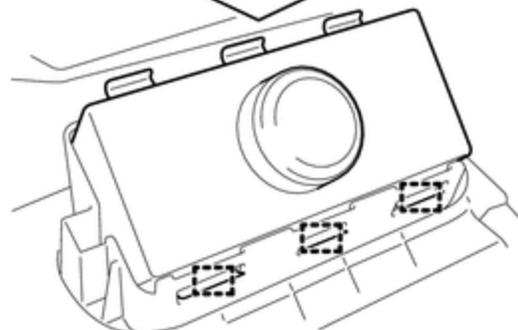
i



! ii



! iii



(1) Remove the 2 screws.

(2) Pry back the passenger airbag door retainer to disengage the 3 hooks.

NOTICE:

Do not damage the deployment surface of the instrument panel passenger airbag assembly.

(3) Disengage the 3 hooks to remove the instrument panel passenger airbag assembly from the instrument panel safety pad sub-assembly.

