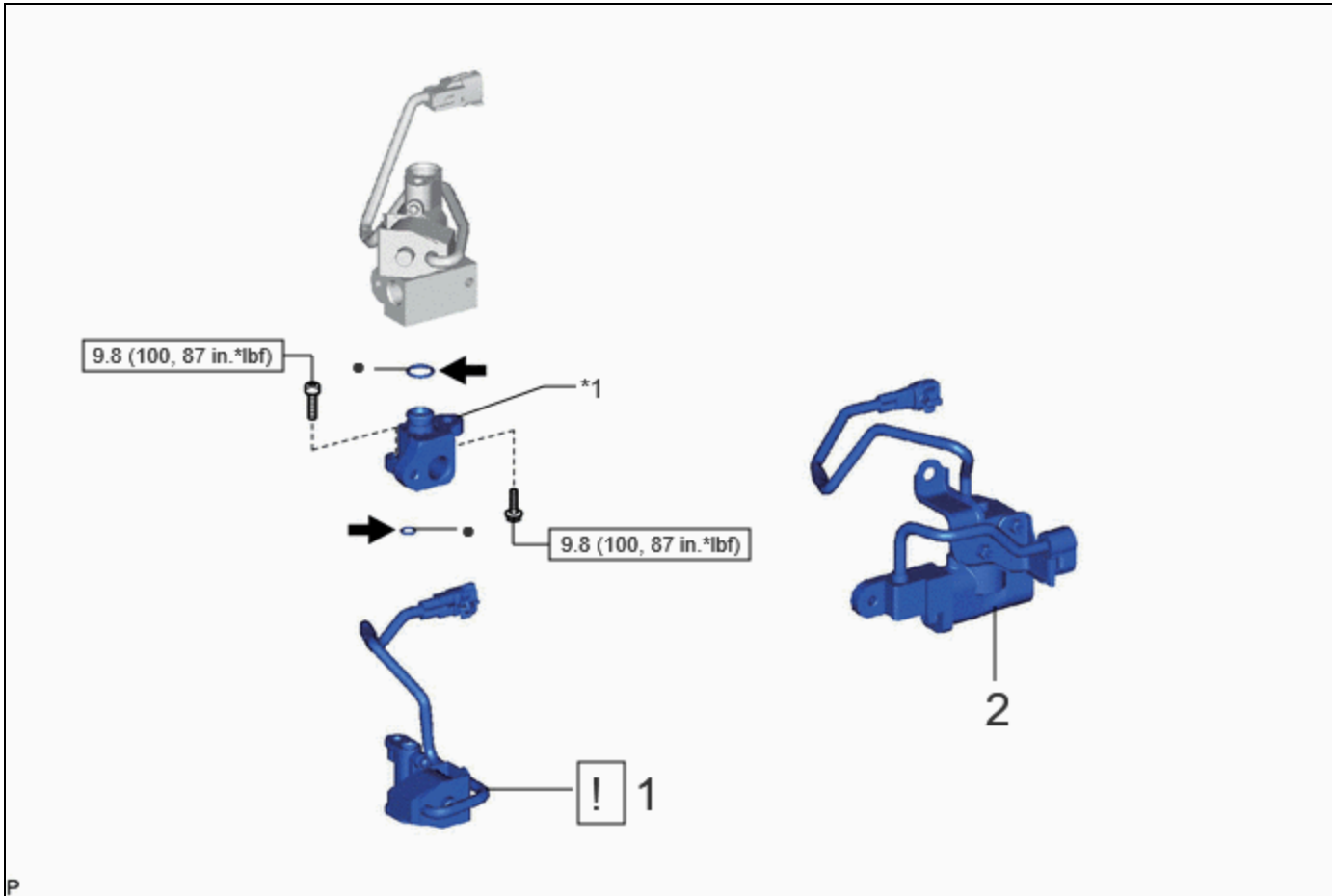


Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM10000002AXEN
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [03/2023 -]
Title: HEATING / AIR CONDITIONING: HIGH PRESSURE MAGNETIC VALVE: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [03/2023 -]		

INSTALLATION



CAUTION / NOTICE / HINT

COMPONENTS (INSTALLATION)



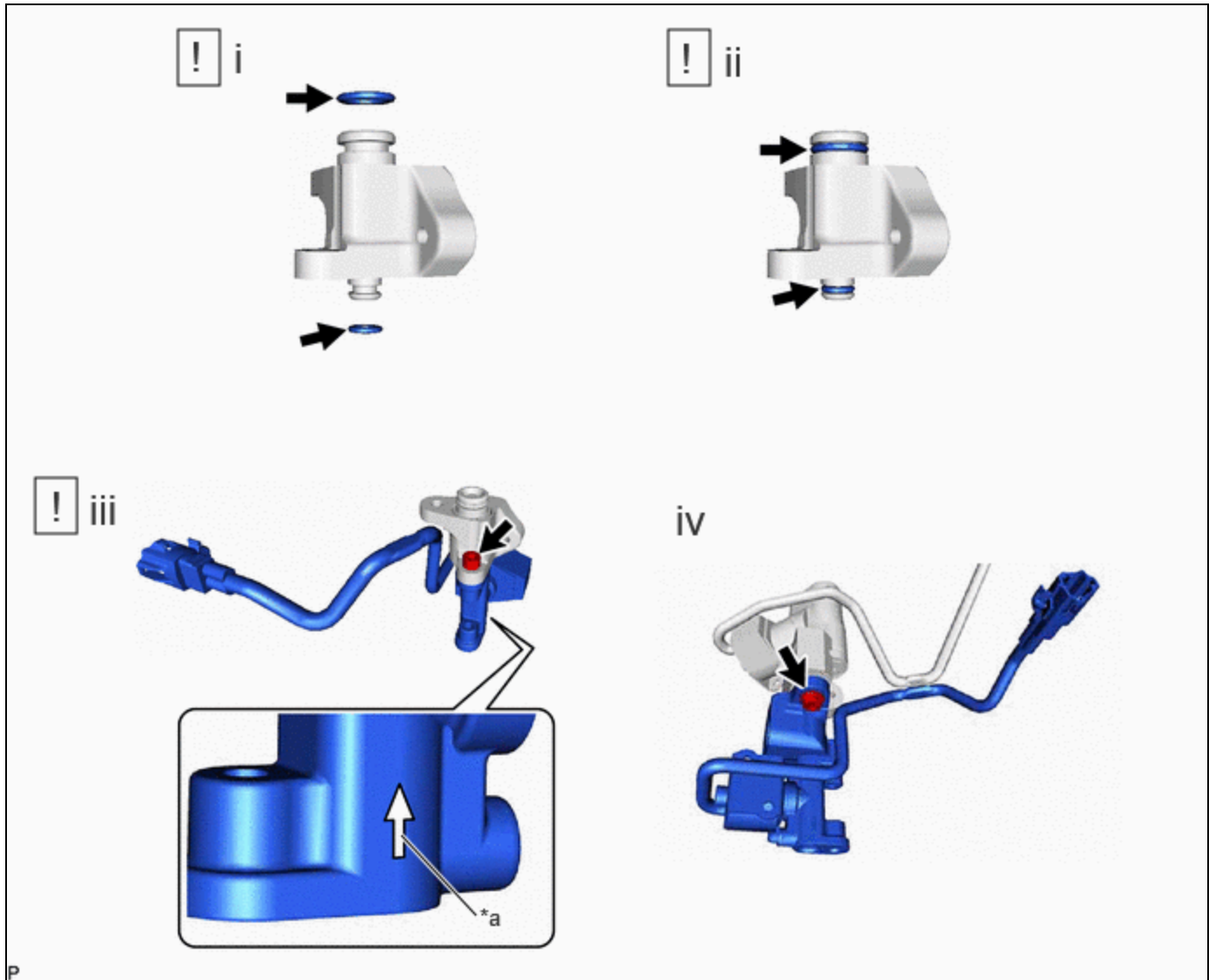
PROCEDURE		PART NAME CODE			
1	NO. 2 MAGNET VALVE ASSEMBLY	88690N	INFO	-	-
2	NO. 1 MAGNET VALVE ASSEMBLY	88690M	-	-	-

*1	VALVE TO CONNECTOR TUBE	-	-
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	N*m (kgf*cm, ft.*lbf): Specified torque	<ul style="list-style-type: none"> • Non-reusable part
	Compressor oil ND-OIL 11 or equivalent	-

PROCEDURE

1. INSTALL NO. 2 MAGNET VALVE ASSEMBLY



*a	Reference Point	-	-
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(1) Remove the vinyl tape from the connector tube and No. 2 magnet valve assembly, and sufficiently apply compressor oil to 2 new O-rings and the fitting surface of the valve to connector tube.

Compressor Oil:
 ND-OIL 11 or equivalent

(2) Install the 2 O-rings to the valve to connector tube.

NOTICE:

Keep the O-ring and O-ring fitting surface free from foreign matter.

- (3) Using a 5 mm hexagon socket wrench, install the No. 2 magnet valve assembly to the valve to connector tube with the hexagon bolt.

NOTICE:

Make sure to install the No. 2 magnet valve assembly with the arrow facing the direction shown in the illustration.

Torque:

9.8 N·m {100 kgf·cm, 87 in·lbf}

- (4) Install the No. 2 magnet valve assembly with valve to connector tube with the bolt.

Torque:

9.8 N·m {100 kgf·cm, 87 in·lbf}

2. INSTALL NO. 1 MAGNET VALVE ASSEMBLY

Click here [INFO](#)

