

<b>Last Modified:</b> 12-04-2024	6.11:8.1.0	<b>Doc ID:</b> RM1000000029T09
<b>Model Year Start:</b> 2023	<b>Model:</b> Prius Prime	<b>Prod Date Range:</b> [12/2022 - ]
<b>Title:</b> SEAT: FRONT SEAT ASSEMBLY (for Manual Seat): REASSEMBLY; 2023 - 2024 MY Prius Prius Prime [12/2022 - ]		

## REASSEMBLY

### CAUTION / NOTICE / HINT

**CAUTION:**

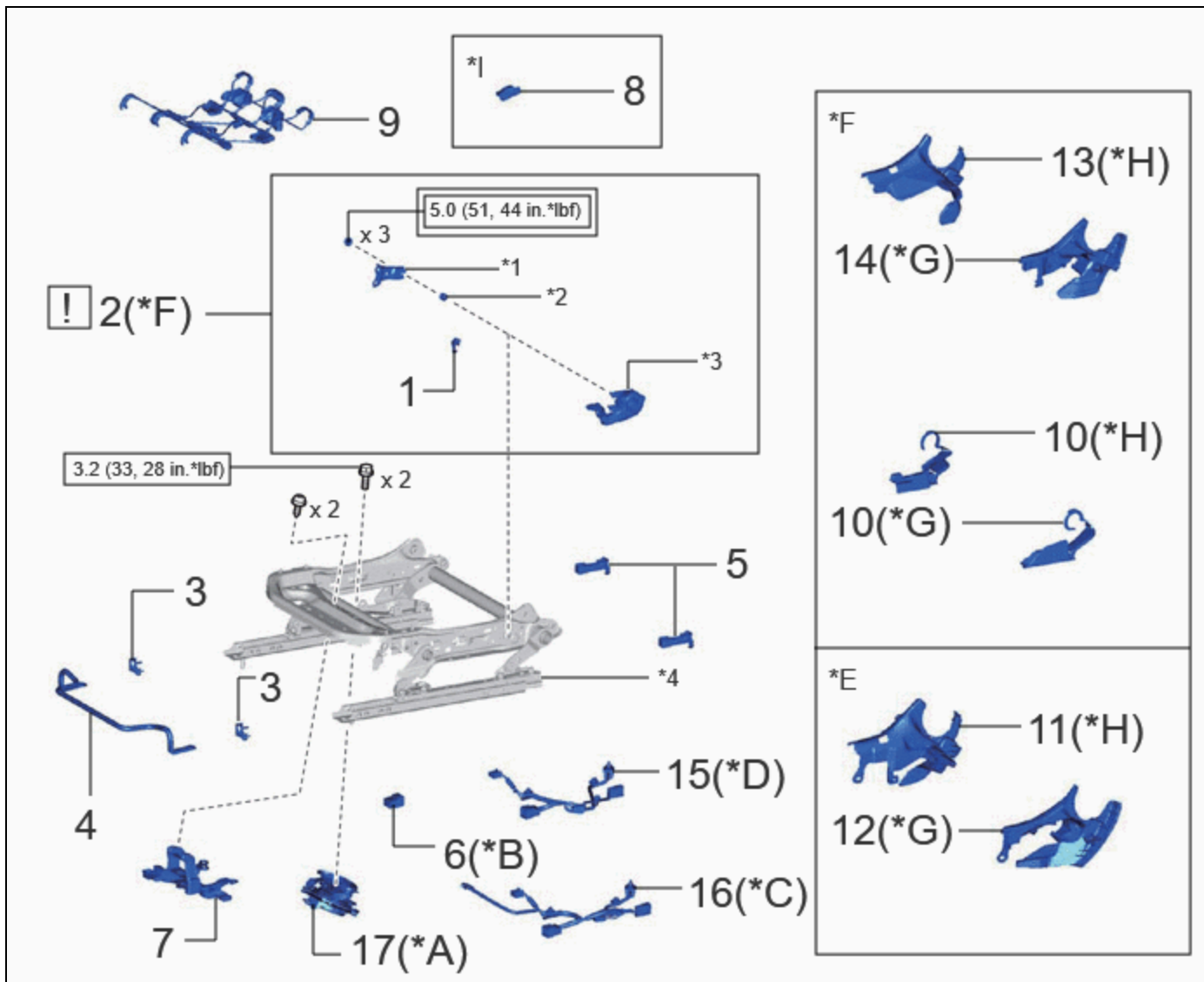
Wear protective gloves. Sharp areas on the parts may injure your hands.

**HINT:**




- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.



### CAUTION / NOTICE / HINT

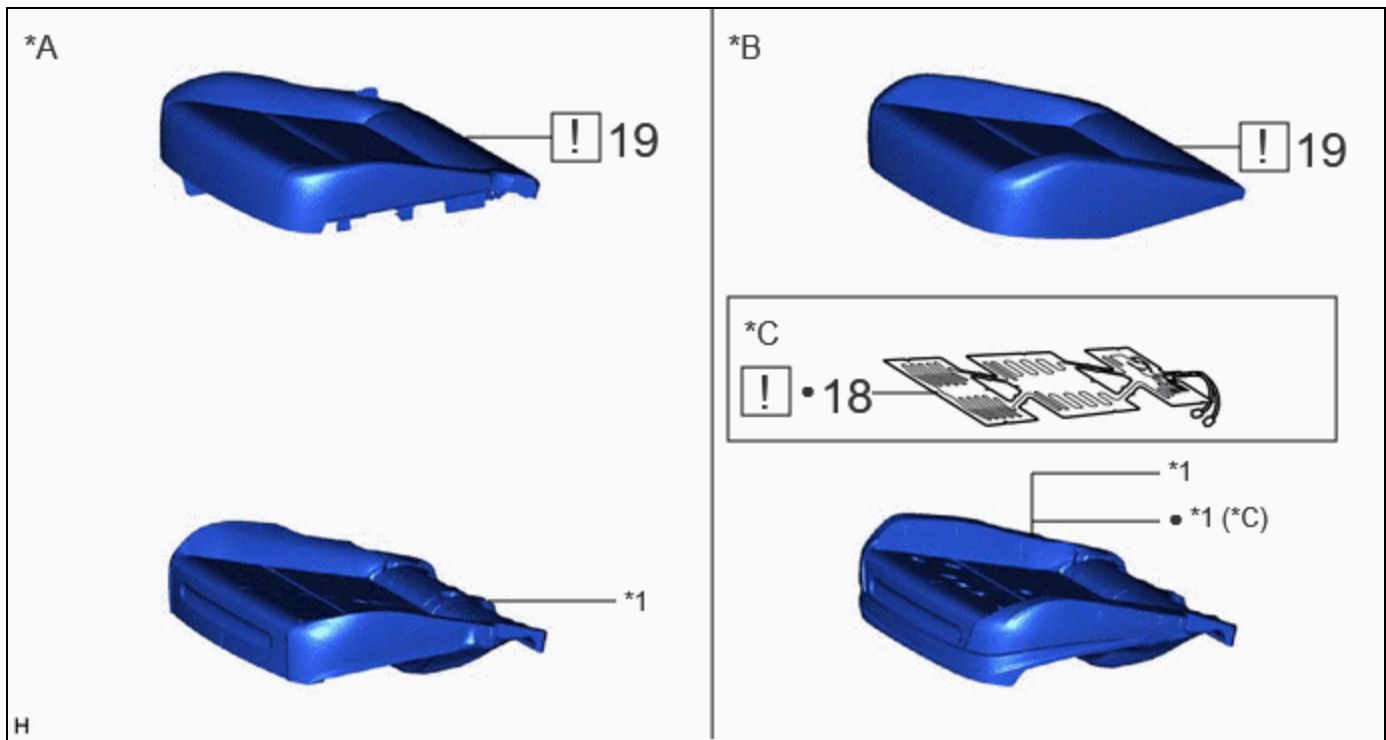
#### **COMPONENTS (REASSEMBLY)**



PROCEDURE		PART NAME CODE			
1	VERTICAL ADJUSTER BRACKET COVER	72498A	-	-	-
2	VERTICAL ADJUSTER GEAR	-	<b>INFO</b>	-	-
3	SEAT TRACK UPPER RAIL COVER	72266	-	-	-
4	SEAT TRACK ADJUSTING HANDLE	72211C	-	-	-
5	UPPER NO. 3 SEAT TRACK COVER	72125M	-	-	-
6	CONNECTOR MALE HOUSING	-	-	-	-
7	FRONT SEAT CUSHION WIRE HARNESS HOLDER	7181B	-	-	-
8	CONNECTOR HOLDER	82667D	-	-	-
9	FRONT SEAT CUSHION SPRING SUB-ASSEMBLY	71052A	-	-	-
10	FRONT SEAT LOWER CUSHION SHIELD	71874A	-	-	-
11	RH SEAT RECLINING ADJUSTER INSIDE COVER	71875F	-	-	-

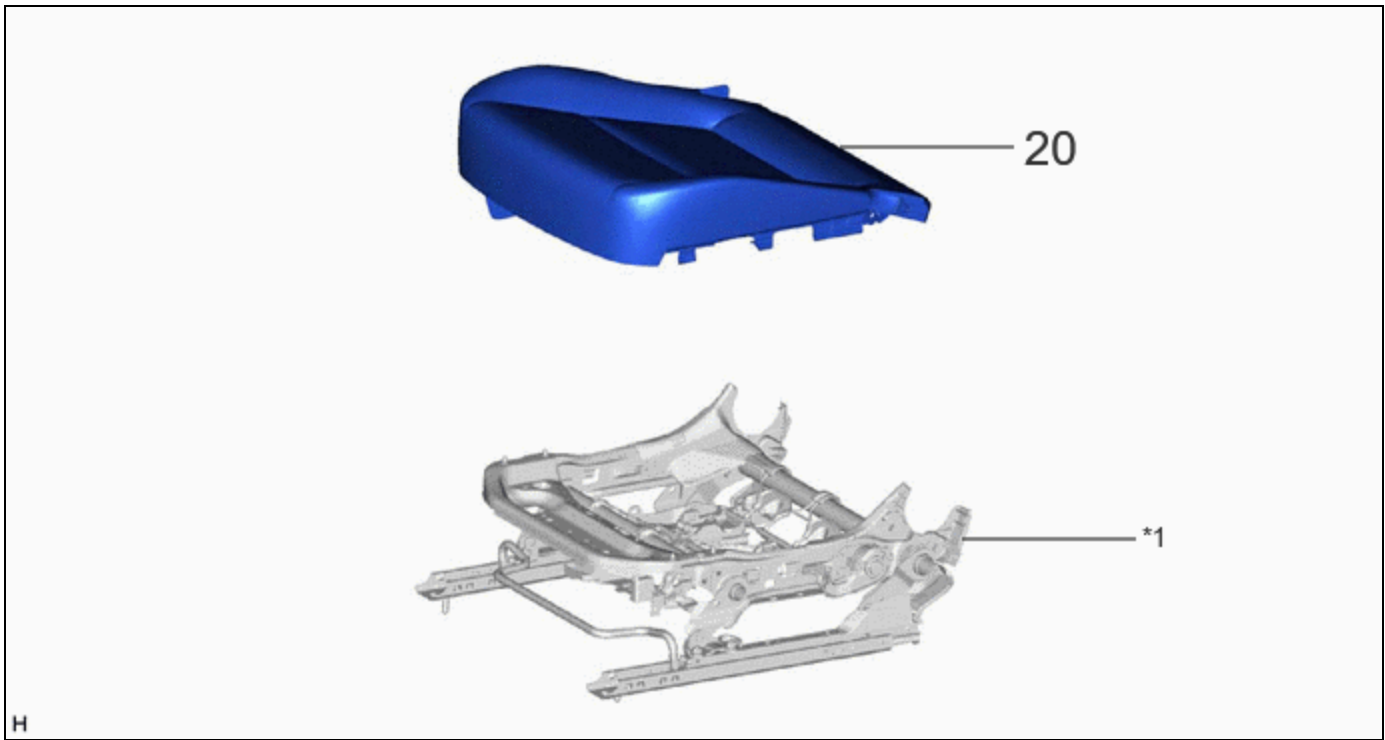
PROCEDURE		PART NAME CODE			
12	RH SEAT RECLINING ADJUSTER INSIDE COVER	71876F	-	-	-
13	LH SEAT RECLINING ADJUSTER INSIDE COVER	71875G	-	-	-
14	LH SEAT RECLINING ADJUSTER INSIDE COVER	71876G	-	-	-
15	FRONT SEAT WIRE RH	82191A	-	-	-
16	FRONT SEAT WIRE	82192	-	-	-
17	SEAT CUSHION CLIMATE CONTROL BLOWER ASSEMBLY	85860A	-	-	-




*A	w/ Climate Control Seat System	*B	w/o Seat Heater System
*C	w/ Seat Heater System	*D	w/ Occupant Classification System
*E	w/o Vertical Adjuster	*F	w/ Vertical Adjuster
*G	for LH Side	*H	for RH Side
*I	w/ Occupant Detection Sensor	-	-
*1	VERTICAL ADJUSTER PLATE	*2	VERTICAL ADJUSTER SPACER
*3	FRONT VERTICAL ADJUSTER BRAKE SUB-ASSEMBLY	*4	FRONT SEAT ADJUSTER ASSEMBLY
	Tightening torque for "Major areas involving basic vehicle performance such as moving/turning/stopping": N*m (kgf*cm, ft.*lbf)		N*m (kgf*cm, ft.*lbf): Specified torque



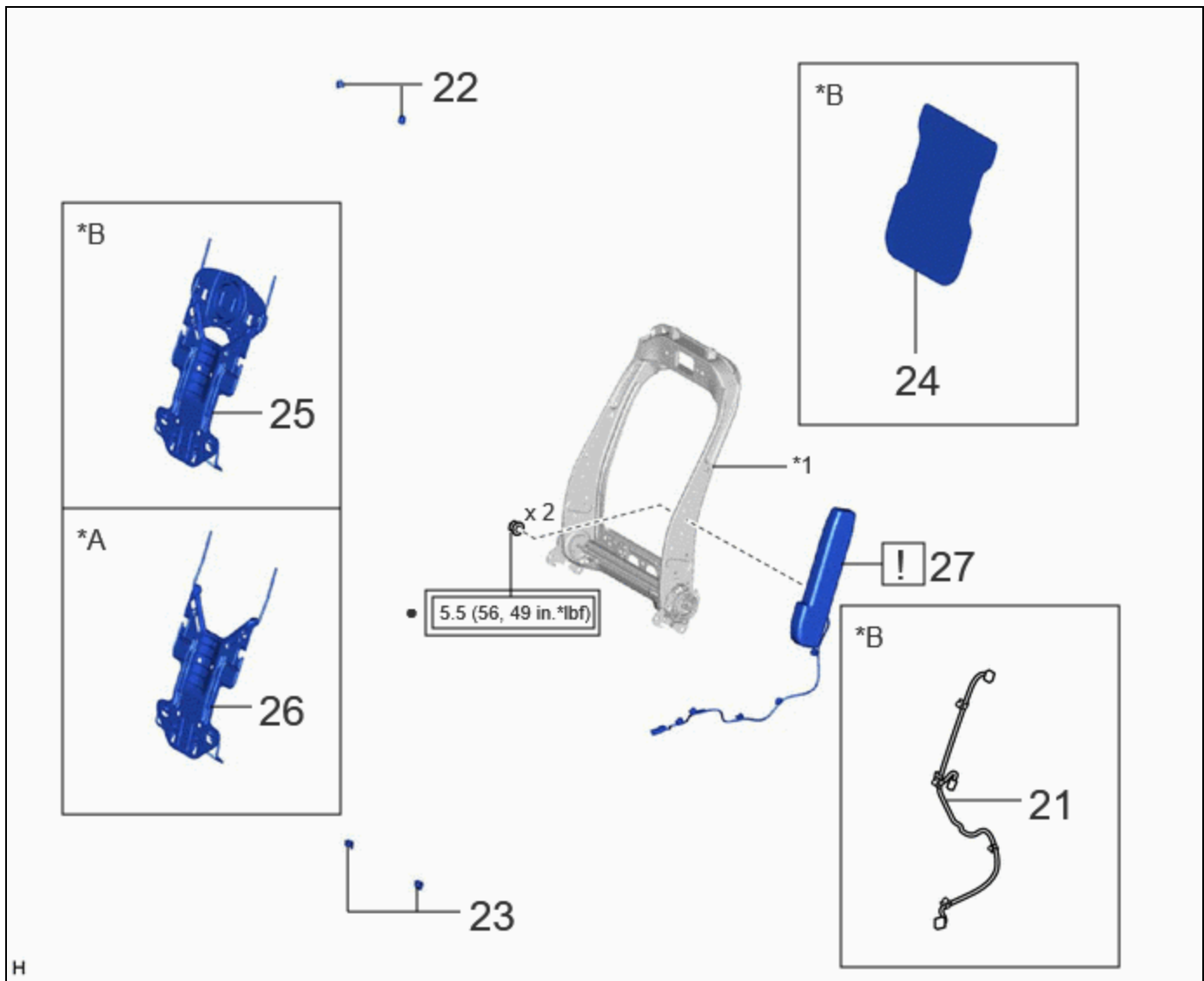
PROCEDURE		PART NAME CODE			
18	FRONT SEAT CUSHION HEATER ASSEMBLY	87510L	<a href="#">INFO</a>	-	-
19	SEPARATE TYPE FRONT SEAT CUSHION COVER	71072S	<a href="#">INFO</a>	-	-

*A	for Standard Seat Type	*B	for Sporty Seat Type
*C	w/ Seat Heater System	-	-
*1	SEPARATE TYPE FRONT SEAT CUSHION PAD	-	-
●	Non-reusable part	-	-




PROCEDURE		PART NAME CODE			
20	SEPARATE TYPE FRONT SEAT CUSHION COVER WITH PAD	-	-	-	-

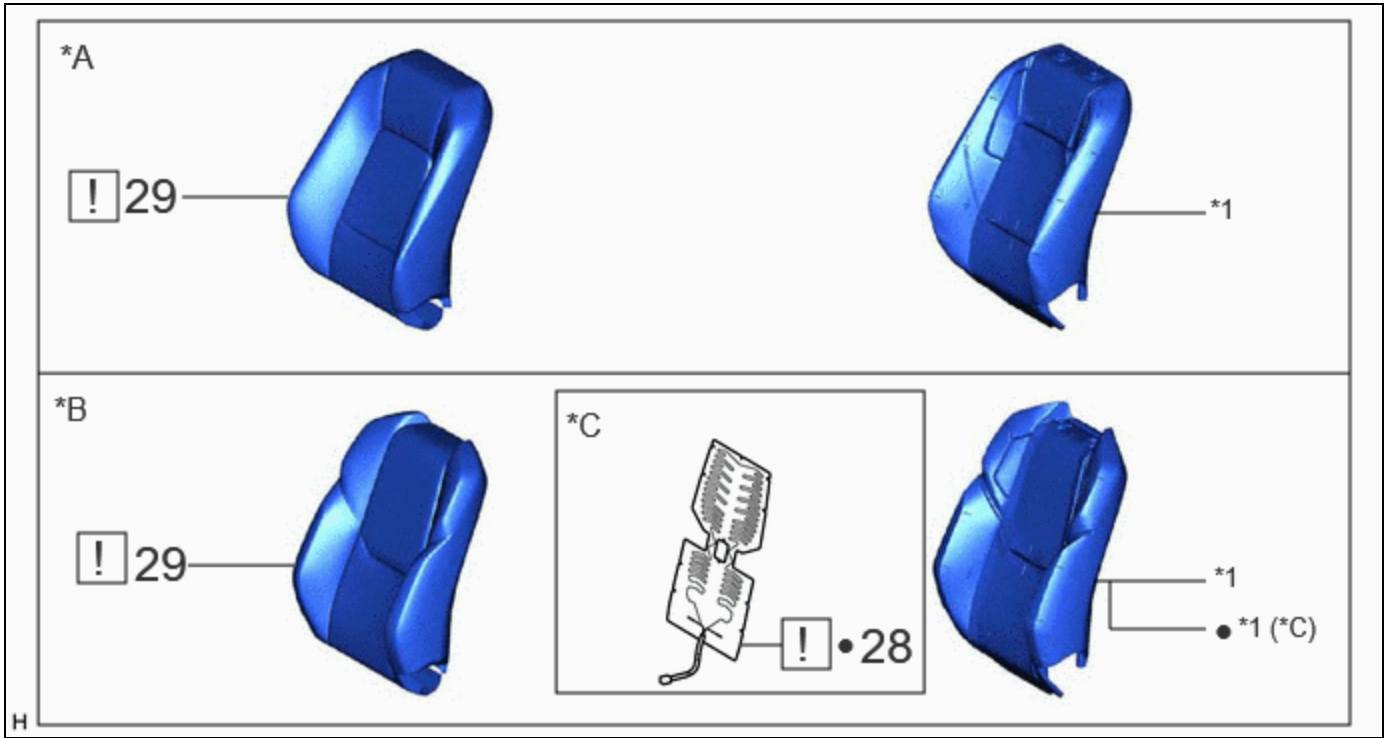
*1	SEPARATE TYPE FRONT SEAT CUSHION SPRING ASSEMBLY	-	-
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PROCEDURE		PART NAME CODE			
21	FRONT SEAT NO. 2 WIRE	8219B	-	-	-
22	FRONT NO. 2 SEATBACK HOOK	71759D	-	-	-
23	FRONT NO. 2 SEATBACK EDGE PROTECTOR	71588	-	-	-
24	FRONT SEATBACK FELT	79977H	-	-	-
25	LUMBAR SUPPORT ADJUSTER ASSEMBLY	72750D	-	-	-
26	FRONT SEATBACK SPRING SUB-ASSEMBLY	71054S	-	-	-
27	FRONT SEAT AIRBAG ASSEMBLY	73920A	<a href="#">INFO</a>	-	-

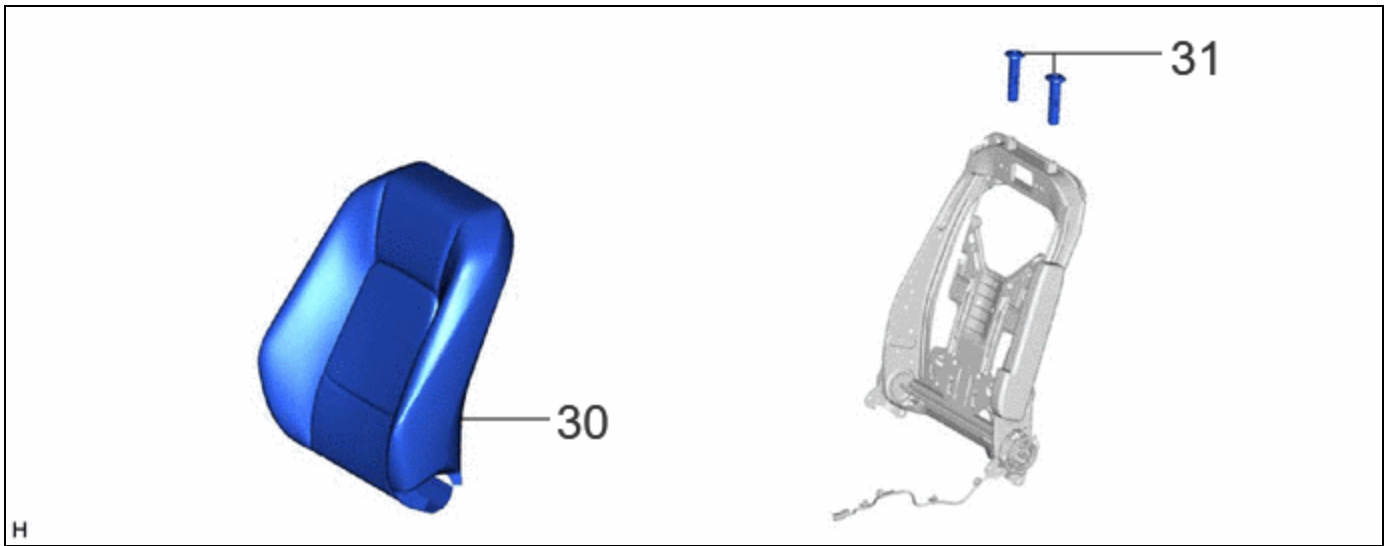
*A	w/o Climate Control Seat System	*B	w/ Climate Control Seat System
*1	FRONT SEATBACK FRAME SUB-ASSEMBLY	-	-




	Tightening torque for "Major areas involving basic vehicle performance such as moving/turning/stopping": N*m (kgf*cm, ft.*lbf)	<ul style="list-style-type: none"> <li>• Non-reusable part</li> </ul>
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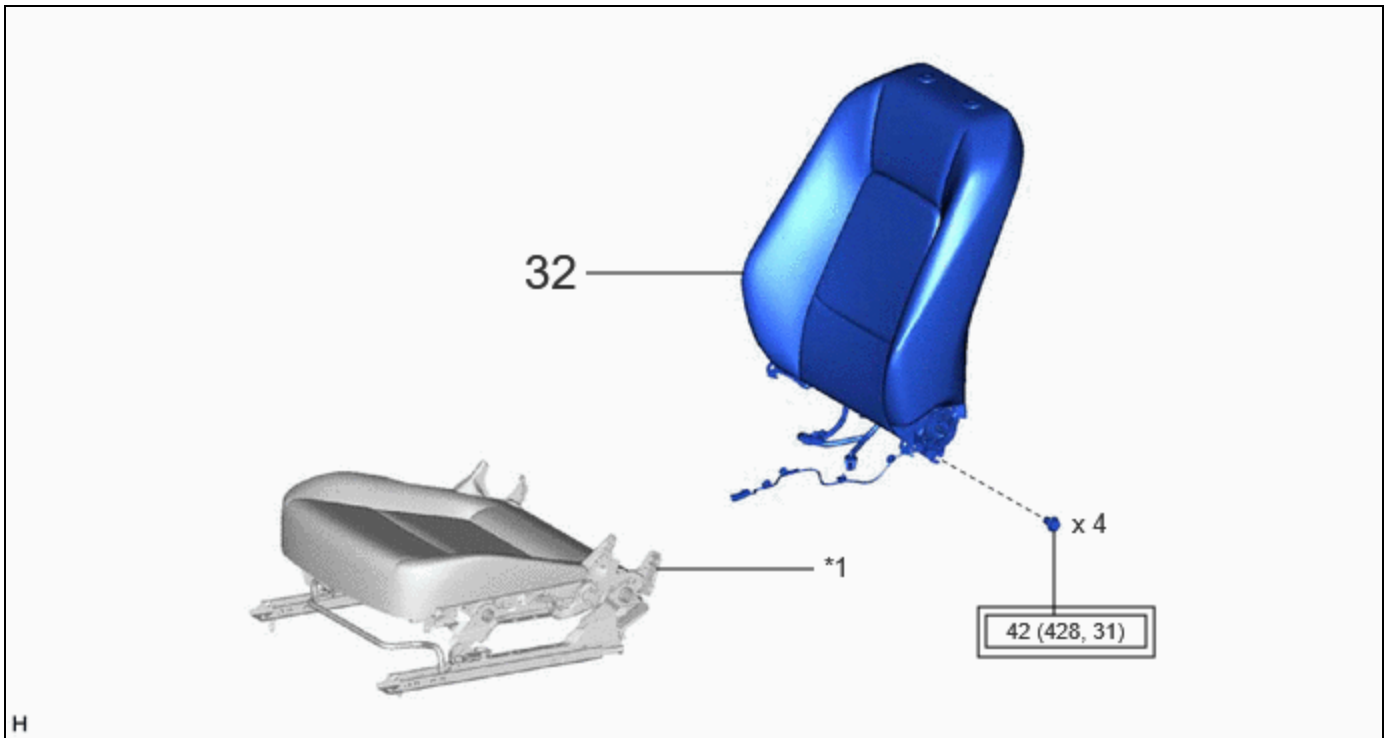





	PROCEDURE	PART NAME CODE			
28	FRONT SEATBACK HEATER ASSEMBLY	87510N	<a href="#">INFO</a>	-	-
29	SEPARATE TYPE FRONT SEATBACK COVER	71074S	<a href="#">INFO</a>	-	-

*A	for Standard Seat Type	*B	for Sporty Seat Type
*C	w/ Seat Heater System	-	-
*1	SEPARATE TYPE FRONT SEATBACK PAD	-	-
•	Non-reusable part	-	-




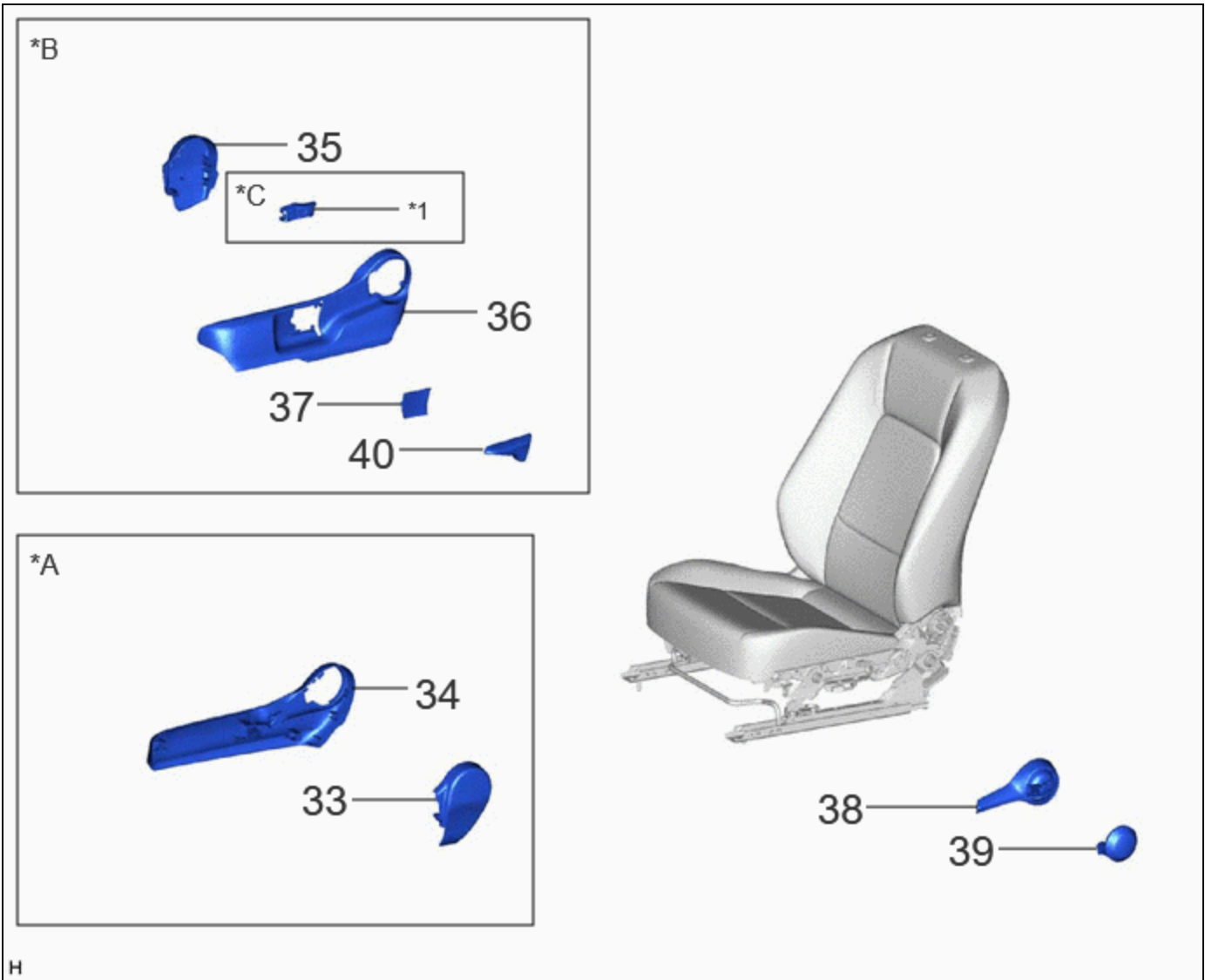
PROCEDURE		PART NAME CODE			
30	SEPARATE TYPE FRONT SEATBACK COVER WITH PAD	-	-	-	-
31	FRONT SEAT HEADREST SUPPORT	71931	-	-	-









PROCEDURE		PART NAME CODE			
32	SEPARATE TYPE FRONT SEATBACK ASSEMBLY	-	-	-	-



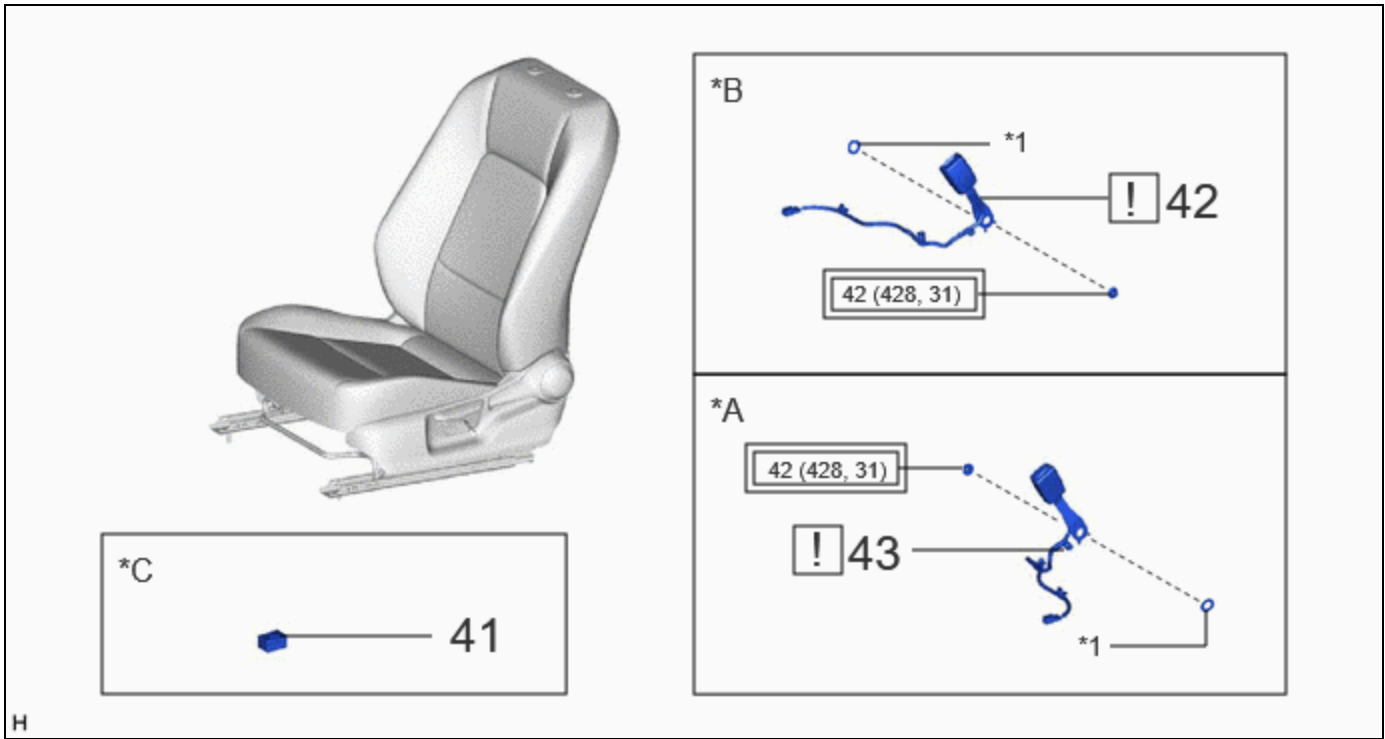
*1	SEPARATE TYPE FRONT SEAT CUSHION ASSEMBLY	-	-
	Tightening torque for "Major areas involving basic vehicle performance such as moving/turning/stopping": N*m (kgf*cm, ft.*lbf)	-	-









PROCEDURE		PART NAME CODE			
33	FRONT SEAT INNER CUSHION SHIELD	71861	-	-	-
34	FRONT SEAT CUSHION SHIELD	71811D	-	-	-
35	FRONT SEAT INNER CUSHION SHIELD	71862	-	-	-
36	FRONT SEAT CUSHION SHIELD	71812D	-	-	-
37	SEAT ADJUSTER COVER CAP	71848A	-	-	-
38	RECLINING ADJUSTER RELEASE HANDLE	72526A	-	-	-
39	RECLINING HINGE COVER	72552B	-	-	-

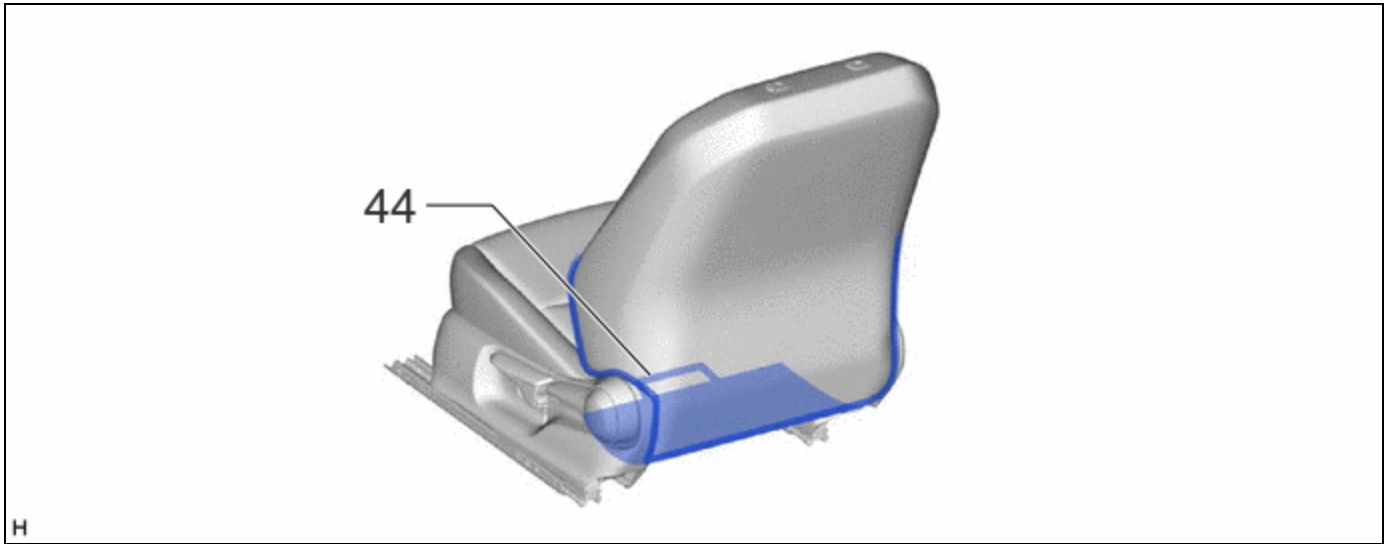
PROCEDURE		PART NAME CODE			
40	VERTICAL ADJUSTING HANDLE	72495	-	-	-

*A	w/o Vertical Adjuster	*B	w/ Vertical Adjuster
*C	w/ Lower Seat Track Spacer	-	-
*1	LOWER NO. 3 SEAT TRACK SPACER	-	-



PROCEDURE		PART NAME CODE			
41	SEAT HEATER CONTROL SUB-ASSEMBLY	87501B	-	-	-
42	FRONT SEAT INNER BELT ASSEMBLY	73230		-	-
43	FRONT SEAT INNER BELT ASSEMBLY	73240		-	-

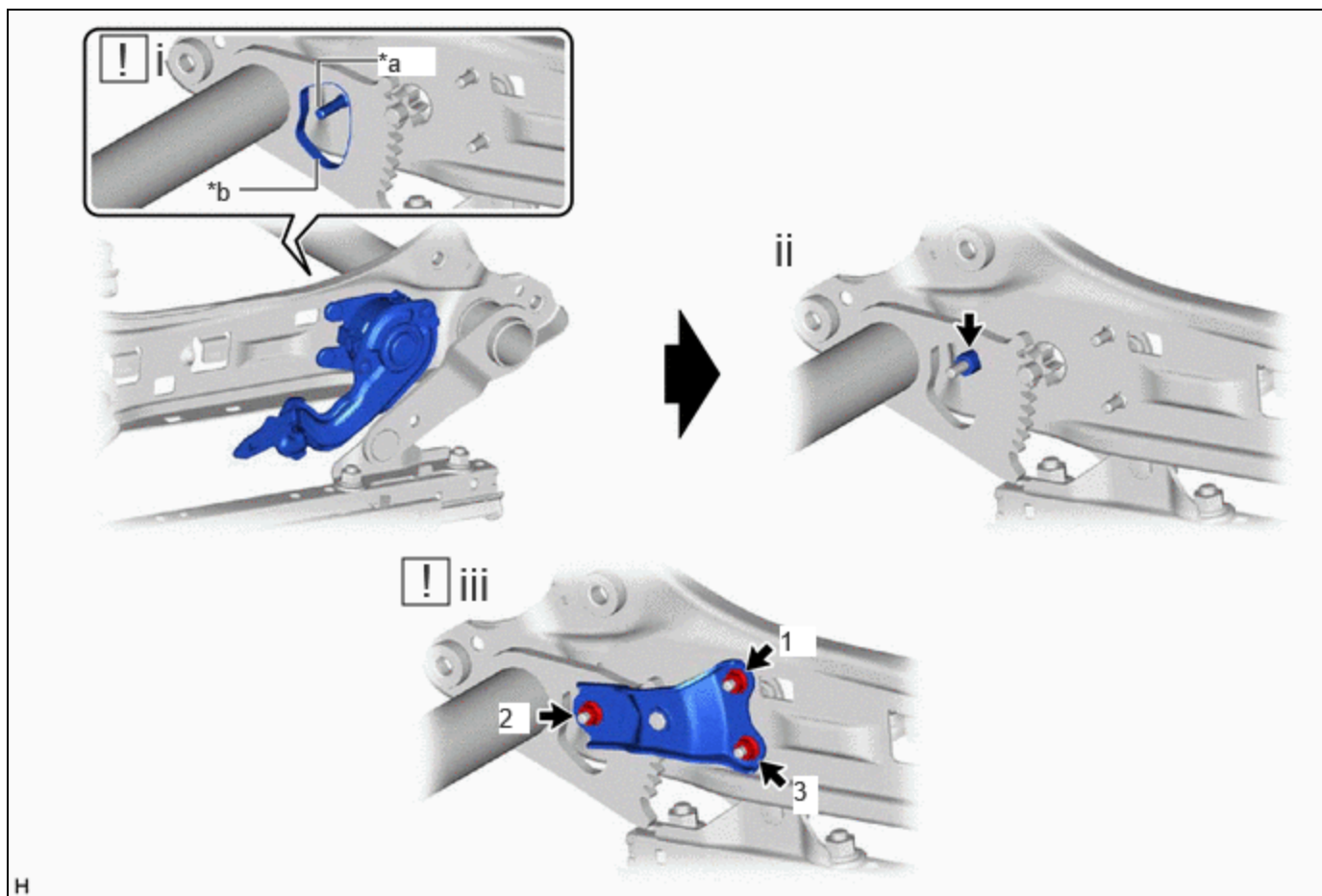
*A	for Driver Side	*B	for Front Passenger Side
*C	w/ Seat Heater System	-	-
*1	FRONT SEAT BELT ANCHOR PLATE	-	-
	Tightening torque for "Major areas involving basic vehicle performance such as moving/turning/stopping": N*m (kgf*cm, ft.*lbf)	-	-



PROCEDURE		PART NAME CODE			
44	CONNECT SEPARATE TYPE FRONT SEATBACK COVER	71074S	-	-	-

**PROCEDURE**

- 1. INSTALL VERTICAL ADJUSTER BRACKET COVER (w/ Vertical Adjuster)**
- 2. INSTALL VERTICAL ADJUSTER GEAR (w/ Vertical Adjuster)**



*a	Stud Bolt of the Front Vertical Adjuster Brake Sub-assembly	*b	Hole of the Front Seat Adjuster Assembly
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(1) Install the front vertical adjuster brake sub-assembly.

**NOTICE:**

Make sure to insert the stud bolt of the front vertical adjuster brake sub-assembly into the hole of the front seat adjuster assembly as shown in the illustration.

(2) Install the vertical adjuster spacer.

(3) Install the vertical adjuster plate with the 3 nuts.

**Torque:**

**5.0 N·m {51 kgf·cm, 44 in·lbf}**

**NOTICE:**

Tighten the nuts in the order shown in the illustration.

**3. INSTALL SEAT TRACK UPPER RAIL COVER**

**4. INSTALL SEAT TRACK ADJUSTING HANDLE**

**5. INSTALL UPPER NO. 3 SEAT TRACK COVER**

**6. INSTALL CONNECTOR MALE HOUSING (w/o Seat Heater System)**

**7. INSTALL FRONT SEAT CUSHION WIRE HARNESS HOLDER**

**8. INSTALL CONNECTOR HOLDER (w/ Occupant Detection Sensor)**

**9. INSTALL FRONT SEAT CUSHION SPRING SUB-ASSEMBLY**

**10. INSTALL FRONT SEAT LOWER CUSHION SHIELD (w/ Vertical Adjuster)****11. INSTALL RH SEAT RECLINING ADJUSTER INSIDE COVER (for RH Side (w/o Vertical Adjuster))****12. INSTALL RH SEAT RECLINING ADJUSTER INSIDE COVER (for LH Side (w/o Vertical Adjuster))****13. INSTALL LH SEAT RECLINING ADJUSTER INSIDE COVER (for RH Side (w/ Vertical Adjuster))****14. INSTALL LH SEAT RECLINING ADJUSTER INSIDE COVER (for LH Side (w/ Vertical Adjuster))****15. INSTALL FRONT SEAT WIRE RH (w/ Occupant Classification System)****16. INSTALL FRONT SEAT WIRE (w/ Seat Heater System)****17. INSTALL SEAT CUSHION CLIMATE CONTROL BLOWER ASSEMBLY (w/ Climate Control Seat System)**

Torque:

3.2 N·m {33 kgf·cm, 28 in·lbf}

**18. INSTALL FRONT SEAT CUSHION HEATER ASSEMBLY (w/ Seat Heater System)**Click here [INFO](#)**19. INSTALL SEPARATE TYPE FRONT SEAT CUSHION COVER****NOTICE:**

- Be careful not to damage the separate type front seat cushion cover.
- When installing a separate type front seat cushion cover, refer to Precaution in order to prevent wrinkles from forming.

Click here [INFO](#)**20. INSTALL SEPARATE TYPE FRONT SEAT CUSHION COVER WITH PAD****21. INSTALL FRONT SEAT NO. 2 WIRE (w/ Climate Control Seat System)****22. INSTALL FRONT NO. 2 SEATBACK HOOK****23. INSTALL FRONT NO. 2 SEATBACK EDGE PROTECTOR****24. INSTALL FRONT SEATBACK FELT (w/ Climate Control Seat System)****25. INSTALL LUMBAR SUPPORT ADJUSTER ASSEMBLY (w/ Climate Control Seat System)****26. INSTALL FRONT SEATBACK SPRING SUB-ASSEMBLY (w/o Climate Control Seat System)****27. INSTALL FRONT SEAT AIRBAG ASSEMBLY**Click here [INFO](#)

**28. INSTALL FRONT SEATBACK HEATER ASSEMBLY (w/ Seat Heater System)**Click here [INFO](#)**29. INSTALL SEPARATE TYPE FRONT SEATBACK COVER****NOTICE:**

- Be careful not to damage the separate type front seatback cover.
- When installing a separate type front seatback cover, refer to Precaution in order to prevent wrinkles from forming.

Click here [INFO](#)**30. INSTALL SEPARATE TYPE FRONT SEATBACK COVER WITH PAD****31. INSTALL FRONT SEAT HEADREST SUPPORT****32. INSTALL SEPARATE TYPE FRONT SEATBACK ASSEMBLY**

Torque:

42 N·m {428 kgf·cm, 31 ft·lbf}

**33. INSTALL FRONT SEAT INNER CUSHION SHIELD (w/o Vertical Adjuster)****34. INSTALL FRONT SEAT CUSHION SHIELD (w/o Vertical Adjuster)****35. INSTALL FRONT SEAT INNER CUSHION SHIELD (w/ Vertical Adjuster)****36. INSTALL FRONT SEAT CUSHION SHIELD (w/ Vertical Adjuster)****37. INSTALL SEAT ADJUSTER COVER CAP (w/ Vertical Adjuster)****38. INSTALL RECLINING ADJUSTER RELEASE HANDLE****39. INSTALL RECLINING HINGE COVER****40. INSTALL VERTICAL ADJUSTING HANDLE (w/ Vertical Adjuster)****41. INSTALL SEAT HEATER CONTROL SUB-ASSEMBLY (w/ Seat Heater System)****42. INSTALL FRONT SEAT INNER BELT ASSEMBLY (for Front Passenger Side)**Click here [INFO](#)**43. INSTALL FRONT SEAT INNER BELT ASSEMBLY (for Driver Side)**Click here [INFO](#)**44. CONNECT SEPARATE TYPE FRONT SEATBACK COVER**

