

Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM100000002BJBF
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [03/2023 -]
Title: SEAT: SEAT HEATER CONTROL: REMOVAL; 2023 - 2024 MY Prius Prius Prime [03/2023 -]		

REMOVAL

CAUTION / NOTICE / HINT

The necessary procedures (adjustment, calibration, initialization, or registration) that must be performed after parts are removed and installed, or replaced during seat heater control sub-assembly removal/installation are shown below.

Necessary Procedures After Parts Removed/Installed/Replaced

REPLACED PART OR PERFORMED PROCEDURE	NECESSARY PROCEDURE	EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	LINK
w/ Occupant Classification System: Front passenger seat*	Zero point calibration (Occupant classification system)	<ul style="list-style-type: none"> • Occupant Classification System • Passenger airbag ON/OFF indicator • Airbag System (Front passenger side) • Seat Belt Warning System (Front passenger) 	INFO
*: Even when not replacing the part, it is necessary to perform the specified necessary procedures after installation.			

CAUTION:

Wear protective gloves. Sharp areas on the parts may injure your hands.



CAUTION / NOTICE / HINT

HINT:

When the cable is disconnected / reconnected to the auxiliary battery terminal, systems temporarily stop operating. However, each system has a function that completes learning the first time the system is used.

• **Learning completes when vehicle is driven**

EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	NECESSARY PROCEDURE	LINK
Front Camera System	Drive the vehicle straight ahead at 35 km/h (22 mph) or more for 5 seconds or more.	INFO

• **Learning completes when vehicle is operated normally**

EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	NECESSARY PROCEDURE	LINK
Power Door Lock Control System*1 <ul style="list-style-type: none"> Back door opener 	Perform door unlock operation with door control switch or electrical key transmitter sub-assembly switch.	INFO
Power Back Door System*2	Reset back door close position	INFO
Air Conditioning System	<p>for HEV Model:</p> <p>After the ignition switch is turned to ON, the servo motor standard position is recognized.</p> <p>for PHEV Model:</p> <p>After the ignition switch is turned to ON, the servo motor and expansion valve standard position is recognized.</p>	-
<p>*1: w/o Power Back Door System</p> <p>*2: w/ Power Back Door System</p>		




HINT:

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

CAUTION / NOTICE / HINT


COMPONENTS (REMOVAL)



	PROCEDURE	PART NAME CODE			
1	PRECAUTION	-	INFO	-	-
2	FRONT SEAT ASSEMBLY	-	-	-	-
3	SEAT HEATER CONTROL SUB-ASSEMBLY	87501B	-	-	-

PROCEDURE

1. PRECAUTION

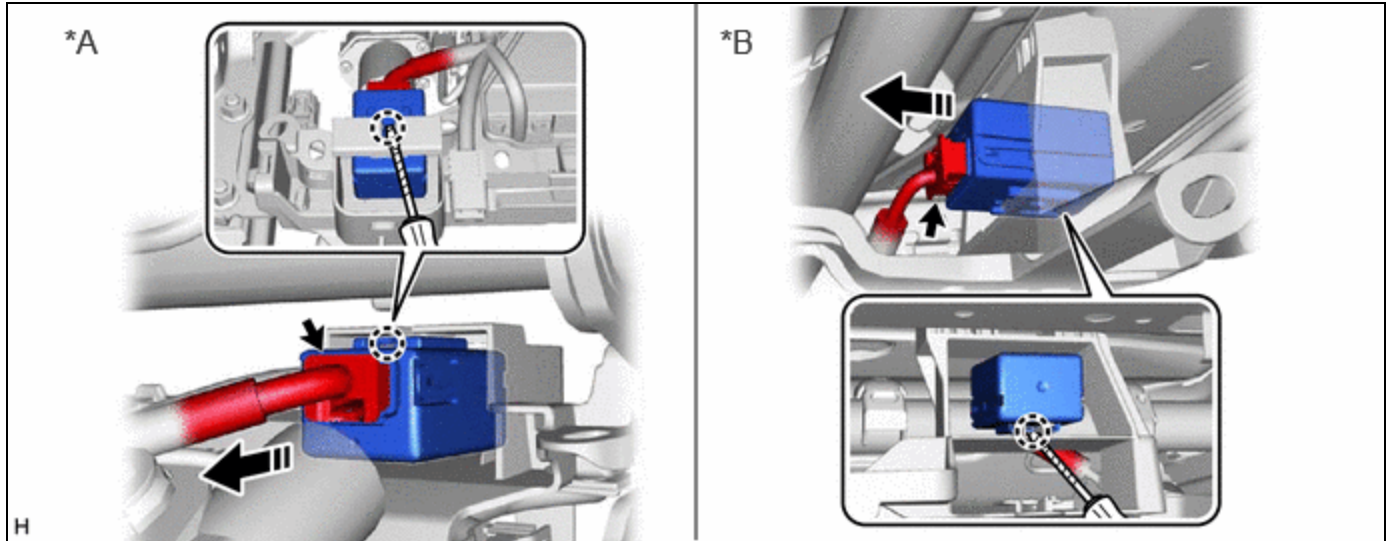
	<p>NOTICE:</p> <p>After the ignition switch is turned off, there may be a waiting time before disconnecting the negative (-) auxiliary battery terminal.</p> <p>Click here INFO</p>
---	--



2. REMOVE FRONT SEAT ASSEMBLY

for Manual Seat: Click here [INFO](#)

for Power Seat: Click here [INFO](#)

3. REMOVE SEAT HEATER CONTROL SUB-ASSEMBLY



*A	for Power Seat	*B	for Manual Seat
	Protective Tape		Remove in this Direction

