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Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [03/2023 -]
Title: SEAT BELT: REAR SEAT OUTER BELT ASSEMBLY: REMOVAL; 2023 - 2024 MY Prius Prius Prime [03/2023 -]		

REMOVAL

CAUTION / NOTICE / HINT

The necessary procedures (adjustment, calibration, initialization or registration) that must be performed after parts are removed and installed, or replaced during rear seat outer belt assembly removal/installation are shown below.

Necessary Procedures After Parts Removed/Installed/Replaced

REPLACED PART OR PERFORMED PROCEDURE	NECESSARY PROCEDURE	EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	LINK
w/ Occupant Classification System: Front passenger seat*	Zero point calibration (Occupant classification system)	<ul style="list-style-type: none"> • Occupant Classification System • Passenger airbag ON/OFF indicator • Airbag System (Front passenger side) • Seat Belt Warning System (Front passenger) 	INFO
*: Even when not replacing the part, it is necessary to perform the specified necessary procedures after installation.			

HINT:

When the cable is disconnected / reconnected to the auxiliary battery terminal, systems temporarily stop operating. However, each system has a function that completes learning the first time the system is used.

Learning completes when vehicle is driven

EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	NECESSARY PROCEDURE	LINK
Front Camera System	Drive the vehicle straight ahead at 35 km/h (22 mph) or more for 5 seconds or more.	INFO

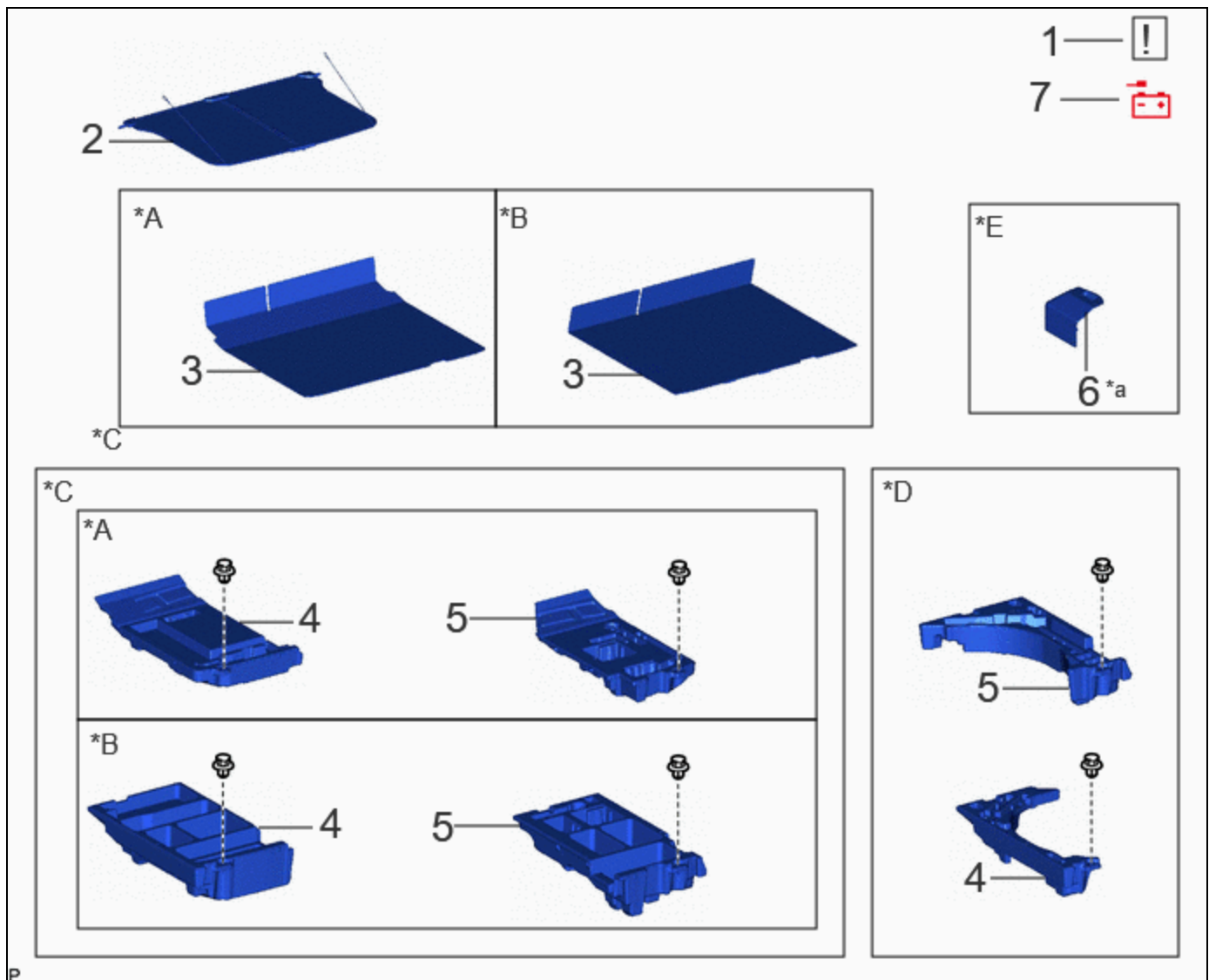
Learning completes when vehicle is operated normally




EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	NECESSARY PROCEDURE	LINK
Power Door Lock Control System*1 <ul style="list-style-type: none"> • Back door opener 	Perform door unlock operation with door control switch or electrical key transmitter sub-assembly switch.	INFO
Power Back Door System*2	Reset back door close position	INFO
Air Conditioning System	for HEV Model: -	-
*1: w/o Power Back Door System		
*2: w/ Power Back Door System		

EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	NECESSARY PROCEDURE	LINK
	<p>After the ignition switch is turned to ON, the servo motor standard position is recognized.</p> <p>for PHEV Model:</p> <p>After the ignition switch is turned to ON, the servo motor and expansion valve standard position is recognized.</p>	
<p>*1: w/o Power Back Door System</p> <p>*2: w/ Power Back Door System</p>		

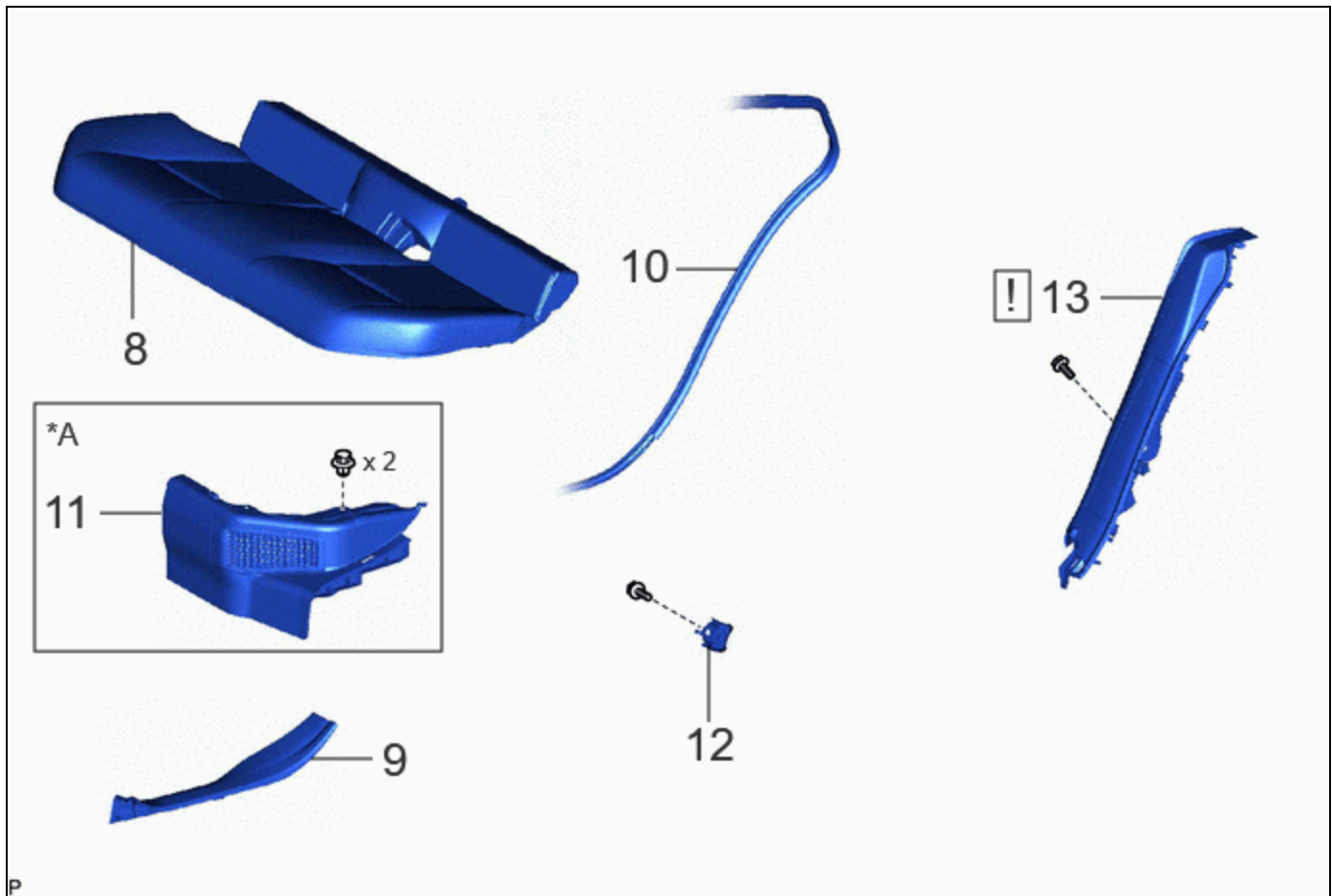
CAUTION / NOTICE / HINT





COMPONENTS (REMOVAL)



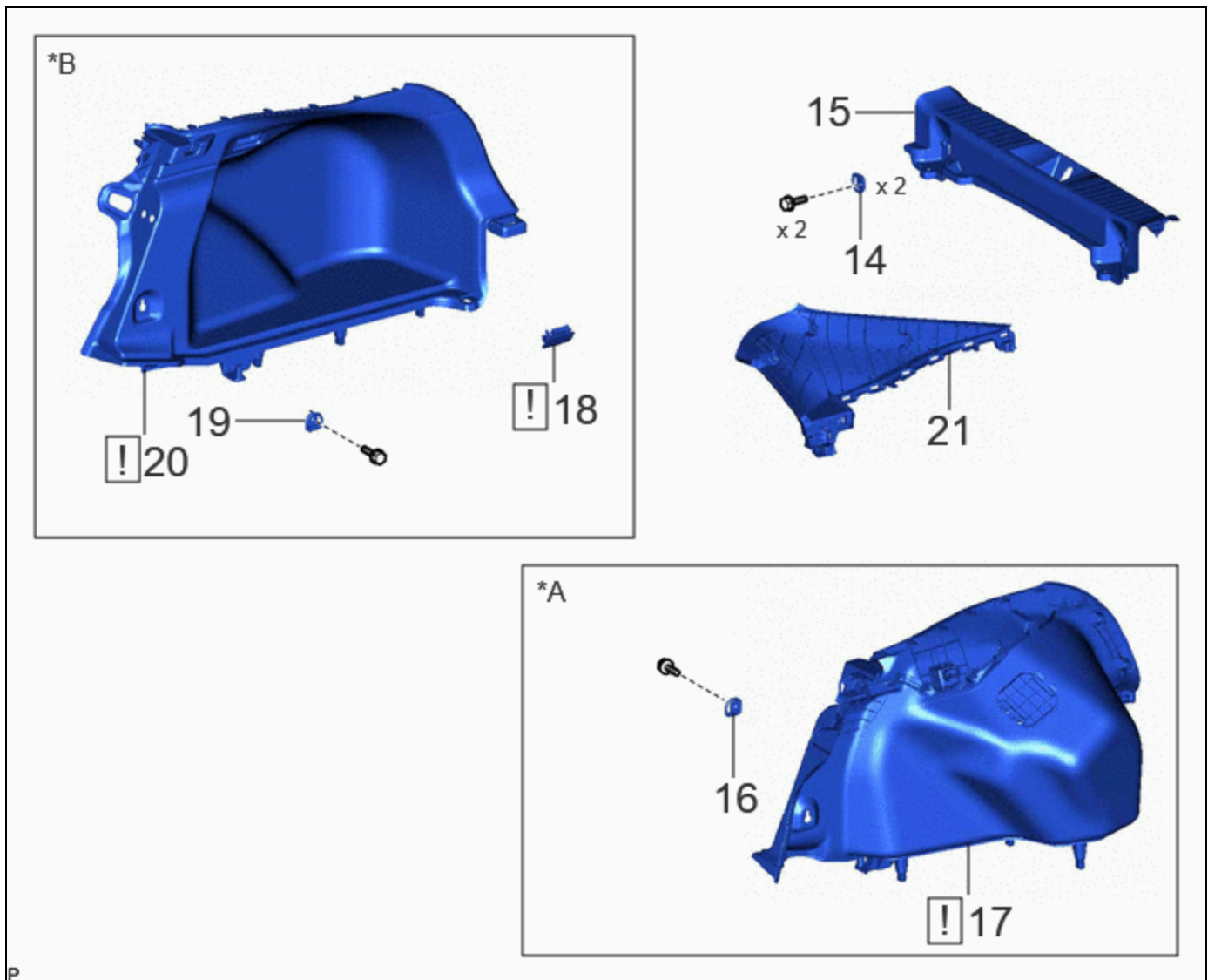
PROCEDURE		PART NAME CODE			
1	PRECAUTION	-	INFO	-	-
2	TONNEAU COVER ASSEMBLY	64910J	-	-	-
3	DECK BOARD ASSEMBLY	58410B	-	-	-
4	DECK FLOOR BOX LH	64997	-	-	-
5	DECK FLOOR BOX RH	64995	-	-	-
6	BATTERY SERVICE HOLE COVER ASSEMBLY	58440	-	-	-
7	DISCONNECT CABLE FROM NEGATIVE AUXILIARY BATTERY TERMINAL	-	-	-	-




*A	for Type A	*B	for Type B
*C	w/o Spare Tire	*D	w/ Spare Tire
*E	w/ Battery Cover	-	-
*a	HINT: As the illustration shown is an example, the actual details may differ.		-



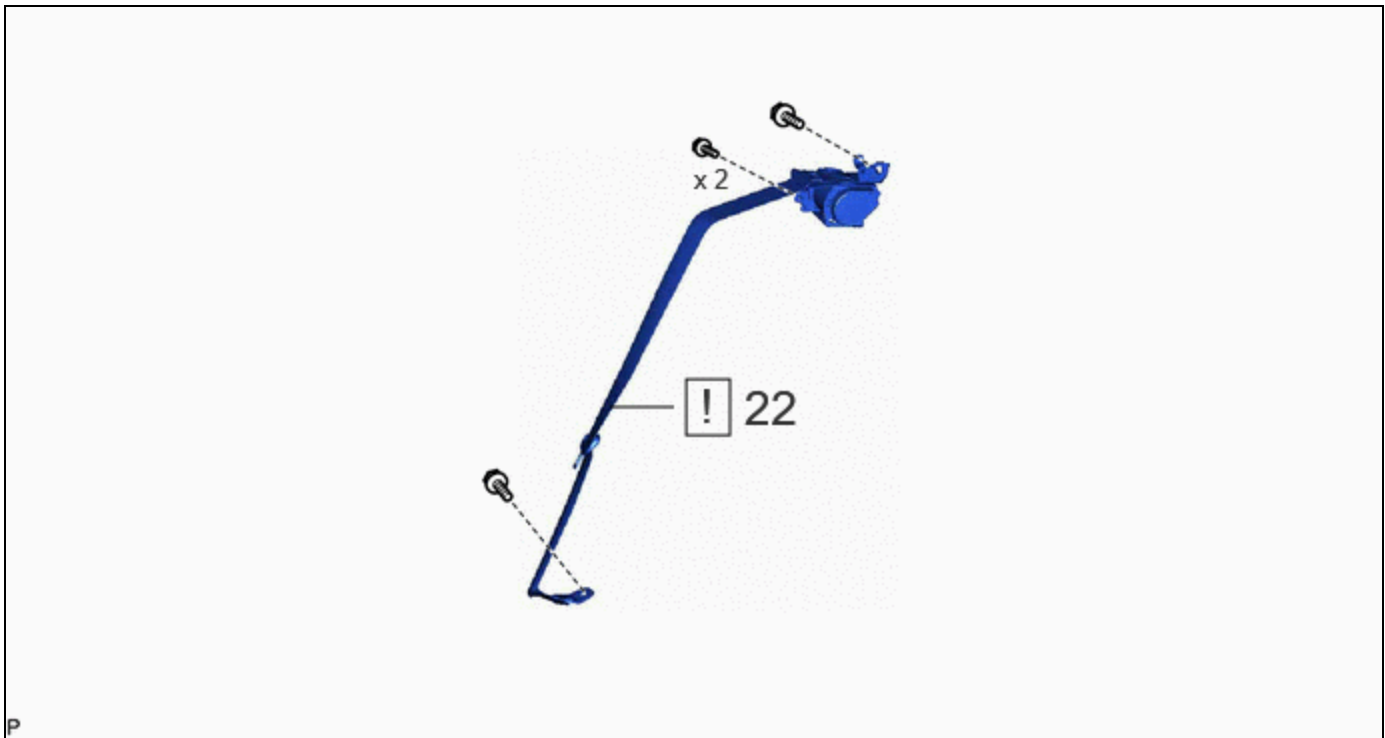
PROCEDURE		PART NAME CODE			
8	REAR SEAT ASSEMBLY	-	-	-	-
9	REAR DOOR SCUFF PLATE INSIDE	67918F	-	-	-
10	REAR DOOR OPENING TRIM WEATHERSTRIP	62332C	-	-	-
11	REAR UNDER SIDE COVER	76974E	-	-	-
12	REAR SEATBACK HINGE SUB-ASSEMBLY	71304C	-	-	-
13	REAR SEAT SIDE GARNISH	62552F		-	-




*A	for HEV Model	-	-
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PROCEDURE		PART NAME CODE			
14	LUGGAGE HOLD BELT STRIKER ASSEMBLY	58460D	-	-	-
15	REAR DECK TRIM COVER	64716D	-	-	-
16	LUGGAGE HOLD BELT STRIKER ASSEMBLY	58460D	-	-	-
17	DECK TRIM SIDE PANEL ASSEMBLY LH	64740C	INFO	-	-
18	NO. 1 LUGGAGE COMPARTMENT LIGHT ASSEMBLY	81330	INFO	-	-
19	LUGGAGE HOLD BELT STRIKER ASSEMBLY	58460D	-	-	-
20	DECK TRIM SIDE PANEL ASSEMBLY RH	64730B	INFO	-	-
21	ROOF SIDE INNER GARNISH ASSEMBLY	62480A	-	-	-

*A	for RH Side	*B	for LH Side
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PROCEDURE		PART NAME CODE			
22	REMOVE REAR SEAT OUTER BELT ASSEMBLY	73370E	INFO	-	-


PROCEDURE

1. PRECAUTION

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CAUTION:

- Be sure to read Precaution thoroughly before servicing.



INFO

- Wear protective gloves. Sharp areas on the parts may injure your hands.

NOTICE:

After the ignition switch is turned off, there may be a waiting time before disconnecting the negative (-) auxiliary battery terminal.

Click here **INFO**

2. REMOVE TONNEAU COVER ASSEMBLY

Click here **INFO**

3. REMOVE DECK BOARD ASSEMBLY

Click here **INFO**

4. REMOVE DECK FLOOR BOX LH

Click here **INFO**

5. REMOVE DECK FLOOR BOX RH

Click here **INFO**

6. REMOVE BATTERY SERVICE HOLE COVER ASSEMBLY (w/ Battery Cover)

Click here **INFO**

7. DISCONNECT CABLE FROM NEGATIVE AUXILIARY BATTERY TERMINAL

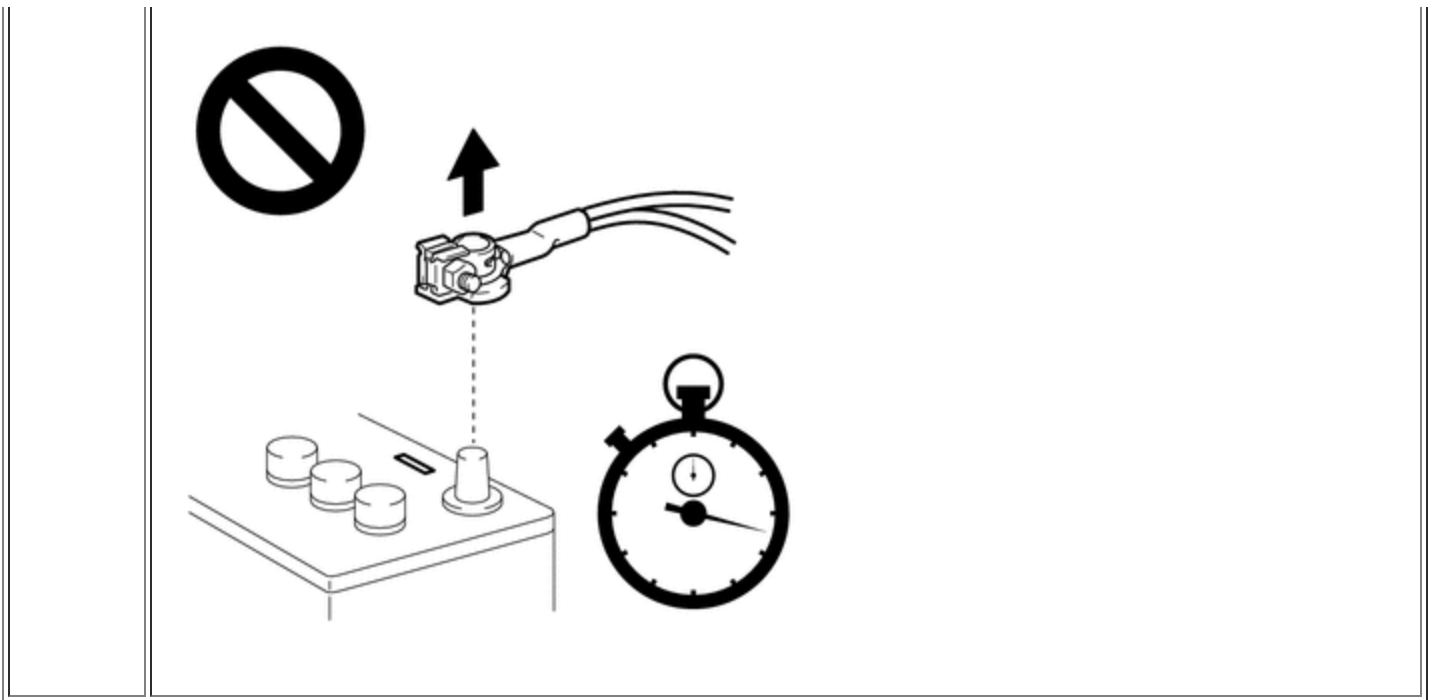
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CAUTION:

Wait at least 60 seconds after disconnecting the cable from the negative (-) auxiliary battery terminal to disable the SRS system.

https://techinfo.toyota.com/t3Portal/resources/jsp/siviewer/index.jsp?dir=rm/RM41D0U&href=xhtml/RM10000002A0DG.html&locale=en&User=false&...

6/9



(a) for M20A-FXS:

Click here [INFO](#)

(b) for 2ZR-FXE:

Click here [INFO](#)

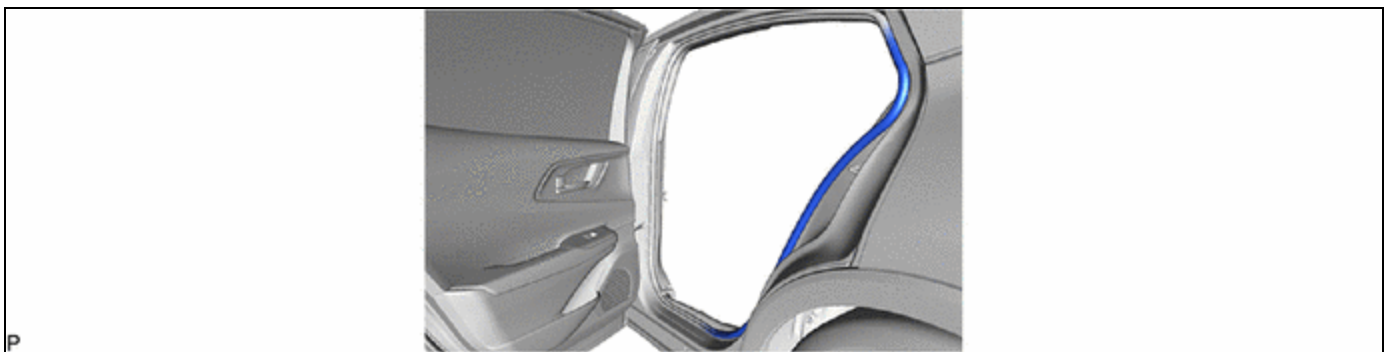
8. REMOVE REAR SEAT ASSEMBLY

Click here [INFO](#)

9. REMOVE REAR DOOR SCUFF PLATE INSIDE

Click here [INFO](#)

10. DISCONNECT REAR DOOR OPENING TRIM WEATHERSTRIP



11. REMOVE REAR UNDER SIDE COVER (for HEV Model)

Click here [INFO](#)

12. REMOVE REAR SEATBACK HINGE SUB-ASSEMBLY

Click here [INFO](#)

13. REMOVE REAR SEAT SIDE GARNISH



Click here [INFO](#)

14. REMOVE LUGGAGE HOLD BELT STRIKER ASSEMBLY

Click here [INFO](#)

15. REMOVE REAR DECK TRIM COVER

Click here [INFO](#)

16. REMOVE LUGGAGE HOLD BELT STRIKER ASSEMBLY (for LH Side)

Click here [INFO](#)

17. REMOVE DECK TRIM SIDE PANEL ASSEMBLY LH (for LH Side)



Click here [INFO](#)

18. REMOVE NO. 1 LUGGAGE COMPARTMENT LIGHT ASSEMBLY (for RH Side)



Click here [INFO](#)

19. REMOVE LUGGAGE HOLD BELT STRIKER ASSEMBLY (for RH Side)

Click here [INFO](#)

20. REMOVE DECK TRIM SIDE PANEL ASSEMBLY RH (for RH Side)

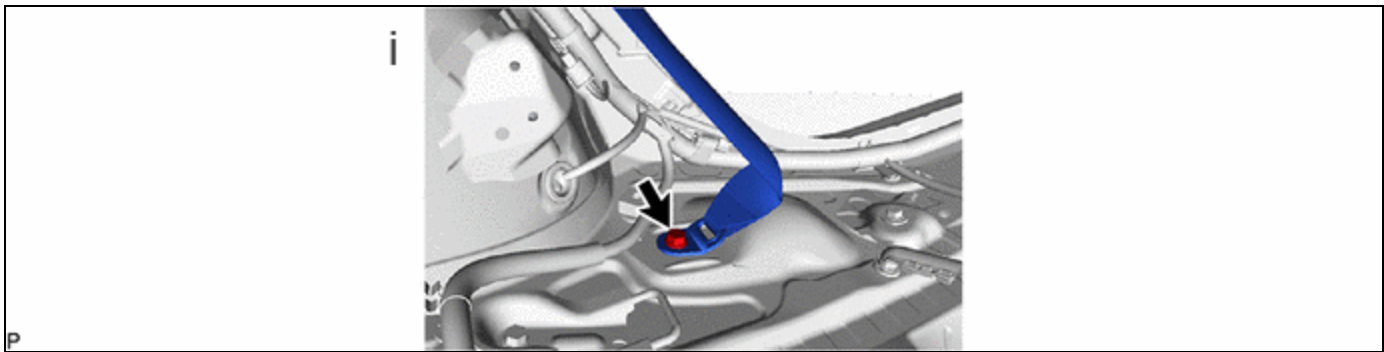


Click here [INFO](#)

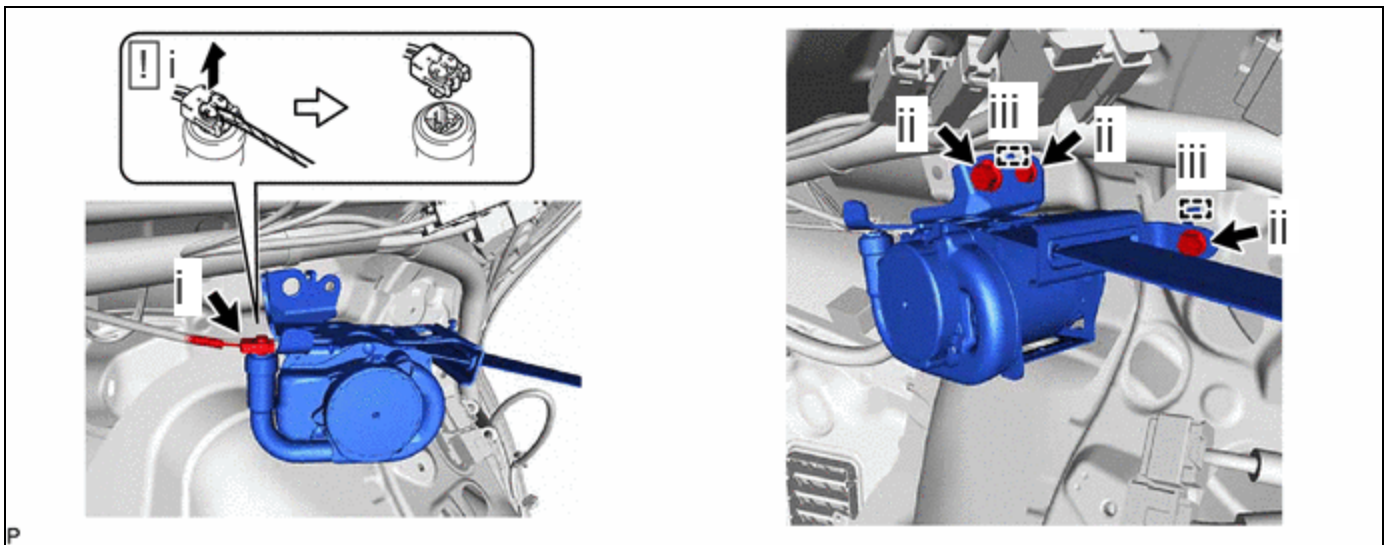
21. REMOVE ROOF SIDE INNER GARNISH ASSEMBLY

Click here [INFO](#)

22. REMOVE REAR SEAT OUTER BELT ASSEMBLY



(1) Remove the bolt to disconnect the floor anchor of the rear seat outer belt assembly.



(1) Using a screwdriver, pull out the locking button as shown in the illustration to release the lock and disconnect the pretensioner connector.

(2) Remove the 3 bolts.

(3) Disengage the 2 guides to remove the rear seat outer belt assembly.

