

Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM100000029OD8
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: WINDOW / GLASS: POWER WINDOW REGULATOR MOTOR (for Front Door): INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		

INSTALLATION

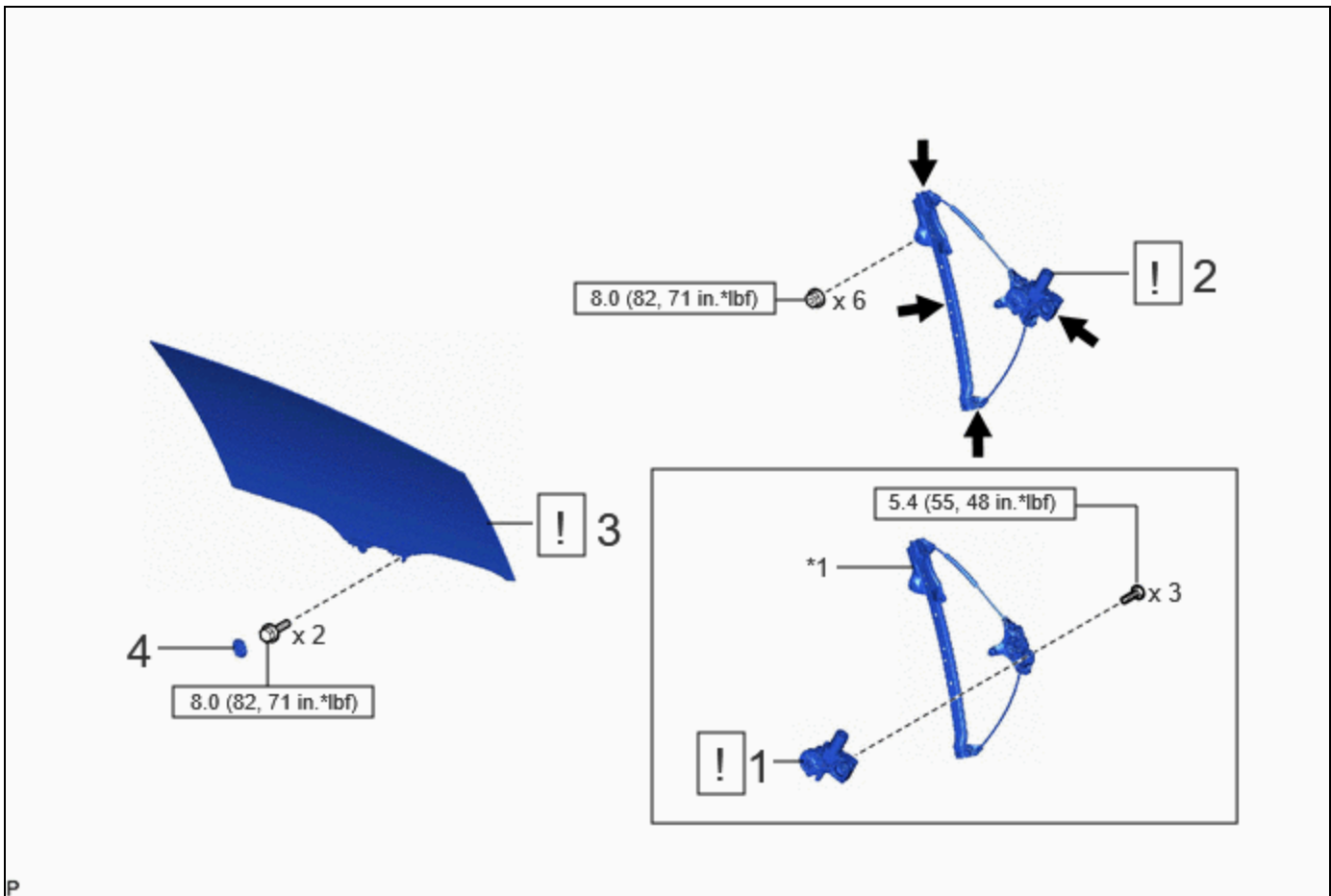
CAUTION / NOTICE / HINT

HINT:




- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.



CAUTION / NOTICE / HINT

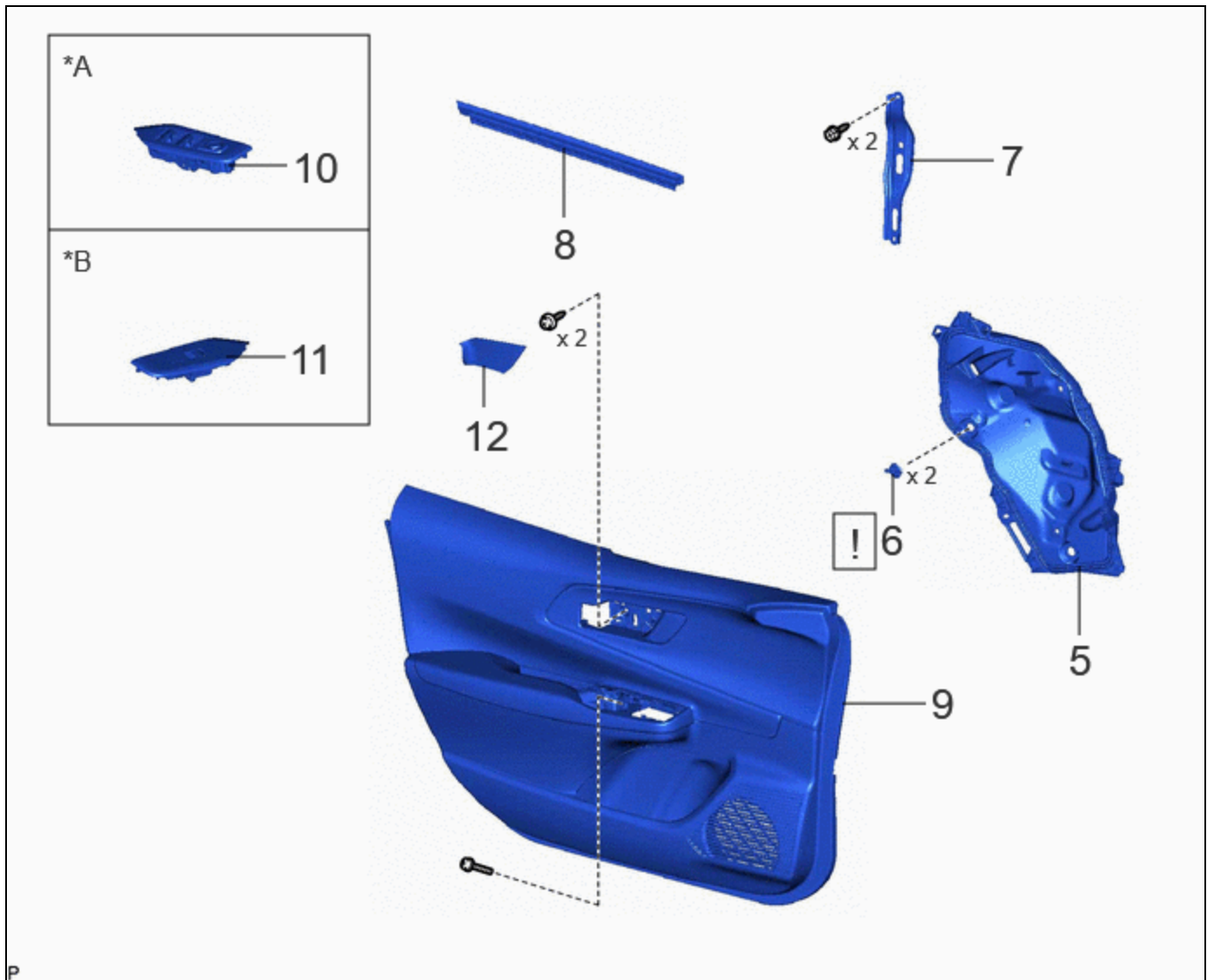
COMPONENTS (INSTALLATION)









	PROCEDURE	PART NAME CODE	!	📄	⚙️
1	POWER WINDOW REGULATOR MOTOR ASSEMBLY	85720C	INFO	-	-
2	FRONT DOOR WINDOW REGULATOR ASSEMBLY	-	INFO	-	-

PROCEDURE		PART NAME CODE			
3	FRONT DOOR GLASS SUB-ASSEMBLY	68102	INFO	-	-
4	HOLE PLUG	-	-	-	-

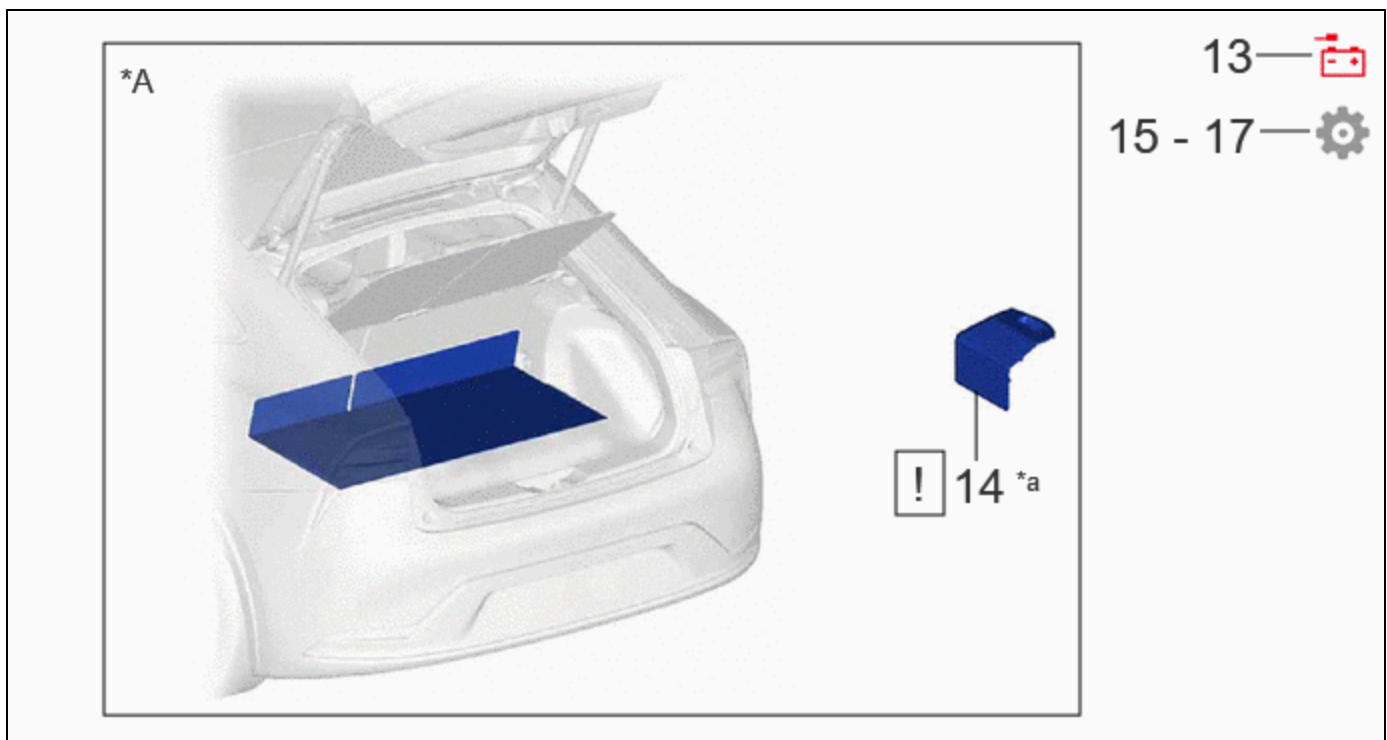
*1	FRONT DOOR WINDOW REGULATOR	-	-
	N*m (kgf*cm, ft.*lbf): Specified torque		MP Grease









PROCEDURE		PART NAME CODE			
5	FRONT DOOR SERVICE HOLE COVER	67832	-	-	-

PROCEDURE	PART NAME CODE			
6 FRONT DOOR WEATHERSTRIP CLIP	67869B	INFO	-	-
7 FRONT DOOR TRIM BRACKET	67626	-	-	-
8 FRONT DOOR INNER GLASS WEATHERSTRIP	68172A	-	-	-
9 FRONT DOOR TRIM BOARD SUB-ASSEMBLY	67602	-	-	-
10 MULTIPLEX NETWORK MASTER SWITCH ASSEMBLY WITH FRONT DOOR UPPER ARMREST BASE PANEL	-	-	-	-
11 POWER WINDOW REGULATOR SWITCH ASSEMBLY WITH FRONT DOOR UPPER ARMREST BASE PANEL	-	-	-	-
12 FRONT DOOR TRIM UPPER COVER	67782B	-	-	-

*A	for Driver side	*B	for Passenger side
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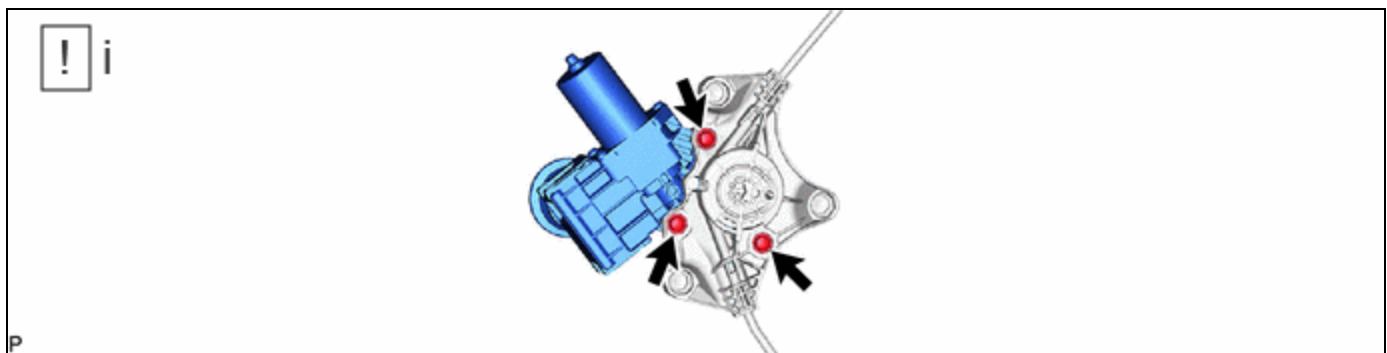
PROCEDURE	PART NAME CODE			
13 CONNECT CABLE TO NEGATIVE AUXILIARY BATTERY TERMINAL	-	-	-	-
14 BATTERY SERVICE HOLE COVER ASSEMBLY	58440	INFO	-	-

	PROCEDURE	PART NAME CODE			
15	INITIALIZATION AFTER RECONNECTING AUXILIARY BATTERY TERMINAL	-	-	-	INFO
16	INITIALIZE POWER WINDOW CONTROL SYSTEM	-	-	-	INFO
17	INSPECT POWER WINDOW OPERATION	-	-	-	INFO

*A	for M20A-FXS	-	-
*a	<p>HINT: As the illustration shown is an example, the actual details may differ.</p>	-	-

PROCEDURE

1. INSTALL POWER WINDOW REGULATOR MOTOR ASSEMBLY




(1) Using a T25 "TORX" socket wrench, install the 3 screws and power window regulator motor assembly.


Torque:

5.4 N·m {55 kgf·cm, 48 in·lbf}

2. INSTALL FRONT DOOR WINDOW REGULATOR ASSEMBLY

	Click here INFO
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3. INSTALL FRONT DOOR GLASS SUB-ASSEMBLY

	Click here INFO
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4. INSTALL HOLE PLUG

5. INSTALL FRONT DOOR SERVICE HOLE COVER

6. INSTALL FRONT DOOR WEATHERSTRIP CLIP



Click here [INFO](#)

7. INSTALL FRONT DOOR TRIM BRACKET

8. INSTALL FRONT DOOR INNER GLASS WEATHERSTRIP

9. INSTALL FRONT DOOR TRIM BOARD SUB-ASSEMBLY

10. INSTALL MULTIPLEX NETWORK MASTER SWITCH ASSEMBLY WITH FRONT DOOR UPPER ARMREST BASE PANEL (for Driver Side)

11. INSTALL POWER WINDOW REGULATOR SWITCH ASSEMBLY WITH FRONT DOOR UPPER ARMREST BASE PANEL (for Front Passenger Side)

12. INSTALL FRONT DOOR TRIM UPPER COVER

13. CONNECT CABLE TO NEGATIVE AUXILIARY BATTERY TERMINAL

for M20A-FXS: Click here [INFO](#)

for 2ZR-FXE: Click here [INFO](#)

14. INSTALL BATTERY SERVICE HOLE COVER ASSEMBLY (for M20A-FXS)

15. INITIALIZATION AFTER RECONNECTING AUXILIARY BATTERY TERMINAL

Click here [INFO](#)

HINT:

When disconnecting and reconnecting the auxiliary battery, there is an automatic learning function that completes learning when the respective system is used.

Click here [INFO](#)

16. INITIALIZE POWER WINDOW CONTROL SYSTEM

Click here [INFO](#)

17. INSPECT POWER WINDOW OPERATION

Click here [INFO](#)

