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<b>Model Year Start:</b> 2023	<b>Model:</b> Prius Prime	<b>Prod Date Range:</b> [12/2022 - ]
<b>Title:</b> THEFT DETERRENT / KEYLESS ENTRY: DIGITAL KEY RECEIVER (for Rear Door): INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 - ]		

## INSTALLATION

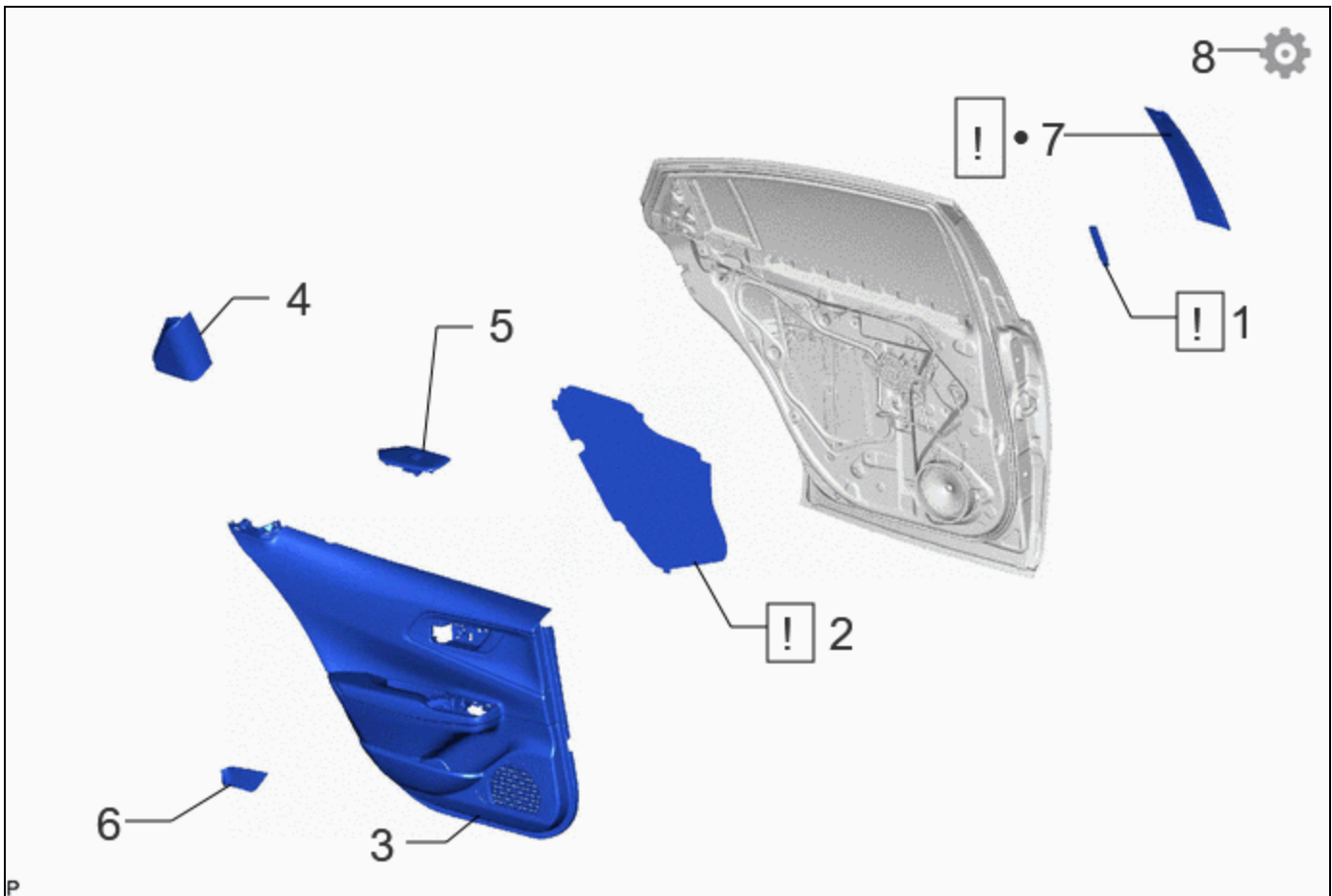
### CAUTION / NOTICE / HINT

**HINT:**




- Use the same procedure for the LH side and RH side.
- The following procedure is for the LH side.

### CAUTION / NOTICE / HINT

#### COMPONENTS (INSTALLATION)



PROCEDURE		PART NAME CODE			
1	BLE DOOR DIGITAL KEY RECEIVER ASSEMBLY (for Rear Door)	890D0	<a href="#">INFO</a>	-	-

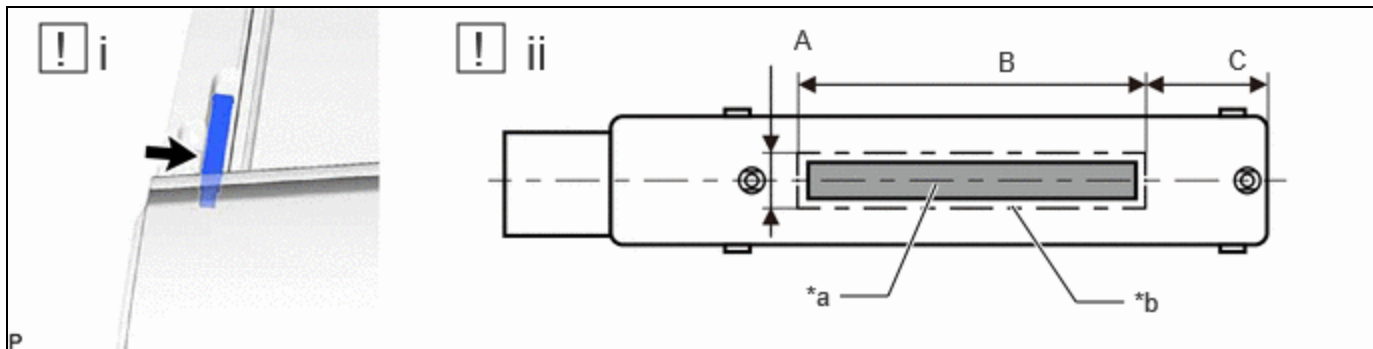
PROCEDURE		PART NAME CODE			
2	REAR DOOR SERVICE HOLE COVER	67842E	INFO	-	-
3	REAR DOOR TRIM BOARD SUB-ASSEMBLY	67604	-	-	-
4	REAR DOOR REAR FRAME BRACKET	67498	-	-	-
5	REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY WITH REAR DOOR UPPER ARMREST BASE PANEL	-	-	-	-
6	REAR DOOR TRIM UPPER COVER	67782D	-	-	-
7	REAR DOOR WINDOW FRAME FRONT MOULDING	75762A	INFO	-	-
8	REGISTRATION DIGITAL KEY ECU	-	-	-	INFO

•	Non-reusable part	-	-
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## PROCEDURE

### 1. INSTALL BLE DOOR DIGITAL KEY RECEIVER ASSEMBLY (for Rear Door)

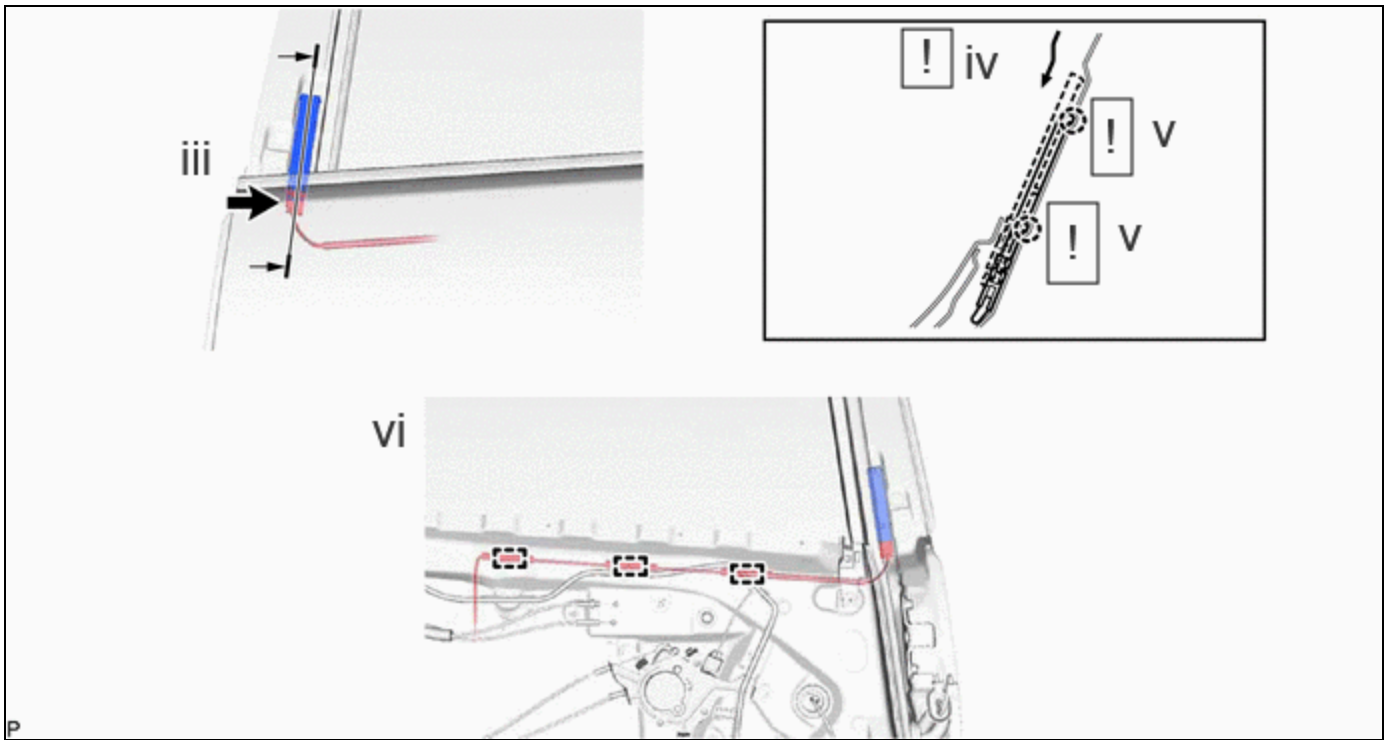
	<p><b>NOTICE:</b></p> <p>Be careful when installing the digital key receiver. If the digital key receiver is dropped, replace it with a new one.</p>
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*a	Double-sided Tape: 50 mm X 5.6 mm (1.97 in. X 0.22 in.)	*b	Double-sided Tape Application Area
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Standard Measurement:

AREA	MEASUREMENT	AREA	MEASUREMENT
A	8.6 mm (0.34 in.)	B	53 mm (2.09 in.)
C	18.5 mm (0.73 in.)	-	-



(1) Clean the rear door surface.

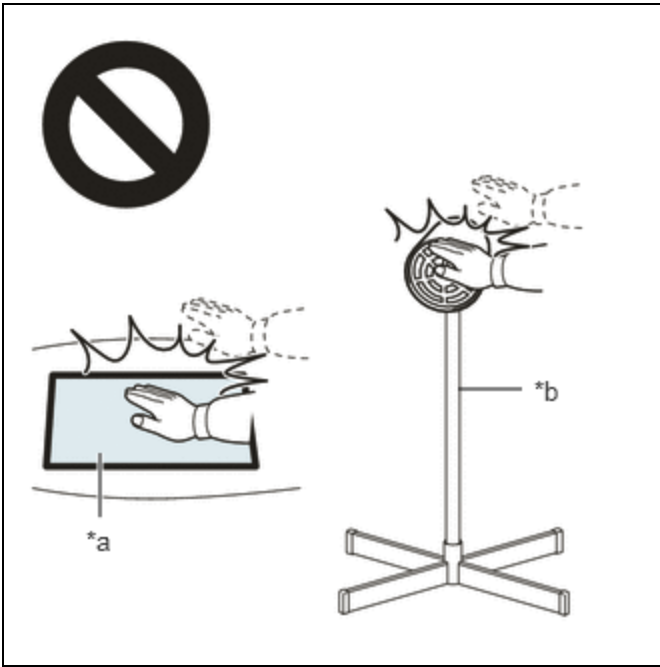
1. Using a heat light, heat the double-sided tape remaining on the rear door surface and the ble door digital key receiver assembly (for rear door).

**Heating Temperature**

AREA	TEMPERATURE	AREA	TEMPERATURE
Rear Door	40 to 60°C (104 to 140°F)	BLE Door Digital Key Receiver Assembly (for rear door)	20 to 30 °C (68 to 86 °F)

**CAUTION:**

- Do not touch the heat light and heated parts, touching the heat light may result in burns.
- Touching heated parts for a long time may result in burns.



*a	Heated Part
*b	Heat Light

**NOTICE:**

Do not heat the front fender panel excessively.

2. Remove any remaining double-sided tape from the rear door surface and the ble door digital key receiver assembly (for rear door).
3. Wipe off any tape adhesive residue with cleaner.
- (2) The double-side tape shall be attached in specified area regardless of position and orientation.
- (3) Connect the connector to the ble door digital key receiver assembly (for rear door).
- (4) Slide the ble door digital key receiver assembly (for rear door) while pressing the ble door digital key receiver assembly (for rear door) against the glass channel.
- (5) When ANT falls into the recess peeling off the release paper. After that, fix it firmly with your finger pad.
- (6) Engage the 3 clamps.

**2. INSTALL REAR DOOR SERVICE HOLE COVER**

	<p>Click here <a href="#">INFO</a></p>
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**3. INSTALL REAR DOOR TRIM BOARD SUB-ASSEMBLY**

**4. INSTALL REAR DOOR REAR FRAME BRACKET**

**5. INSTALL REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY WITH REAR DOOR UPPER ARMREST BASE PANEL**

**6. INSTALL REAR DOOR TRIM UPPER COVER**

**7. INSTALL REAR DOOR WINDOW FRAME FRONT MOULDING**

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## 8. REGISTRATION DIGITAL KEY SYSTEM

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