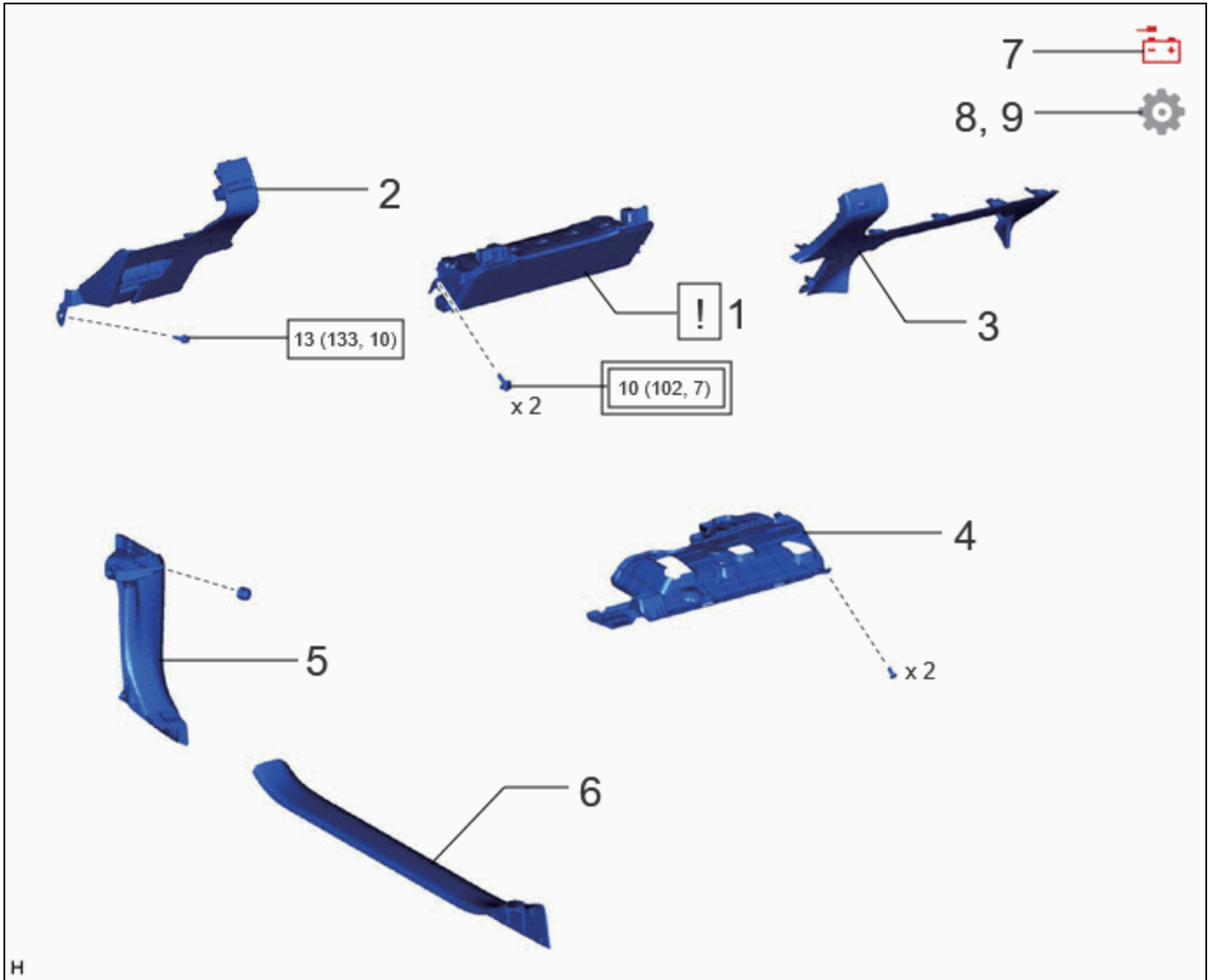


Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM100000028UZG
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: SUPPLEMENTAL RESTRAINT SYSTEMS: KNEE AIRBAG ASSEMBLY: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		




INSTALLATION



CAUTION / NOTICE / HINT

COMPONENTS (INSTALLATION)



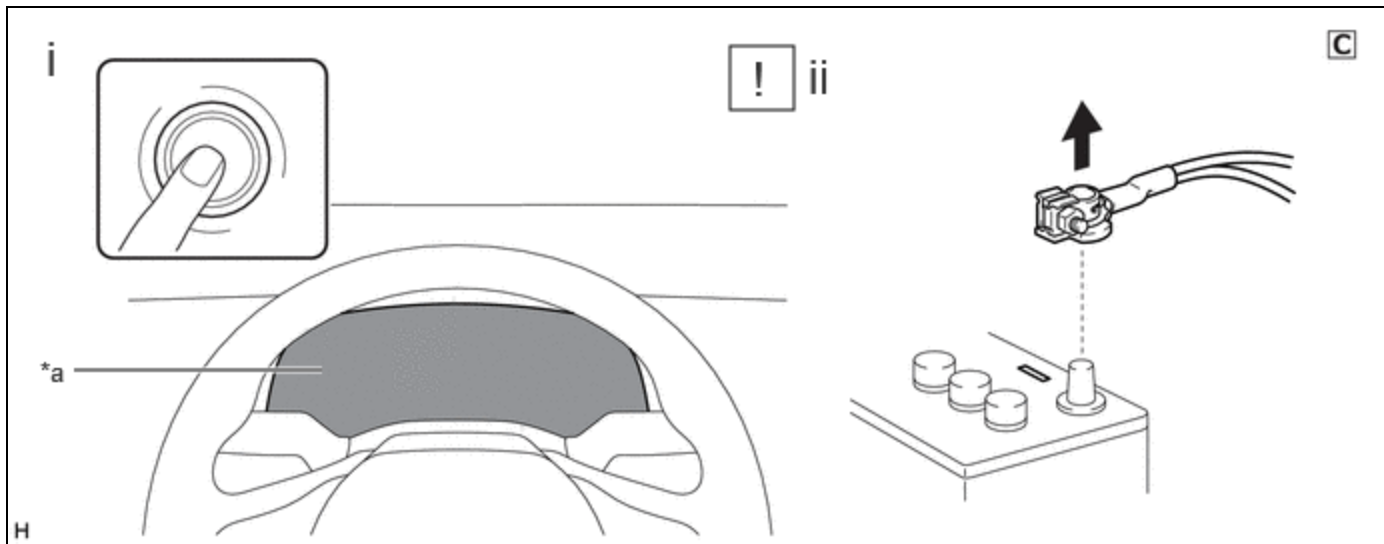
	PROCEDURE	PART NAME CODE	!	✍	⚙
1	LOWER NO. 1 INSTRUMENT PANEL AIRBAG ASSEMBLY	73900	INFO	-	-
2	LOWER INSTRUMENT PANEL FINISH PANEL ASSEMBLY	55480D	-	-	-

	PROCEDURE	PART NAME CODE			
3	LOWER CENTER INSTRUMENT PANEL FINISH PANEL	55434B	-	-	-
4	NO. 1 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY	55606	-	-	-
5	COWL SIDE TRIM BOARD LH	62112	-	-	-
6	FRONT DOOR SCUFF PLATE LH	67914	-	-	-
7	CONNECT CABLE TO NEGATIVE AUXILIARY BATTERY TERMINAL	-	INFO	-	-
8	INSPECT SRS WARNING LIGHT	-	-	-	INFO
9	INITIALIZATION AFTER RECONNECTING AUXILIARY BATTERY TERMINAL	-	-	-	INFO

	Tightening torque for "Major areas involving basic vehicle performance such as moving/turning/stopping": N*m (kgf*cm, ft.*lbf)		N*m (kgf*cm, ft.*lbf): Specified torque
---	--	---	---

PROCEDURE

1. INSTALL LOWER NO. 1 INSTRUMENT PANEL AIRBAG ASSEMBLY

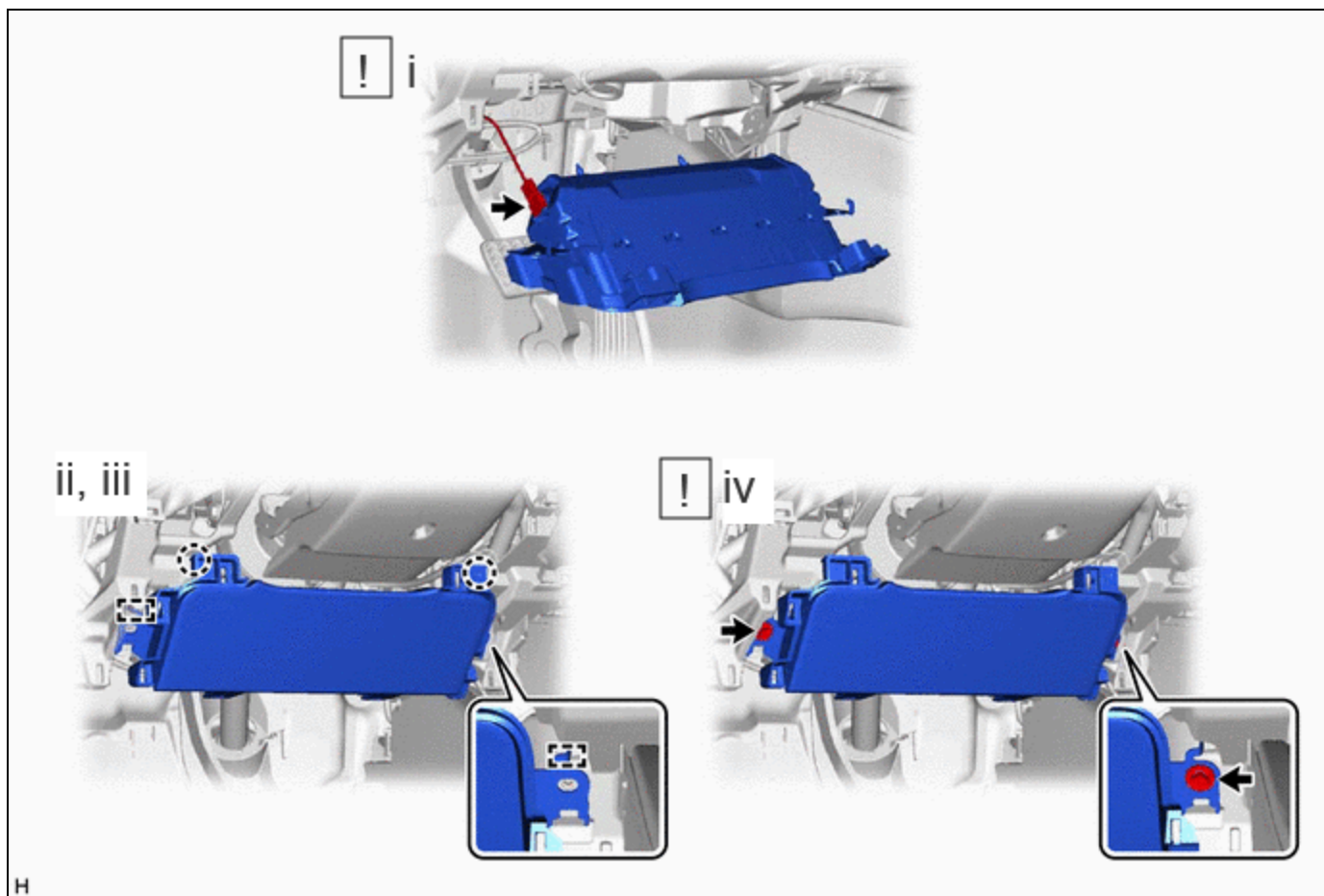


*a	Illumination off	-	-
----	------------------	---	---

- (1) Check that the ignition switch is off.
- (2) Check that the cable is disconnected from the negative (-) auxiliary battery terminal.

CAUTION:

Wait at least 60 seconds after disconnecting the cable from the negative (-) auxiliary battery terminal to disable the SRS system.



(1) Connect the airbag connector to the lower No. 1 instrument panel airbag assembly.

NOTICE:

When connecting any airbag connector, take care not to damage the airbag wire harness.

HINT:

Refer to [How to Connect or Disconnect Airbag Connector](#).

Click here [INFO](#)

(2) Engage the 2 hooks to temporarily install the lower No. 1 instrument panel airbag assembly.

(3) Engage the 2 claws.

(4) Install the lower No. 1 instrument panel airbag assembly with the 2 bolts.

Torque:

10 N·m {102 kgf·cm, 7 ft·lbf}

NOTICE:

Confirm that the lower No. 1 instrument panel airbag assembly is installed securely without any excessive gaps and is not protruding outward.

2. INSTALL LOWER INSTRUMENT PANEL FINISH PANEL ASSEMBLY

3. INSTALL LOWER CENTER INSTRUMENT PANEL FINISH PANEL

4. INSTALL NO. 1 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY

5. INSTALL COWL SIDE TRIM BOARD LH

6. INSTALL FRONT DOOR SCUFF PLATE LH

7. CONNECT CABLE TO NEGATIVE AUXILIARY BATTERY TERMINAL

- for M20A-FXS:

Click here [INFO](#)

- for 2ZR-FXE:

Click here [INFO](#)

8. INSPECT SRS WARNING LIGHT

Click here [INFO](#)

9. INITIALIZATION AFTER RECONNECTING AUXILIARY BATTERY TERMINAL

HINT:

When disconnecting and reconnecting the auxiliary battery, there is an automatic learning function that completes learning when the respective system is used.

Click here [INFO](#)

