

Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM100000002BG8B
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [03/2023 -]
Title: SEAT: REAR SEAT ASSEMBLY: DISASSEMBLY; 2023 - 2024 MY Prius Prius Prime [03/2023 -]		

DISASSEMBLY

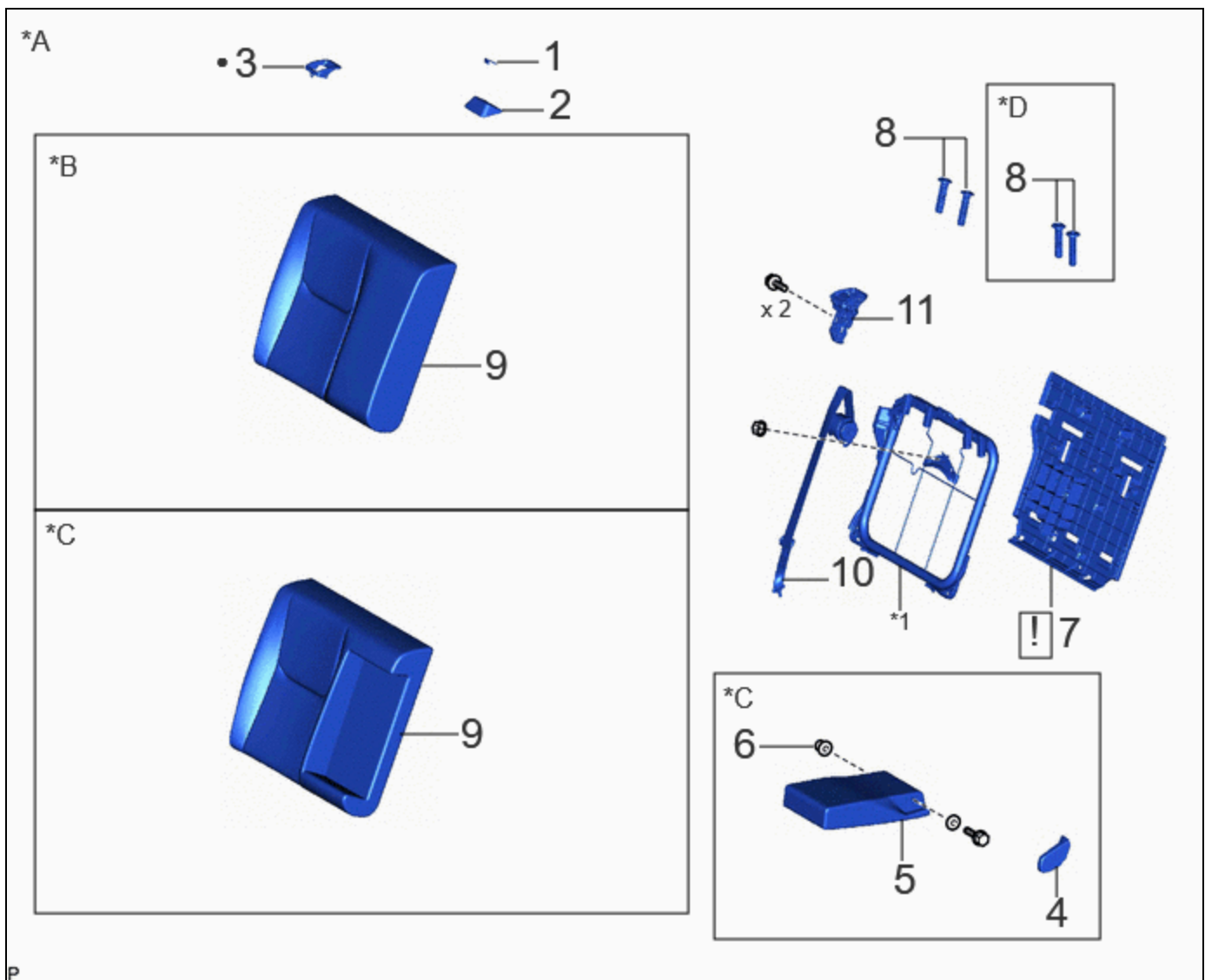
CAUTION / NOTICE / HINT




CAUTION:

Wear protective gloves. Sharp areas on the parts may injure your hands.

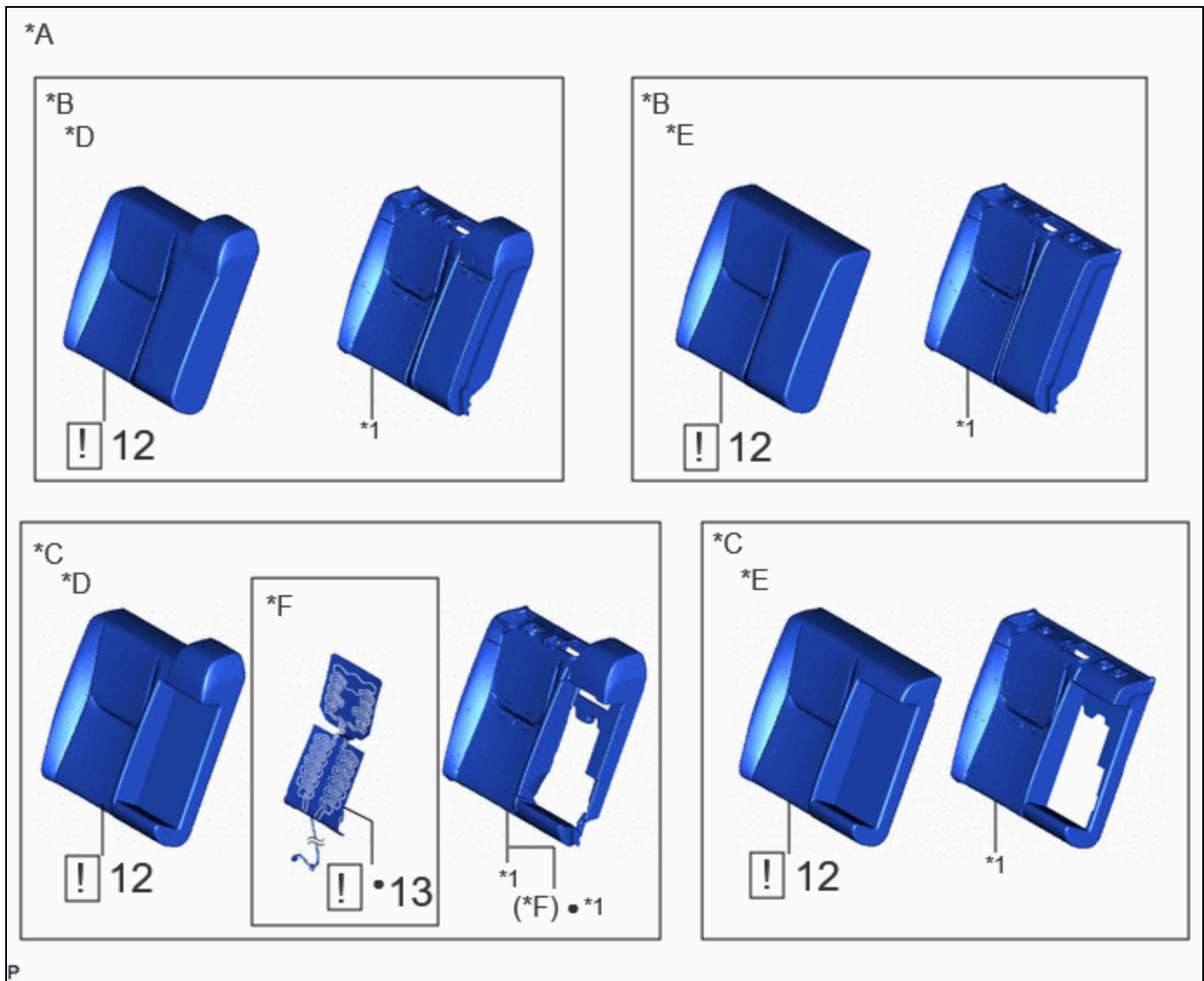
CAUTION / NOTICE / HINT

COMPONENTS (DISASSEMBLY)



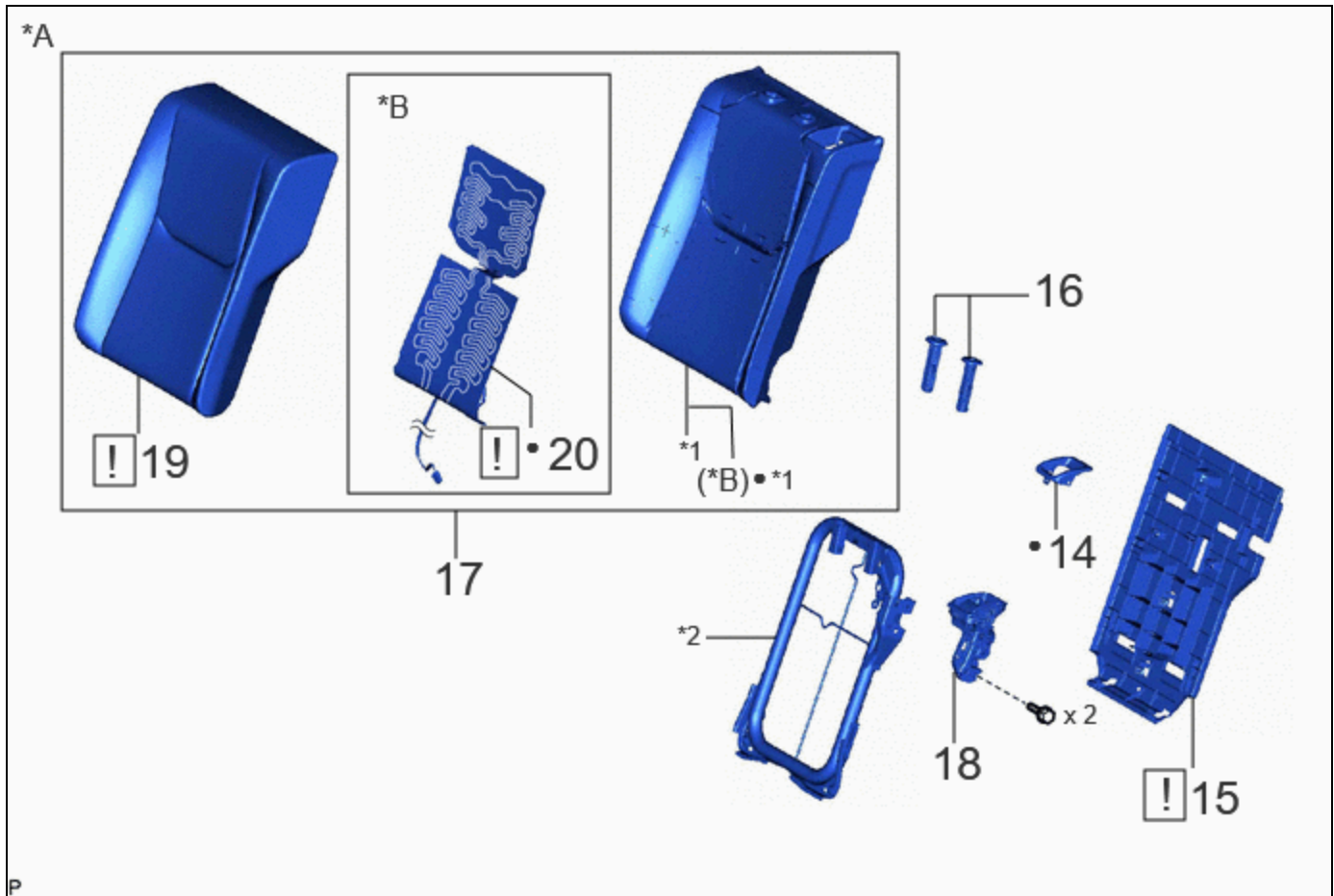
PROCEDURE		PART NAME CODE			
1	SEAT BELT ANCHOR COVER CAP	73178A	-	-	-
2	REAR SEAT SHOULDER BELT COVER	73373	-	-	-
3	REAR SEATBACK UPPER LOCK BEZEL	72667	-	-	-
4	CENTER ARMREST HINGE COVER	72868B	-	-	-
5	REAR SEAT CENTER ARMREST ASSEMBLY	72830	-	-	-
6	REAR SEAT ARMREST HINGE SHIM	72839	-	-	-
7	REAR SEATBACK BOARD SUB-ASSEMBLY RH	71701C	INFO	-	-
8	REAR SEAT HEADREST SUPPORT	71931A	-	-	-
9	SEPARATE TYPE REAR SEATBACK COVER WITH PAD	-	-	-	-
10	REAR CENTER SEAT OUTER BELT ASSEMBLY	73350C	-	-	-
11	REAR SEATBACK LOCK ASSEMBLY RH	72630C	-	-	-

*A	for RH Side	*B	w/o Armrest
*C	w/ Armrest	*D	w/ Center Headrest
*1	REAR SEATBACK FRAME SUB-ASSEMBLY RH	-	-
•	Non-reusable part	-	-



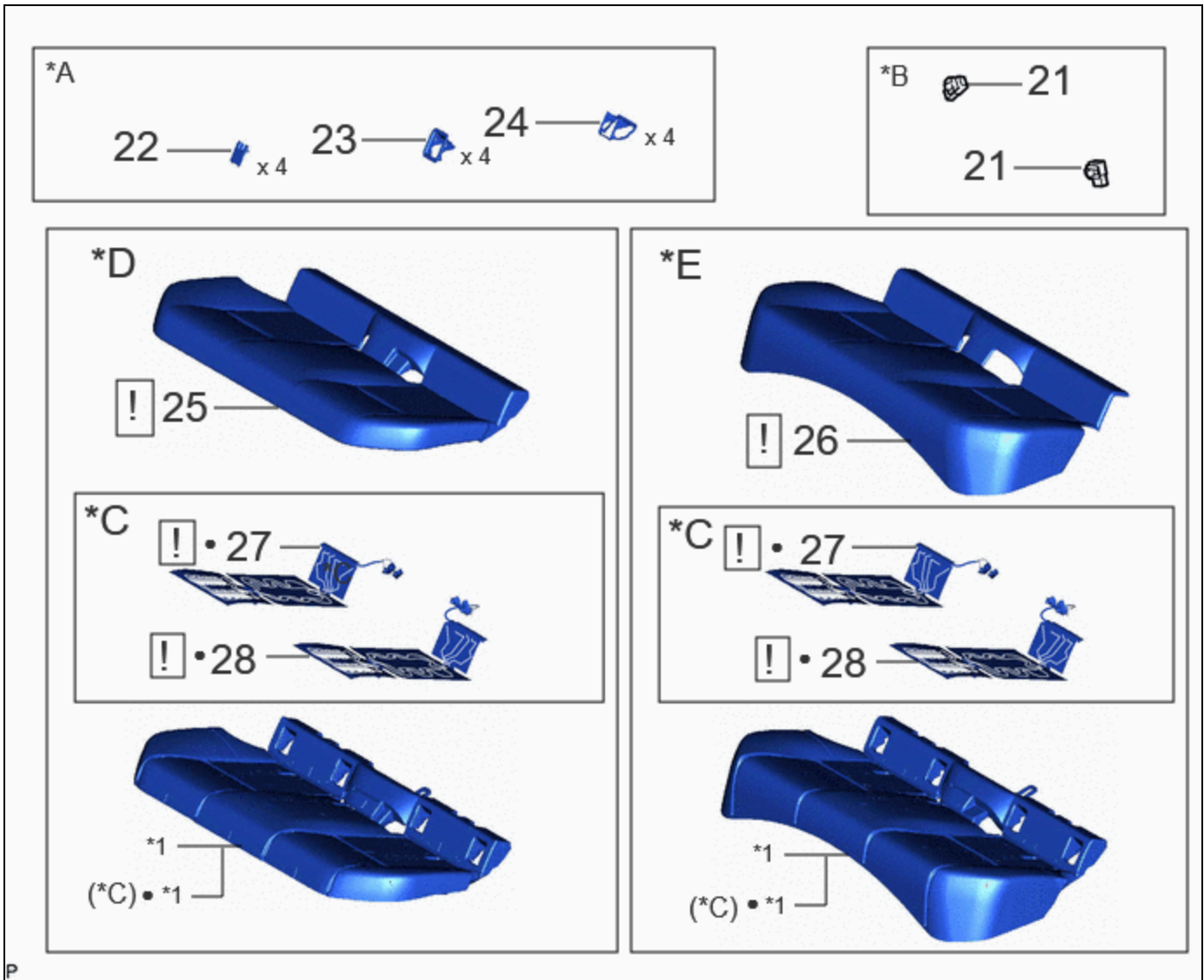
PROCEDURE		PART NAME CODE			
12	SEPARATE TYPE REAR SEATBACK COVER	71077S	INFO	-	-
13	REAR NO. 1 SEATBACK HEATER ASSEMBLY RH	87530A	INFO	-	-

*A	for RH Side	*B	w/o Armrest
*C	w/ Armrest	*D	w/o Center Headrest
*E	w/ Center Headrest	*F	w/ Seat Heater System
*1	SEPARATE TYPE REAR SEATBACK PAD RH	-	-
•	Non-reusable part	-	-



PROCEDURE		PART NAME CODE			
14	REAR SEATBACK UPPER LOCK BEZEL	72667	-	-	-
15	REAR SEATBACK BOARD SUB-ASSEMBLY LH	71702C	INFO	-	-
16	REAR SEAT HEADREST SUPPORT	71931A	-	-	-
17	SEPARATE TYPE REAR SEATBACK COVER WITH PAD	-	-	-	-
18	REAR SEATBACK LOCK ASSEMBLY LH	72640A	-	-	-
19	SEPARATE TYPE REAR SEATBACK COVER	71078S	INFO	-	-
20	REAR NO. 1 SEATBACK HEATER ASSEMBLY LH	87530	INFO	-	-

*A	for LH Side	*B	w/ Seat Heater System
*1	SEPARATE TYPE REAR SEATBACK PAD LH	*2	REAR SEATBACK FRAME SUB-ASSEMBLY LH
•	Non-reusable part	-	-



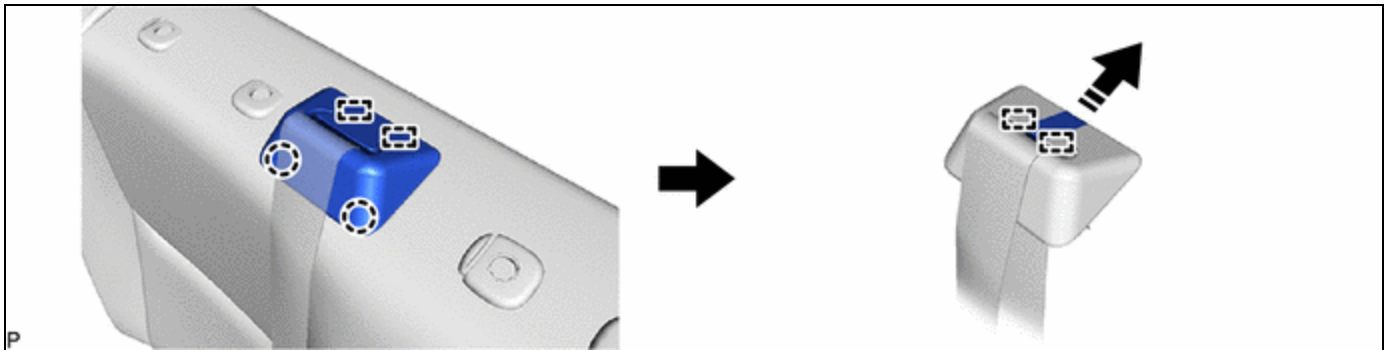
PROCEDURE		PART NAME CODE			
21	CONNECTOR BRACKET	-	-	-	-
22	CHILD RESTRAINT SEAT COVER	73731	-	-	-
23	CHILD RESTRAINT SEAT BASE COVER	73733	-	-	-
24	CHILD RESTRAINT SEAT GUIDE CUP	73735A	-	-	-
25	BENCH TYPE REAR SEAT CUSHION COVER	71075B	INFO	-	-
26	BENCH TYPE REAR SEAT CUSHION COVER	71075B	INFO	-	-
27	REAR NO. 1 SEAT CUSHION HEATER ASSEMBLY RH	87510Z	INFO	-	-
28	REAR NO. 1 SEAT CUSHION HEATER ASSEMBLY LH	87510Y	INFO	-	-

*A	w/ Cover	*B	w/ Bracket
*C	w/ Seat Heater System	*D	for HEV Model

*E	for PHEV Model	-	-
*1	REAR SEAT CUSHION PAD SUB-ASSEMBLY	-	-
•	Non-reusable part	-	-

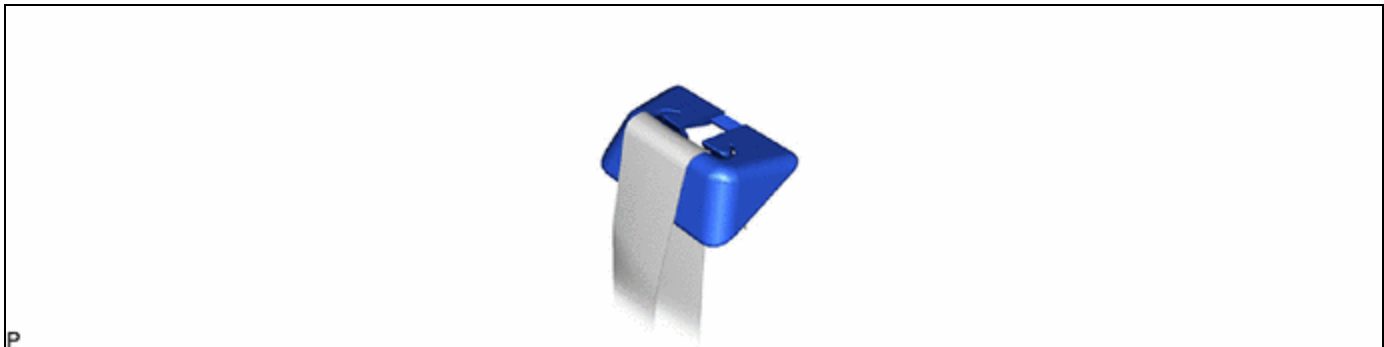
PROCEDURE

1. REMOVE SEAT BELT ANCHOR COVER CAP (for RH Side)

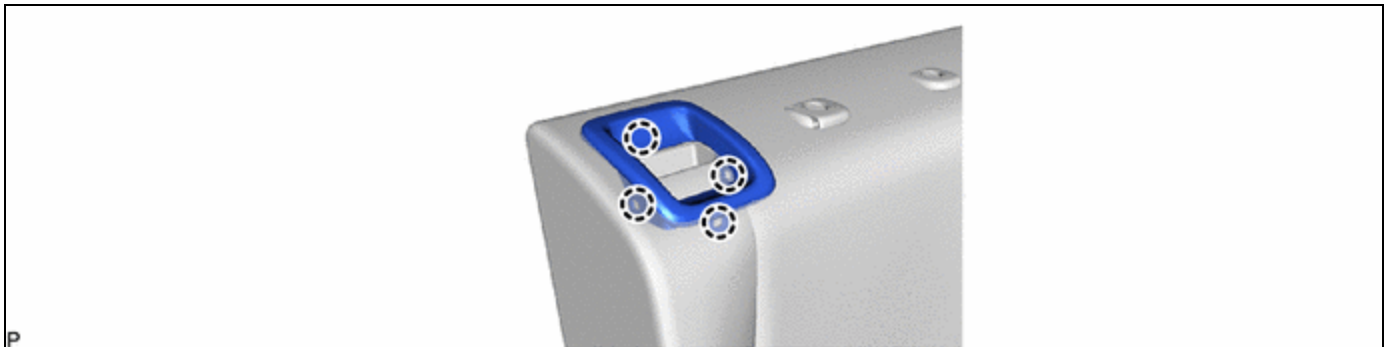


	Remove in this Direction	-	-
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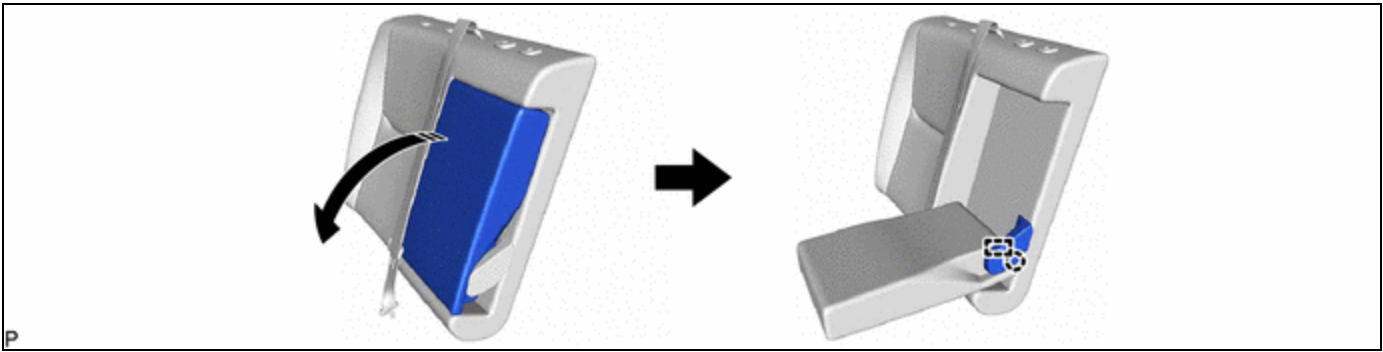
2. REMOVE REAR SEAT SHOULDER BELT COVER (for RH Side)




3. REMOVE REAR SEATBACK UPPER LOCK BEZEL (for RH Side)



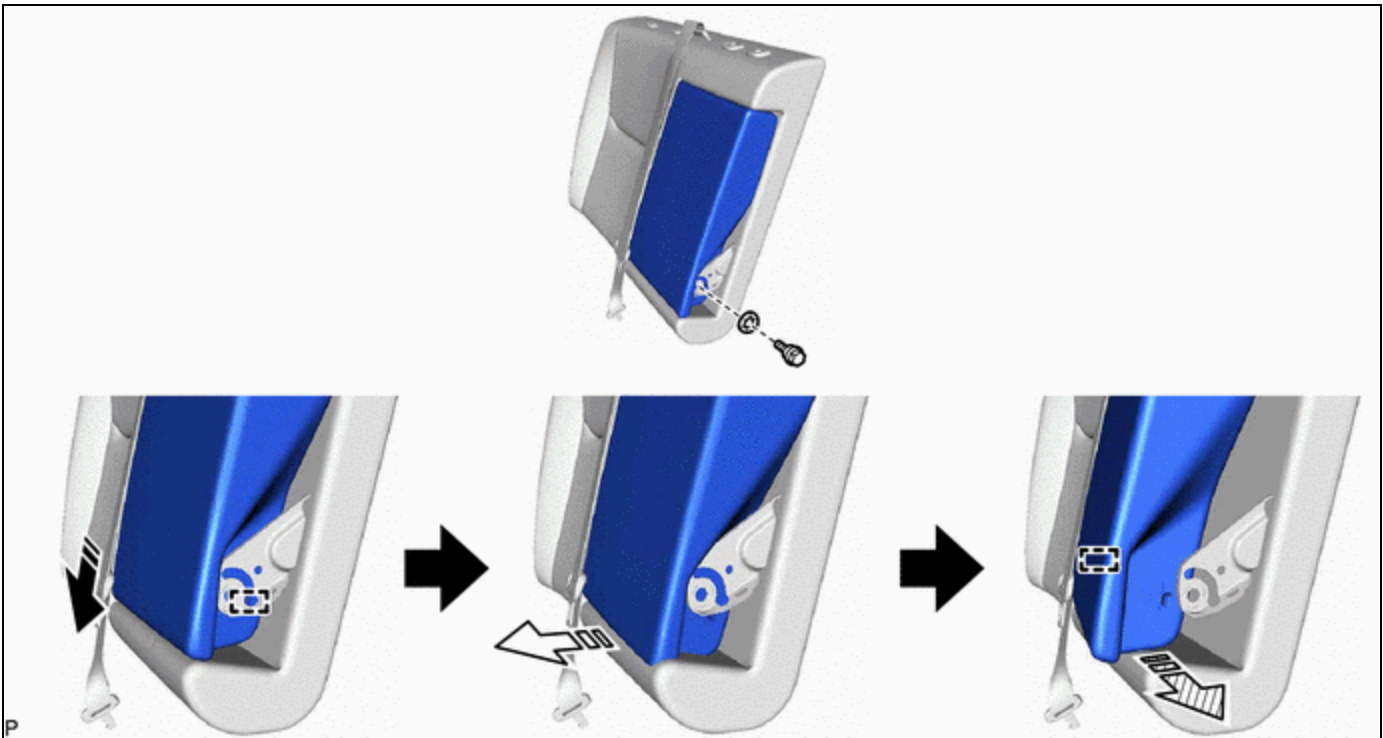
4. REMOVE CENTER ARMREST HINGE COVER (for RH Side)






	Remove in this Direction	-	-
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5. REMOVE REAR SEAT CENTER ARMREST ASSEMBLY (for RH Side)

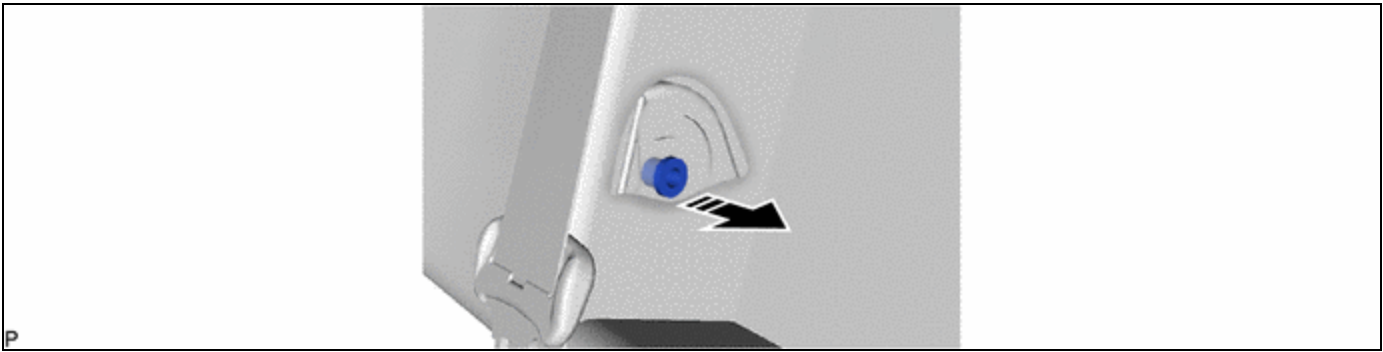
(a) w/ Armrest:




	Remove in this Direction (1)		Remove in this Direction (2)
	Remove in this Direction (3)	-	-

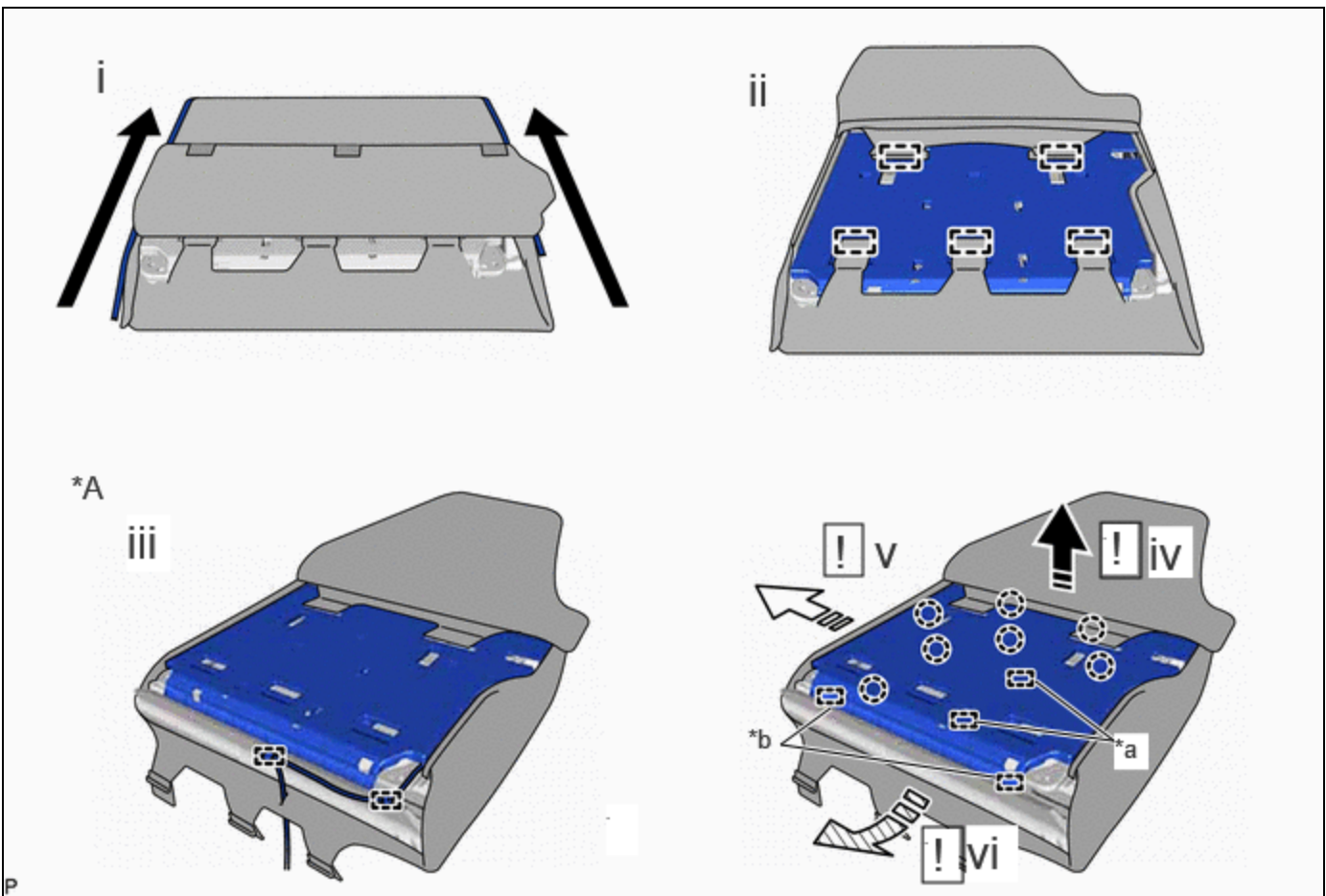
6. REMOVE REAR SEAT ARMREST HINGE SHIM (for RH Side)




(a) w/ Armrest:



	Remove in this Direction	-	-
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7. REMOVE REAR SEATBACK BOARD SUB-ASSEMBLY RH (for RH Side)

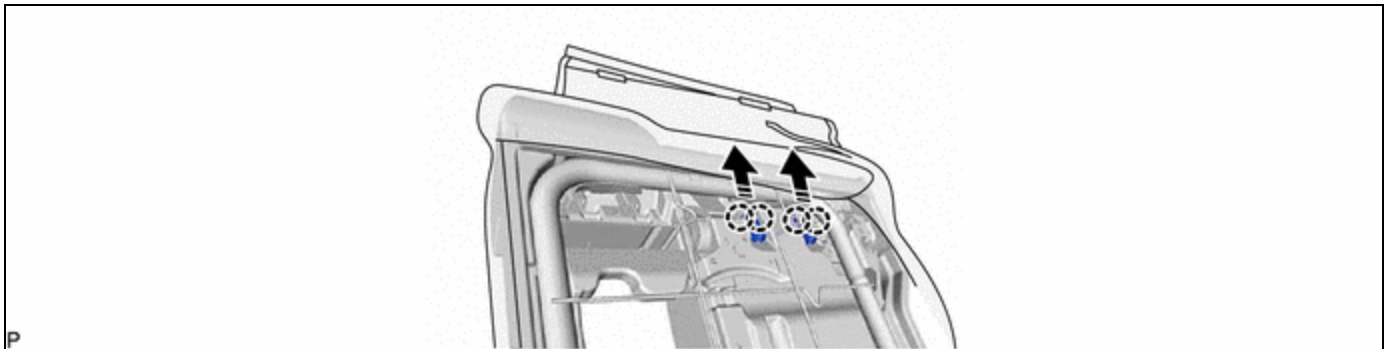



*A	w/ Seat Heater System	-	-
*a	Hook	-	-
	Remove in this Direction (1)		Remove in this Direction (2)
	Remove in this Direction (3)	-	-

- (1) Open the 2 fasteners as shown in the illustration.
- (2) Disengage the 5 hooks.
- (3) w/ Seat Heater System:
 1. Disengage the 2 clamps.
- (4) Pull in the direction indicated by the arrow (1) shown in the illustration to disengage the 7 claws.
- (5) Pull in the direction indicated by the arrow (2) shown in the illustration to disengage the 2 hooks.
- (6) Pull in the direction indicated by the arrow (3) shown in the illustration to disengage the 2 hooks and remove the rear seatback board sub-assembly RH.

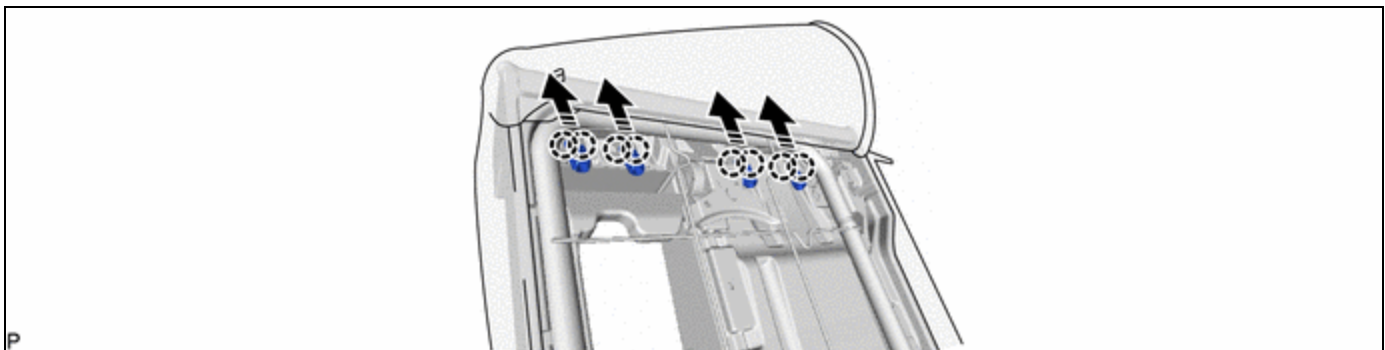
8. REMOVE REAR SEAT HEADREST SUPPORT (for RH Side)


(a) w/o Center Headrest:



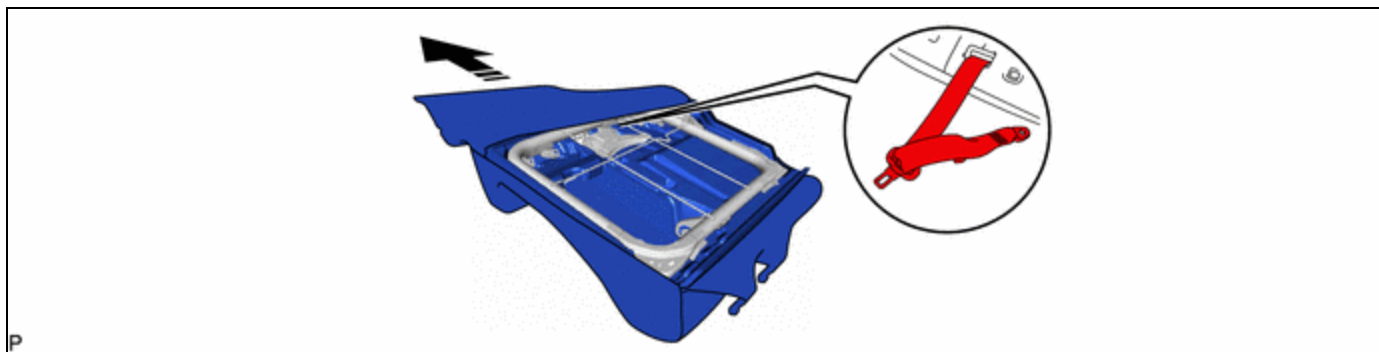
	Remove in this Direction	-	-
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(b) w/ Center Headrest:



	Remove in this Direction	-	-
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9. REMOVE SEPARATE TYPE REAR SEATBACK COVER WITH PAD (for RH Side)

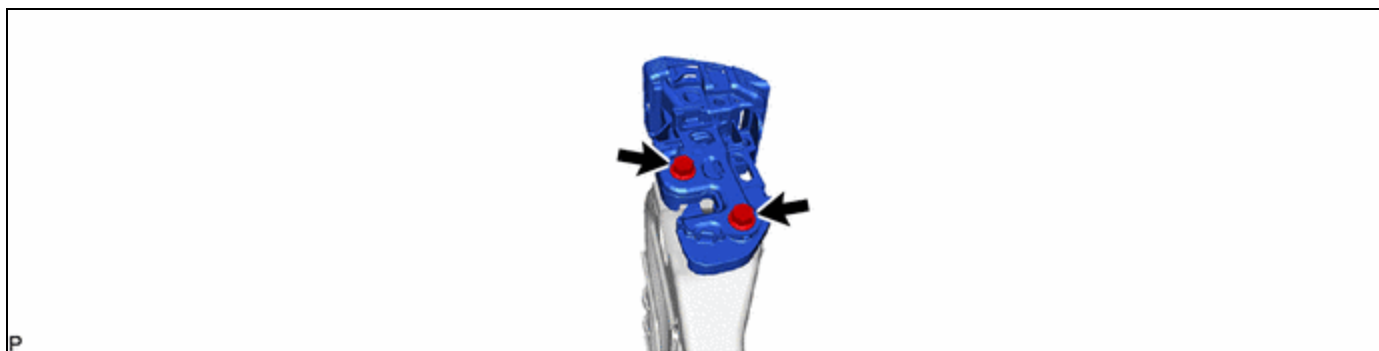


	Remove in this Direction	-	-
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10. REMOVE REAR CENTER SEAT OUTER BELT ASSEMBLY (for RH Side)

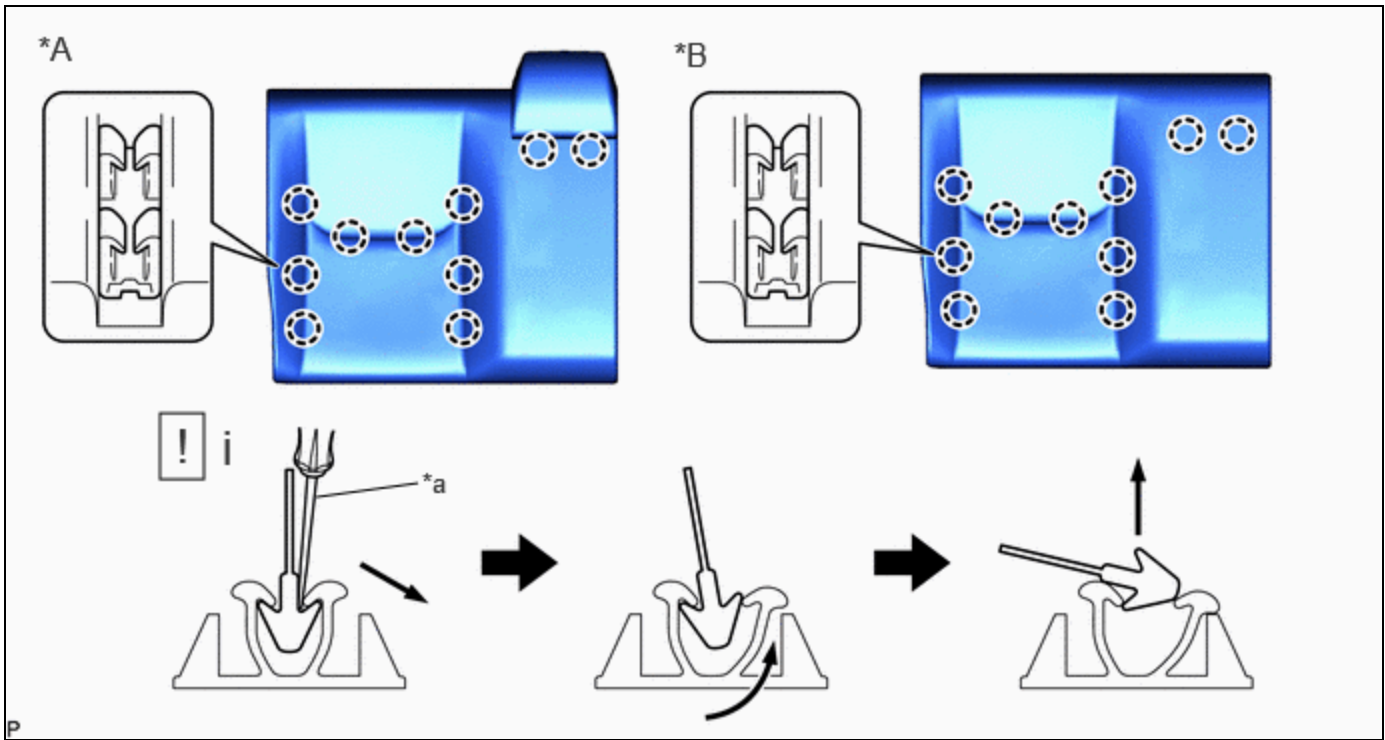
Click here [INFO](#)

11. REMOVE REAR SEATBACK LOCK ASSEMBLY RH (for RH Side)



12. REMOVE SEPARATE TYPE REAR SEATBACK COVER (for RH Side)

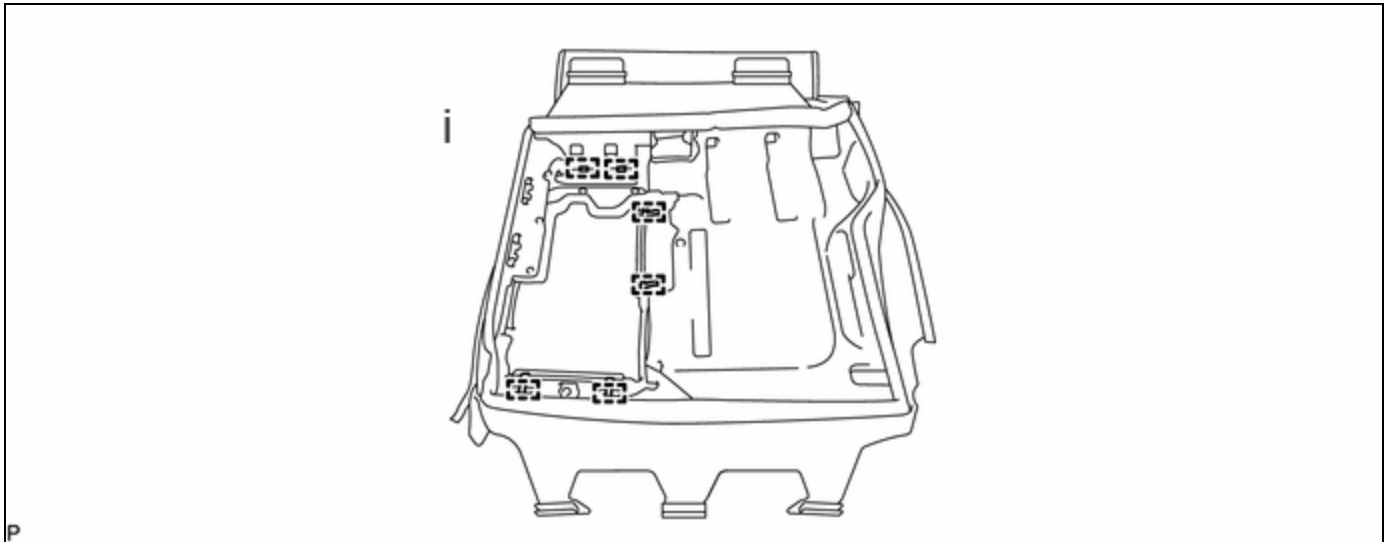
(a) w/o Armrest:



*A	w/o Center Headrest	*B	w/ Center Headrest
*a	Screwdriver	-	-

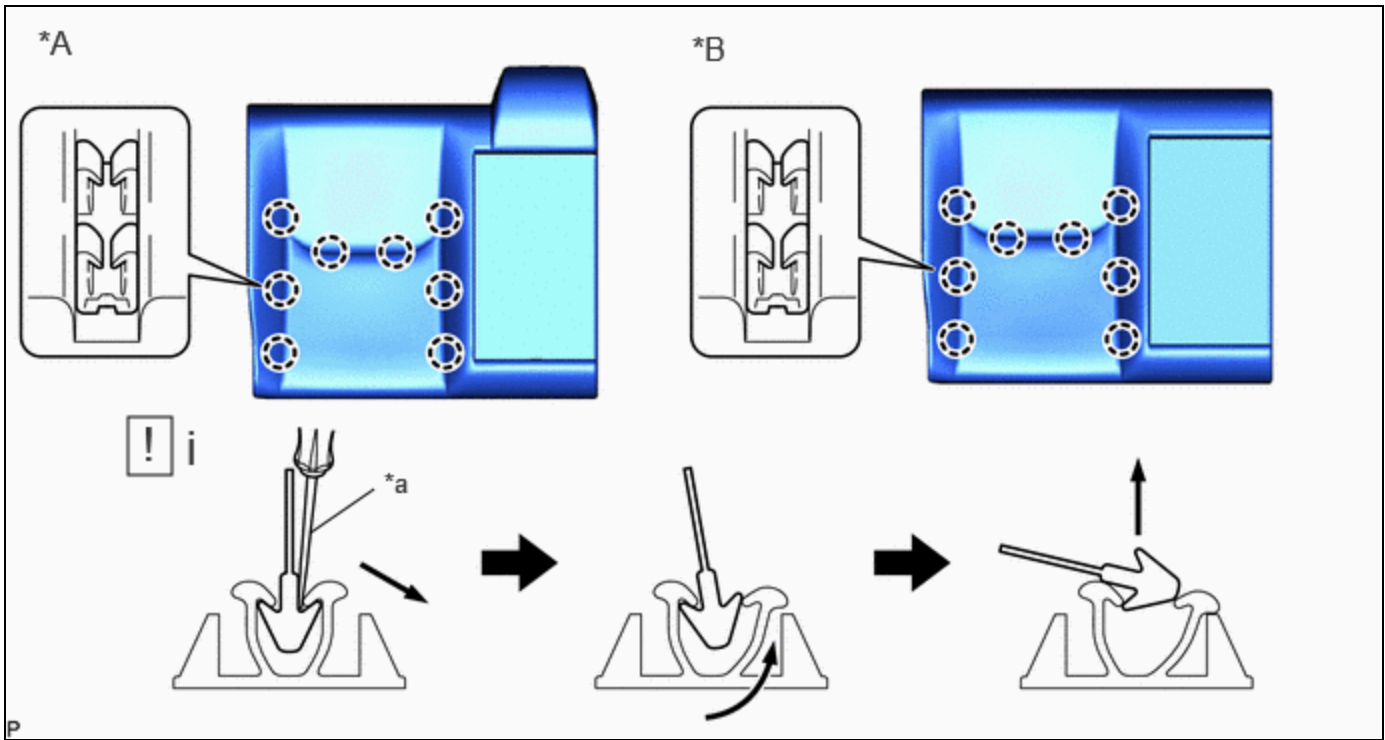
(1) Using a screwdriver, disengage the 10 claws and remove the separate type rear seatback cover from the separate type rear seatback pad as shown in the illustration.

(b) w/ Armrest:



(1) Disengage the 6 hooks as shown in the illustration.

(c) w/ Armrest:



*A	w/o Center Headrest	*B	w/ Center Headrest
*a	Screwdriver	-	-

(1) Using a screwdriver, disengage the 8 claws and remove the separate type rear seatback cover from the separate type rear seatback pad as shown in the illustration.

13. REMOVE REAR NO. 1 SEATBACK HEATER ASSEMBLY RH (for RH Side)

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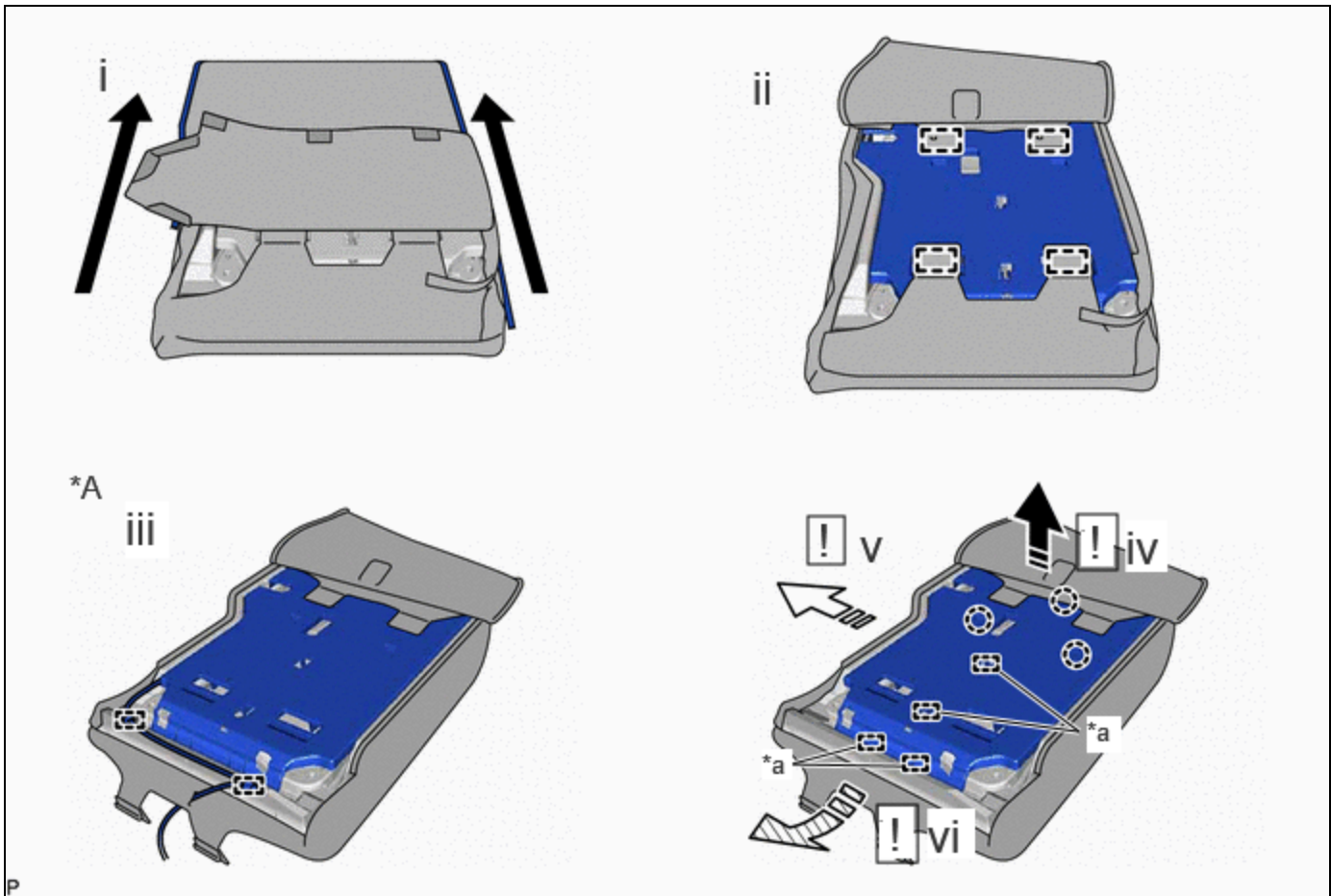
w/ Seat Heater System:
Click here [INFO](#)




NOTICE:
Replace the rear No. 1 seatback heater assembly RH and separate type rear seatback pad as a set.

14. REMOVE REAR SEATBACK UPPER LOCK BEZEL (for LH Side)

(a) Use the same procedure as for the LH side.

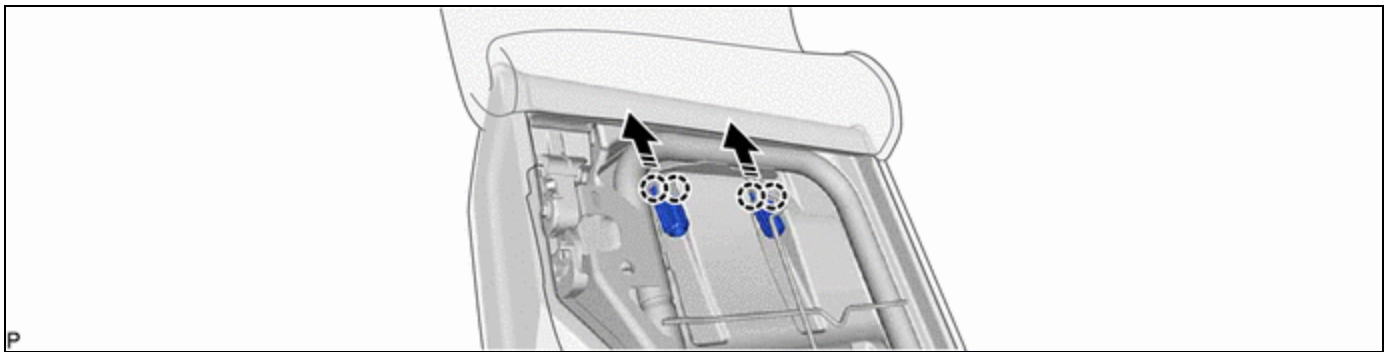
15. REMOVE REAR SEATBACK BOARD SUB-ASSEMBLY LH (for LH Side)




*A	w/ Seat Heater System	-	-
*a	Hook	-	-
	Remove in this Direction (1)		Remove in this Direction (2)
	Remove in this Direction (3)	-	-

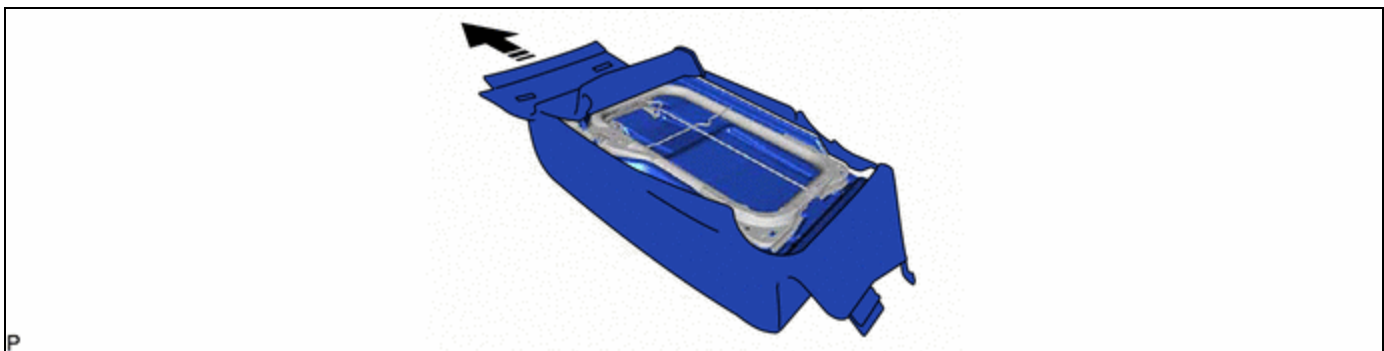
- (1) Open the 2 fasteners as shown in the illustration.
- (2) Disengage the 4 hooks.
- (3) w/ Seat Heater System:
 1. Disengage the 2 clamps.
- (4) Pull in the direction indicated by the arrow (1) shown in the illustration to disengage the 3 claws.
- (5) Pull in the direction indicated by the arrow (2) shown in the illustration to disengage the 2 hooks.
- (6) Pull in the direction indicated by the arrow (3) shown in the illustration to disengage the 2 hooks and remove the rear seatback board sub-assembly LH.


16. REMOVE REAR SEAT HEADREST SUPPORT (for LH Side)



	Remove in this Direction	-	-
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17. REMOVE SEPARATE TYPE REAR SEATBACK COVER WITH PAD (for LH Side)

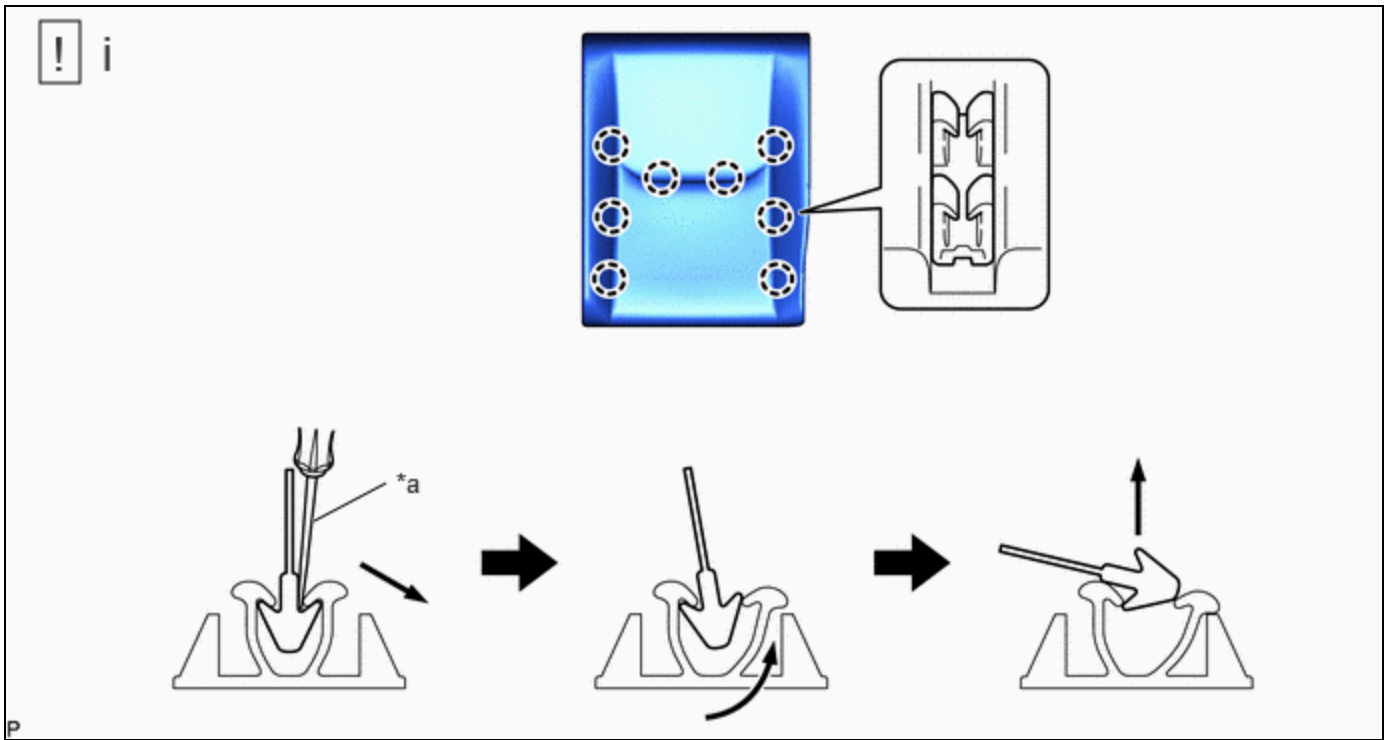


	Remove in this Direction	-	-
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18. REMOVE REAR SEATBACK LOCK ASSEMBLY LH (for LH Side)

(a) Use the same procedure as for the LH side.

19. REMOVE SEPARATE TYPE REAR SEATBACK COVER (for LH Side)



*a	Screwdriver	-	-
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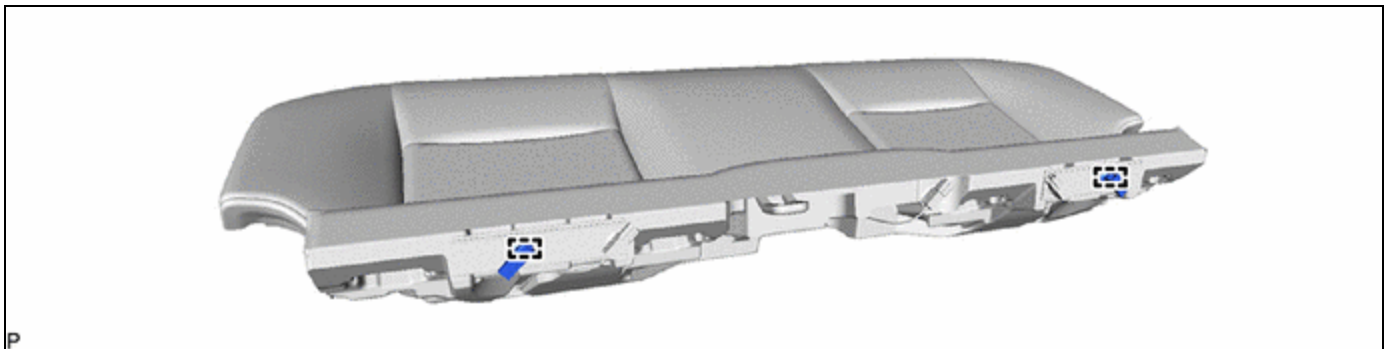
(1) Using a screwdriver, disengage the 8 claws and remove the separate type rear seatback cover from the separate type rear seatback pad as shown in the illustration.

20. REMOVE REAR NO. 1 SEATBACK HEATER ASSEMBLY LH (for LH Side)

w/ Seat Heater System:
Click here [INFO](#)

NOTICE:
Replace the rear No. 1 seatback heater assembly LH and separate type rear seatback pad as a set.

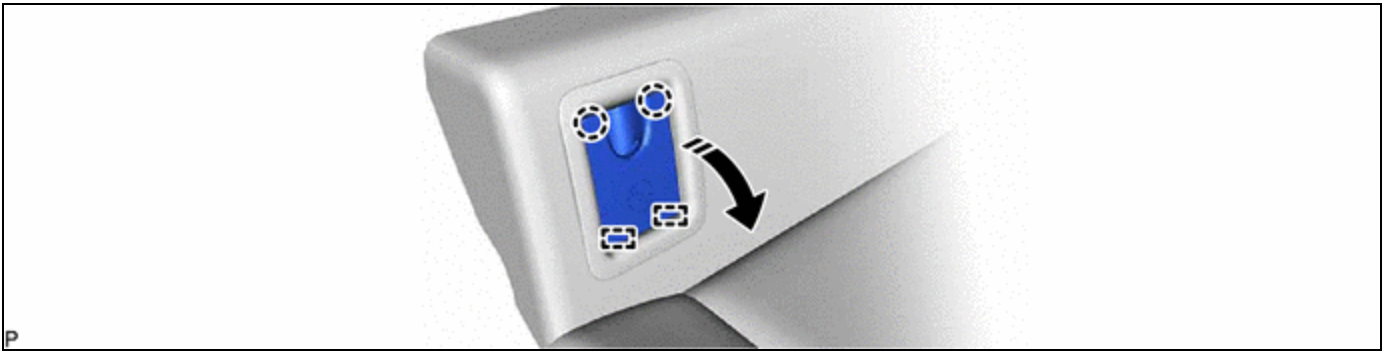
21. REMOVE CONNECTOR BRACKET (w/ Bracket)




22. REMOVE CHILD RESTRAINT SEAT COVER (w/ Cover)

HINT:

Use the same procedure for all of the child restraint seat covers.




	Remove in this Direction	-	-
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23. REMOVE CHILD RESTRAINT SEAT BASE COVER (w/ Cover)

HINT:

Use the same procedure for all of the child restraint seat base covers.

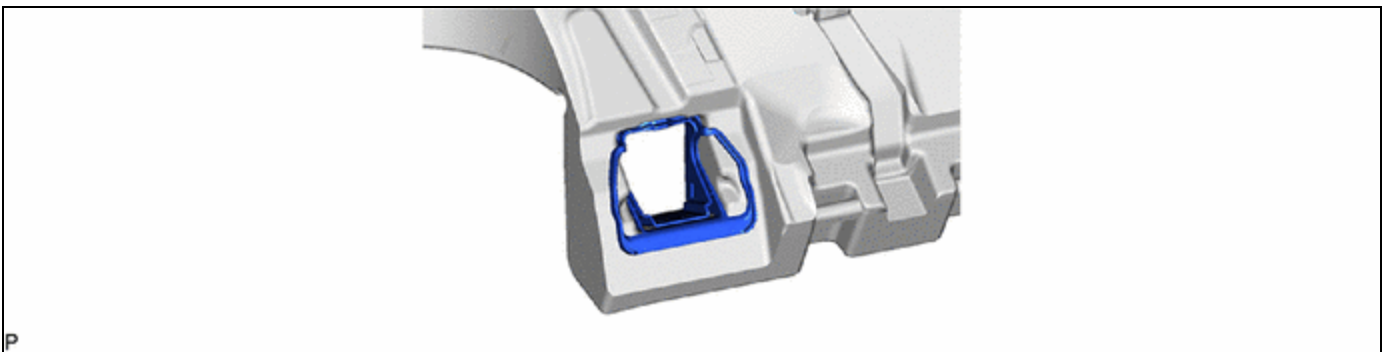


	Remove in this Direction	-	-
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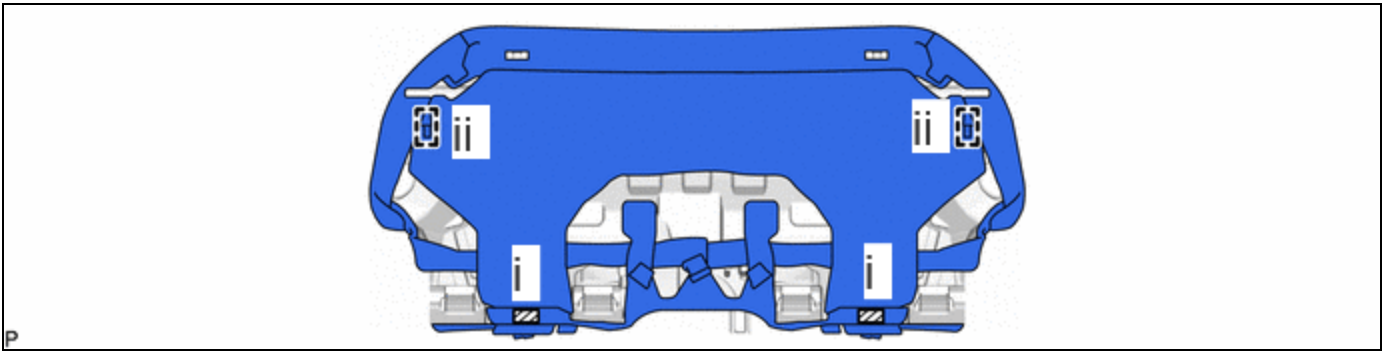
24. REMOVE CHILD RESTRAINT SEAT GUIDE CUP (w/ Cover)

HINT:

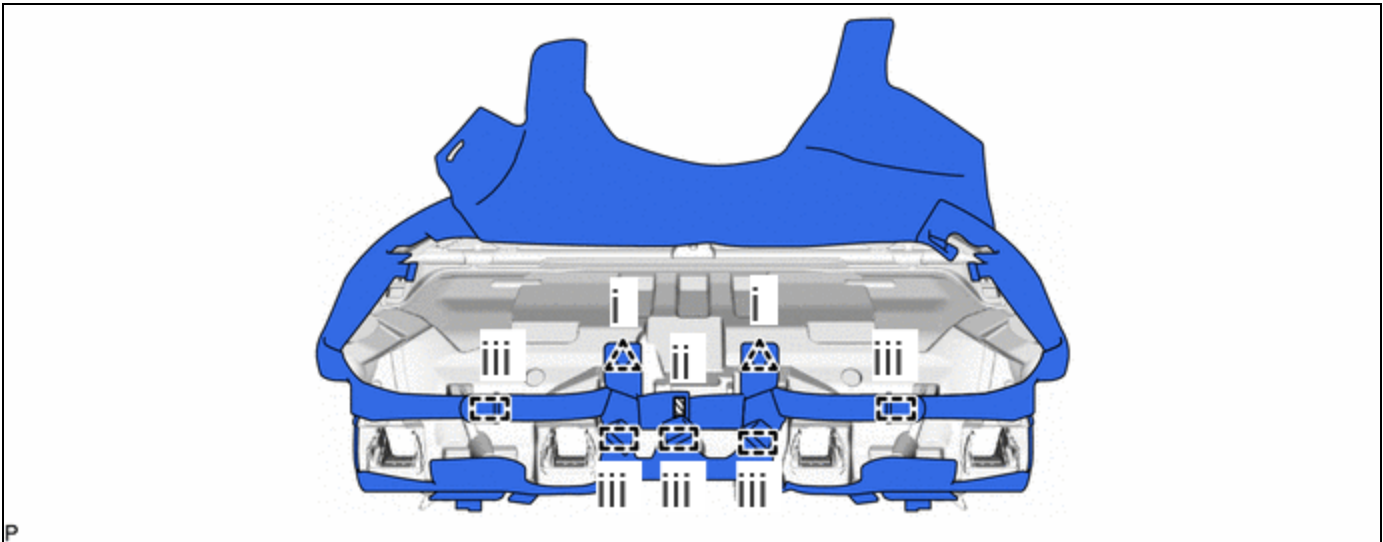
Use the same procedure for all of the child restraint seat guide cups.



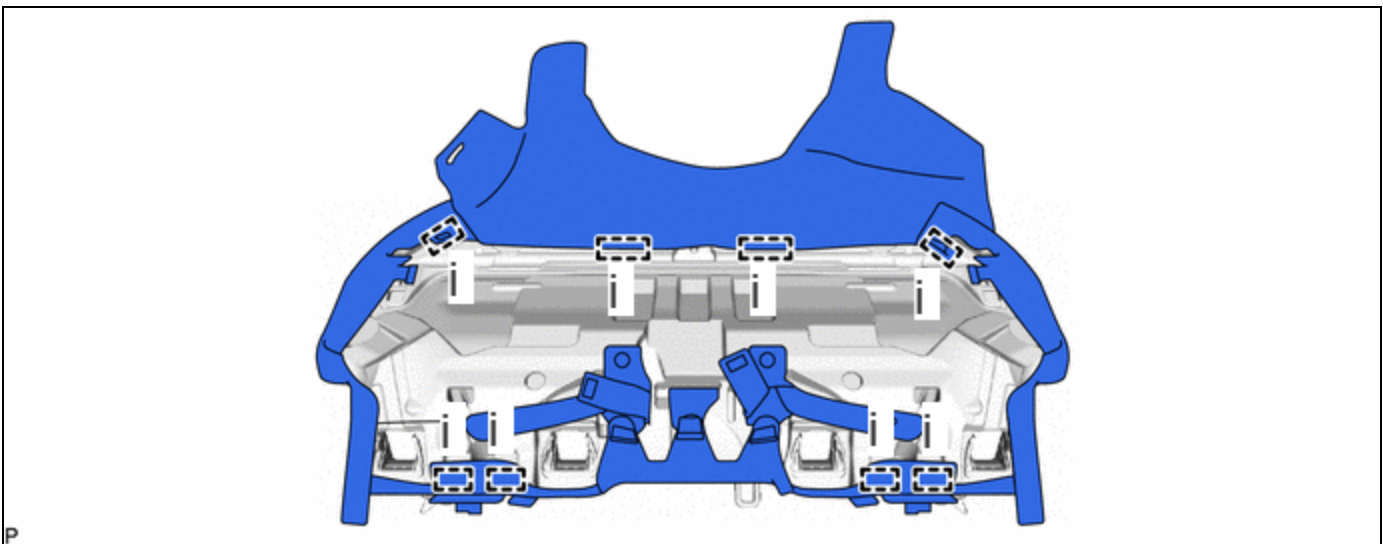
25. REMOVE BENCH TYPE REAR SEAT CUSHION COVER (for HEV Model)



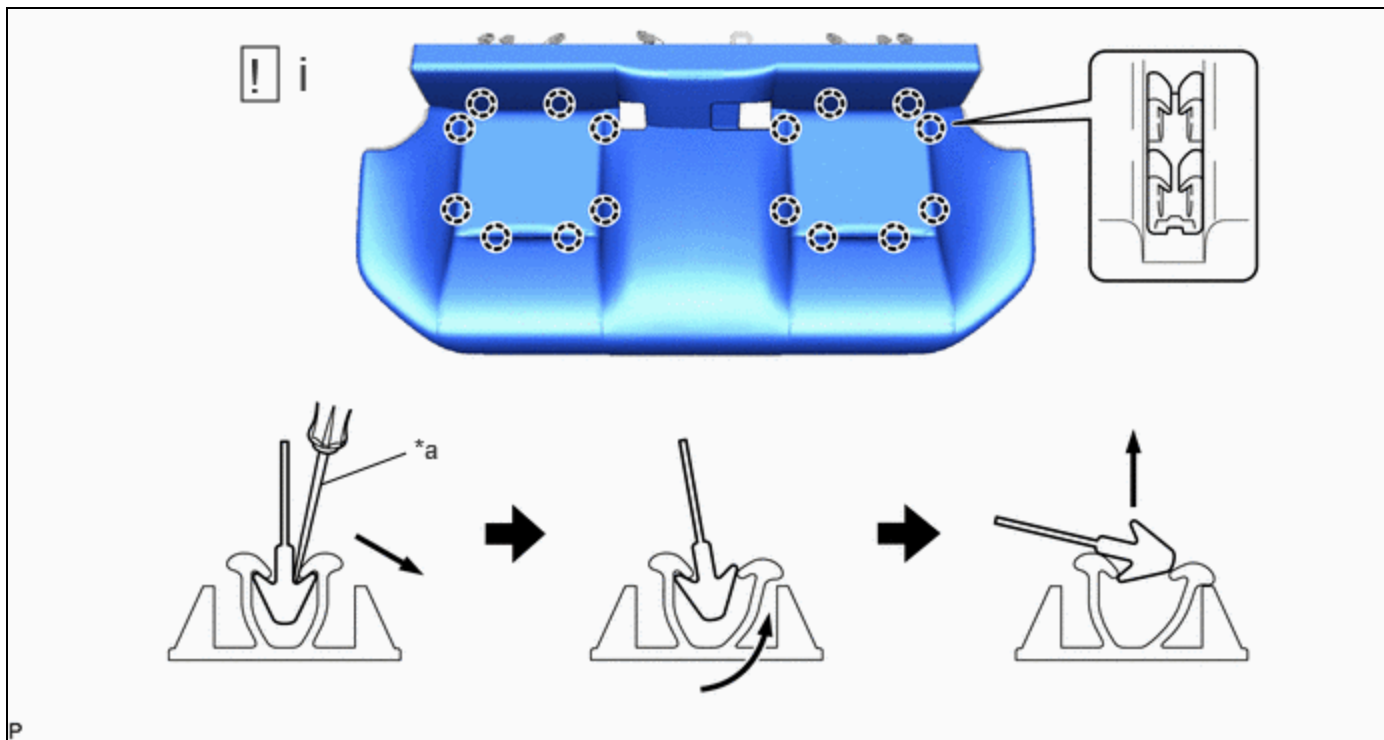
- (1) Disengage the 2 fasteners.
- (2) Disengage the 2 hooks.



- (1) Disengage the 2 clips.
- (2) Disengage the fastener.
- (3) Disengage the 5 hooks.



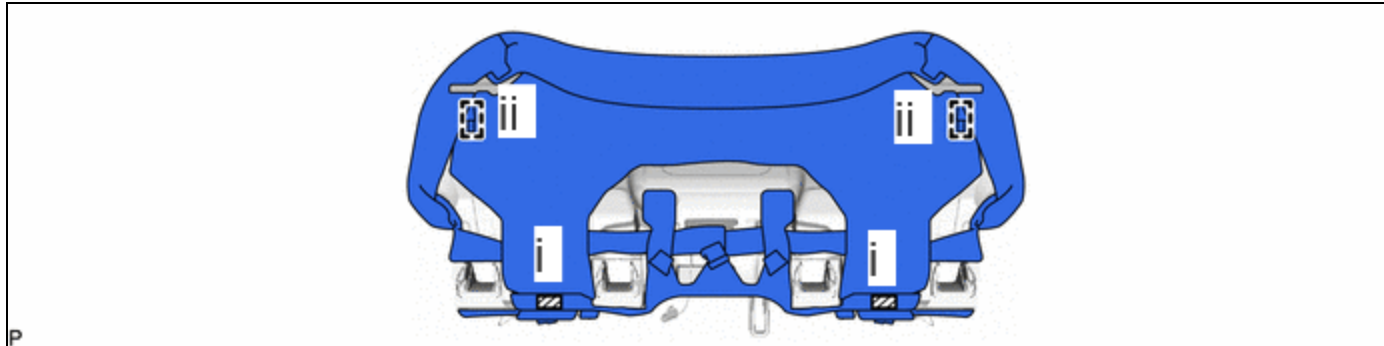
- (1) Disengage the 8 hooks.



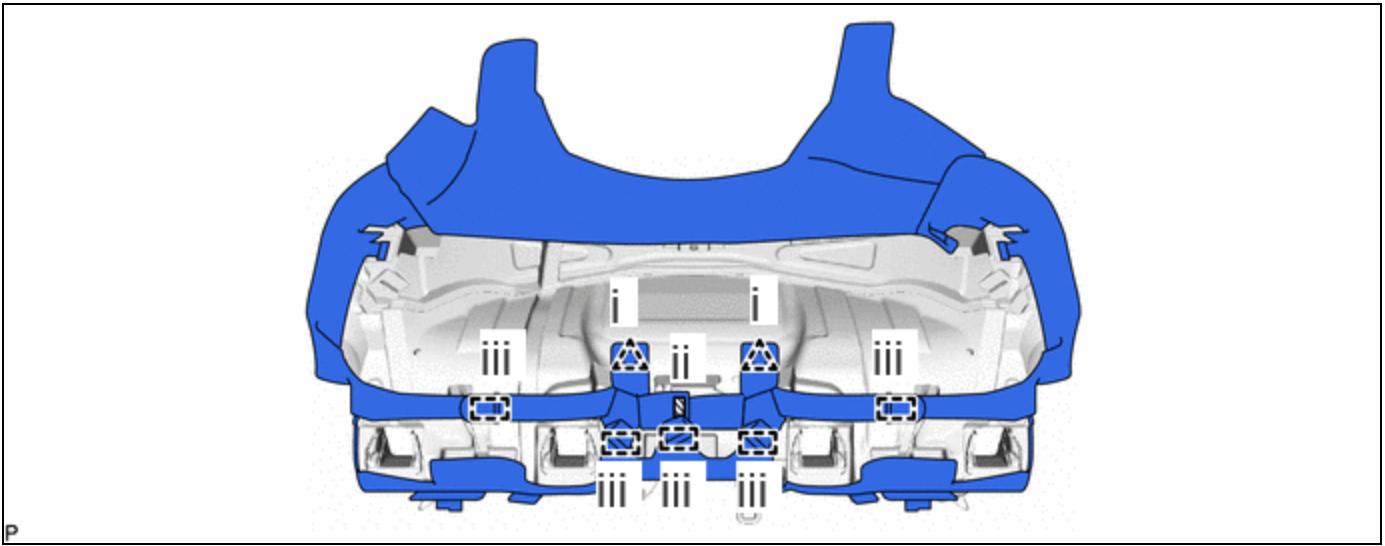
*a	Screwdriver	-	-
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- (1) Using a screwdriver, disengage the 16 claws and remove the bench type rear seat cushion cover from the rear seat cushion pad as shown in the illustration.

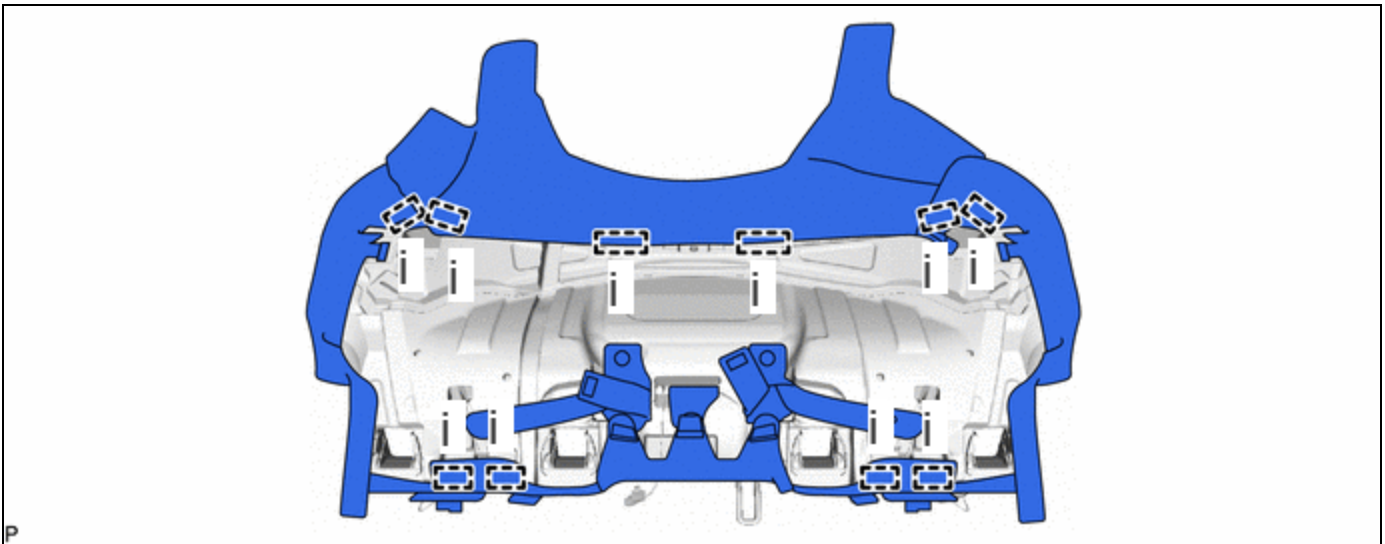
26. REMOVE BENCH TYPE REAR SEAT CUSHION COVER (for PHEV Model)



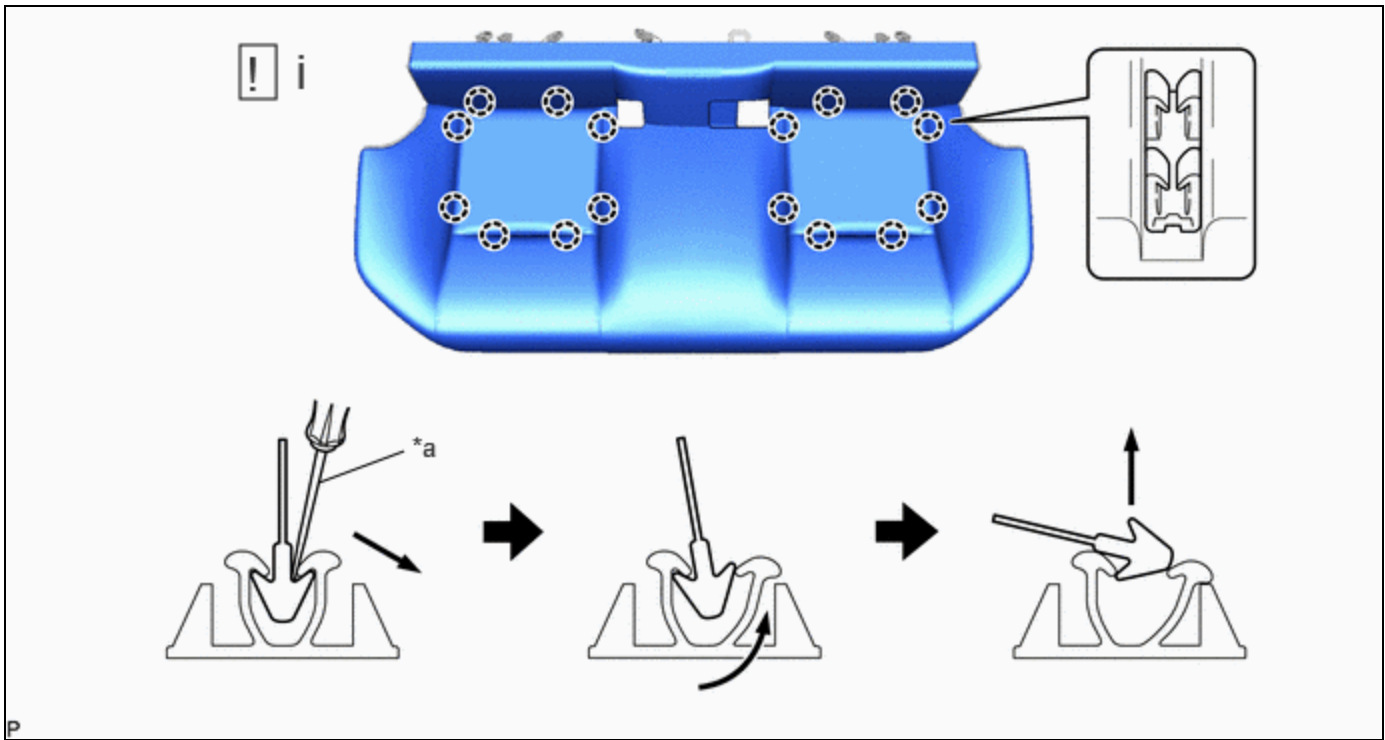
- (1) Disengage the 2 fasteners.
- (2) Disengage the 2 hooks.



- (1) Disengage the 2 clips.
- (2) Disengage the fastener.
- (3) Disengage the 5 hooks.



- (1) Disengage the 10 hooks.



*a	Screwdriver	-	-
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(1) Using a screwdriver, disengage the 16 claws and remove the bench type rear seat cushion cover from the rear seat cushion pad as shown in the illustration.

27. REMOVE REAR NO. 1 SEAT CUSHION HEATER ASSEMBLY RH (w/ Seat Heater System)

Click here [INFO](#)

NOTICE:
Replace the rear No. 1 seat cushion heater assembly RH and rear seat cushion pad sub-assembly as a set.

28. REMOVE REAR NO. 1 SEAT CUSHION HEATER ASSEMBLY LH (w/ Seat Heater System)

Click here [INFO](#)

NOTICE:
Replace the rear No. 1 seat cushion heater assembly LH and rear seat cushion pad sub-assembly as a set.

