

Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM100000002BXMC
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [03/2023 -]
Title: SEAT BELT: REAR SEAT OUTER BELT ASSEMBLY: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [03/2023 -]		

INSTALLATION

CAUTION / NOTICE / HINT

CAUTION:

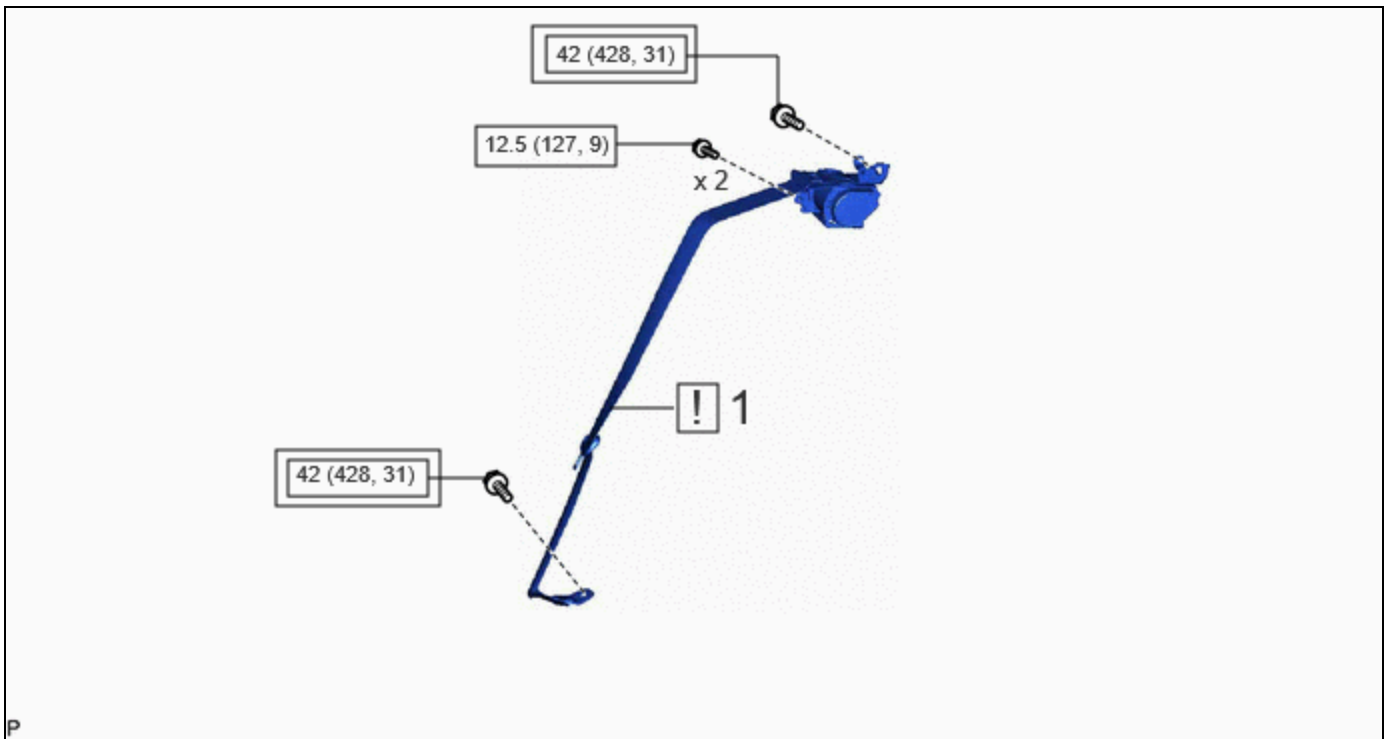
Wear protective gloves. Sharp areas on the parts may injure your hands.

HINT:



- Use the same procedure for the RH side and LH side.
- The procedure listed below is for the LH side.

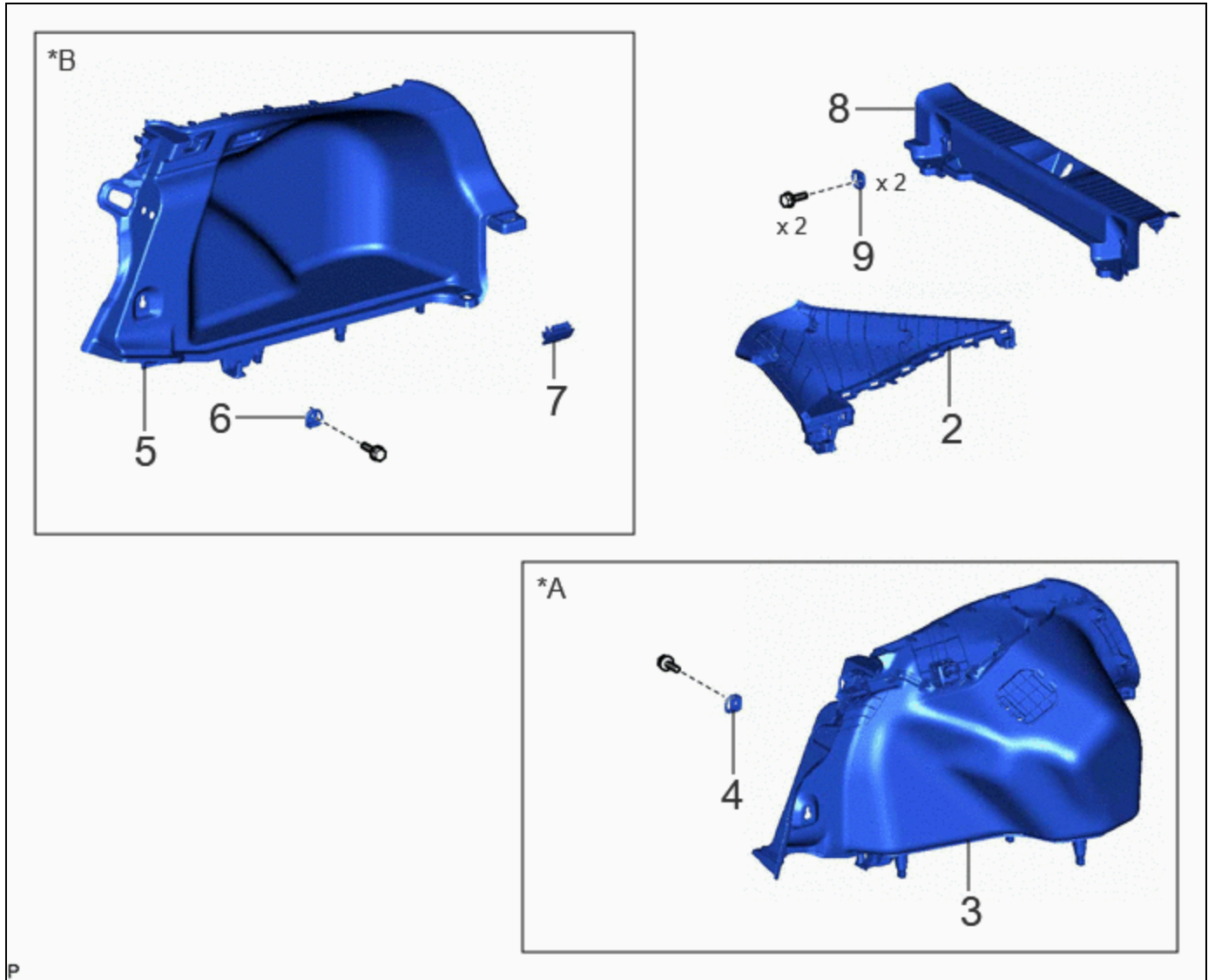
CAUTION / NOTICE / HINT




COMPONENTS (INSTALLATION)



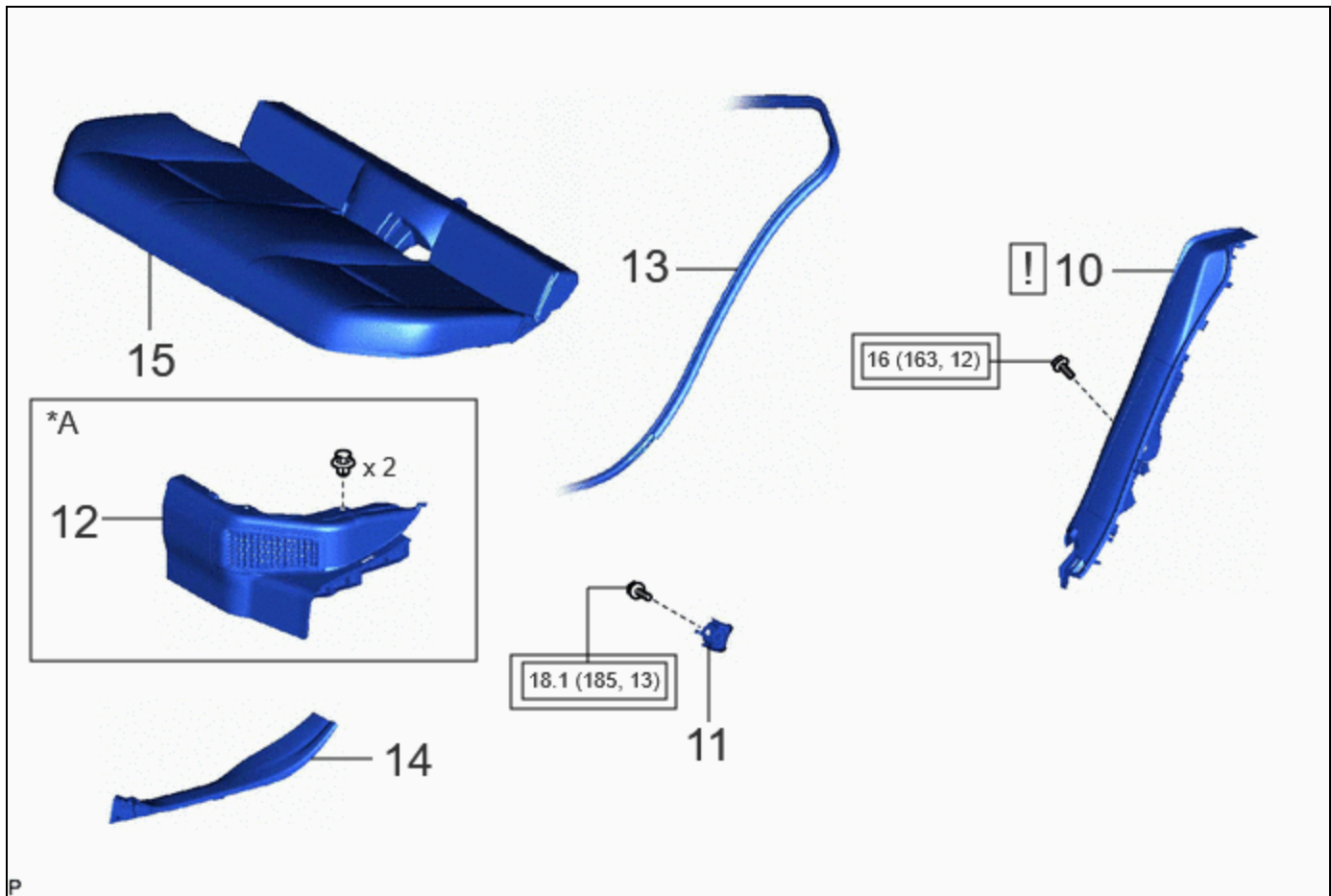
PROCEDURE		PART NAME CODE			
1	REAR SEAT OUTER BELT ASSEMBLY	73370E	INFO	-	-

	Tightening torque for "Major areas involving basic vehicle performance such as moving/turning/stopping": N*m (kgf*cm, ft.*lbf)		N*m (kgf*cm, ft.*lbf): Specified torque
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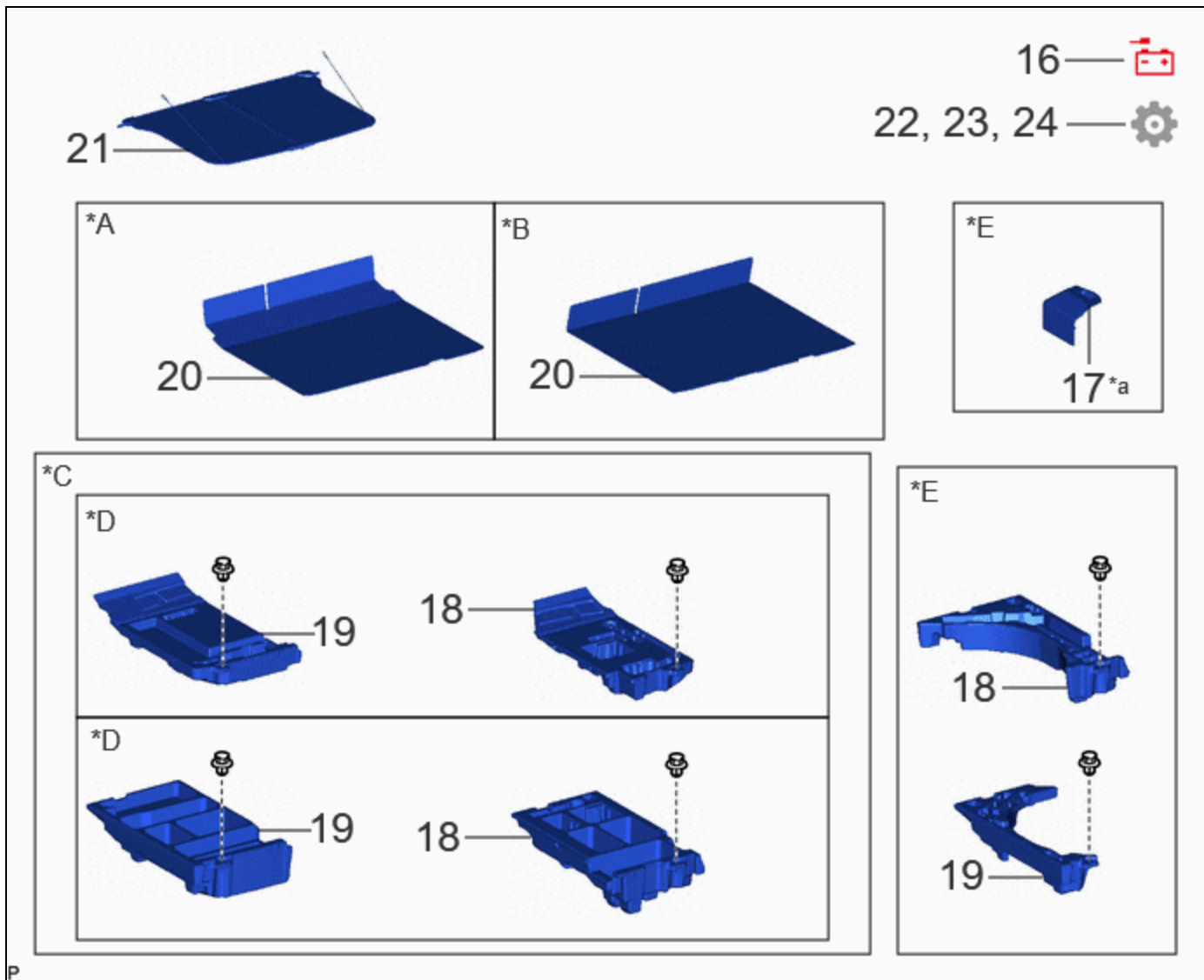
PROCEDURE	PART NAME CODE			
2 ROOF SIDE INNER GARNISH ASSEMBLY	62480A	-	-	-
3 DECK TRIM SIDE PANEL ASSEMBLY LH	64740C	-	-	-
4 LUGGAGE HOLD BELT STRIKER ASSEMBLY	58460D	-	-	-
5 DECK TRIM SIDE PANEL ASSEMBLY RH	64730B	-	-	-
6 LUGGAGE HOLD BELT STRIKER ASSEMBLY	58460D	-	-	-
7 NO. 1 LUGGAGE COMPARTMENT LIGHT ASSEMBLY	81330	-	-	-
8 REAR DECK TRIM COVER	64716D	-	-	-
9 LUGGAGE HOLD BELT STRIKER ASSEMBLY	58460D	-	-	-







*A	for RH Side	*B	for LH Side
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PROCEDURE		PART NAME CODE			
10	REAR SEAT SIDE GARNISH	62552F	INFO	-	-
11	REAR SEATBACK HINGE SUB-ASSEMBLY	71304C	-	-	-
12	REAR UNDER SIDE COVER	76974E	-	-	-
13	REAR DOOR OPENING TRIM WEATHERSTRIP	62332C	-	-	-
14	REAR DOOR SCUFF PLATE INSIDE	67918F	-	-	-
15	REAR SEAT ASSEMBLY	-	-	-	-

*A	for HEV Model	-	-
	Tightening torque for "Major areas involving basic vehicle performance such as moving/turning/stopping": N*m (kgf*cm, ft.*lbf)	-	-

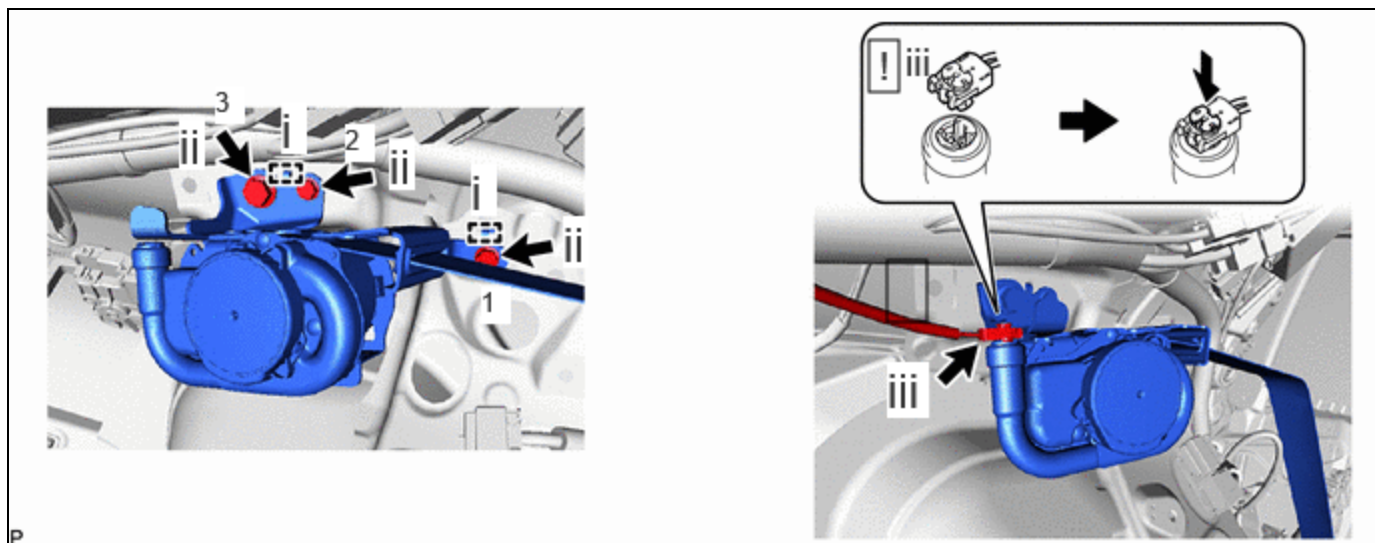


	PROCEDURE	PART NAME CODE			
16	CONNECT CABLE TO NEGATIVE AUXILIARY BATTERY TERMINAL	-	-	-	-
17	BATTERY SERVICE HOLE COVER ASSEMBLY	58440	-	-	-
18	DECK FLOOR BOX RH	64995	-	-	-
19	DECK FLOOR BOX LH	64997	-	-	-
20	DECK BOARD ASSEMBLY	58410B	-	-	-
21	TONNEAU COVER ASSEMBLY	64910J	-	-	-
22	INITIALIZATION AFTER RECONNECTING AUXILIARY BATTERY TERMINAL	-	-	-	
23	INSPECT SRS WARNING LIGHT	-	-	-	
24	INSPECT SEAT BELT WARNING SYSTEM	-	-	-	

*A	for Type A	*B	for Type B
*C	w/o Spare Tire	*D	w/ Spare Tire
*E	w/ Battery Cover	-	-
*a	HINT: As the illustration shown is an example, the actual details may differ.		-

PROCEDURE

1. INSTALL REAR SEAT OUTER BELT ASSEMBLY



- (1) Engage the 2 guides to temporarily install the rear seat outer belt assembly with the 3 bolts.
- (2) Install the rear seat outer belt assembly with the 3 bolts.

Torque:

Bolt (1), (2) :

12.5 N·m {127 kgf·cm, 9 ft·lbf}

Bolt (3) :

42 N·m {428 kgf·cm, 31 ft·lbf}

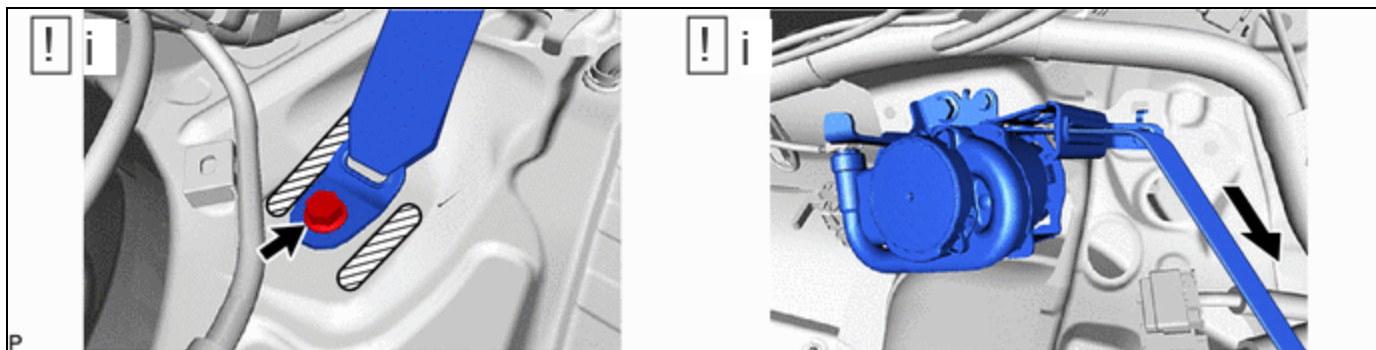
HINT:


Tighten the bolts in the order shown in the illustration.

- (3) Connect the pretensioner connector and lock the locking button as shown in the illustration.

NOTICE:

Securely lock the locking button.



	Protruding Part	-	-
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(1) Check that the ELR locks.

1. Install the floor anchor of the rear seat outer belt assembly with the bolt.

Torque:

42 N·m {428 kgf·cm, 31 ft·lbf}

NOTICE:

Do not allow the anchor part of the rear seat outer belt assembly to overlap the protruding parts of the floor panel.

2. With the rear seat outer belt assembly with bracket installed to the vehicle, check that the belt locks when it is pulled out quickly.

NOTICE:

This check should be performed with the rear seat outer belt assembly with bracket installed to the vehicle.

2. INSTALL ROOF SIDE INNER GARNISH ASSEMBLY

3. INSTALL DECK TRIM SIDE PANEL ASSEMBLY LH (for LH Side)

4. INSTALL LUGGAGE HOLD BELT STRIKER ASSEMBLY (for LH Side)

5. INSTALL DECK TRIM SIDE PANEL ASSEMBLY RH (for RH Side)


6. INSTALL LUGGAGE HOLD BELT STRIKER ASSEMBLY (for RH Side)

7. INSTALL NO. 1 LUGGAGE COMPARTMENT LIGHT ASSEMBLY (for RH Side)

8. INSTALL REAR DECK TRIM COVER

9. INSTALL LUGGAGE HOLD BELT STRIKER ASSEMBLY

10. INSTALL REAR SEAT SIDE GARNISH

	Click here 
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11. INSTALL REAR SEATBACK HINGE SUB-ASSEMBLY

[Click here](#) 

12. INSTALL REAR UNDER SIDE COVER (for HEV Model)**13. CONNECT REAR DOOR OPENING TRIM WEATHERSTRIP****14. INSTALL REAR DOOR SCUFF PLATE INSIDE****15. INSTALL REAR SEAT ASSEMBLY****16. CONNECT CABLE TO NEGATIVE AUXILIARY BATTERY TERMINAL**

(a) for M20A-FXS:

Click here [INFO](#)

(b) for 2ZR-FXE:

Click here [INFO](#)

17. INSTALL BATTERY SERVICE HOLE COVER ASSEMBLY (w/ Battery Cover)**18. INSTALL DECK FLOOR BOX RH****19. INSTALL DECK FLOOR BOX LH****20. INSTALL DECK BOARD ASSEMBLY****21. INSTALL TONNEAU COVER ASSEMBLY****22. INITIALIZATION AFTER RECONNECTING AUXILIARY BATTERY TERMINAL****HINT:**

When disconnecting and reconnecting the battery, there is an automatic learning function that completes learning when the respective system is used.

Click here [INFO](#)

23. INSPECT SRS WARNING LIGHT

Click here [INFO](#)

24. INSPECT SEAT BELT WARNING SYSTEM

(a) w/o Occupant Classification System:

Click here [INFO](#)

(b) w/ Occupant Classification System:

Click here [INFO](#)

