

Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM10000002BGO2
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [03/2023 -]
Title: SEAT BELT: REAR SEAT INNER BELT ASSEMBLY (for RH Side): INSTALLATION; 2023 - 2024 MY Prius Prius Prime [03/2023 -]		

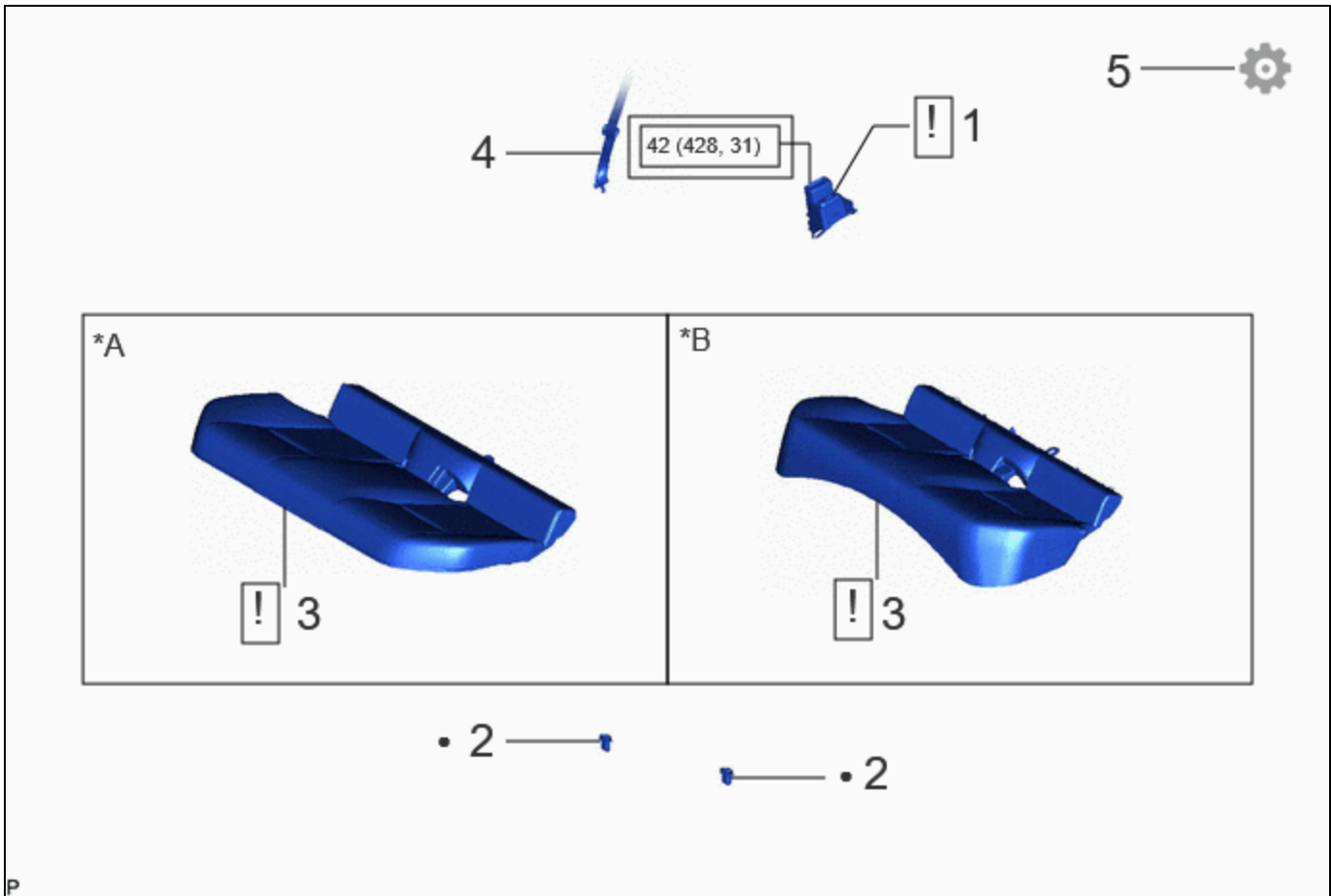
INSTALLATION

CAUTION / NOTICE / HINT




CAUTION:


Wear protective gloves. Sharp areas on the parts may injure your hands.

CAUTION / NOTICE / HINT



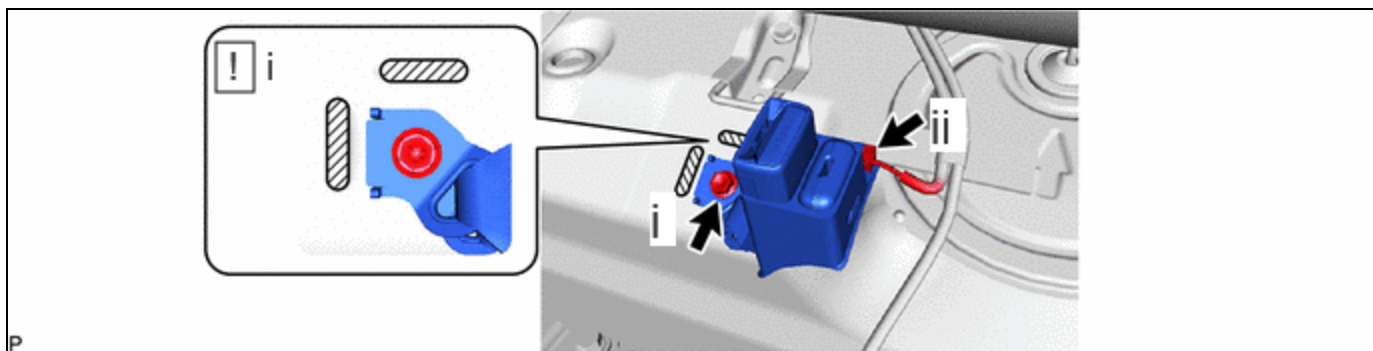
PROCEDURE		PART NAME CODE			
1	REAR SEAT INNER BELT ASSEMBLY RH	73380X	INFO	-	-
2	REAR SEAT CUSHION LOCK HOOK	72693	-	-	-
3	REAR SEAT CUSHION ASSEMBLY	-	INFO	-	-
4	REAR CENTER SEAT OUTER BELT ASSEMBLY	73350C	-	-	-

PROCEDURE		PART NAME CODE			
5	INSPECT SEAT BELT WARNING SYSTEM	-	-	-	INFO

*A	for HEV Model	*B	for PHEV Model
	Tightening torque for "Major areas involving basic vehicle performance such as moving/turning/stopping": N*m (kgf*cm, ft.*lbf)	•	Non-reusable part

PROCEDURE

1. INSTALL REAR SEAT INNER BELT ASSEMBLY RH



	Protruding Part	-	-
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(1) Install the rear seat inner with center belt assembly LH with the bolt.

Torque:

42 N·m {428 kgf·cm, 31 ft·lbf}

NOTICE:

Do not allow the anchor part of the rear seat inner with center belt assembly LH to overlap the protruding parts of the vehicle body.

(2) Connect the connector.

2. INSTALL REAR SEAT CUSHION LOCK HOOK


3. INSTALL REAR SEAT CUSHION ASSEMBLY

	Click here INFO
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4. INSTALL REAR CENTER SEAT OUTER BELT ASSEMBLY

5. INSPECT SEAT BELT WARNING SYSTEM

(a) w/ Occupant Classification System:

Click here 

(b) w/o Occupant Classification System:

Click here 