

Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM100000002BJBR
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [03/2023 -]
Title: SEAT BELT: FRONT SEAT INNER BELT ASSEMBLY: REMOVAL; 2023 - 2024 MY Prius Prius Prime [03/2023 -]		

REMOVAL

CAUTION / NOTICE / HINT

The necessary procedures (adjustment, calibration, initialization, or registration) that must be performed after parts are removed and installed, or replaced during front seat assembly removal/installation are shown below.

Necessary Procedures After Parts Removed/Installed/Replaced

REPLACED PART OR PERFORMED PROCEDURE	NECESSARY PROCEDURE	EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	LINK
w/ Occupant Classification System: Front passenger seat*	Zero point calibration (Occupant classification system)	<ul style="list-style-type: none"> • Occupant Classification System • Passenger airbag ON/OFF indicator • Airbag System (Front passenger side) • Seat Belt Warning System (Front passenger) 	INFO
*: Even when not replacing the part, it is necessary to perform the specified necessary procedures after installation.			

CAUTION:

Be sure to read Precaution thoroughly before servicing.



Click here [INFO](#)

NOTICE:

After the ignition switch is turned off, there may be a waiting time before disconnecting the negative (-) auxiliary battery terminal.

Click here [INFO](#)

HINT:

When the cable is disconnected / reconnected to the auxiliary battery terminal, systems temporarily stop operating. However, each system has a function that completes learning the first time the system is used.

Learning completes when vehicle is driven

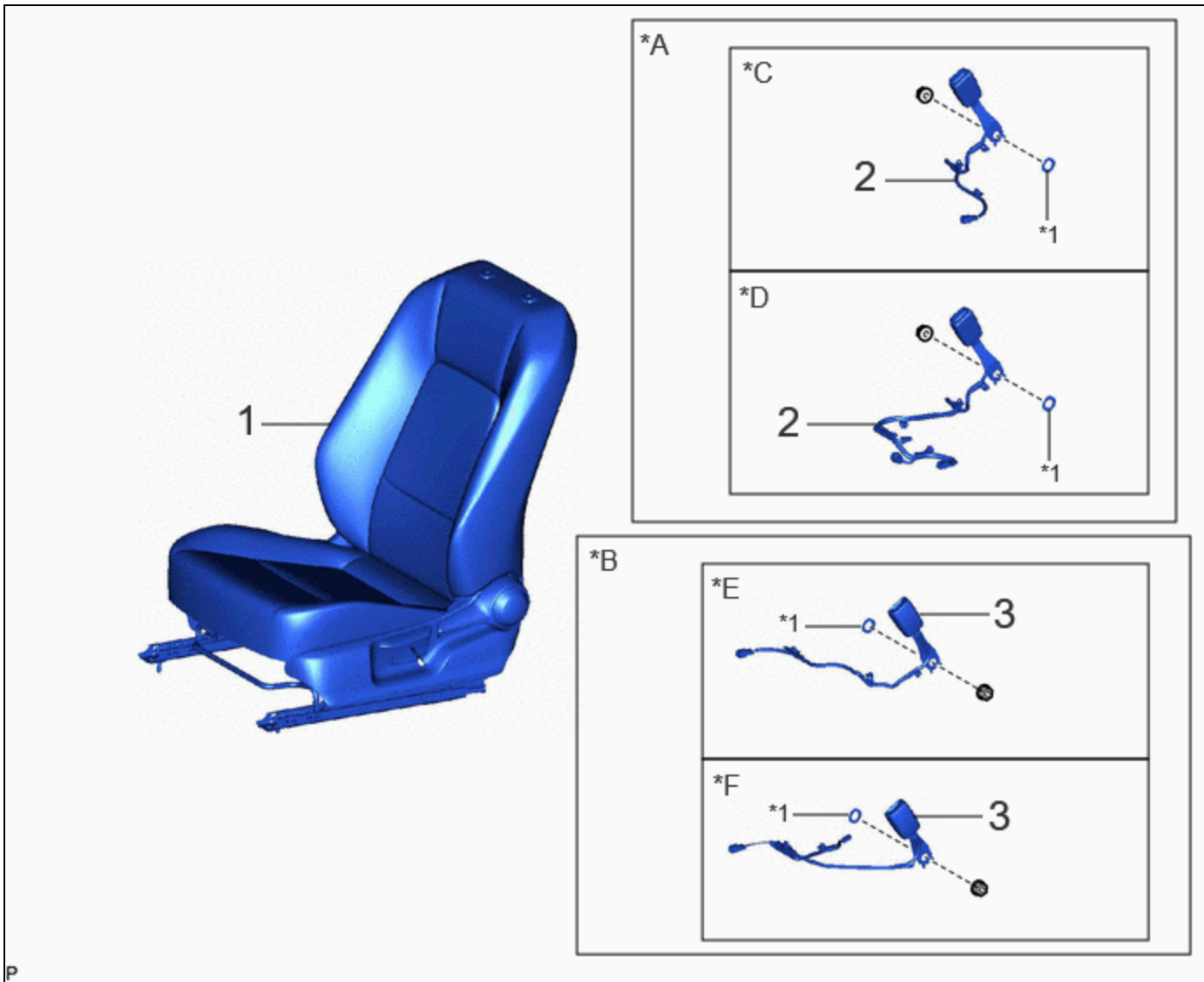
EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	NECESSARY PROCEDURE	LINK
Front Camera System	Drive the vehicle straight ahead at 35 km/h (22 mph) or more for 5 seconds or more.	INFO

Learning completes when vehicle is operated normally

EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	NECESSARY PROCEDURE	LINK
Power Door Lock Control System*1 <ul style="list-style-type: none"> Back door opener 	Perform door unlock operation with door control switch or electrical key transmitter sub-assembly switch.	INFO
Power Back Door System*2	Reset back door close position	INFO
Air Conditioning System	<p>for HEV Model:</p> <p>After the ignition switch is turned to ON, the servo motor standard position is recognized.</p> <p>for PHEV Model:</p> <p>After the ignition switch is turned to ON, the servo motor and expansion valve standard position is recognized.</p>	-
*1: w/o Power Back Door System		
*2: w/ Power Back Door System		

CAUTION / NOTICE / HINT

COMPONENTS (REMOVAL)



PROCEDURE		PART NAME CODE			
1	FRONT SEAT ASSEMBLY	-	-	-	-
2	FRONT SEAT INNER BELT ASSEMBLY	73240	-	-	-
3	FRONT SEAT INNER BELT ASSEMBLY	73230	-	-	-

*A	for Driver Side	*B	for Front Passenger Side
*C	w/o Seat Position Memory System	*D	w/ Seat Position Memory System
*E	w/o Occupant Classification System	*F	w/ Occupant Classification System
*1	FRONT SEAT BELT ANCHOR PLATE	-	-

PROCEDURE

1. REMOVE FRONT SEAT ASSEMBLY

for Manual Seat:

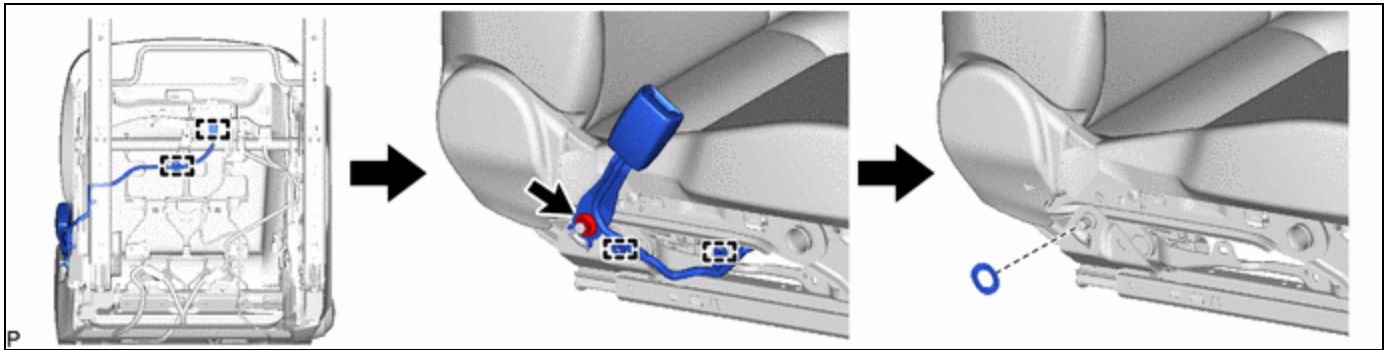
Click here [INFO](#)

for Power Seat:

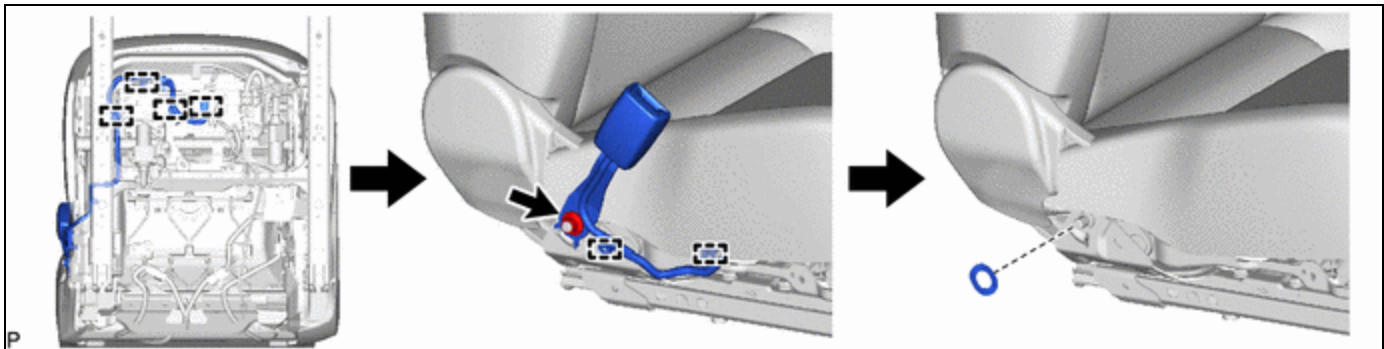
Click here [INFO](#)

2. REMOVE FRONT SEAT INNER BELT ASSEMBLY (for Driver Side)

(a) w/o Seat Position Memory System:

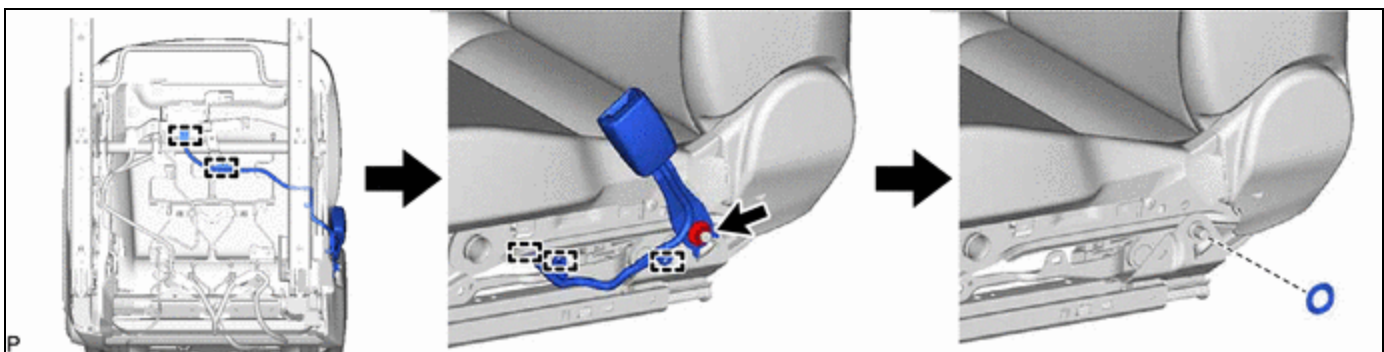


(b) w/ Seat Position Memory System:



3. REMOVE FRONT SEAT INNER BELT ASSEMBLY (for Front Passenger Side)

(a) w/o Occupant Classification System:



(b) w/ Occupant Classification System:

