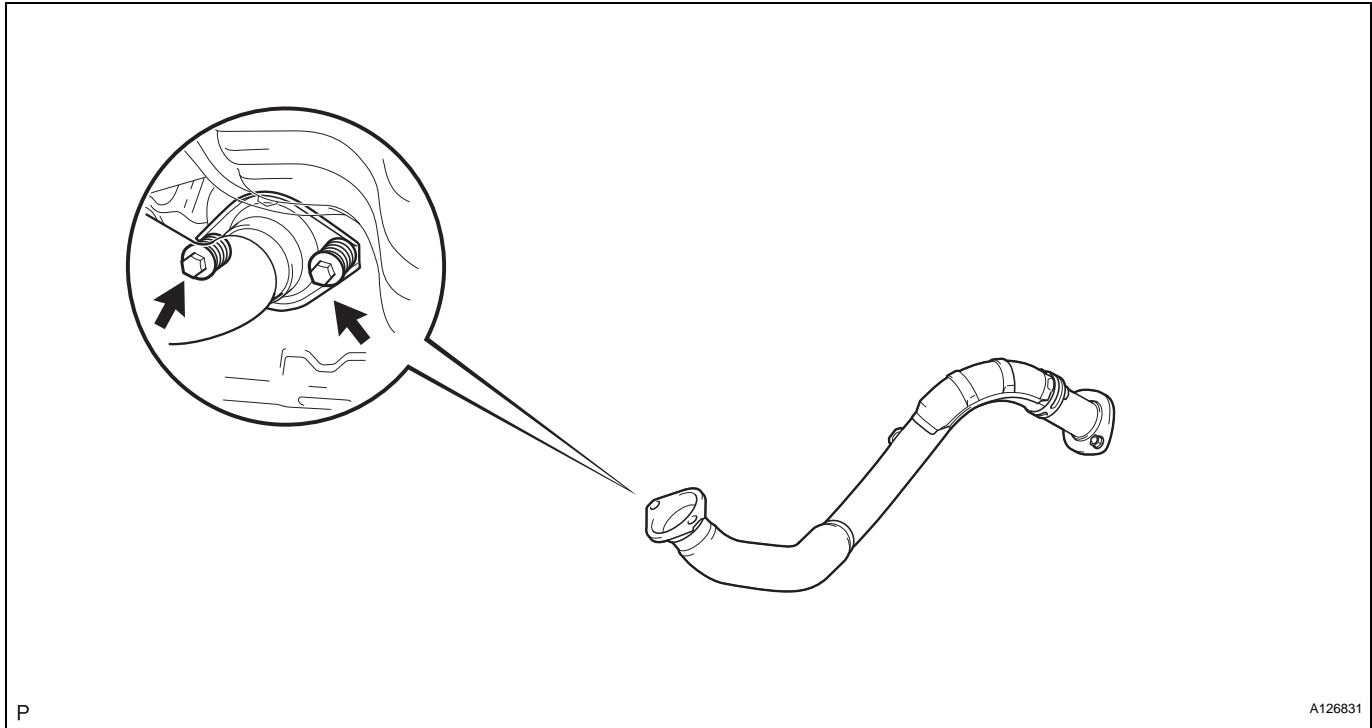


- (b) Remove the gasket from the exhaust manifold.



INSTALLATION

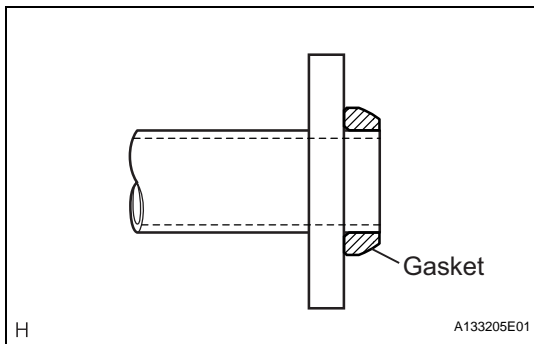
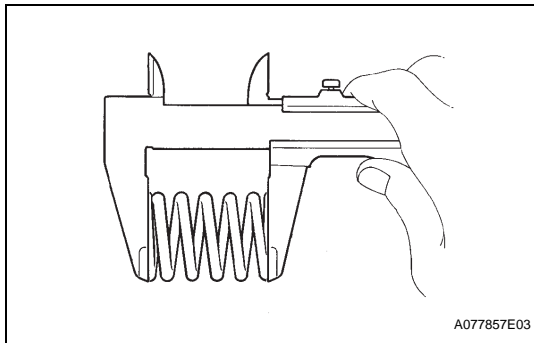
1. INSTALL FRONT EXHAUST PIPE ASSEMBLY

- (a) Using a vernier caliper, measure the free length of the compression spring.

Minimum length:

41.5 mm (1.634 in.)

If the length is less than the minimum, replace the compression spring.



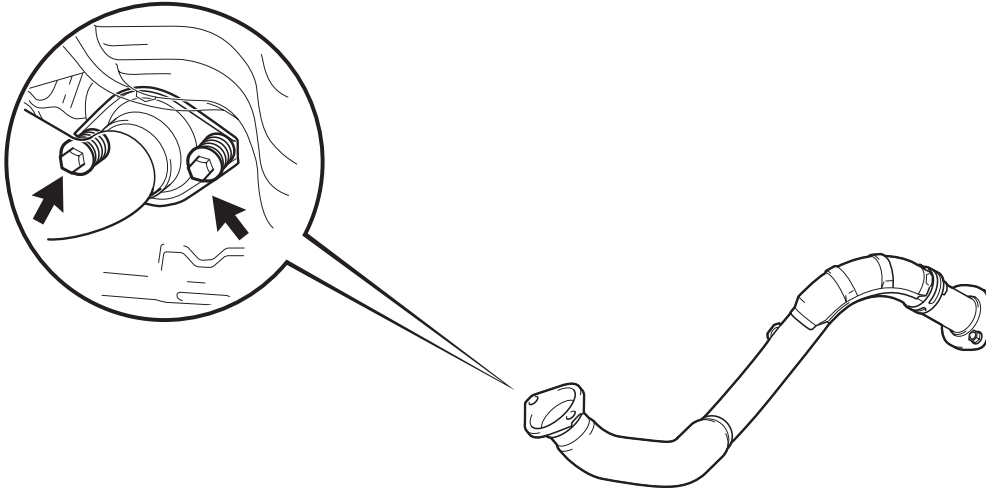
- (b) Install a new gasket by hand so that its surface is flush with the exhaust manifold.

NOTICE:

- **Make sure the gasket is facing the correct direction.**
- **Do not reuse the removed gasket.**
- **Do not push in the gasket while installing the front exhaust pipe.**

- (c) Install the front exhaust pipe with the 2 compression springs and 2 bolts.

Torque: 43 N*m (438 kgf*cm, 32 ft.*lbf)

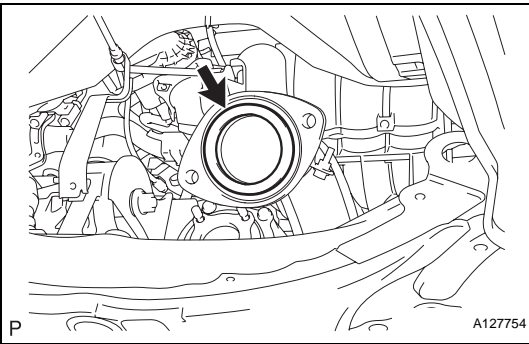


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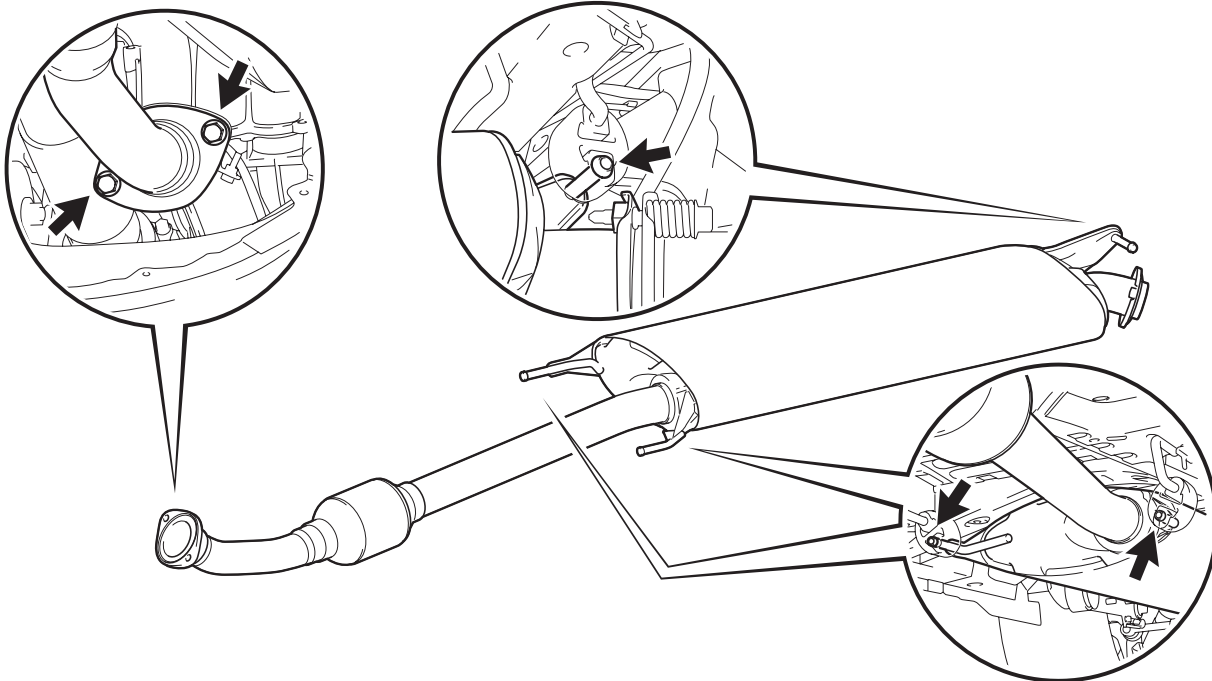
2. INSTALL CENTER EXHAUST PIPE ASSEMBLY

- (a) Install a new gasket onto the front exhaust pipe.
- (b) Connect the 3 exhaust pipe supports, and install the center exhaust pipe.
- (c) Install the 2 bolts.

Torque: 43 N*m (438 kgf*cm, 32 ft.*lbf)**EX**

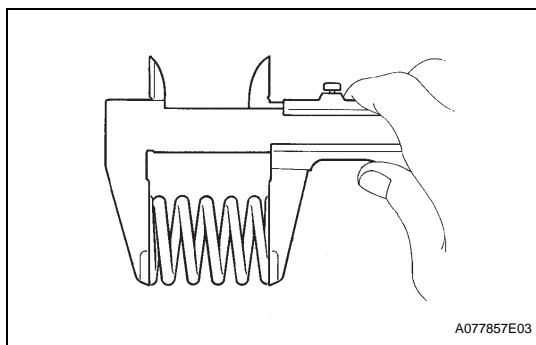
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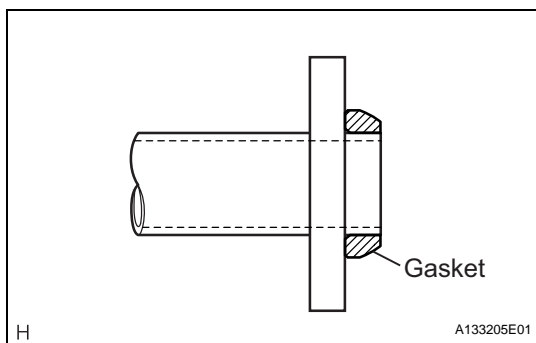
3. INSTALL TAILPIPE ASSEMBLY

- (a) Using a vernier caliper, measure the free length of the compression spring.

Minimum length:

38.5 mm (1.516 in.)

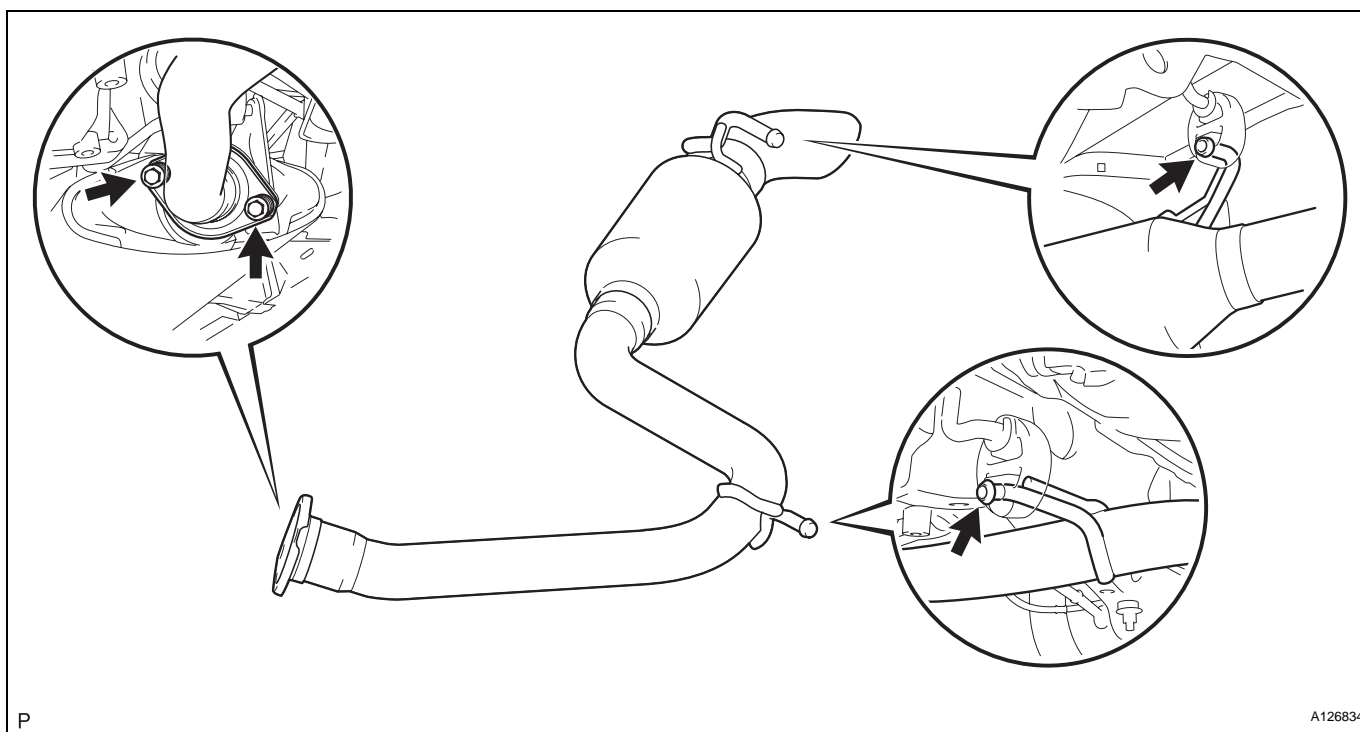
If the length is less than the minimum, replace the compression spring.



- (b) Install a new gasket by hand so that its surface is flush with the center exhaust pipe.

NOTICE:

- **Make sure the gasket is facing the correct direction.**
 - **Do not reuse the removed gasket.**
 - **Do not push in the gasket while installing the tailpipe.**
- (c) Connect the 2 exhaust pipe supports, and install the tailpipe.
- (d) Install the 2 compression springs and 2 bolts.
Torque: 43 N*m (438 kgf*cm, 32 ft.*lbf)



4. **INSTALL HEATED OXYGEN SENSOR (for Bank 1 Sensor 2) (See page [EC-24](#))**

5. **CONNECT CABLE TO NEGATIVE BATTERY TERMINAL**

6. **CHECK FOR EXHAUST GAS LEAKS**

If gas is leaking, tighten the areas necessary to stop the leak. Replace damaged parts as necessary.