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Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [03/2023 -]
Title: SEAT: FRONT SEAT ASSEMBLY (for Manual Seat): REMOVAL; 2023 - 2024 MY Prius Prius Prime [03/2023 -]		

REMOVAL

CAUTION / NOTICE / HINT

The necessary procedures (adjustment, calibration, initialization, or registration) that must be performed after parts are removed and installed, or replaced during front seat assembly removal/installation are shown below.

Necessary Procedures After Parts Removed/Installed/Replaced

REPLACED PART OR PERFORMED PROCEDURE	NECESSARY PROCEDURE	EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	LINK
w/ Occupant Classification System: Front passenger seat*	Zero point calibration (Occupant classification system)	<ul style="list-style-type: none"> • Occupant Classification System • Passenger airbag ON/OFF indicator • Airbag System (Front passenger side) • Seat Belt Warning System (Front passenger) 	INFO
*: Even when not replacing the part, it is necessary to perform the specified necessary procedures after installation.			

CAUTION:

- Be sure to read Precaution thoroughly before servicing.

Click here [INFO](#)



- Wear protective gloves. Sharp areas on the parts may injure your hands.



NOTICE:

If the front seat airbag assembly has been deployed, replace the front seat airbag assembly, front seatback frame sub-assembly, separate type front seatback pad, separate type front seatback cover with the necessary parts in accordance with the extent of the collision damage.

CAUTION / NOTICE / HINT

HINT:

When the cable is disconnected / reconnected to the auxiliary battery terminal, systems temporarily stop operating. However, each system has a function that completes learning the first time the system is used.

- Learning completes when vehicle is driven

EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	NECESSARY PROCEDURE	LINK
Front Camera System	Drive the vehicle straight ahead at 35 km/h (22 mph) or more for 5 seconds or more.	INFO

- Learning completes when vehicle is operated normally

EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	NECESSARY PROCEDURE	LINK
Power Door Lock Control System*1 <ul style="list-style-type: none"> ◦ Back door opener 	Perform door unlock operation with door control switch or electrical key transmitter sub-assembly switch.	INFO
Power Back Door System*2	Reset back door close position	INFO
Air Conditioning System	for HEV Model: After the ignition switch is turned to ON, the servo motor standard position is recognized. for PHEV Model:	-

*1: w/o Power Back Door System

*2: w/ Power Back Door System

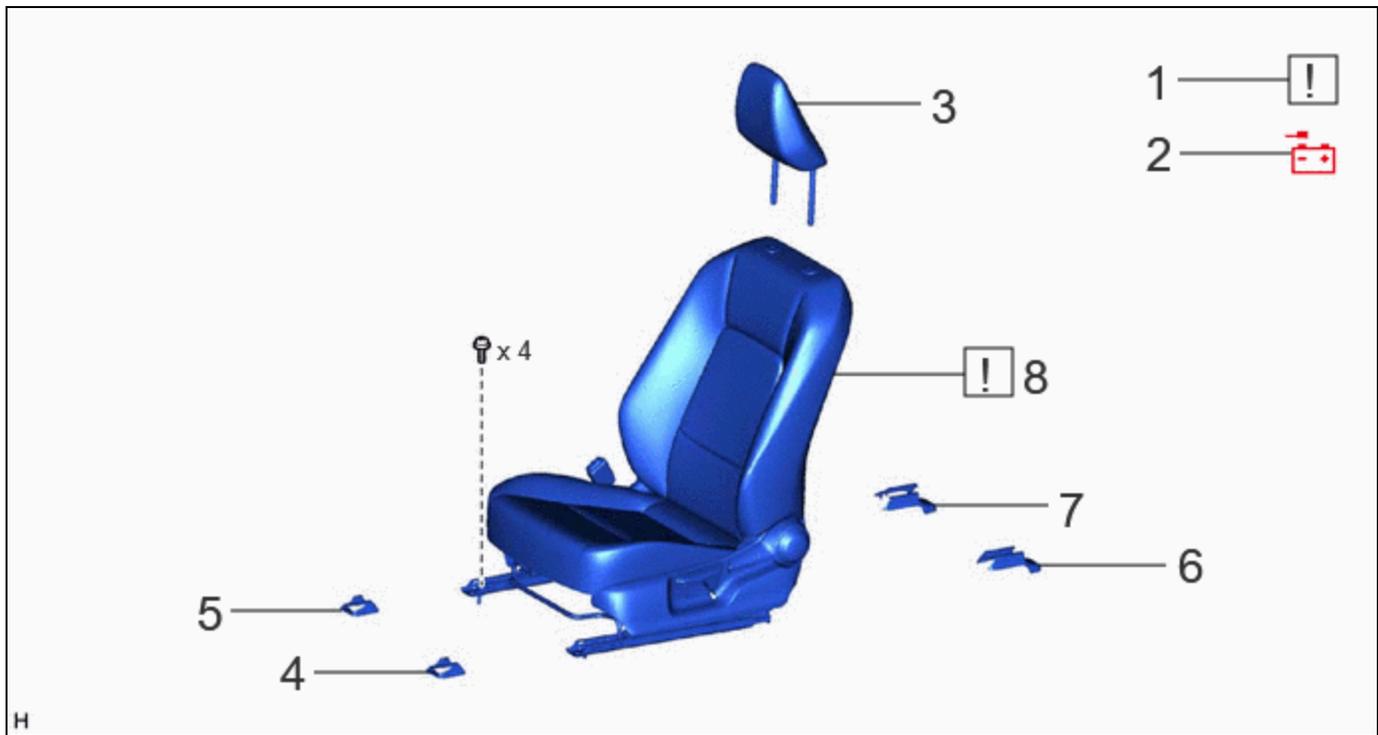
EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	NECESSARY PROCEDURE	LINK
	After the ignition switch is turned to ON, the servo motor and expansion valve standard position is recognized.	
*1: w/o Power Back Door System *2: w/ Power Back Door System		

HINT:

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

CAUTION / NOTICE / HINT

COMPONENTS (REMOVAL)



PROCEDURE	PART NAME CODE	!	📄	⚙️
1 PRECAUTION	-	INFO	-	-
2 DISCONNECT CABLE FROM NEGATIVE AUXILIARY BATTERY TERMINAL	-	INFO	-	-
3 FRONT SEAT HEADREST ASSEMBLY	71910A	-	-	-
4 FRONT OUTER SEAT TRACK BRACKET COVER	72124	-	-	-
5 FRONT INNER SEAT TRACK BRACKET COVER	72128A	-	-	-
6 REAR OUTER SEAT TRACK BRACKET COVER	72138N	-	-	-

	PROCEDURE	PART NAME CODE			
7	INNER SEAT TRACK BRACKET COVER	72158	-	-	-
8	FRONT SEAT ASSEMBLY	-	INFO	-	-

PROCEDURE

1. PRECAUTION



NOTICE:

After the ignition switch is turned off, there may be a waiting time before disconnecting the negative (-) auxiliary battery terminal.

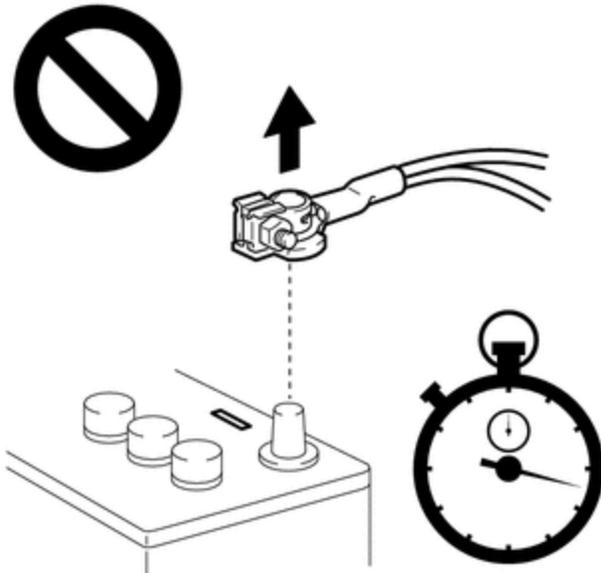
Click here [INFO](#)

2. DISCONNECT CABLE FROM NEGATIVE AUXILIARY BATTERY TERMINAL



CAUTION:

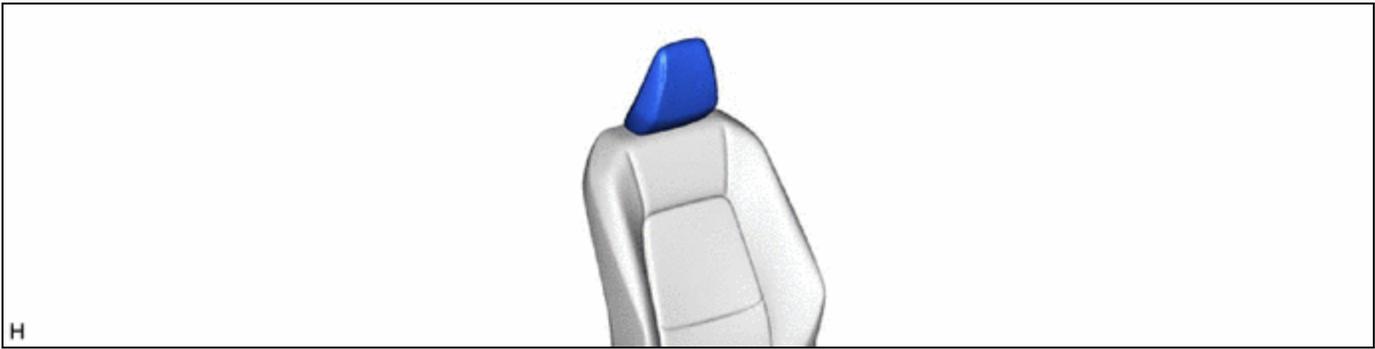
Wait at least 60 seconds after disconnecting the cable from the negative (-) auxiliary battery terminal to disable the SRS system.



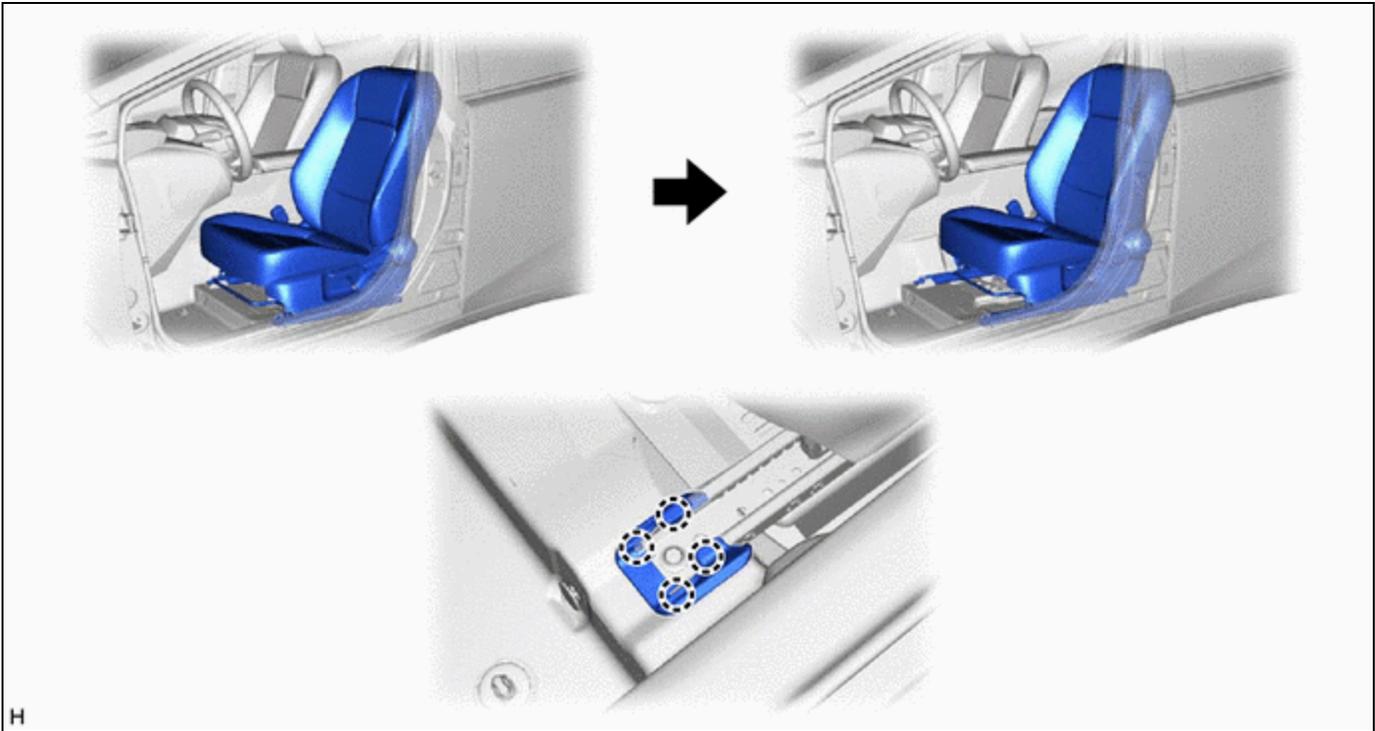
for M20A-FXS: Click here [INFO](#)

for 2ZR-FXE: Click here [INFO](#)

3. REMOVE FRONT SEAT HEADREST ASSEMBLY



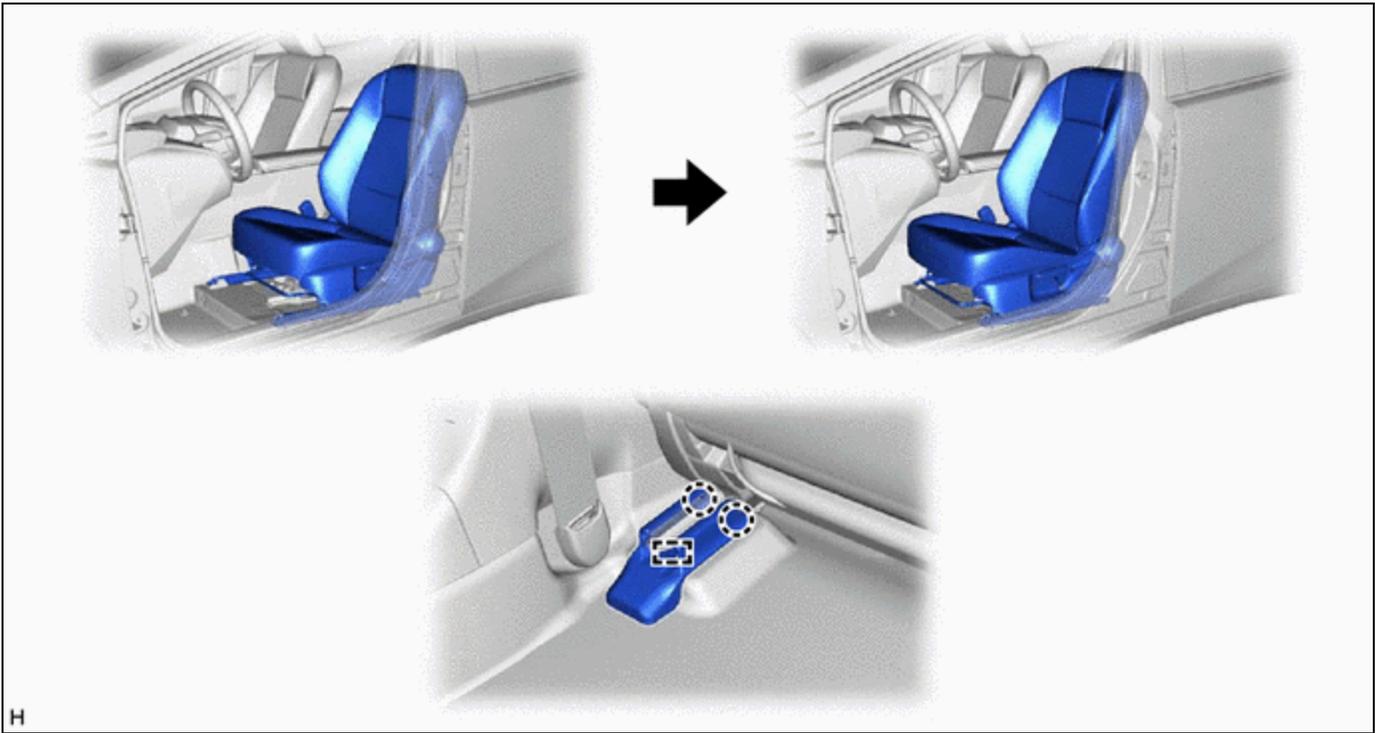
4. REMOVE FRONT OUTER SEAT TRACK BRACKET COVER



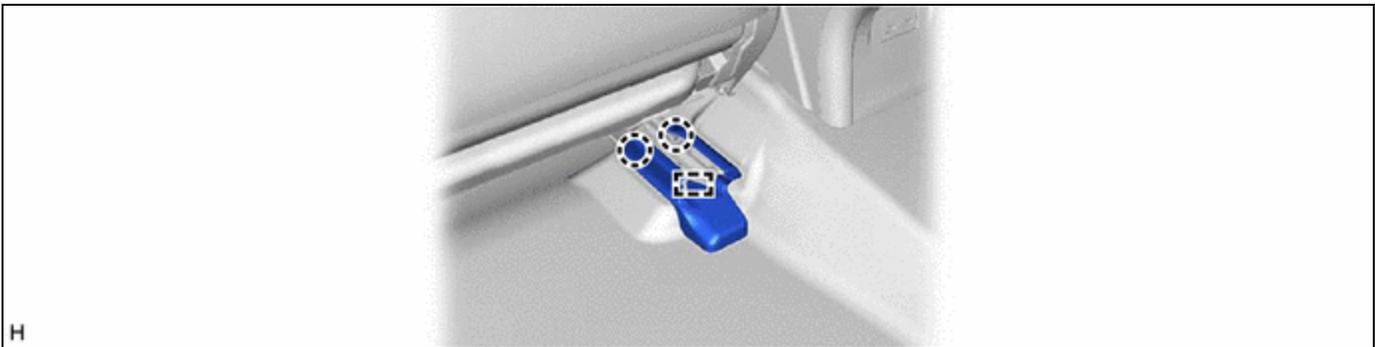
5. REMOVE FRONT INNER SEAT TRACK BRACKET COVER



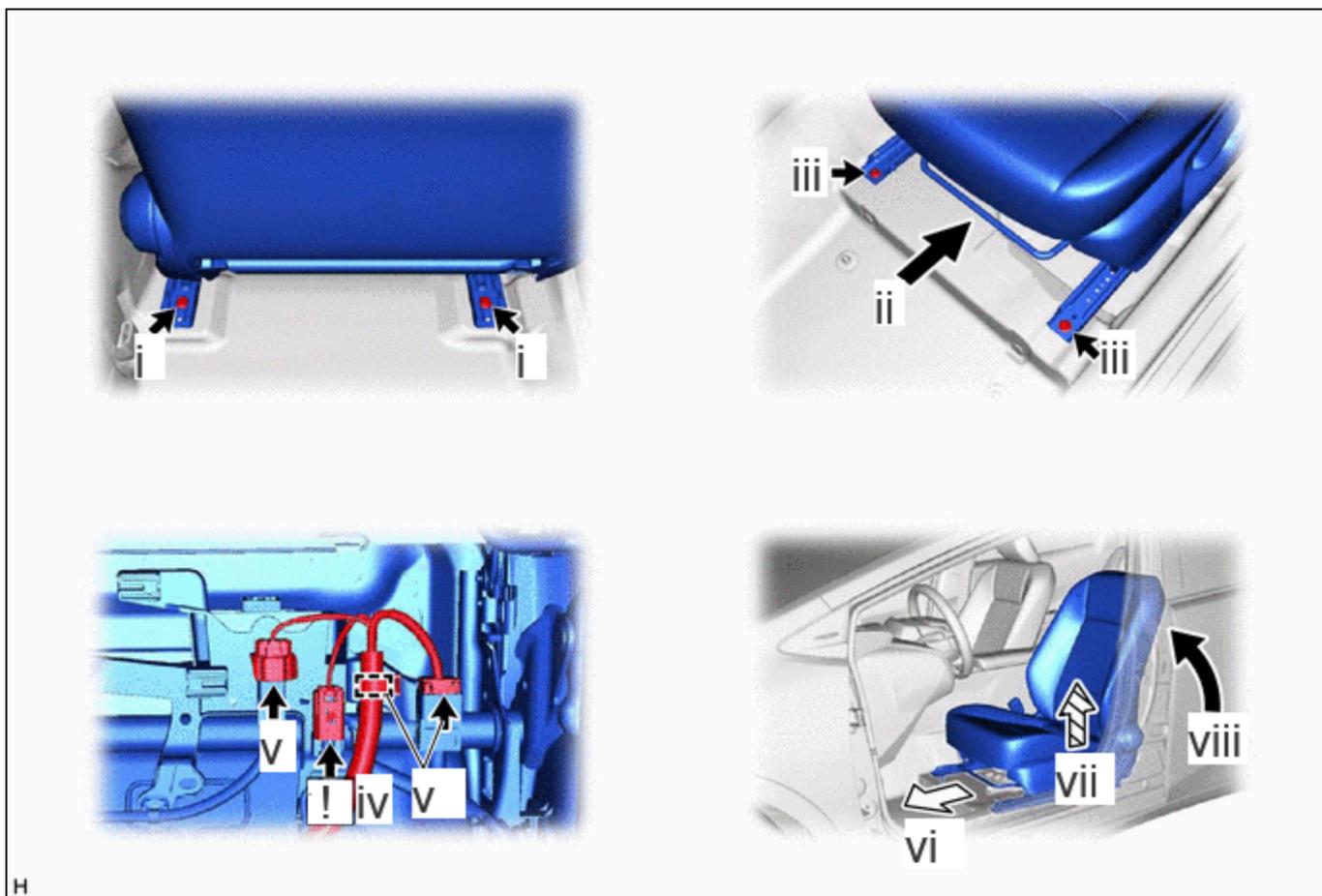
6. REMOVE REAR OUTER SEAT TRACK BRACKET COVER



7. REMOVE INNER SEAT TRACK BRACKET COVER



8. REMOVE FRONT SEAT ASSEMBLY



- (1) Using a T50 "TORX" socket wrench, remove the 2 bolts on the rear side of the front seat assembly.
- (2) Operate the seat track adjusting handle and move the front seat assembly to the rearmost position.
- (3) Using a T50 "TORX" socket wrench, remove the 2 bolts on the front side of the front seat assembly.
- (4) Disconnect the front seat airbag assembly connector under the front seat assembly.

NOTICE:

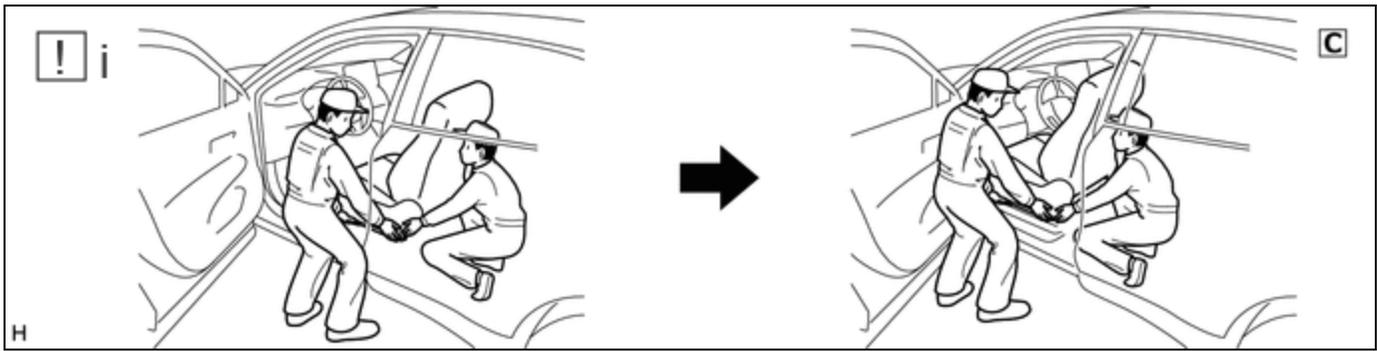
When disconnecting any airbag connector, take care not to damage the airbag wire harness.

HINT:

Refer to [How to Connect or Disconnect Airbag Connector](#).

[Click here](#) INFO

- (5) Disconnect each connector and disengage each clamp under the front seat assembly.
- (6) Operate the seat track adjusting handle and move the front seat assembly to the center position.
- (7) Operate the front seat vertical adjusting handle and move the front seat assembly to the uppermost position.
- (8) Operate the reclining adjuster release handle and move the seatback to the upright position.



(1) Remove the front seat assembly.

NOTICE:

Be careful not to damage the vehicle body.

