

Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM1000000029TO8
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: SEAT: FRONT SEAT ASSEMBLY (for Manual Seat): DISASSEMBLY; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		

DISASSEMBLY

CAUTION / NOTICE / HINT

CAUTION:

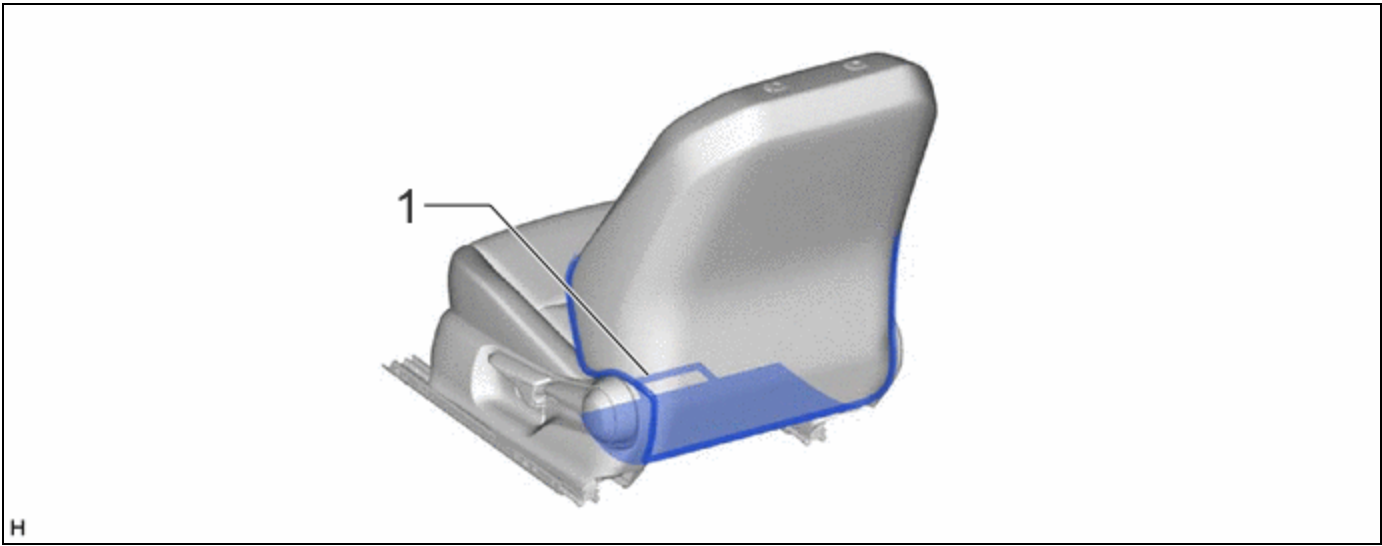
Wear protective gloves. Sharp areas on the parts may injure your hands.

**HINT:**

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

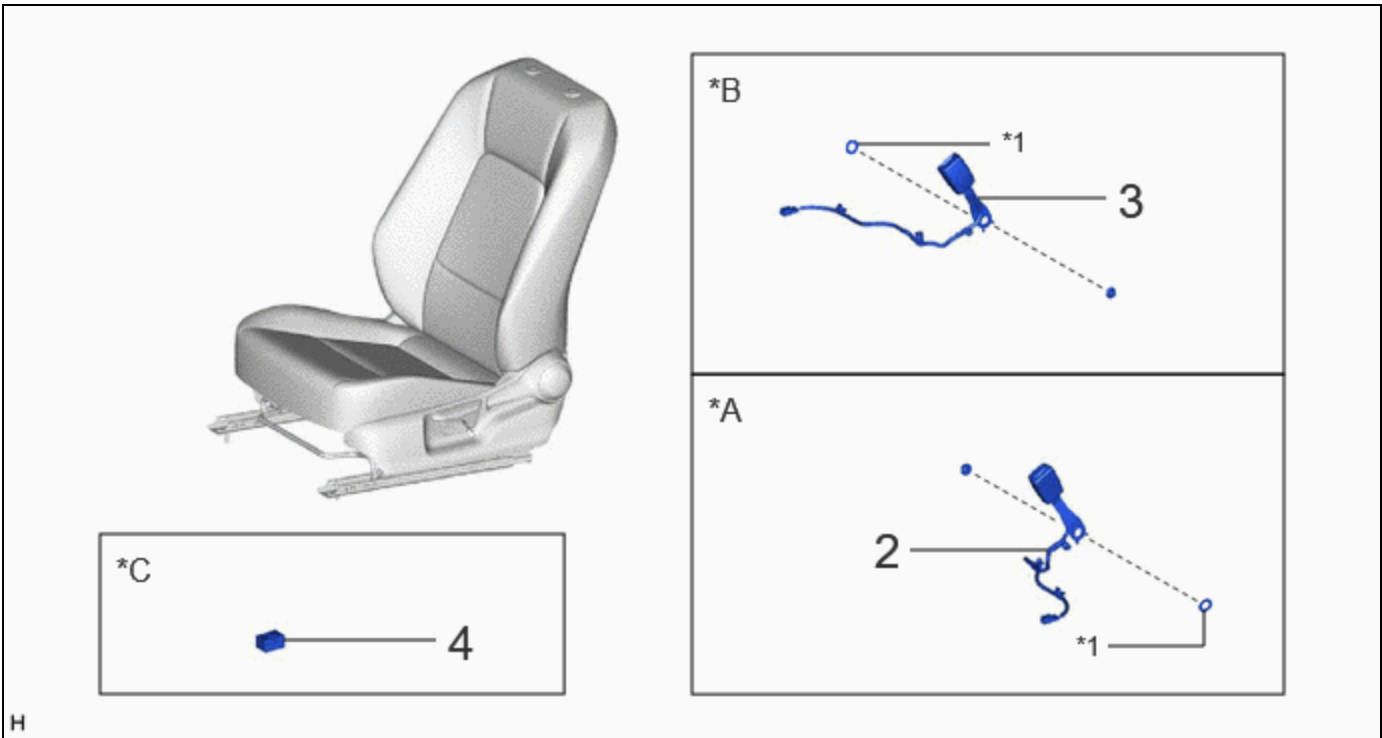
CAUTION / NOTICE / HINT

COMPONENTS (DISASSEMBLY)



H

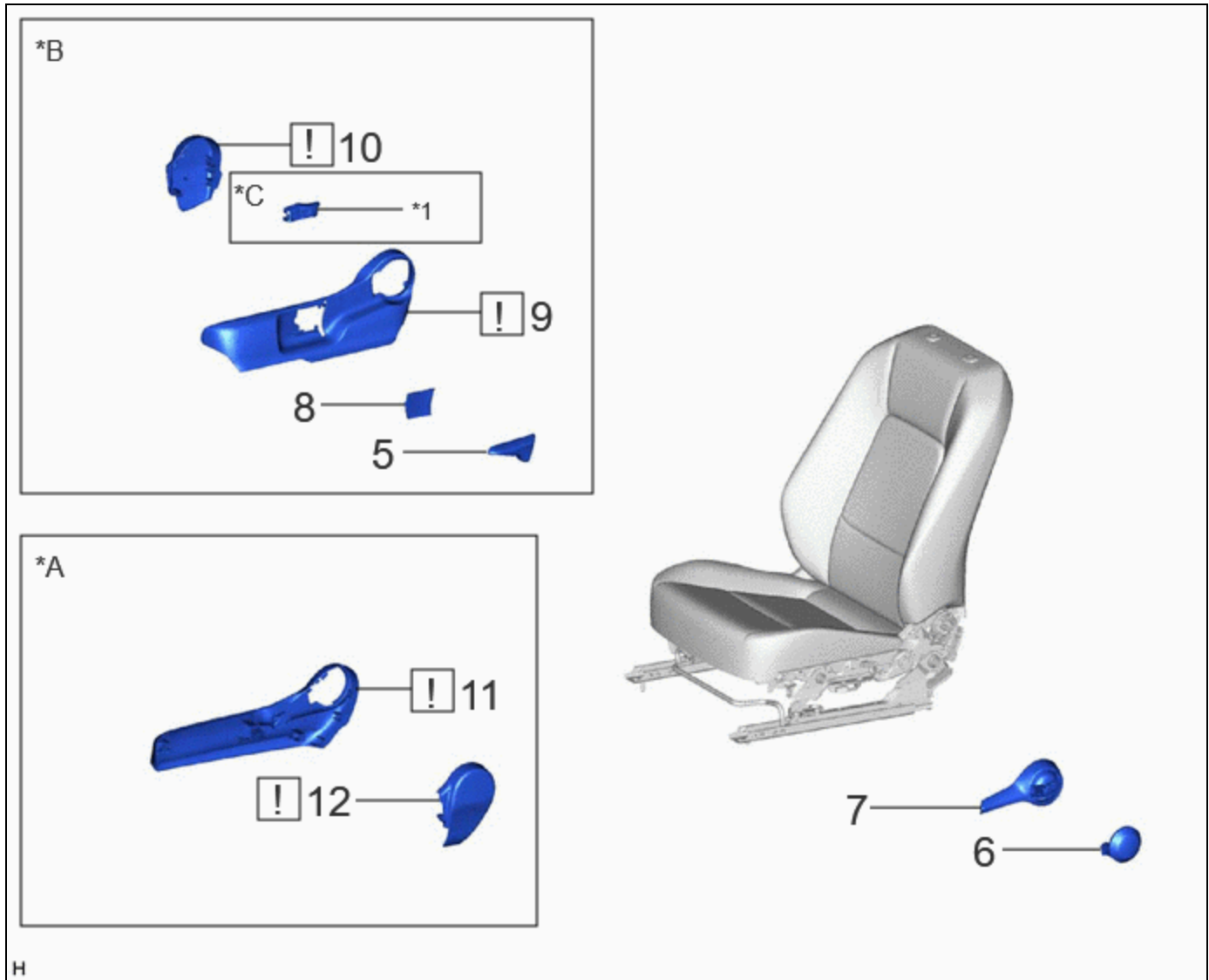
PROCEDURE		PART NAME CODE			
1	DISCONNECT SEPARATE TYPE FRONT SEATBACK COVER	71074S	-	-	-






H

PROCEDURE		PART NAME CODE			
2	FRONT SEAT INNER BELT ASSEMBLY	73240	-	-	-
3	FRONT SEAT INNER BELT ASSEMBLY	73230	-	-	-
4	SEAT HEATER CONTROL SUB-ASSEMBLY	87501B	-	-	-

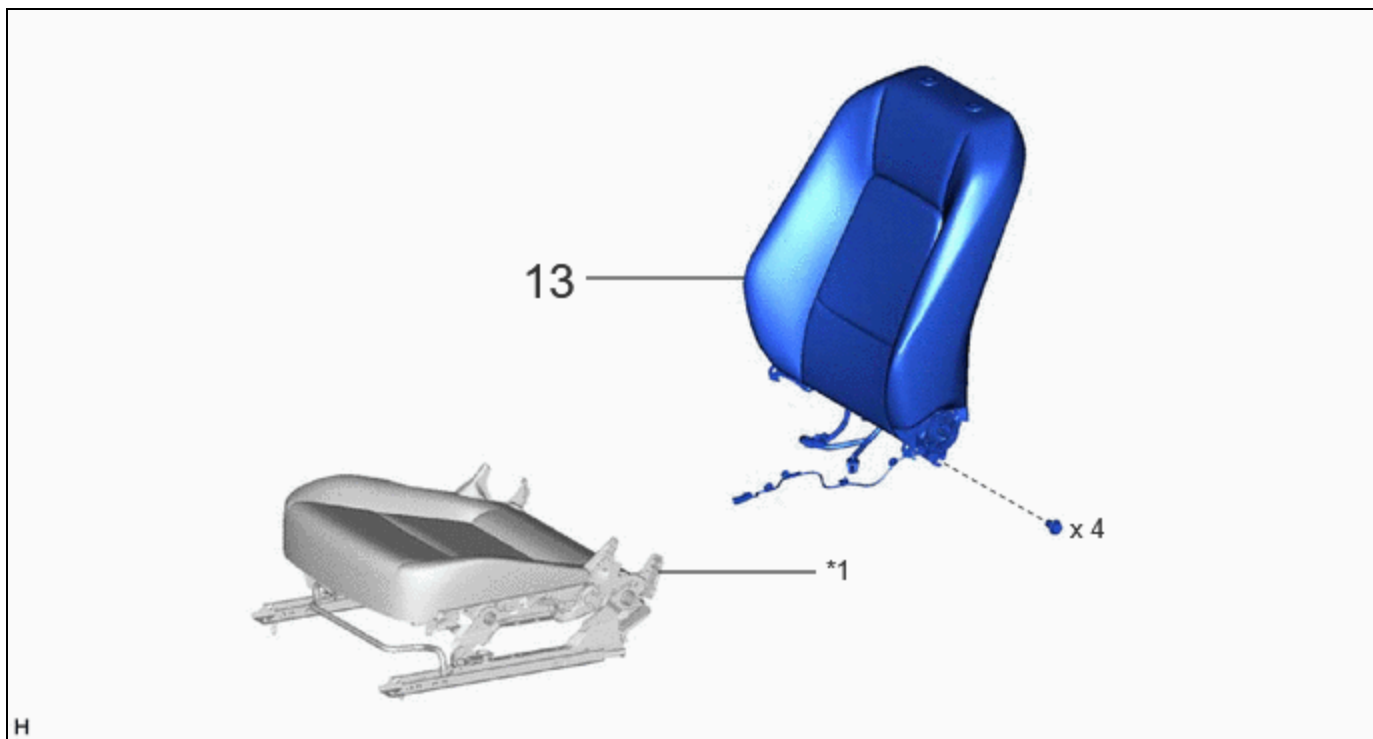
*A	for Driver Side	*B	for Front Passenger Side
*C	w/ Seat Heater System	-	-
*1	FRONT SEAT BELT ANCHOR PLATE	-	-






PROCEDURE		PART NAME CODE			
5	VERTICAL ADJUSTING HANDLE	72495	-	-	-
6	RECLINING HINGE COVER	72552B	-	-	-
7	RECLINING ADJUSTER RELEASE HANDLE	72526A	-	-	-
8	SEAT ADJUSTER COVER CAP	71848A	-	-	-
9	FRONT SEAT CUSHION SHIELD	71812D	INFO	-	-
10	FRONT SEAT INNER CUSHION SHIELD	71862	INFO	-	-
11	FRONT SEAT CUSHION SHIELD	71811D	INFO	-	-

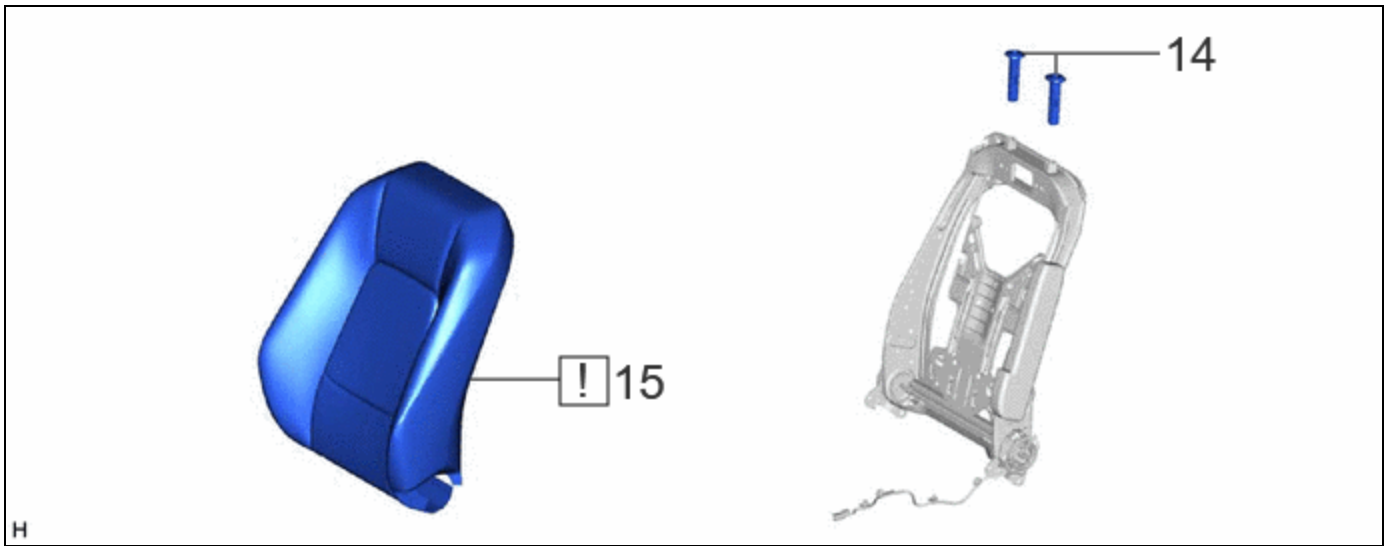
PROCEDURE		PART NAME CODE			
12	FRONT SEAT INNER CUSHION SHIELD	71861	INFO	-	-

*A	w/o Vertical Adjuster	*B	w/ Vertical Adjuster
*C	w/ Lower Seat Track Spacer	-	-
*1	LOWER NO. 3 SEAT TRACK SPACER	-	-

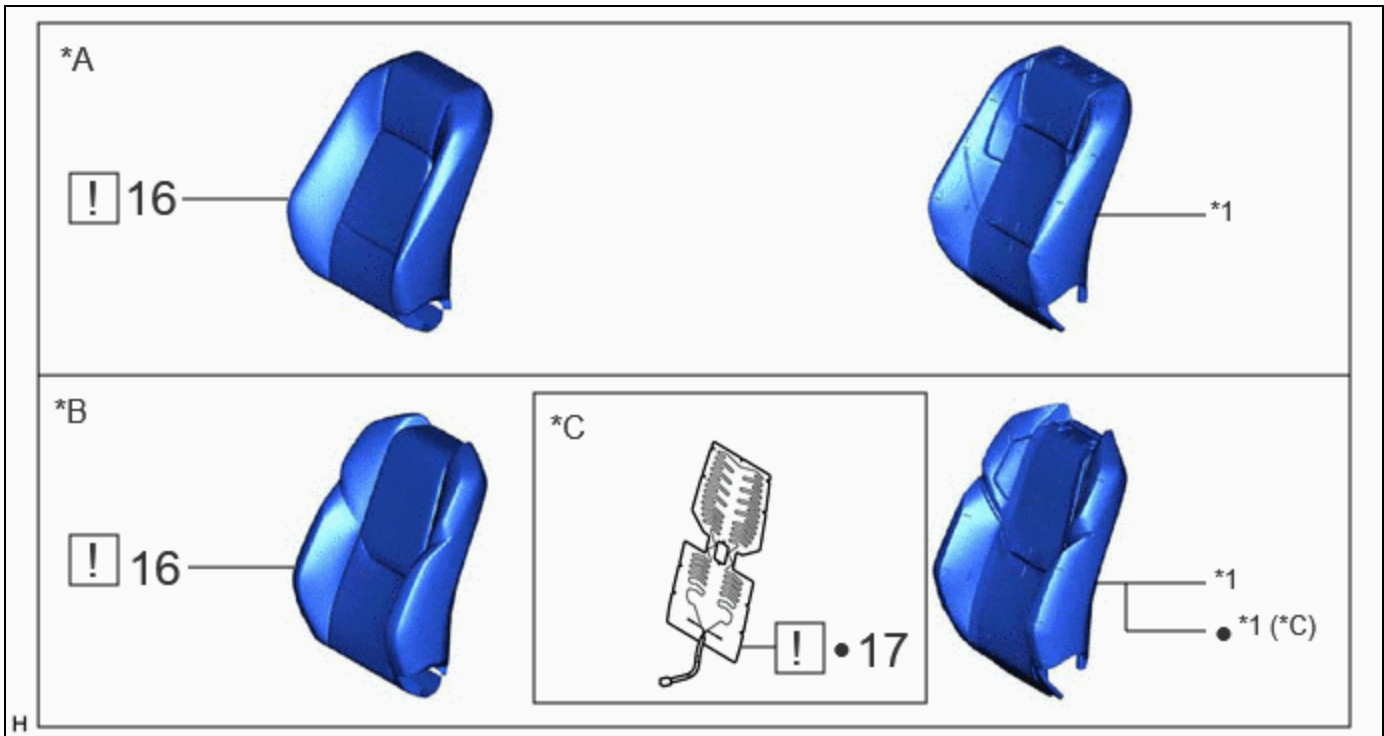


PROCEDURE		PART NAME CODE			
13	SEPARATE TYPE FRONT SEATBACK ASSEMBLY	-	-	-	-

*1	SEPARATE TYPE FRONT SEAT CUSHION ASSEMBLY	-	-
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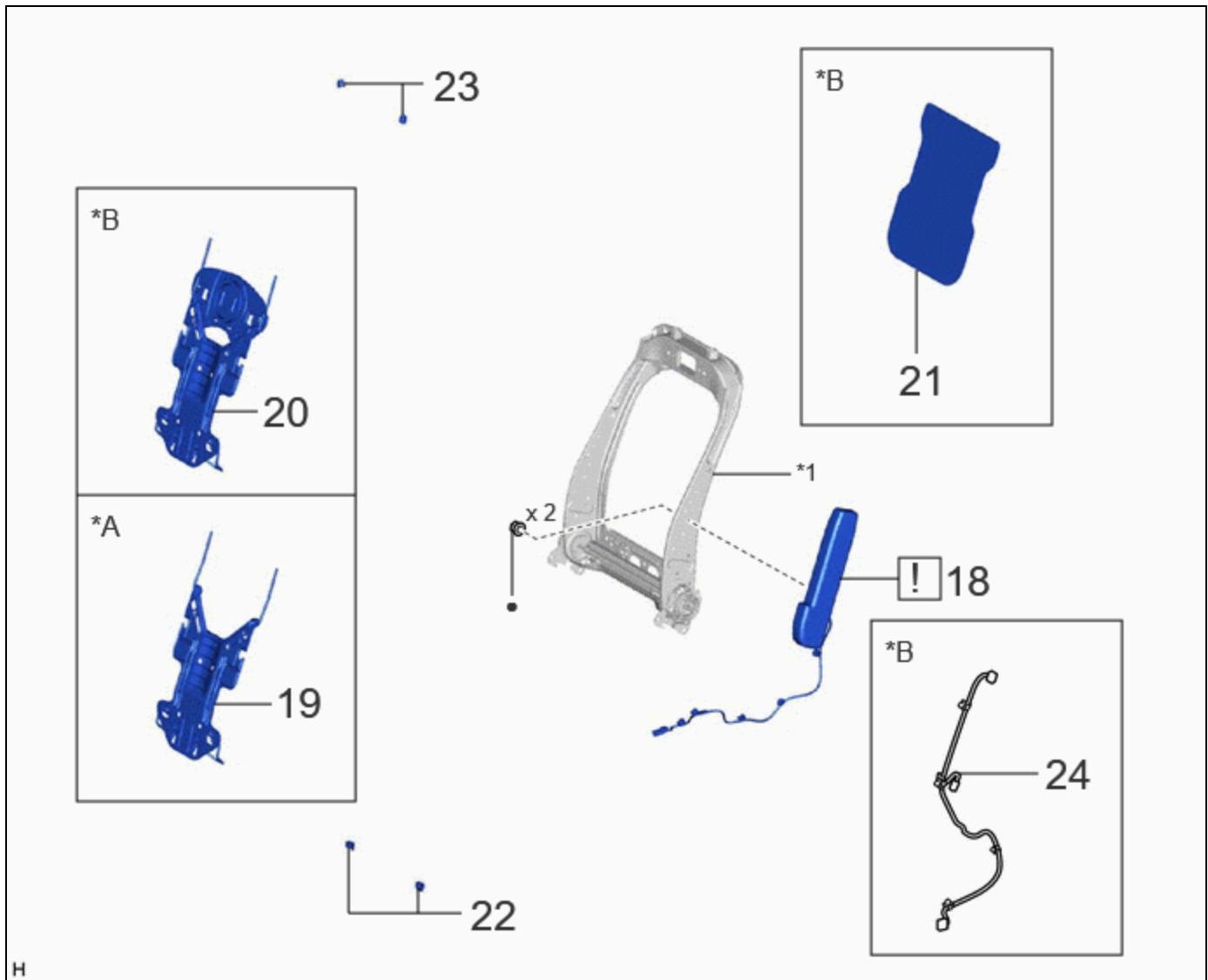


PROCEDURE		PART NAME CODE			
14	FRONT SEAT HEADREST SUPPORT	71931	-	-	-
15	SEPARATE TYPE FRONT SEATBACK COVER WITH PAD	-	INFO	-	-






PROCEDURE		PART NAME CODE			
16	SEPARATE TYPE FRONT SEATBACK COVER	71074S	INFO	-	-
17	FRONT SEATBACK HEATER ASSEMBLY	87510N	INFO	-	-

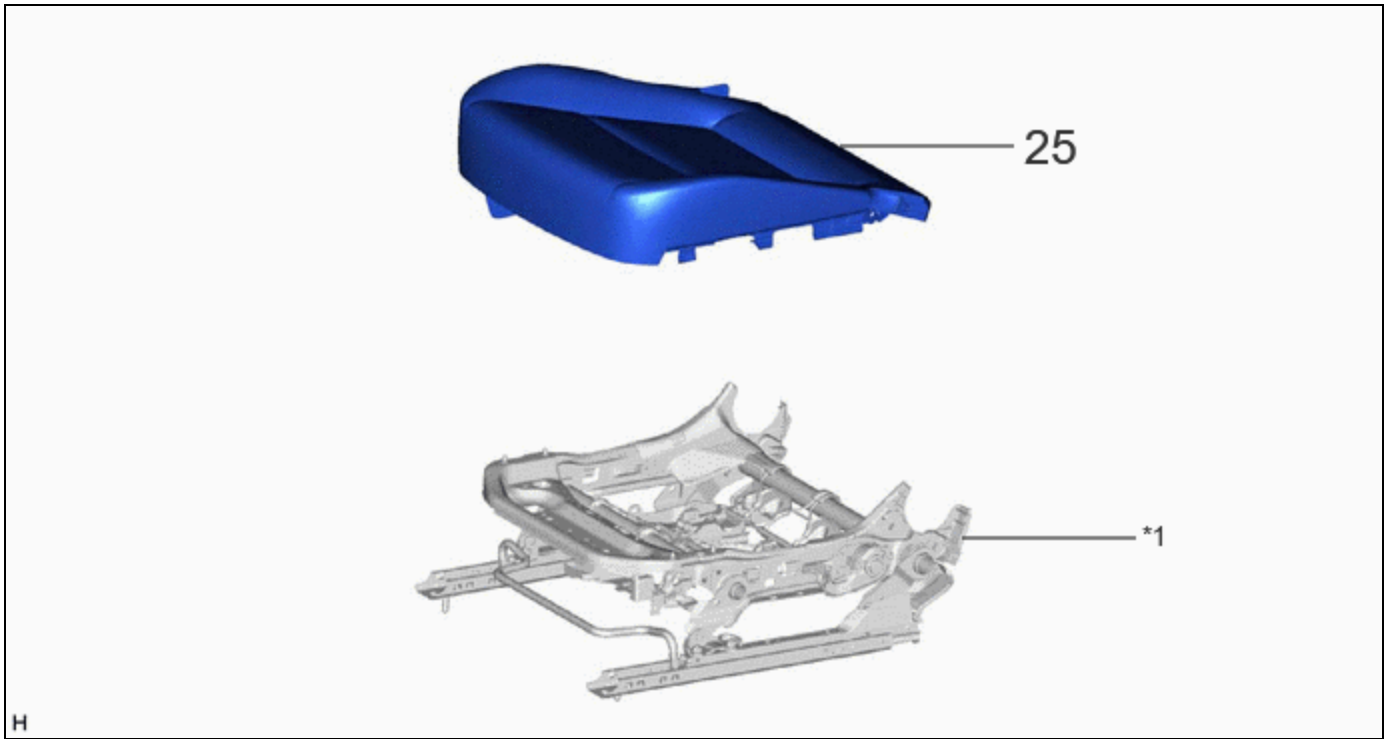
*A	for Standard Seat Type	*B	for Sporty Seat Type
*C	w/ Seat Heater System	-	-
*1	SEPARATE TYPE FRONT SEATBACK PAD	-	-
•	Non-reusable part	-	-






PROCEDURE		PART NAME CODE			
18	FRONT SEAT AIRBAG ASSEMBLY	73920A	INFO	-	-
19	FRONT SEATBACK SPRING SUB-ASSEMBLY	71054S	-	-	-
20	LUMBAR SUPPORT ADJUSTER ASSEMBLY	72750D	-	-	-
21	FRONT SEATBACK FELT	79977H	-	-	-
22	FRONT NO. 2 SEATBACK EDGE PROTECTOR	71588	-	-	-
23	FRONT NO. 2 SEATBACK HOOK	71759D	-	-	-

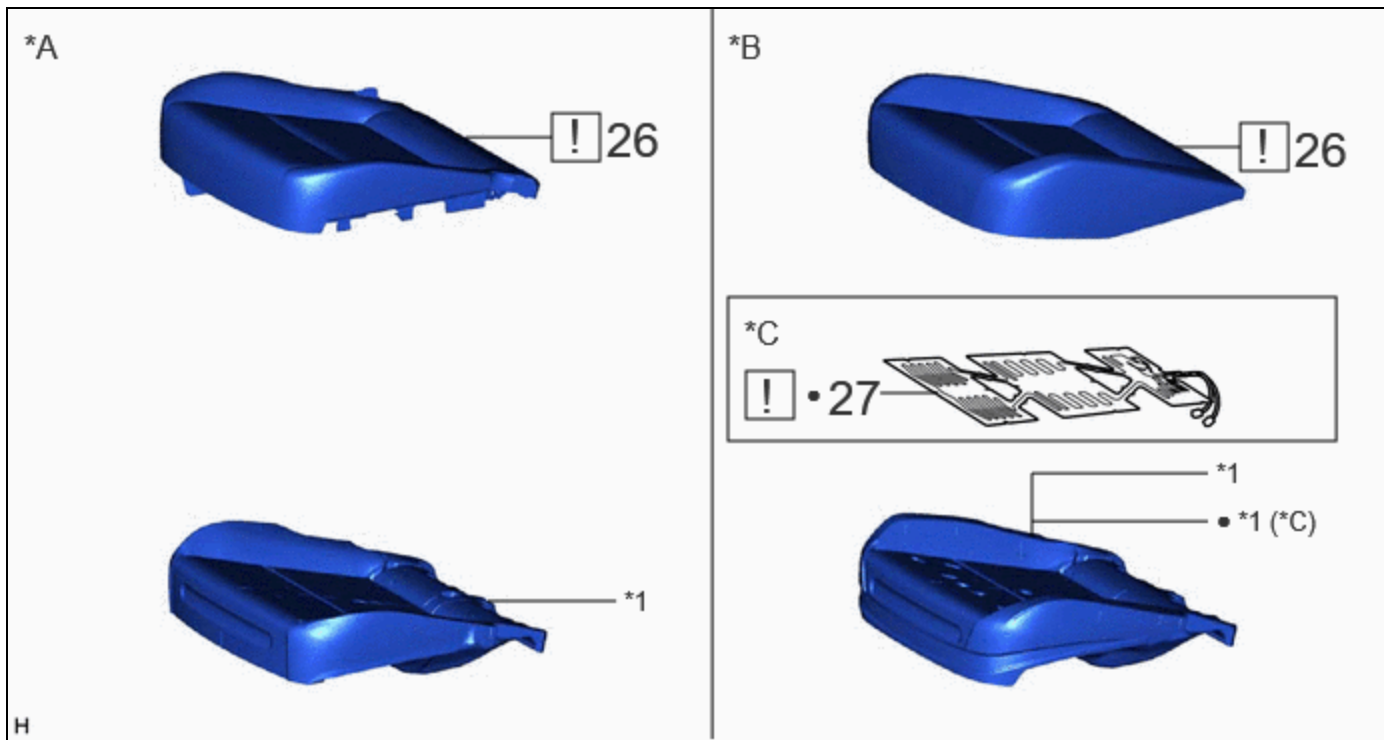
PROCEDURE		PART NAME CODE			
24	FRONT SEAT NO. 2 WIRE	8219B	-	-	-

*A	w/o Climate Control Seat System	*B	w/ Climate Control Seat System
*1	FRONT SEATBACK FRAME SUB-ASSEMBLY	-	-
•	Non-reusable part	-	-



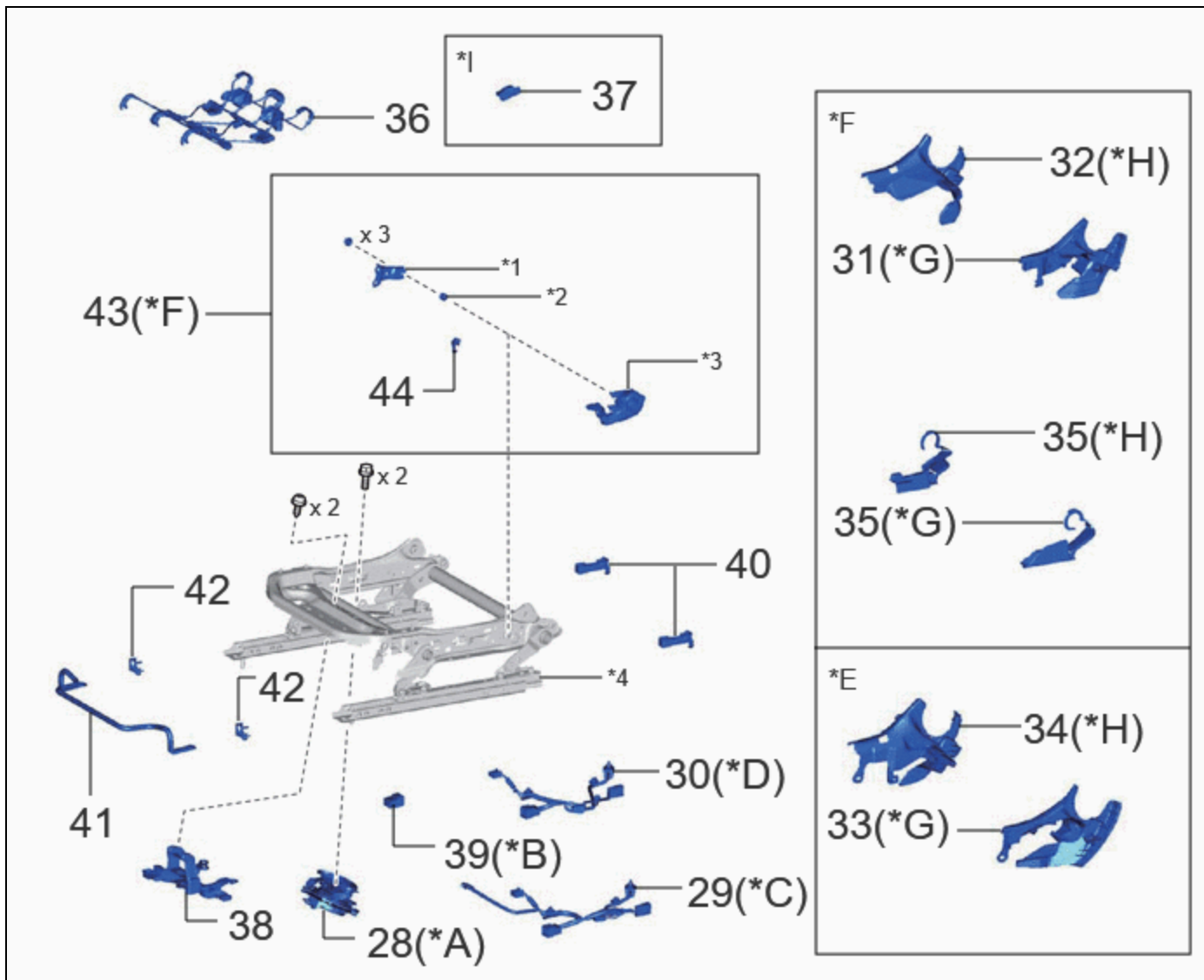
PROCEDURE		PART NAME CODE			
25	SEPARATE TYPE FRONT SEAT CUSHION COVER WITH PAD	-	-	-	-




*1	SEPARATE TYPE FRONT SEAT CUSHION SPRING ASSEMBLY	-	-
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PROCEDURE		PART NAME CODE			
26	SEPARATE TYPE FRONT SEAT CUSHION COVER	71072S	INFO	-	-
27	FRONT SEAT CUSHION HEATER ASSEMBLY	87510L	INFO	-	-

*A	for Standard Seat Type	*B	for Sporty Seat Type
*C	w/ Seat Heater System	-	-
*1	SEPARATE TYPE FRONT SEAT CUSHION PAD	-	-
●	Non-reusable part	-	-



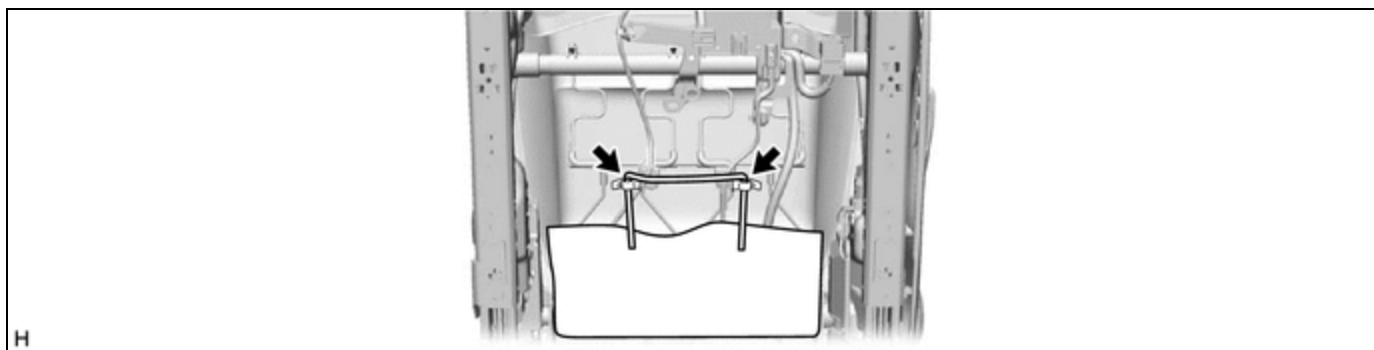
PROCEDURE		PART NAME CODE			
28	SEAT CUSHION CLIMATE CONTROL BLOWER ASSEMBLY	85860A	-	-	-
29	FRONT SEAT WIRE	82192	-	-	-
30	FRONT SEAT WIRE RH	82191A	-	-	-
31	LH SEAT RECLINING ADJUSTER INSIDE COVER	71876G	-	-	-
32	LH SEAT RECLINING ADJUSTER INSIDE COVER	71875G	-	-	-
33	RH SEAT RECLINING ADJUSTER INSIDE COVER	71876F	-	-	-
34	RH SEAT RECLINING ADJUSTER INSIDE COVER	71875F	-	-	-
35	FRONT SEAT LOWER CUSHION SHIELD	71874A	-	-	-
36	FRONT SEAT CUSHION SPRING SUB-ASSEMBLY	71052A	-	-	-
37	CONNECTOR HOLDER	82667D	-	-	-
38	FRONT SEAT CUSHION WIRE HARNESS HOLDER	7181B	-	-	-

PROCEDURE		PART NAME CODE			
39	CONNECTOR MALE HOUSING	-	-	-	-
40	UPPER NO. 3 SEAT TRACK COVER	72125M	-	-	-
41	SEAT TRACK ADJUSTING HANDLE	72211C	-	-	-
42	SEAT TRACK UPPER RAIL COVER	72266	-	-	-
43	VERTICAL ADJUSTER GEAR	-	-	-	-
44	VERTICAL ADJUSTER BRACKET COVER	72498A	-	-	-

*A	w/ Climate Control Seat System	*B	w/o Seat Heater System
*C	w/ Seat Heater System	*D	w/ Occupant Classification System
*E	w/o Vertical Adjuster	*F	w/ Vertical Adjuster
*G	for LH Side	*H	for RH Side
*I	w/ Occupant Detection Sensor	-	-
*1	VERTICAL ADJUSTER PLATE	*2	VERTICAL ADJUSTER SPACER
*3	FRONT VERTICAL ADJUSTER BRAKE SUB-ASSEMBLY	*4	FRONT SEAT ADJUSTER ASSEMBLY

PROCEDURE

1. DISCONNECT SEPARATE TYPE FRONT SEATBACK COVER



2. REMOVE FRONT SEAT INNER BELT ASSEMBLY (for Driver Side)

Click here [INFO](#)

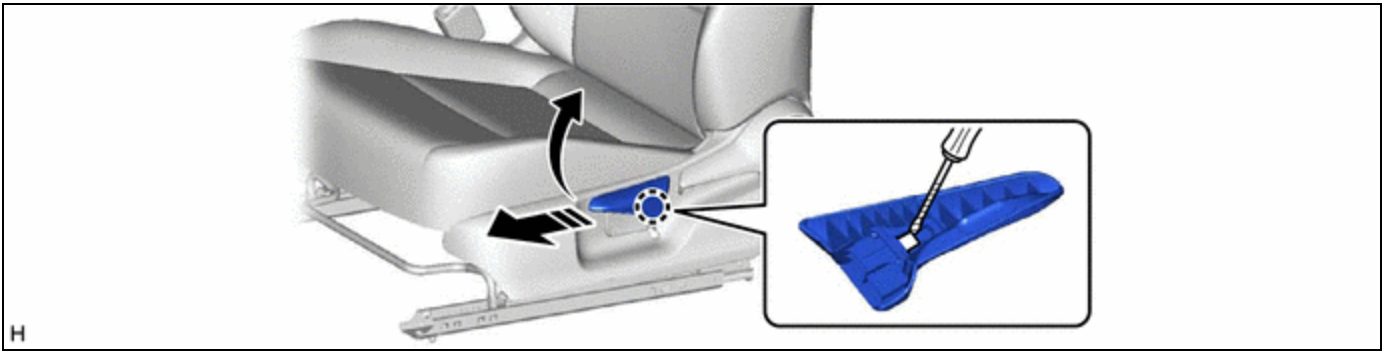
3. REMOVE FRONT SEAT INNER BELT ASSEMBLY (for Front Passenger Side)

Click here [INFO](#)

4. REMOVE SEAT HEATER CONTROL SUB-ASSEMBLY (w/ Seat Heater System)

Click here [INFO](#)

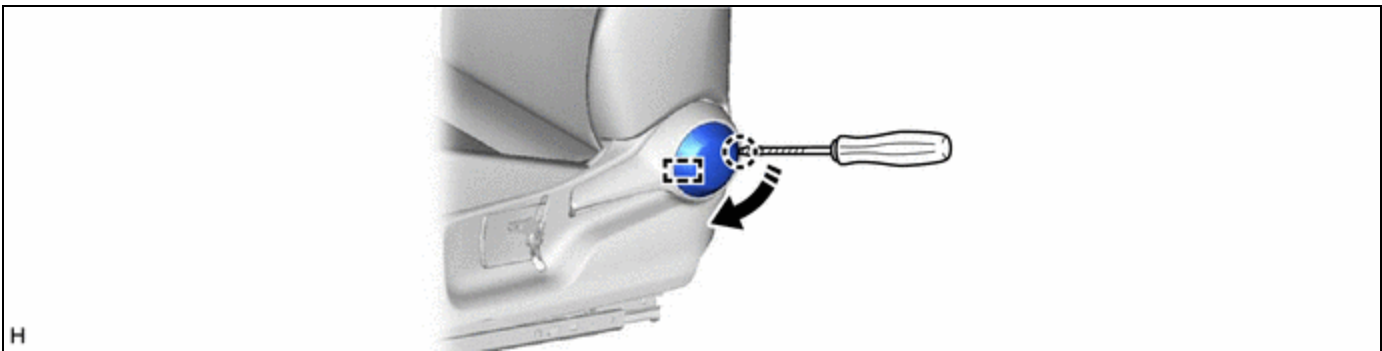
5. REMOVE VERTICAL ADJUSTING HANDLE (w/ Vertical Adjuster)



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	Protective Tape		Remove in this Direction
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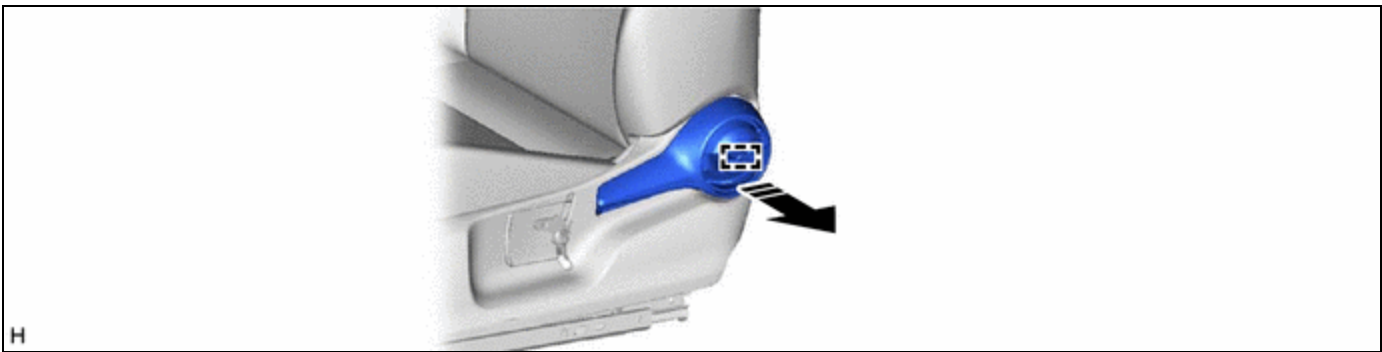
6. REMOVE RECLINING HINGE COVER



H

	Protective Tape		Remove in this Direction
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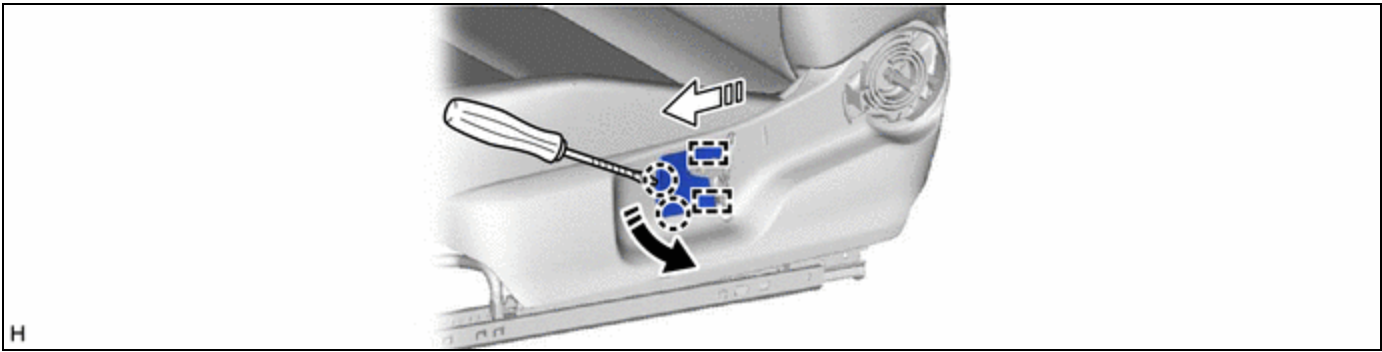
7. REMOVE RECLINING ADJUSTER RELEASE HANDLE






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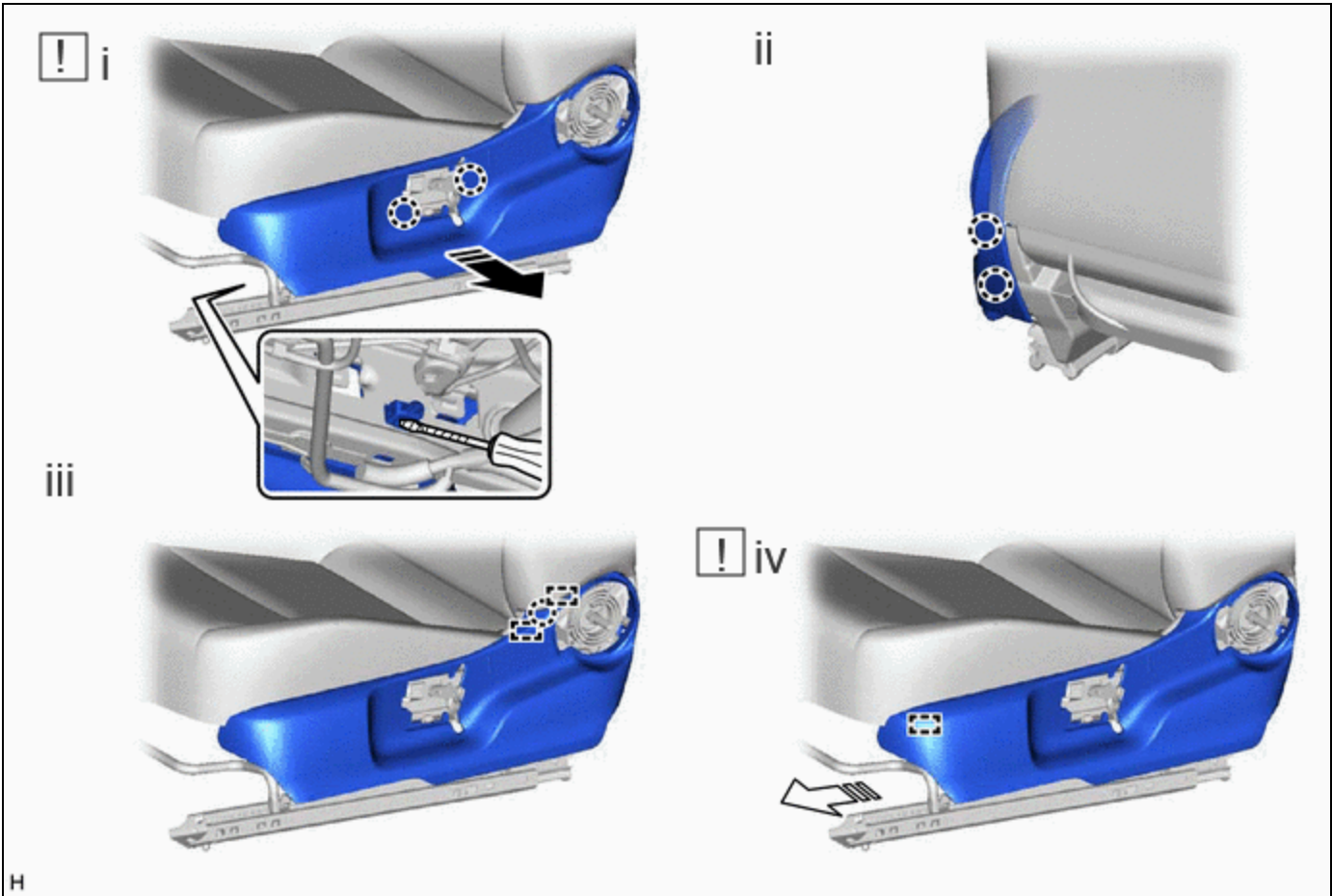
	Remove in this Direction	-	-
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8. REMOVE SEAT ADJUSTER COVER CAP (w/ Vertical Adjuster)



	Protective Tape		Remove in this Direction (1)
	Remove in this Direction (2)	-	-

9. REMOVE FRONT SEAT CUSHION SHIELD (w/ Vertical Adjuster)



	Remove in this Direction (1)		Remove in this Direction (2)
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(1) Using a screwdriver with its tip wrapped with protective tape, disengage the 2 claws and slightly pull the front seat cushion shield as shown in the illustration.



- (2) Disengage the 2 claws.
- (3) Disengage the claw and 2 guides.
- (4) Disengage the guide to remove the front seat cushion shield as shown in the illustration.

(b) w/ Lower Seat Track Spacer:



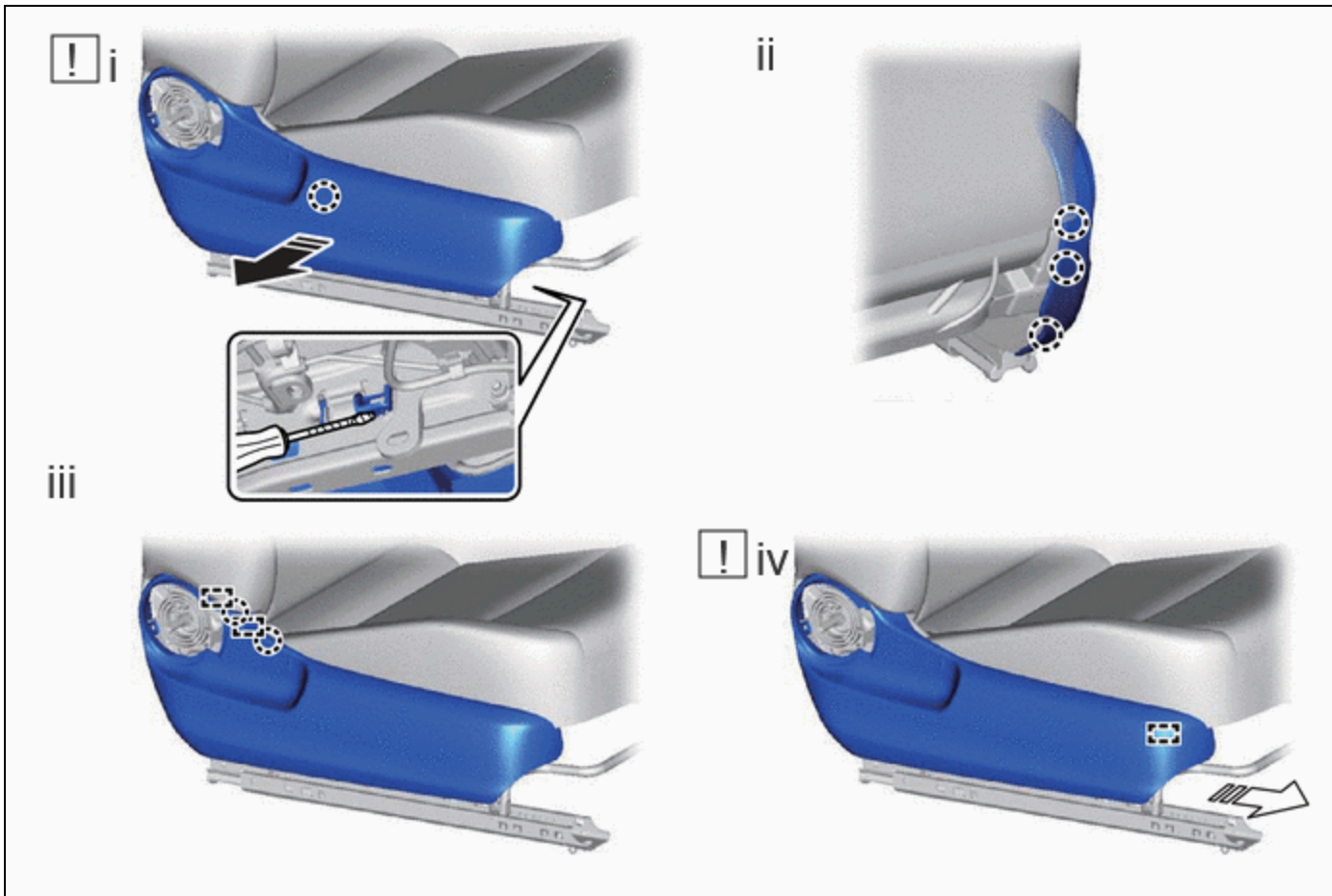
10. REMOVE FRONT SEAT INNER CUSHION SHIELD (w/ Vertical Adjuster)



	Remove in this Direction (1)		Remove in this Direction (2)
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- (1) Disengage the 2 claws and 2 guides as shown in the illustration.
- (2) Disengage the 2 claws to remove the front seat inner cushion shield as shown in the illustration.

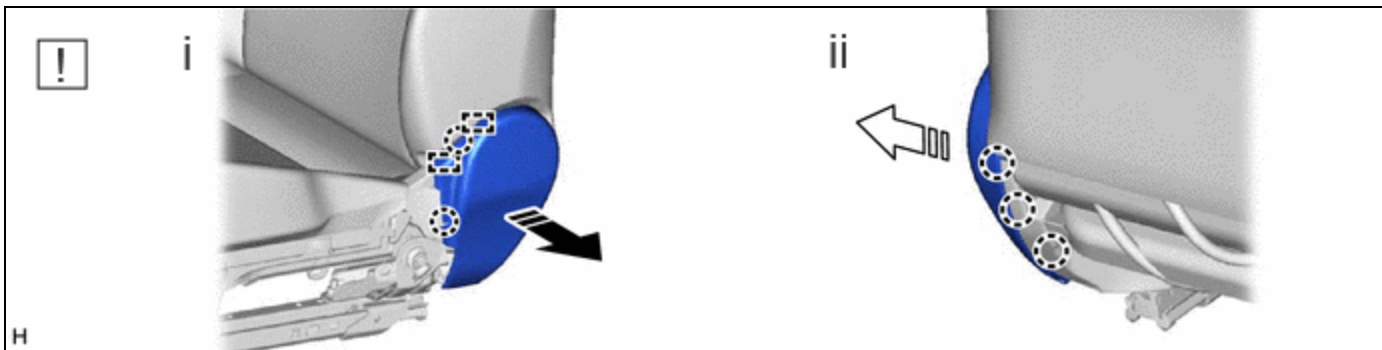
11. REMOVE FRONT SEAT CUSHION SHIELD (w/o Vertical Adjuster)



	Remove in this Direction (1)		Remove in this Direction (2)
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- (1) Using a screwdriver with its tip wrapped with protective tape, disengage the claw and slightly pull the front seat cushion shield as shown in the illustration.
- (2) Disengage the 3 claws.
- (3) Disengage the 2 claws and 2 guides.
- (4) Disengage the guide to remove the front seat cushion shield as shown in the illustration.

12. REMOVE FRONT SEAT INNER CUSHION SHIELD (w/o Vertical Adjuster)



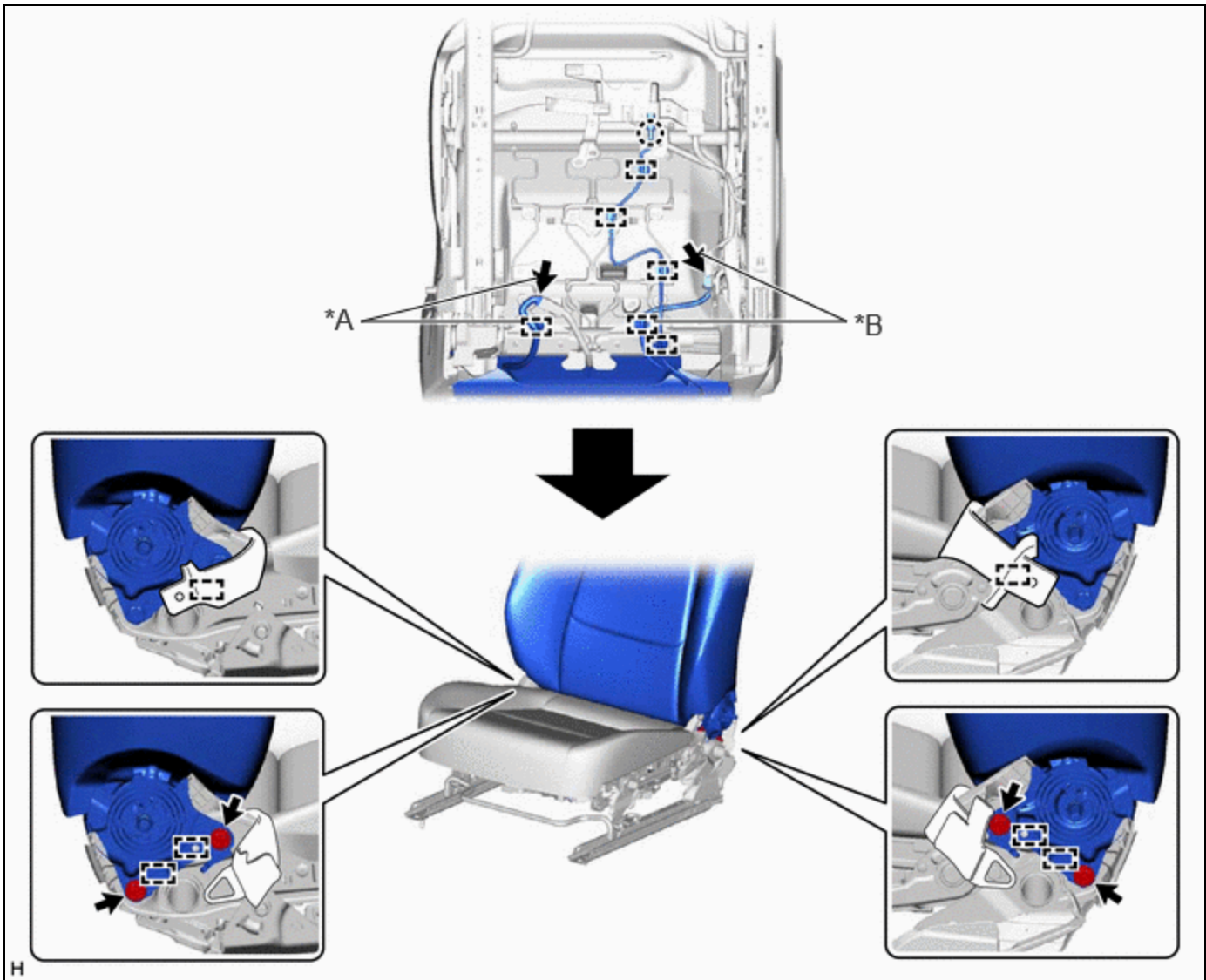
	Remove in this Direction (1)		Remove in this Direction (2)
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- (1) Disengage the 2 claws and 2 guides as shown in the illustration.
- (2) Disengage the 3 claws to remove the front seat inner cushion shield as shown in the illustration.

13. REMOVE SEPARATE TYPE FRONT SEATBACK ASSEMBLY

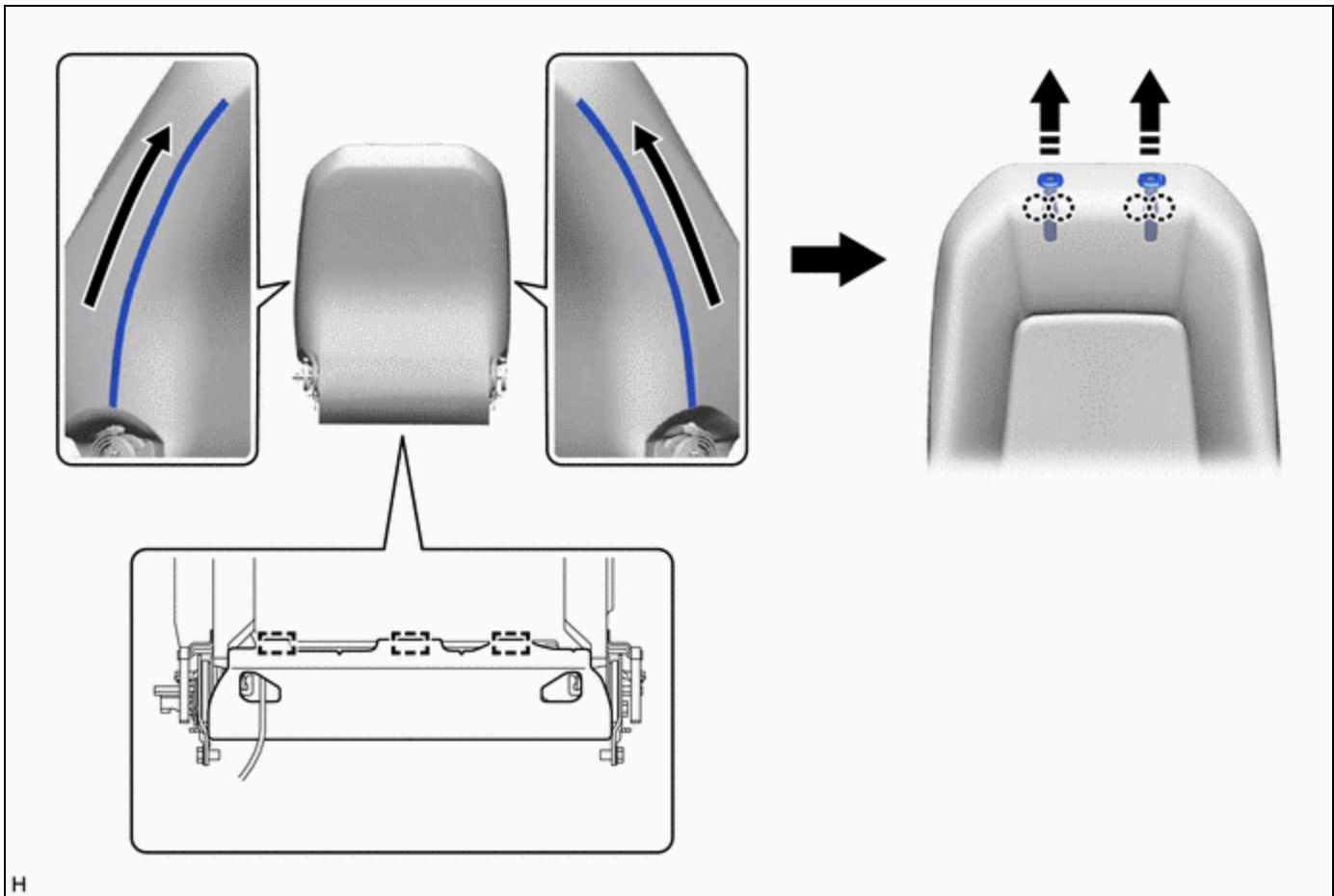
HINT:

As the illustration shown is an example, the actual details may differ.




*A	w/ Seat Heater System	*B	w/ Climate Control Seat System
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14. REMOVE FRONT SEAT HEADREST SUPPORT



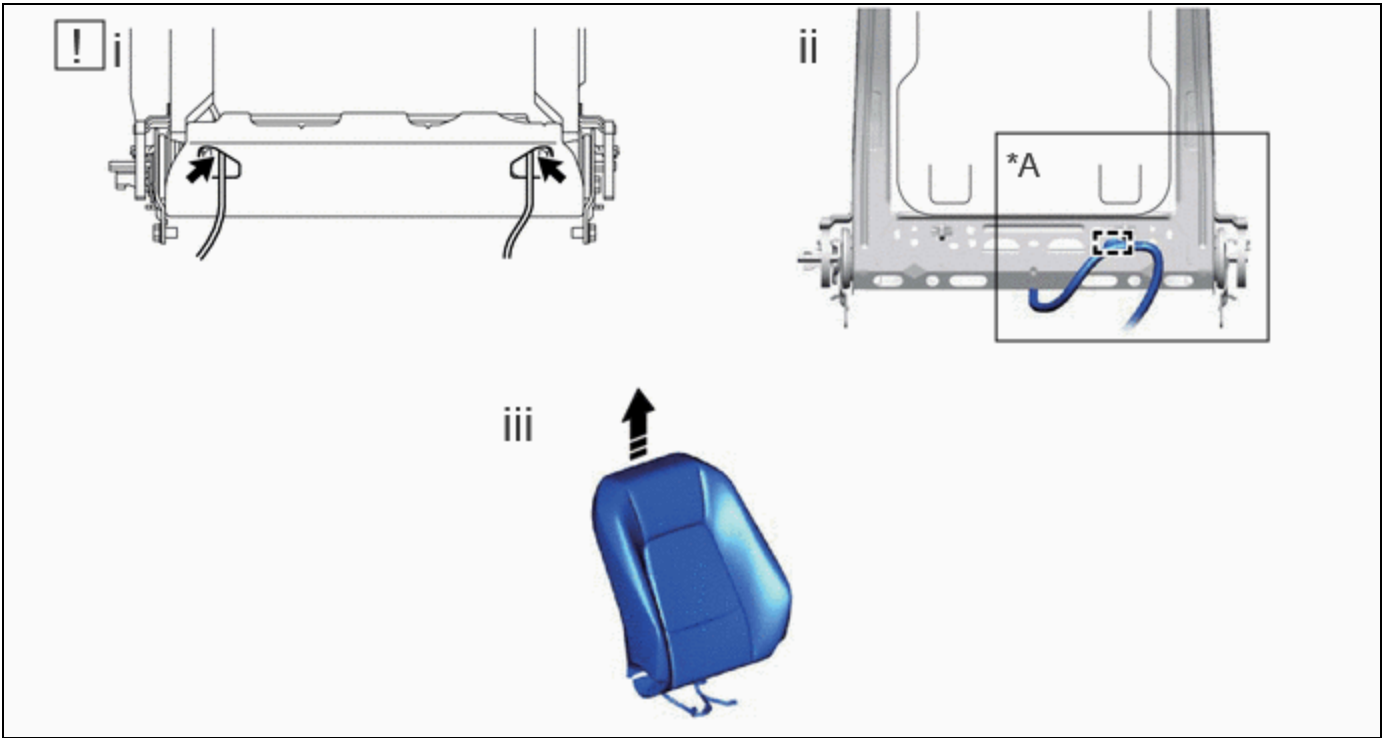
H


	Remove in this Direction	-	-
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15. REMOVE SEPARATE TYPE FRONT SEATBACK COVER WITH PAD

HINT:

As the illustration shown is an example, the actual details may differ.

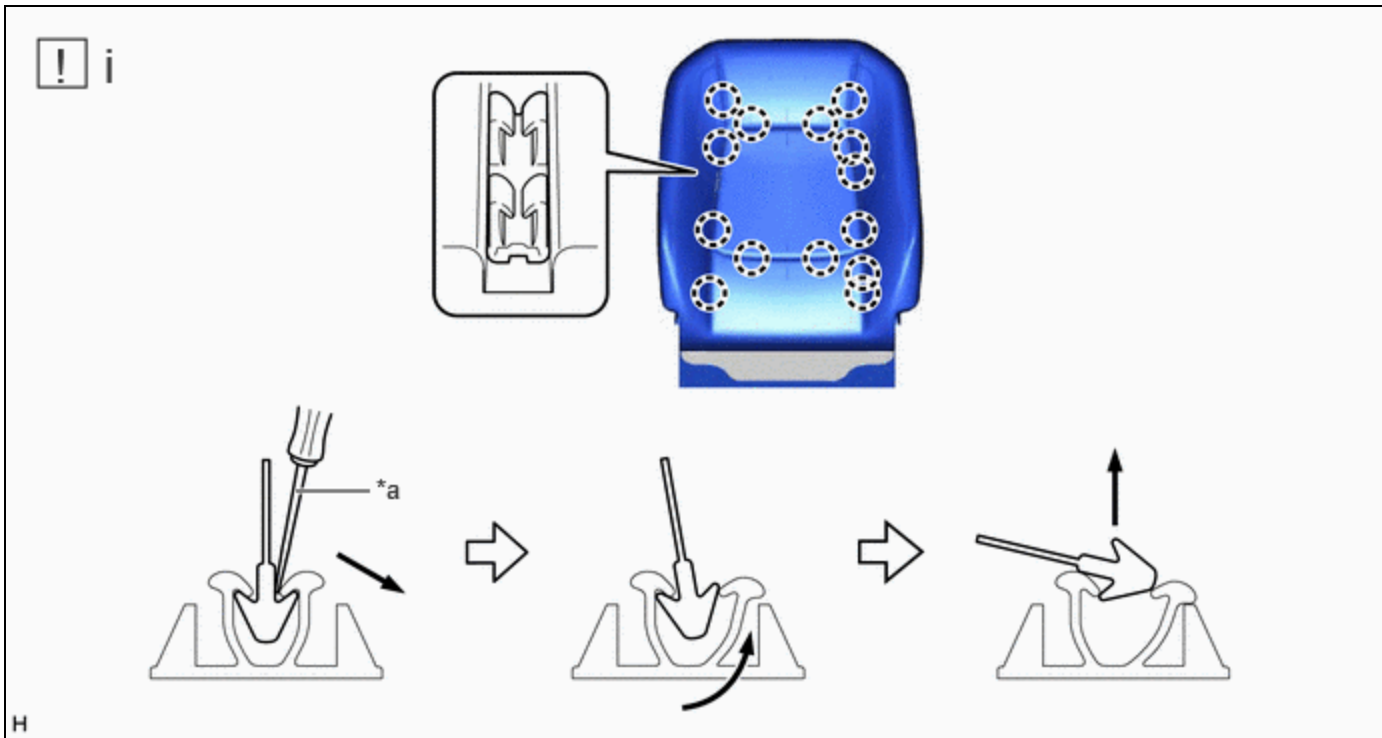


*A	w/ Seat Heater System	-	-
	Remove in this Direction	-	-

- (1) Pass each wire harness through the holes of the separate type front seatback cover as shown in the illustration.
- (2) Disengage the clamp. (w/ Seat Heater System)
- (3) Remove the separate type front seatback cover with pad as shown in the illustration.

16. REMOVE SEPARATE TYPE FRONT SEATBACK COVER

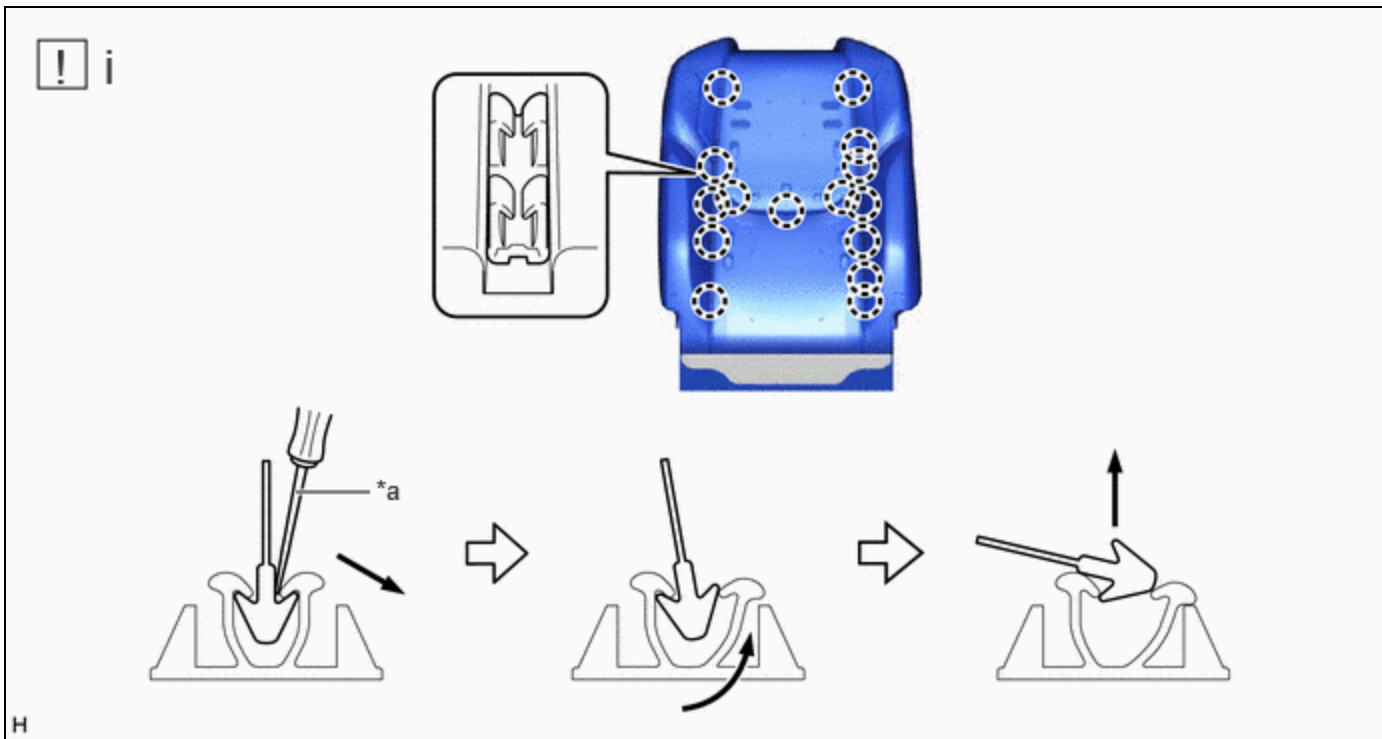
(a) for Standard Seat Type:



*a	Screwdriver	-	-
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(1) Using a screwdriver, disengage the 14 claws and remove the separate type front seatback cover from the separate type front seatback pad as shown in the illustration.

(b) for Sporty Seat Type:




*a	Screwdriver	-	-
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(1) Using a screwdriver, disengage the 15 claws and remove the separate type front seatback cover from the separate type front seatback pad as shown in the illustration.

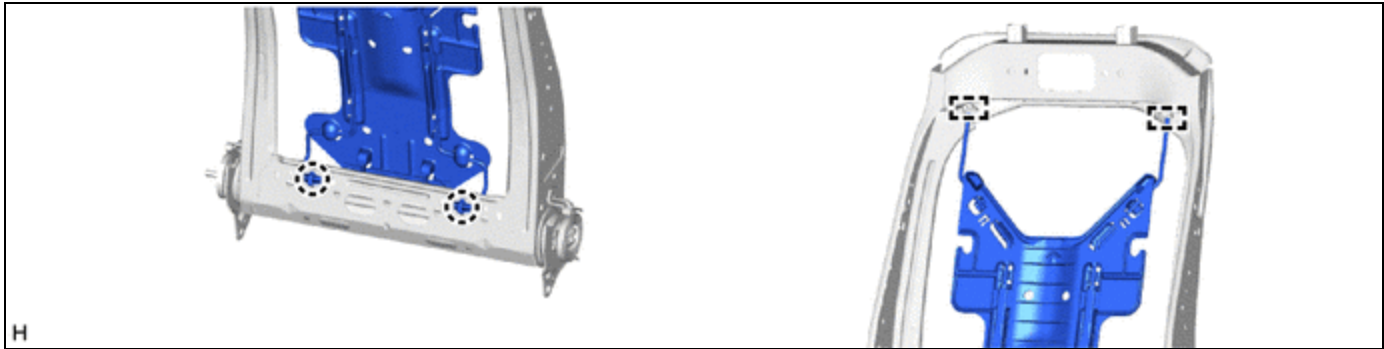
17. REMOVE FRONT SEATBACK HEATER ASSEMBLY (w/ Seat Heater System)

	Click here INFO
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18. REMOVE FRONT SEAT AIRBAG ASSEMBLY

	Click here INFO
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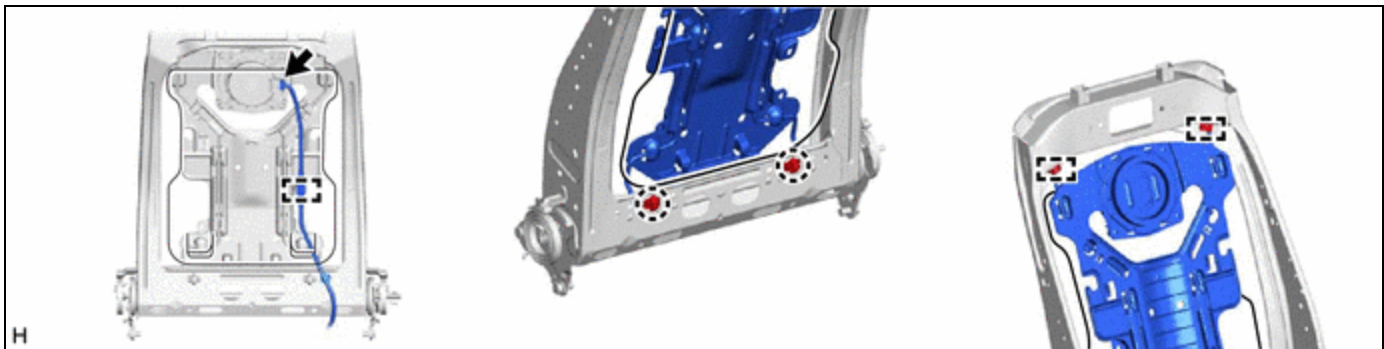
19. REMOVE FRONT SEATBACK SPRING SUB-ASSEMBLY (w/o Climate Control Seat System)



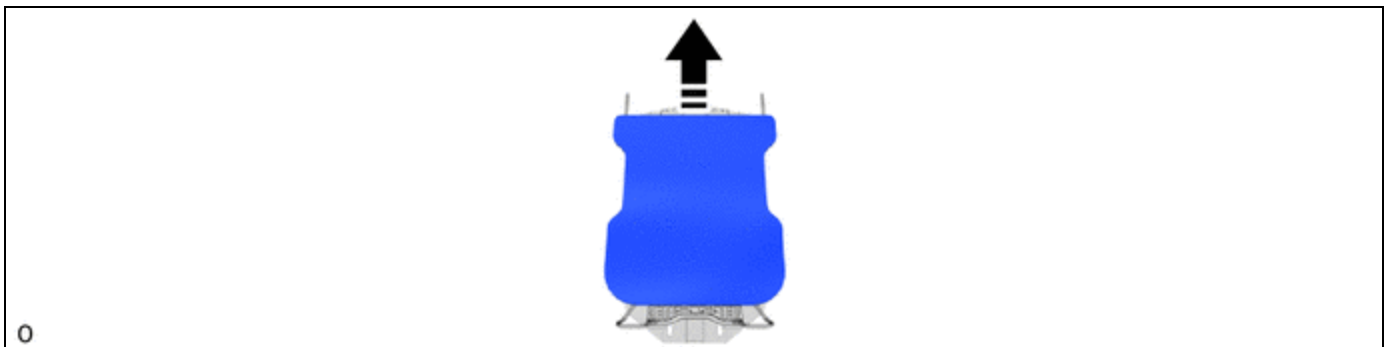
20. REMOVE LUMBAR SUPPORT ADJUSTER ASSEMBLY (w/ Climate Control Seat System)


HINT:

As the illustration shown is an example, the actual details may differ.

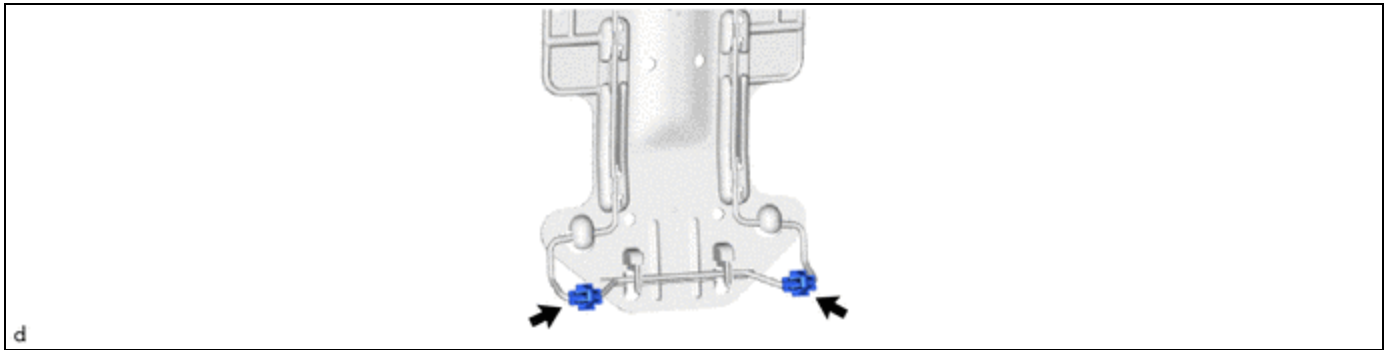


21. REMOVE FRONT SEATBACK FELT (w/ Climate Control Seat System)

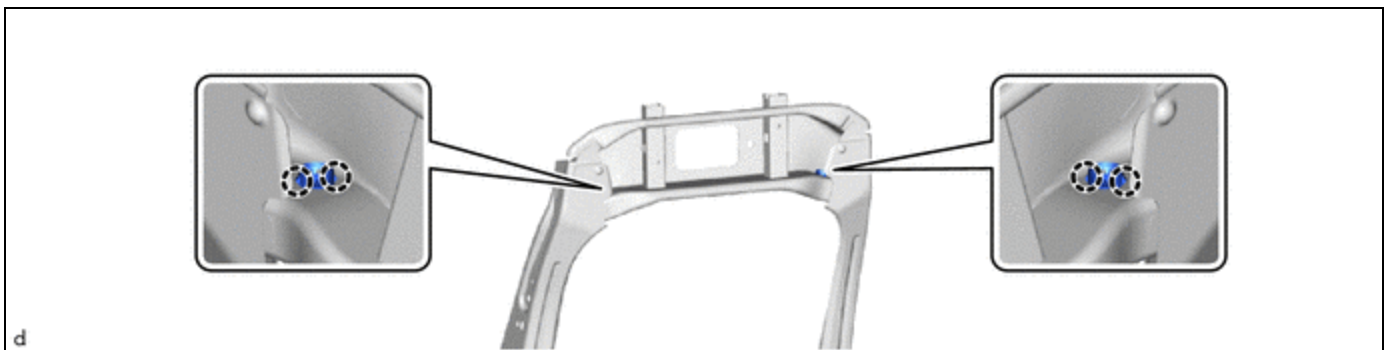


	Remove in this Direction	-	-
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22. REMOVE FRONT NO. 2 SEATBACK EDGE PROTECTOR



23. REMOVE FRONT NO. 2 SEATBACK HOOK



24. REMOVE FRONT SEAT NO. 2 WIRE (w/ Climate Control Seat System)

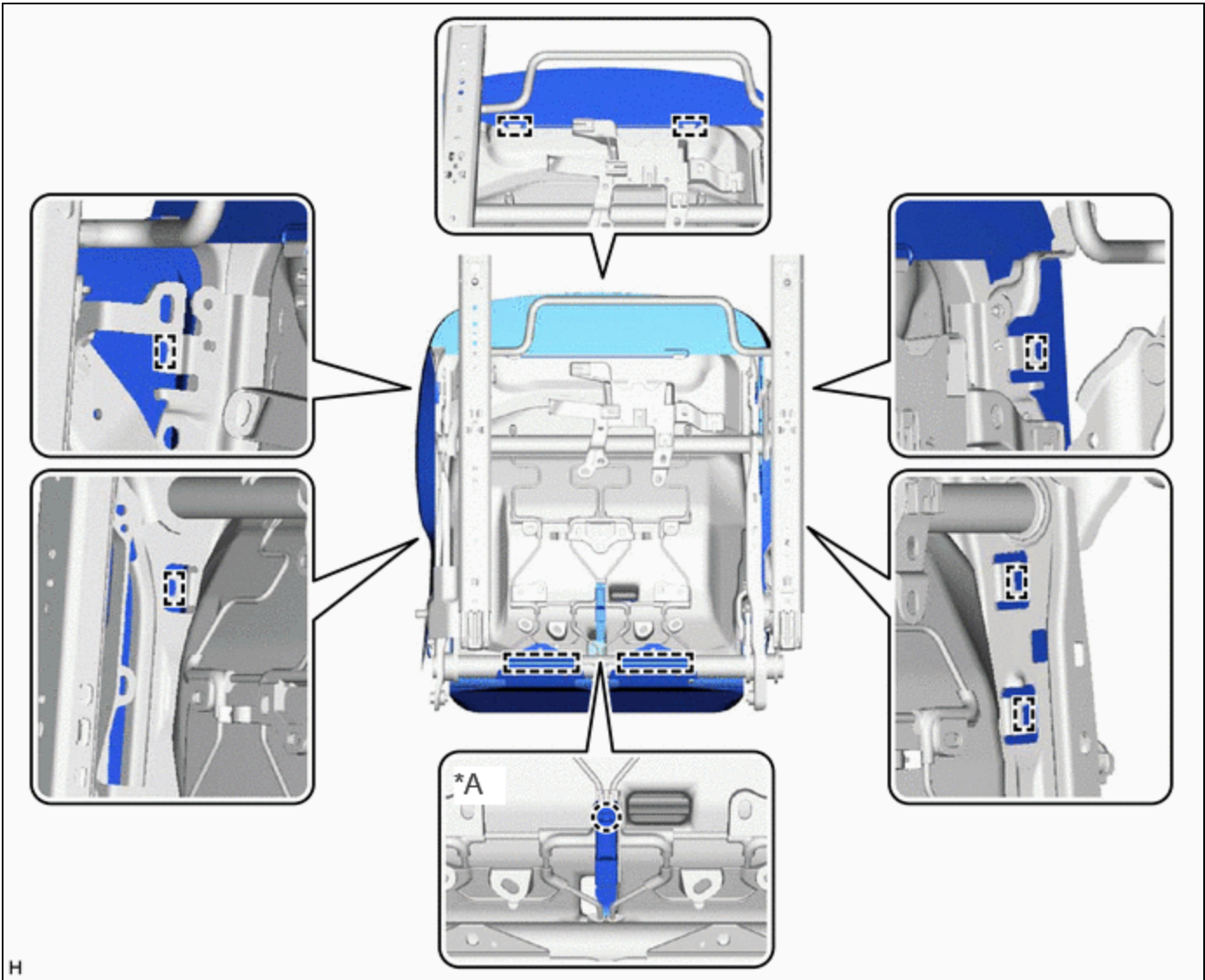
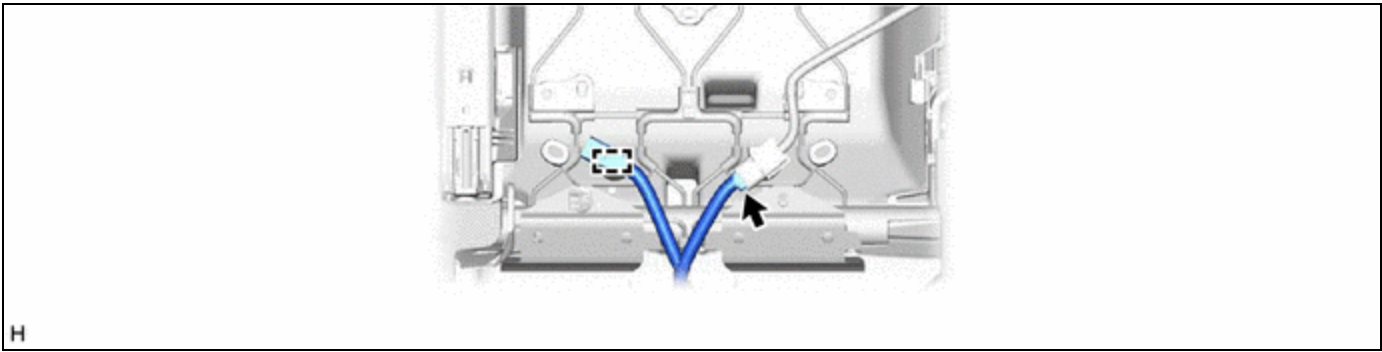
HINT:

As the illustration shown is an example, the actual details may differ.



25. REMOVE SEPARATE TYPE FRONT SEAT CUSHION COVER WITH PAD

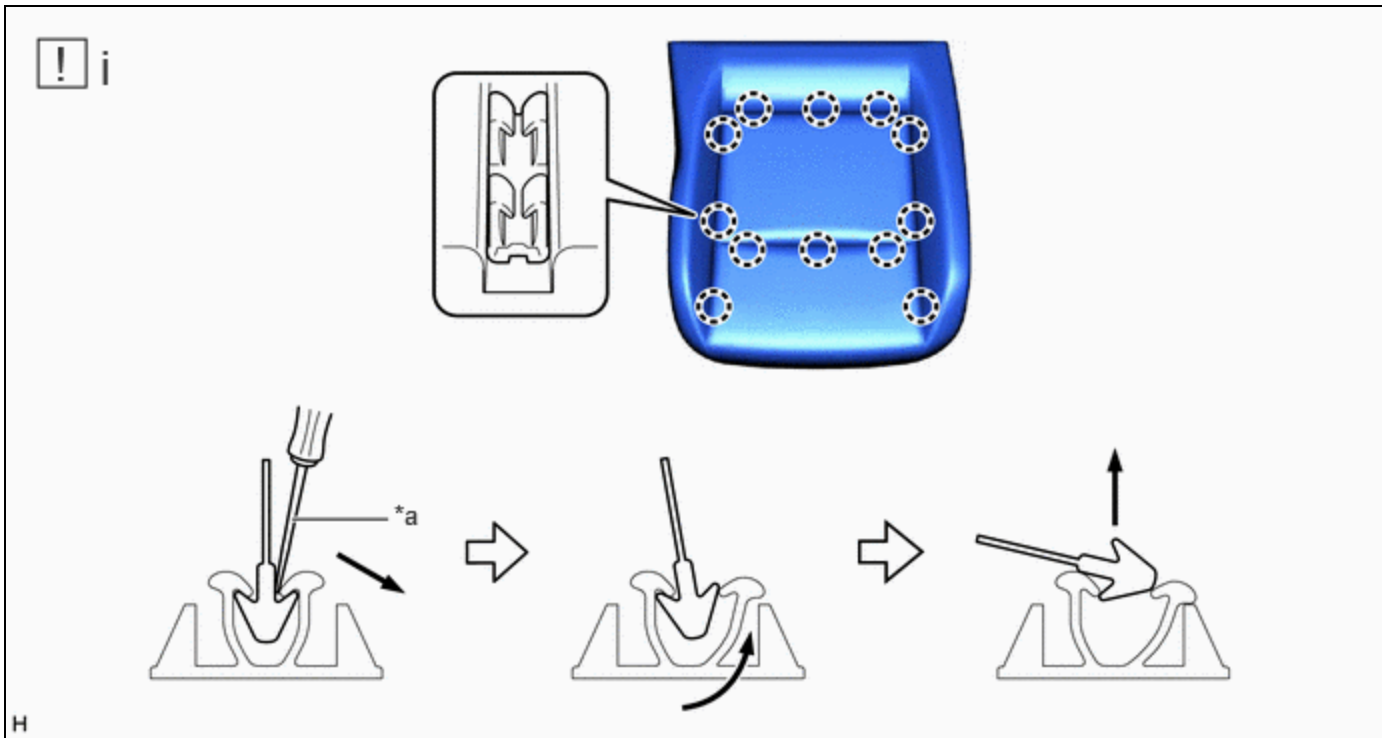
(a) w/ Seat Heater System:



*A	w/ Occupant Detection Sensor	-	-
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26. REMOVE SEPARATE TYPE FRONT SEAT CUSHION COVER

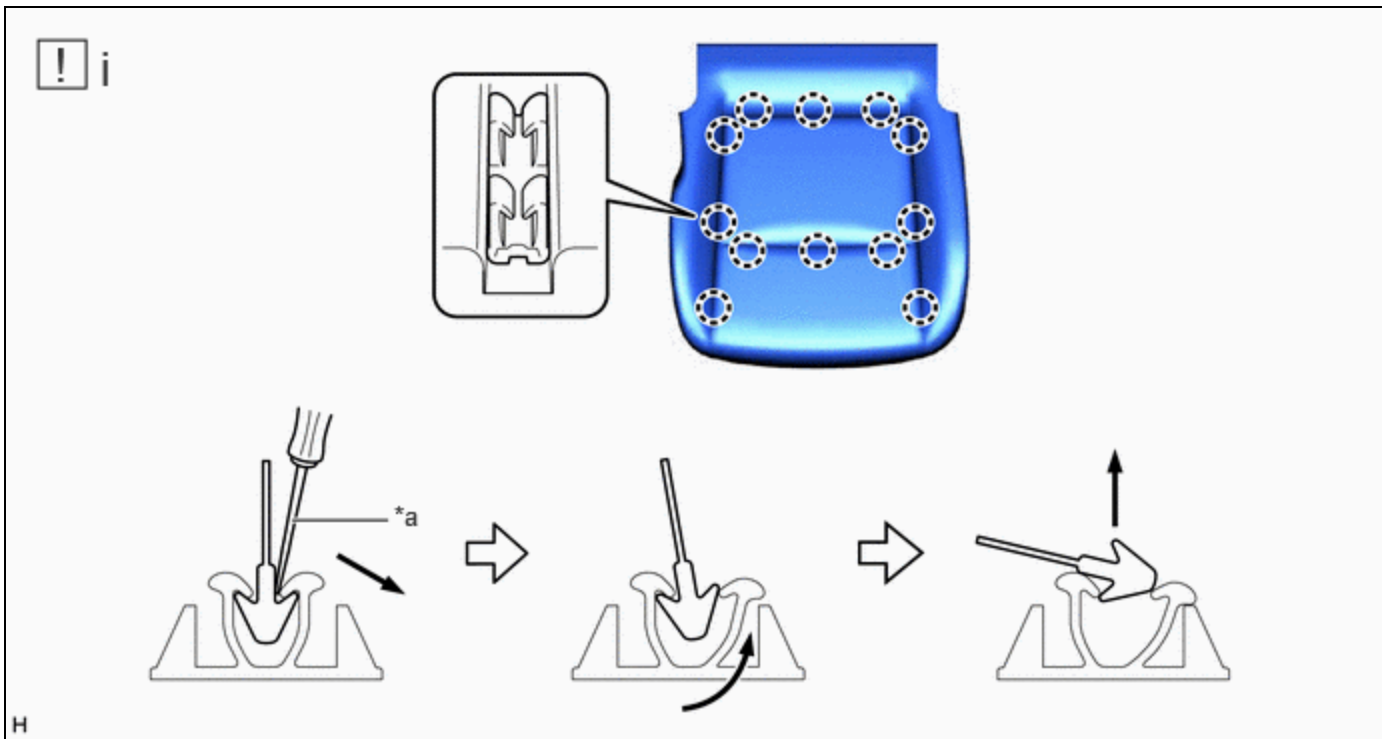
(a) for Standard Seat Type:



*a	Screwdriver	-	-
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(1) Using a screwdriver, disengage the 12 claws and remove the separate type front seat cushion cover from the separate type front seat cushion pad as shown in the illustration.

(b) for Sporty Seat Type:



*a	Screwdriver	-	-
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(1) Using a screwdriver, disengage the 12 claws and remove the separate type front seat cushion cover from the separate type front seat cushion pad as shown in the illustration.

27. REMOVE FRONT SEAT CUSHION HEATER ASSEMBLY (w/ Seat Heater System)



Click here [INFO](#)

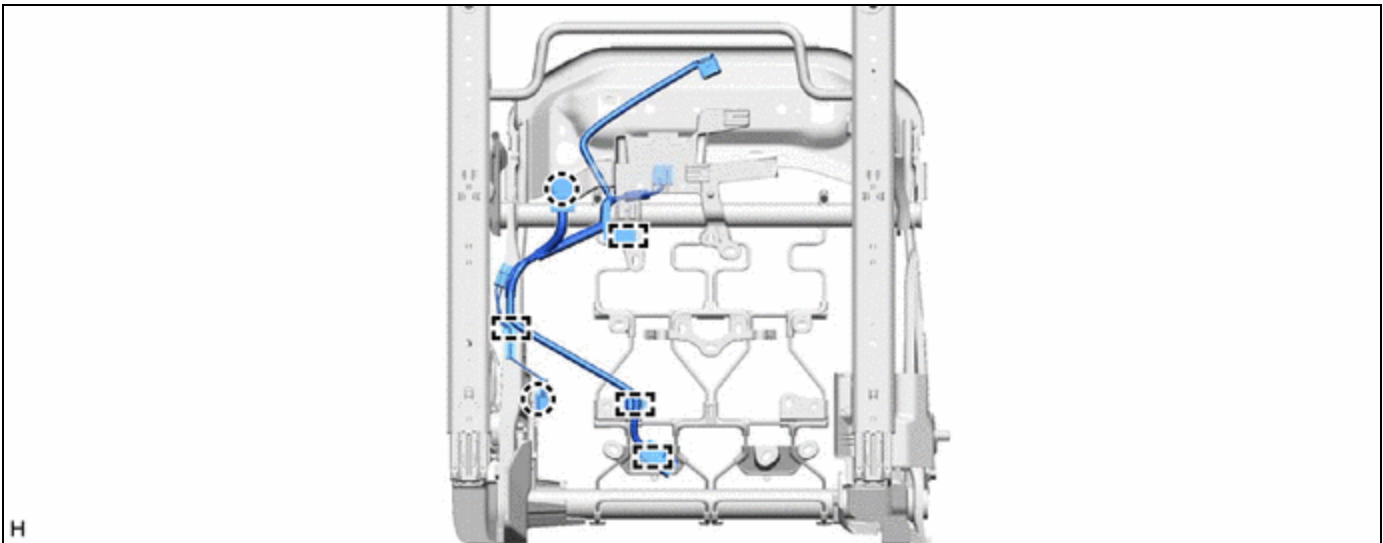
28. REMOVE SEAT CUSHION CLIMATE CONTROL BLOWER ASSEMBLY (w/ Climate Control Seat System)



29. REMOVE FRONT SEAT WIRE (w/ Seat Heater System)

HINT:

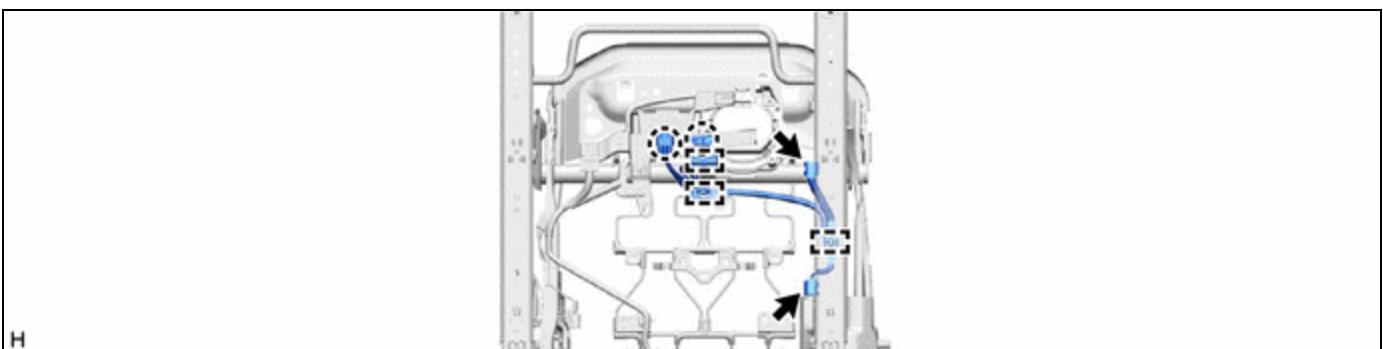
As the illustration shown is an example, the actual details may differ.

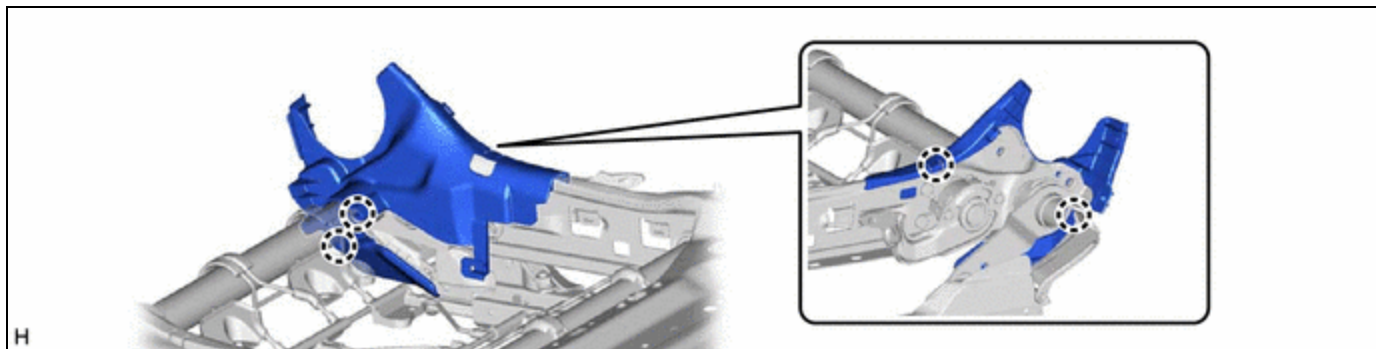
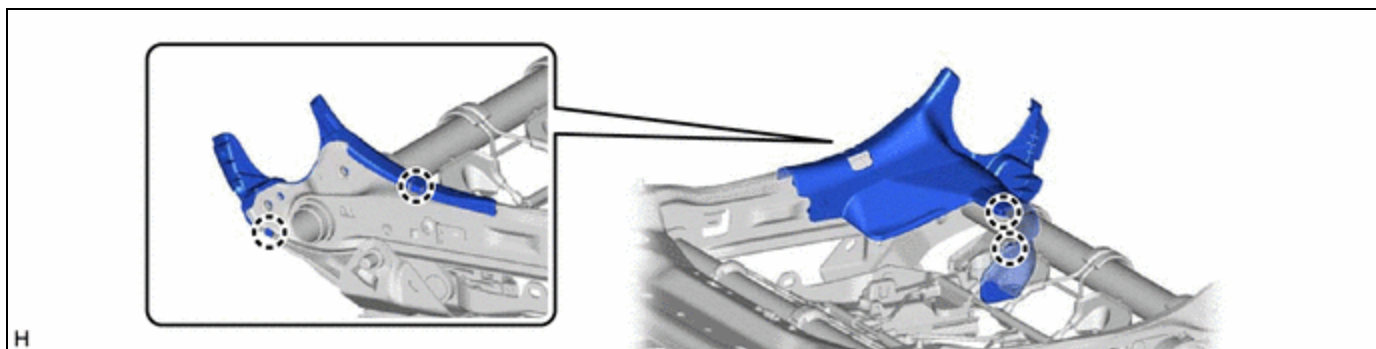
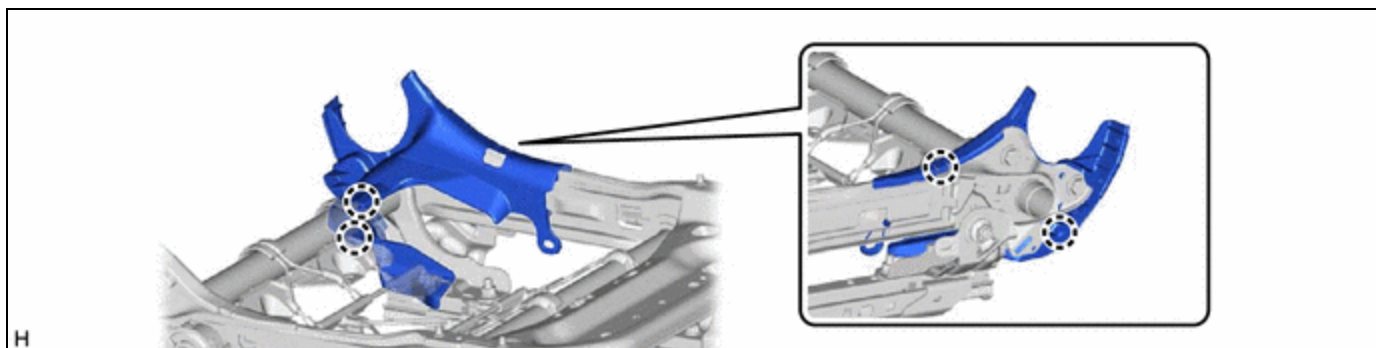
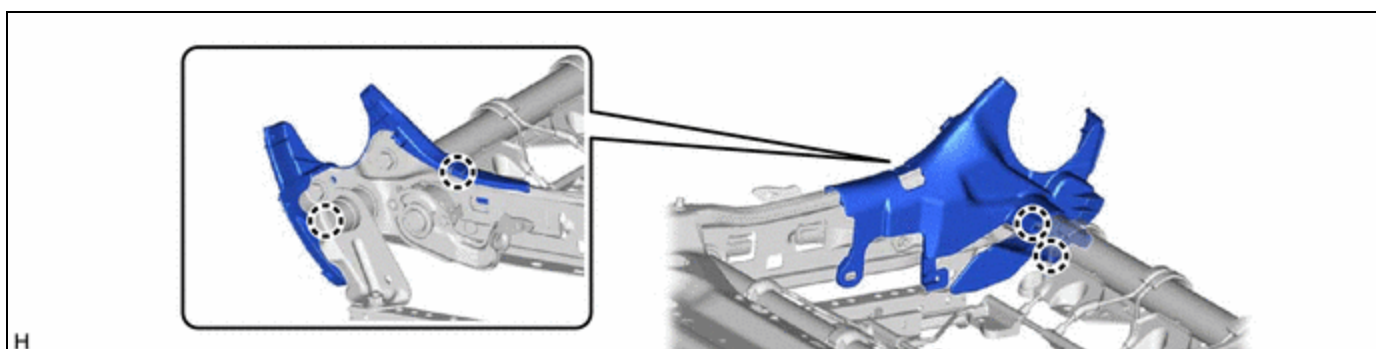


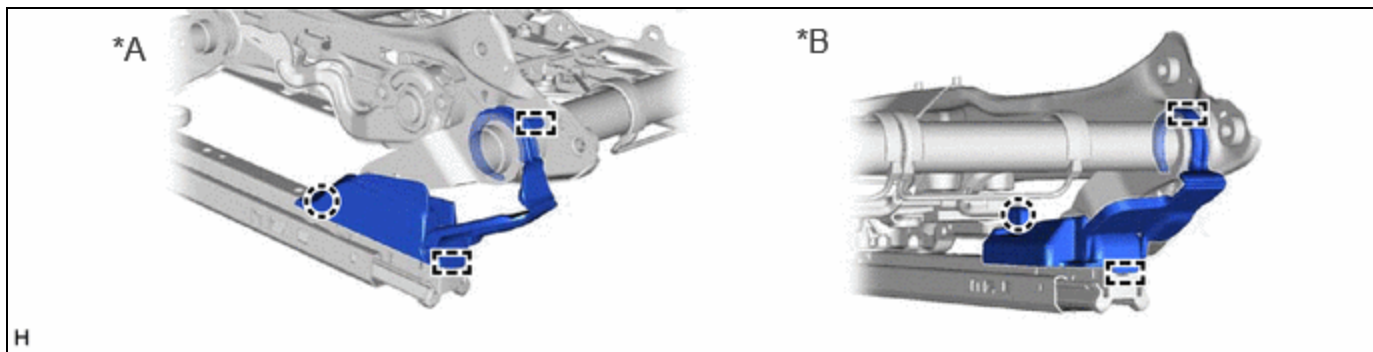
30. REMOVE FRONT SEAT WIRE RH (w/ Occupant Classification System)

HINT:

As the illustration shown is an example, the actual details may differ.

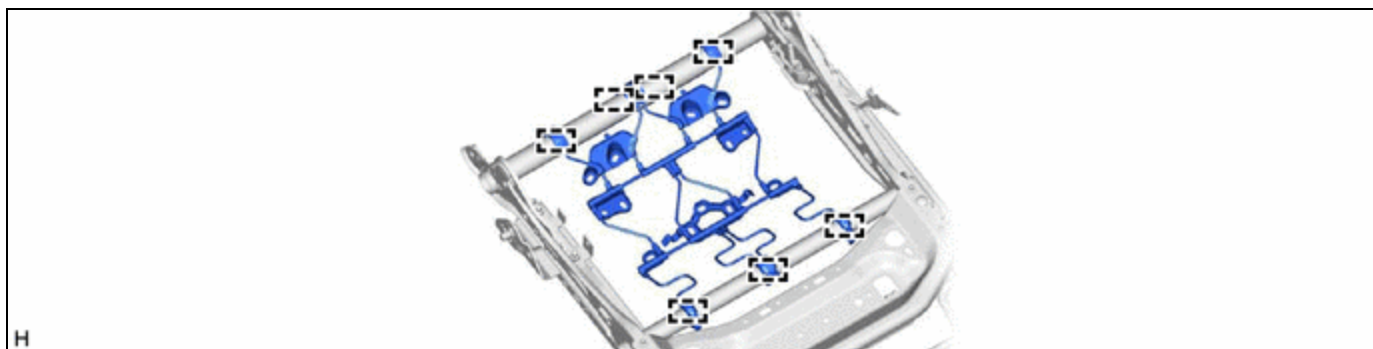


31. REMOVE LH SEAT RECLINING ADJUSTER INSIDE COVER (for LH Side (w/ Vertical Adjuster))**32. REMOVE LH SEAT RECLINING ADJUSTER INSIDE COVER (for RH Side (w/ Vertical Adjuster))****33. REMOVE RH SEAT RECLINING ADJUSTER INSIDE COVER (for LH Side (w/o Vertical Adjuster))****34. REMOVE RH SEAT RECLINING ADJUSTER INSIDE COVER (for RH Side (w/o Vertical Adjuster))****35. REMOVE FRONT SEAT LOWER CUSHION SHIELD (w/ Vertical Adjuster)**

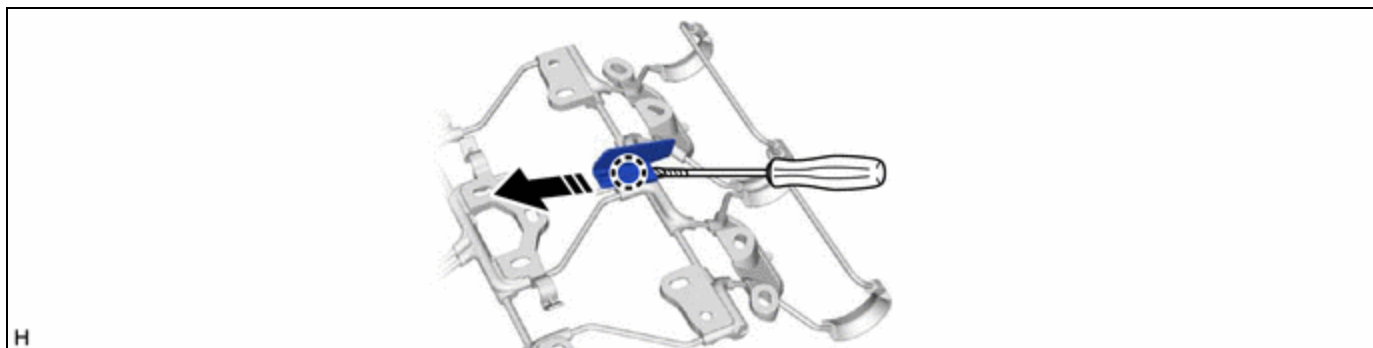




*A	for LH Side	*B	for RH Side
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36. REMOVE FRONT SEAT CUSHION SPRING SUB-ASSEMBLY

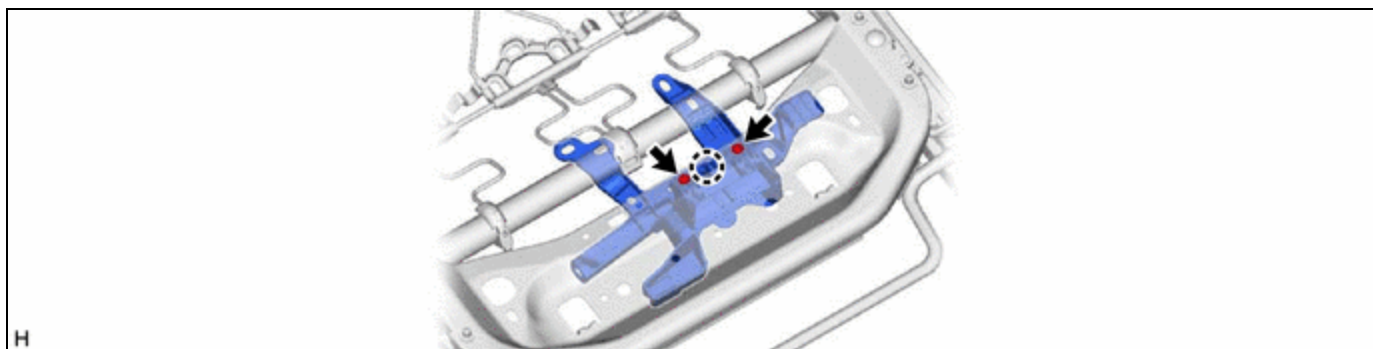


37. REMOVE CONNECTOR HOLDER (w/ Occupant Detection Sensor)

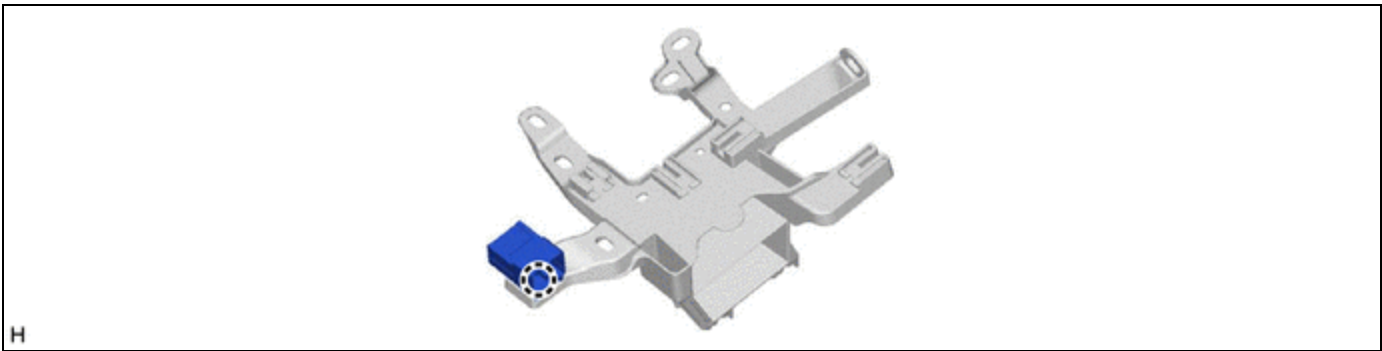


	Protective Tape		Remove in this Direction
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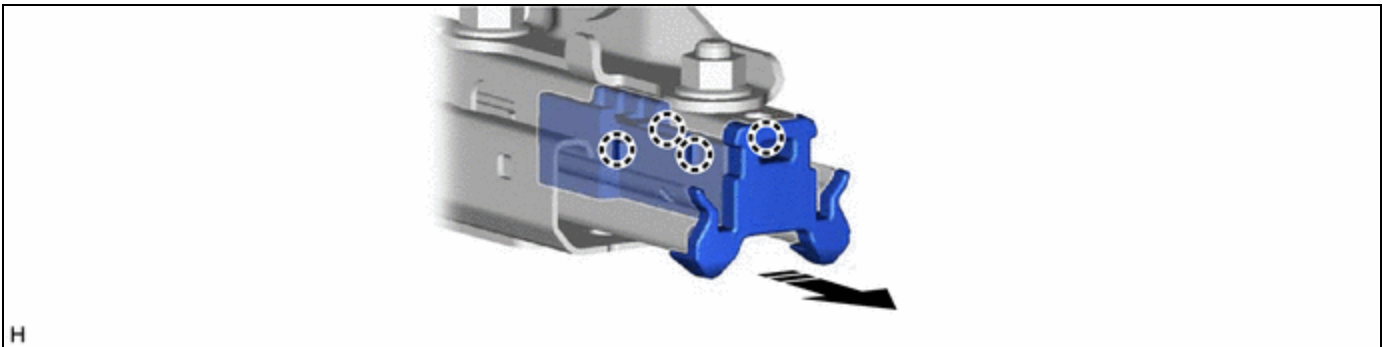
38. REMOVE FRONT SEAT CUSHION WIRE HARNESS HOLDER




39. REMOVE CONNECTOR MALE HOUSING (w/o Seat Heater System)

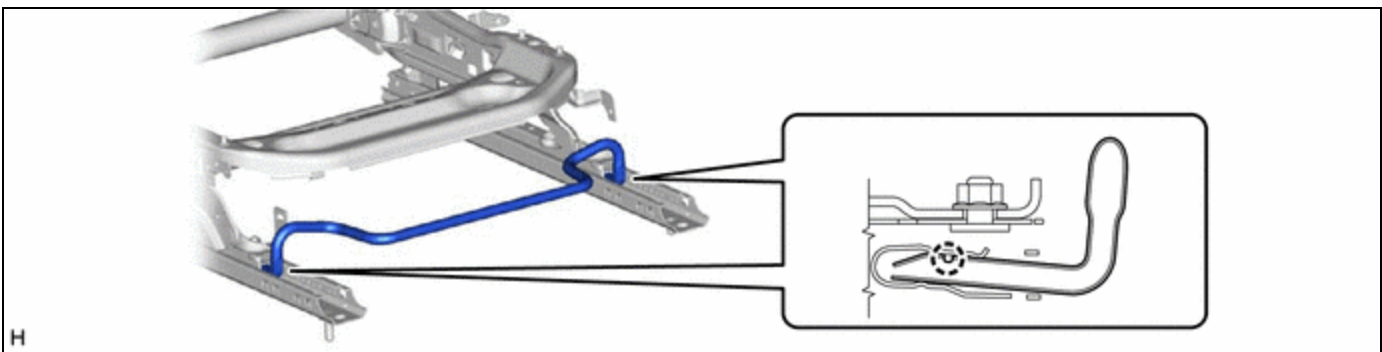


40. REMOVE UPPER NO. 3 SEAT TRACK COVER

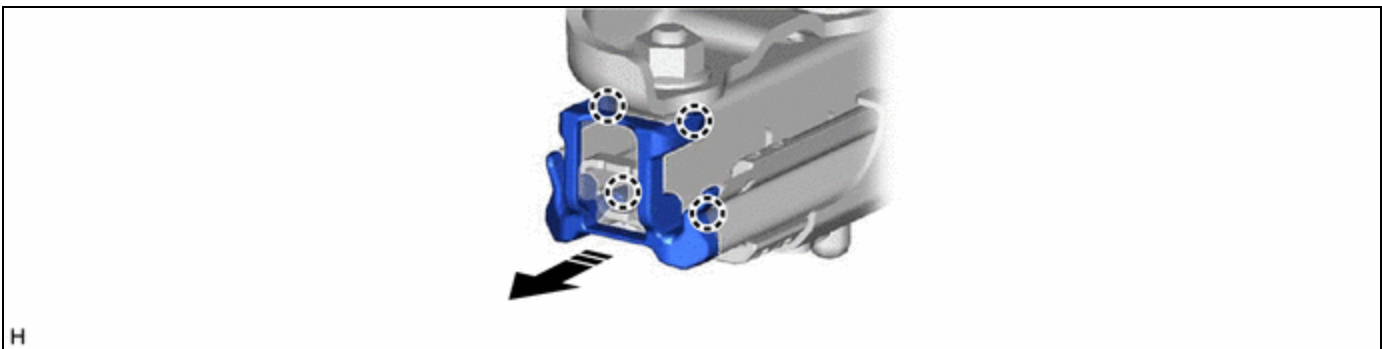



	Remove in this Direction	-	-
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41. REMOVE SEAT TRACK ADJUSTING HANDLE

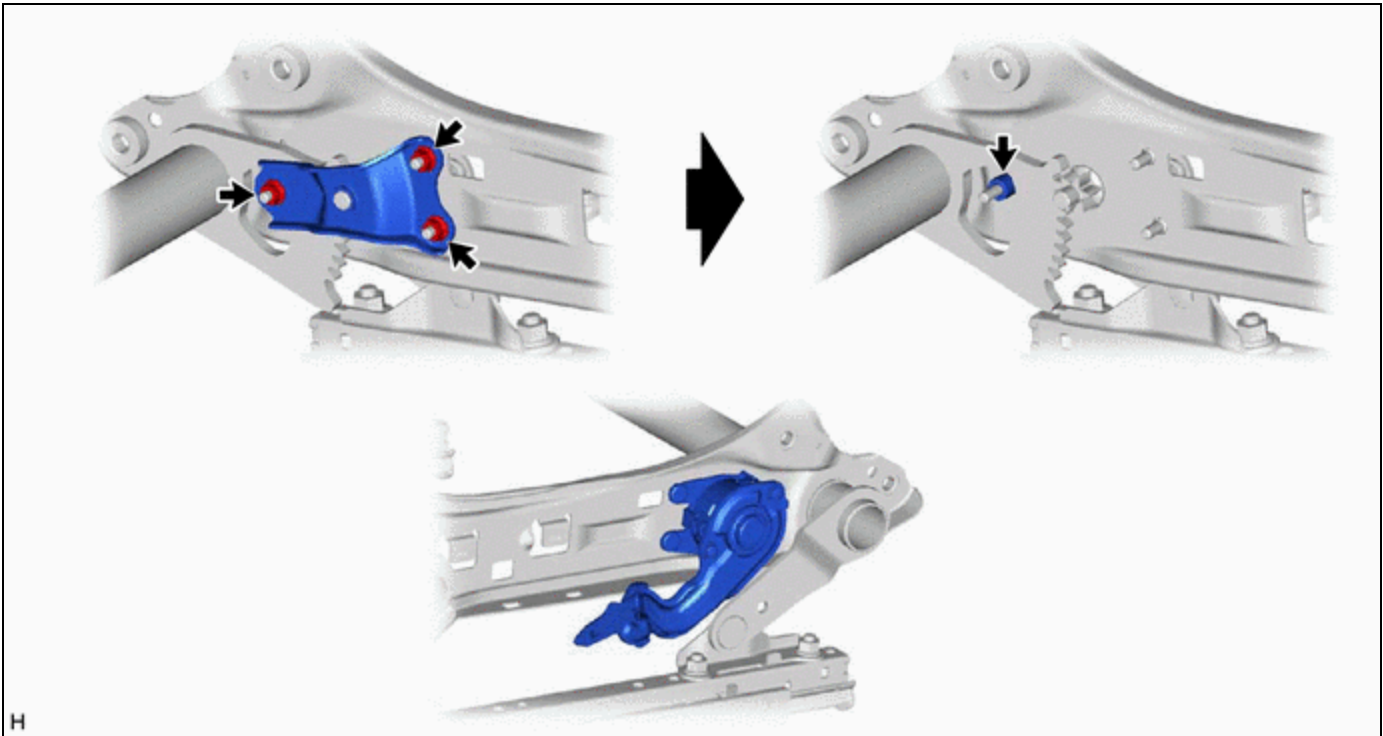


42. REMOVE SEAT TRACK UPPER RAIL COVER



	Remove in this Direction	-	-
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43. REMOVE VERTICAL ADJUSTER GEAR (w/ Vertical Adjuster)



44. REMOVE VERTICAL ADJUSTER BRACKET COVER (w/ Vertical Adjuster)

