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Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [03/2023 -]
Title: HEATING / AIR CONDITIONING: AIR CONDITIONING SYSTEM (for PHEV Model): B147496; A/C Inverter Component Internal Failure; 2023 - 2024 MY Prius Prime [03/2023 -]		

DTC	B147496	A/C Inverter Component Internal Failure
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DESCRIPTION

If abnormal current in the A/C inverter output high voltage output circuit or a malfunction of temperature sensor in the compressor with motor assembly is detected, compressor control will be stopped and this DTC will be stored.

DTC NO.	DETECTION ITEM	DTC DETECTION CONDITION	TROUBLE AREA	MIL	MEMORY	DTC OUTPUT FROM	PRIORITY	NOTE
B147496	A/C Inverter Component Internal Failure	Diagnosis Condition: Ignition switch ON Malfunction: Compressor with motor assembly internal malfunction (A/C inverter output system current detection circuit or overheat detection system thermistor) Detection Time: -	Compressor with motor assembly	Does not come on	Memorized	Air Conditioner	A	-

DTC Detection Condition Combination Table

		VEHICLE CONDITION	
		PATTERN 1	PATTERN 2
Diagnosis Condition	Ignition switch ON	○	○
Malfunction	Compressor with motor assembly internal malfunction (A/C inverter output system current detection circuit)	○	-
	Compressor with motor assembly internal malfunction (A/C inverter overheat detection system thermistor)	-	○
Detection Time		-	-
Trip Count		1 trip	1 trip

HINT:

If the conditions of either of these patterns are detected, a DTC will be stored.

CAUTION / NOTICE / HINT

CAUTION:

- Before inspecting the high-voltage system, take safety precautions such as wearing insulated gloves and removing the service plug grip to prevent electrical shocks. After removing the service plug grip, put it in your pocket to prevent other technicians from accidentally reconnecting it while you are working on the high-voltage system.

[Click here](#) 

- Do not touch the high-voltage connectors or terminals for 10 minutes after the service plug grip is removed.

[Click here](#) 

NOTICE:

- After turning the ignition switch off, waiting time may be required before disconnecting the cable from the negative (-) auxiliary battery terminal. Therefore, make sure to read the disconnecting the cable from the negative (-) auxiliary battery terminal notices before proceeding with work.

- Before disconnecting battery:

[Click here](#) 

- Automatic learning chart:

[Click here](#) 

- The hybrid control system and air conditioning system output DTCs separately. Perform troubleshooting for the hybrid control system first if DTCs for both systems are output simultaneously.

[Click here](#) 

- The air conditioning system uses the CAN communication system. Inspect the communication functions by following How to Proceed with Troubleshooting. Troubleshoot the air conditioning system after confirming that the communication systems are functioning properly.

[Click here](#) 

PROCEDURE

1.	REPLACE COMPRESSOR WITH MOTOR ASSEMBLY
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(a) Replace the compressor with motor assembly.

NOTICE:

If this DTC is output even once, replace the compressor with motor assembly as an internal malfunction has occurred.

HINT:

[Click here](#) 

NEXT  **END**

