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Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: DOOR LOCK: FRONT DOOR LOCK: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		

INSTALLATION

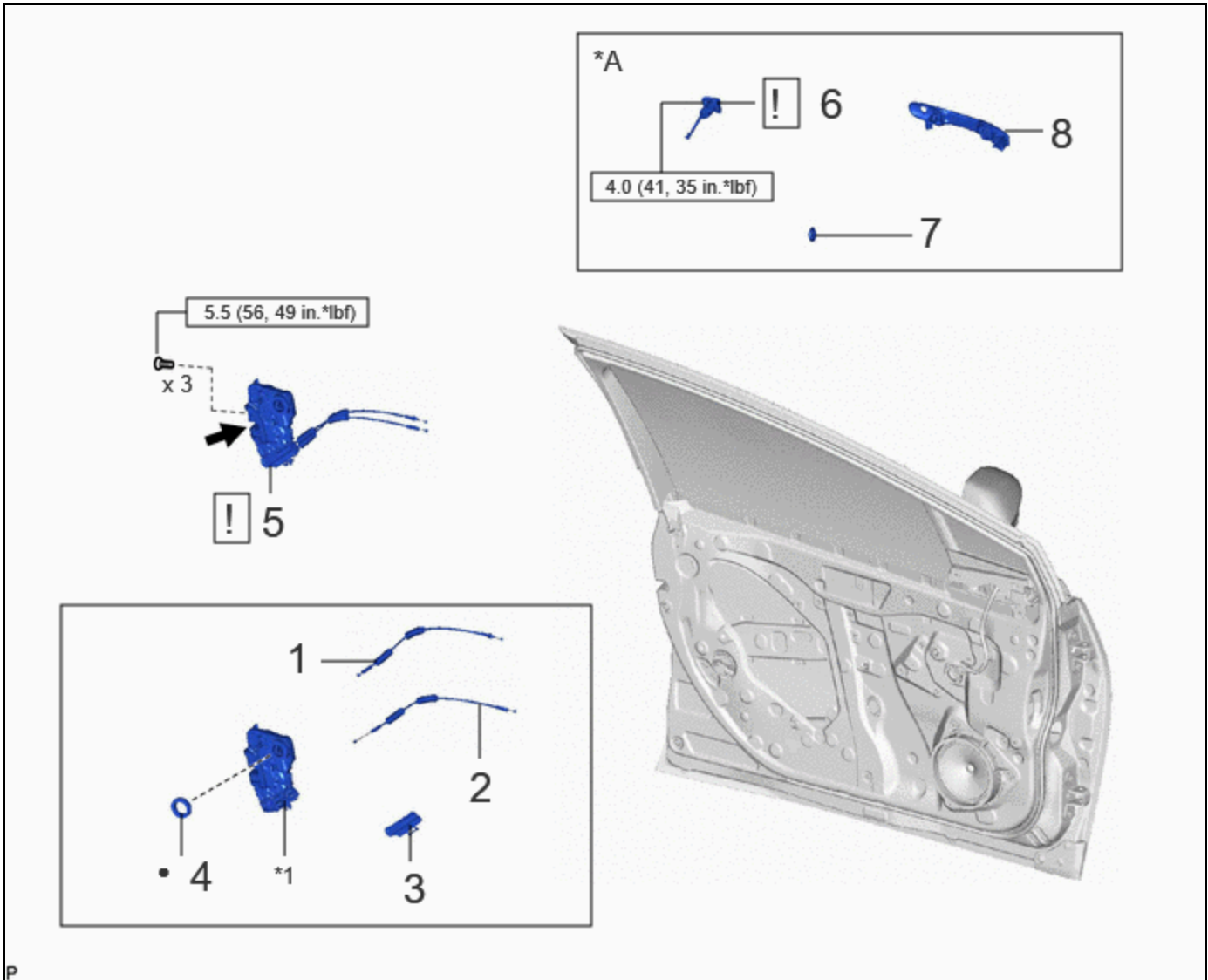
CAUTION / NOTICE / HINT






HINT:






- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

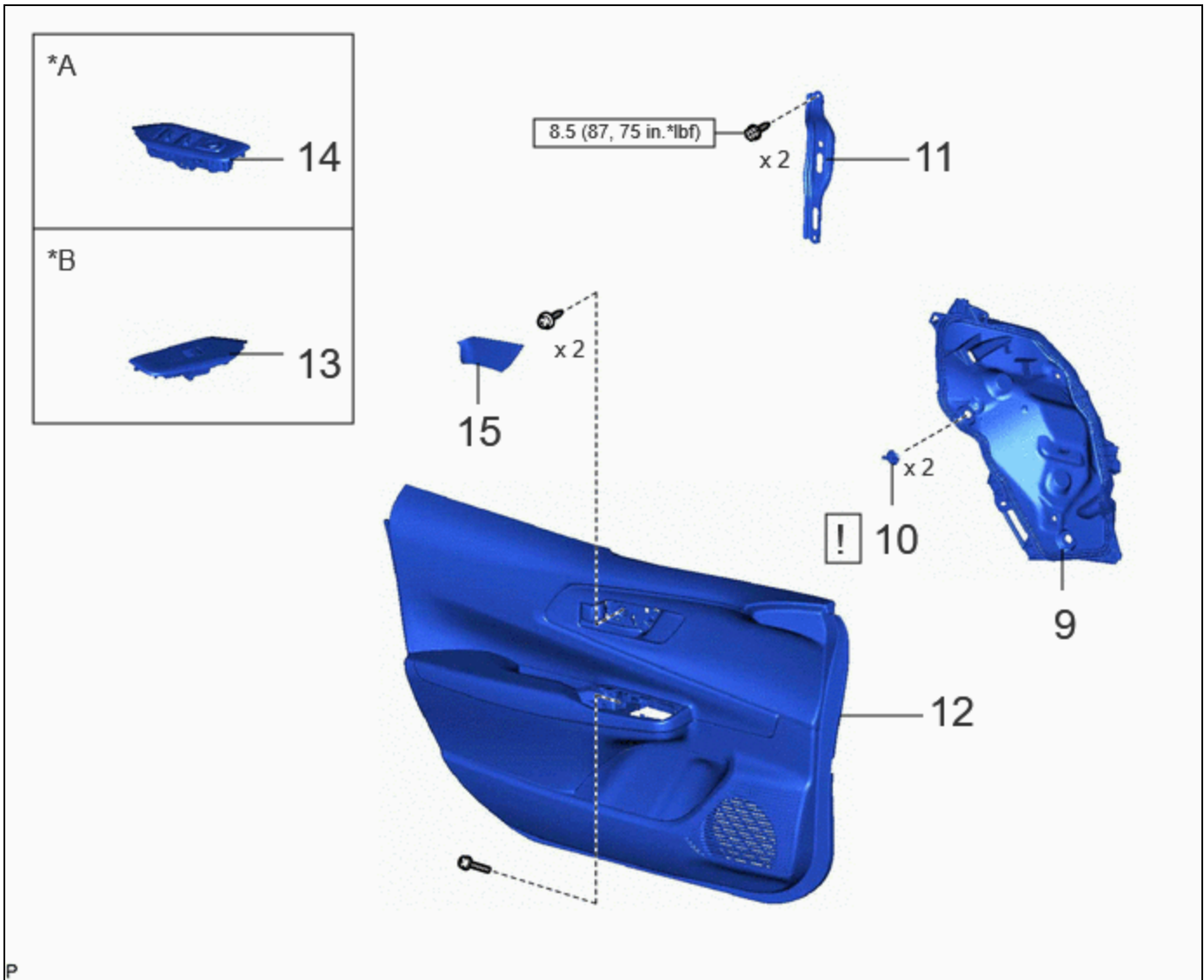
CAUTION / NOTICE / HINT

COMPONENTS (INSTALLATION)



	PROCEDURE	PART NAME CODE			
1	OPEN LEVER FRONT DOOR LOCK REMOTE CONTROL CABLE	69720D	-	-	-
2	LOCK / UNLOCK KNOB FRONT DOOR INSIDE LOCKING CABLE	69760B	-	-	-
3	FRONT DOOR LOCK COVER SUB-ASSEMBLY	69036A	-	-	-
4	DOOR LOCK WIRING HARNESS SEAL	69318C	-	-	-
5	FRONT DOOR LOCK WITH MOTOR ASSEMBLY WITH CABLE	-		-	-
6	FRONT DOOR LOCK CYLINDER ASSEMBLY	-		-	-
7	HOLE PLUG	-	-	-	-
8	FRONT DOOR OUTSIDE HANDLE ASSEMBLY	69220	-	-	-

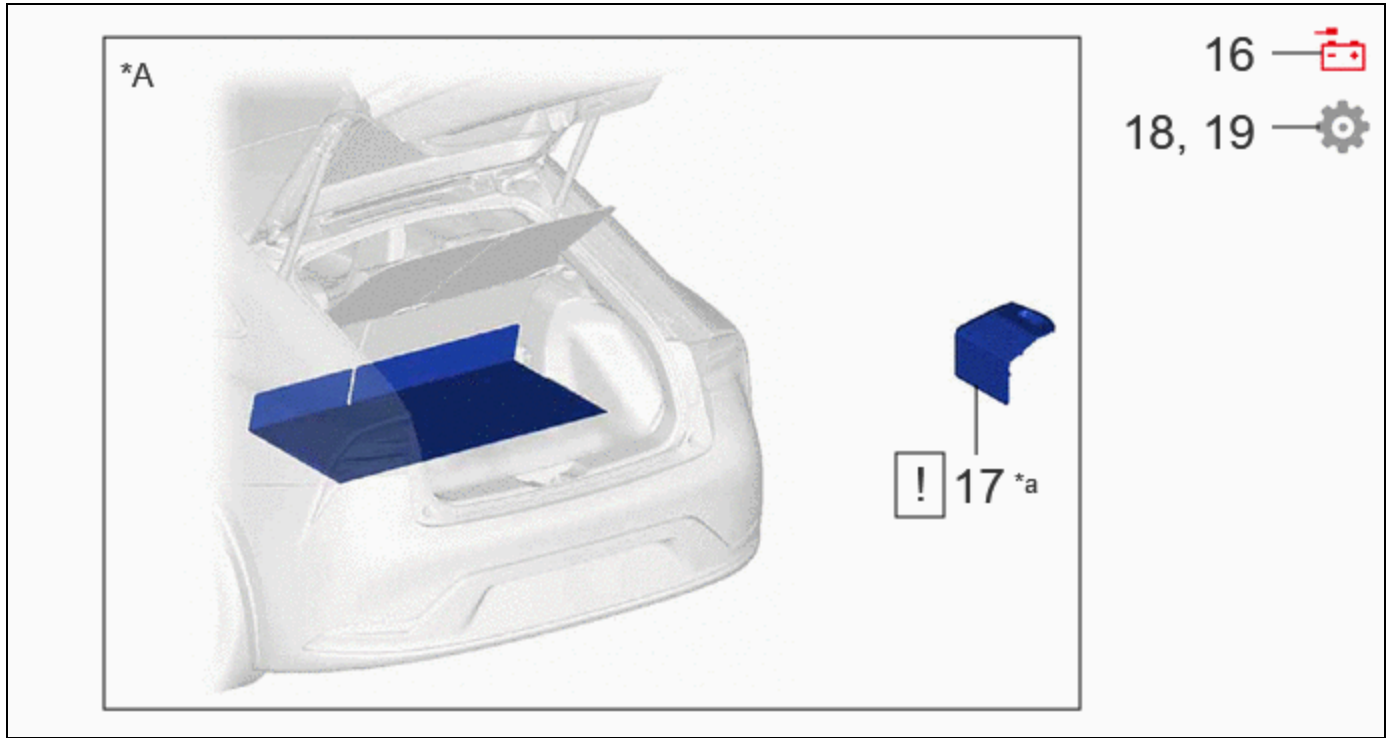
	for Driver Side	-	-
	FRONT DOOR LOCK WITH MOTOR ASSEMBLY	-	-
	N*m (kgf*cm, ft.*lbf): Specified torque		Non-reusable part
	MP grease	-	-



PROCEDURE		PART NAME CODE			
9	FRONT DOOR SERVICE HOLE COVER	67832	-	-	-
10	FRONT DOOR WEATHERSTRIP CLIP	67869B	INFO	-	-
11	FRONT DOOR TRIM BRACKET	67626	-	-	-
12	FRONT DOOR TRIM BOARD SUB-ASSEMBLY	67602	-	-	-
13	POWER WINDOW REGULATOR SWITCH ASSEMBLY WITH FRONT DOOR UPPER ARMREST BASE PANEL	-	-	-	-
14	POWER WINDOW REGULATOR MASTER SWITCH ASSEMBLY WITH FRONT DOOR UPPER ARMREST BASE PANEL	-	-	-	-
15	FRONT DOOR TRIM UPPER COVER	67782B	-	-	-

*A	for Driver Side	*B	for Front Passenger Side
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□	N*m (kgf*cm, ft.*lbf): Specified torque	-	-
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PROCEDURE	PART NAME CODE	!	📄	⚙️
16 CONNECT CABLE TO NEGATIVE AUXILIARY BATTERY TERMINAL	-	-	-	-
17 BATTERY SERVICE HOLE COVER ASSEMBLY	58440	INFO	-	-
18 INITIALIZATION AFTER RECONNECTING AUXILIARY BATTERY TERMINAL	-	-	-	INFO
19 CHECK DOOR LOCK OPERATION	-	-	-	INFO

*A	for M20A-FXS	-	-
*a	HINT: As the illustration shown is an example, the actual details may differ.	-	-

PROCEDURE


1. INSTALL OPEN LEVER FRONT DOOR LOCK REMOTE CONTROL CABLE
2. INSTALL LOCK / UNLOCK KNOB FRONT DOOR INSIDE LOCKING CABLE
3. INSTALL FRONT DOOR LOCK COVER SUB-ASSEMBLY

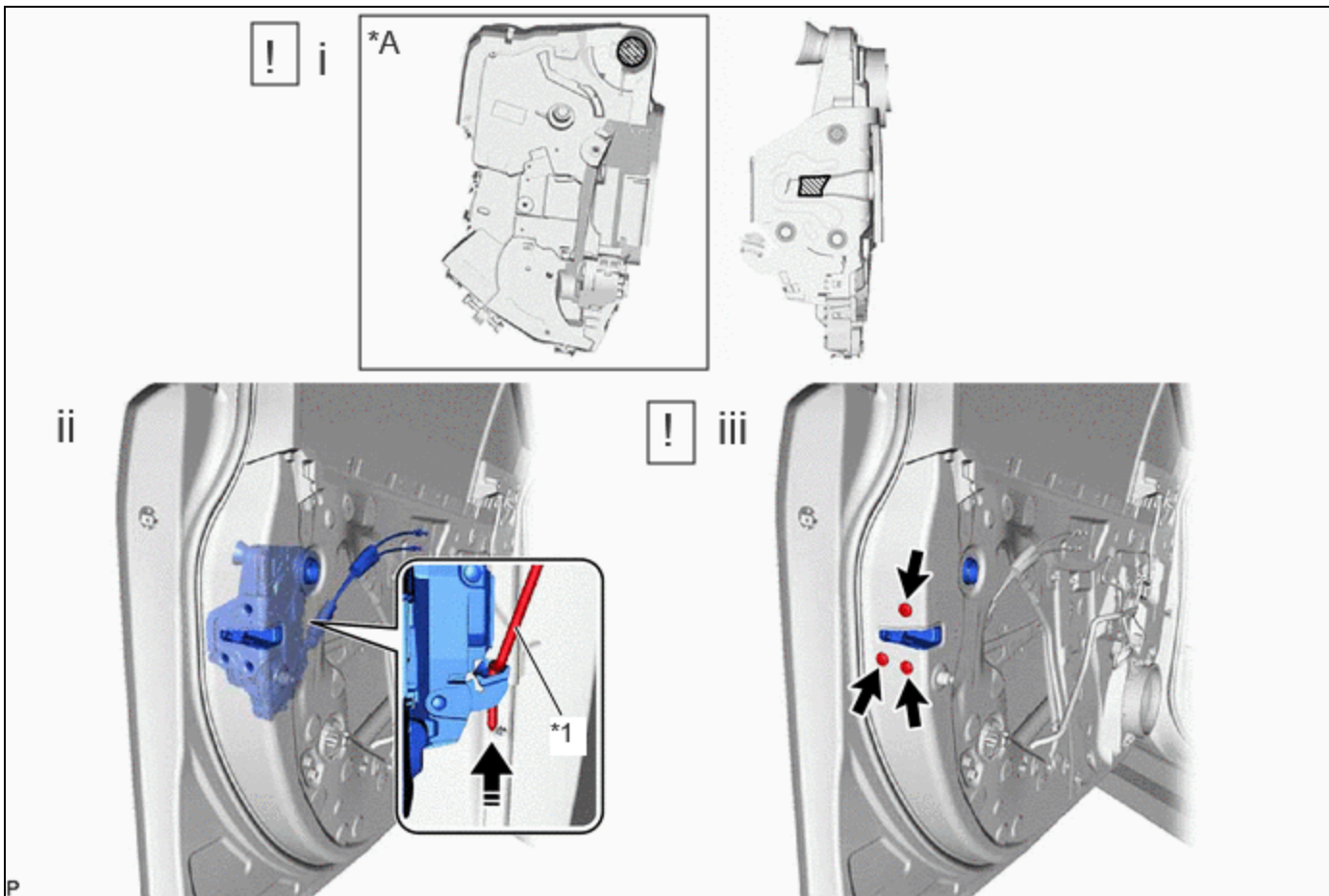
4. INSTALL DOOR LOCK WIRING HARNESS SEAL



HINT:

When reusing the front door lock with motor assembly.

5. INSTALL FRONT DOOR LOCK WITH MOTOR ASSEMBLY WITH CABLE

	<p>NOTICE:</p> <ul style="list-style-type: none"> When reusing a removed front door with motor lock assembly LH, replace the door lock wiring harness seal with a new one. Do not allow grease or dust to adhere to the door lock wiring harness seal installation surface. Reusing a door lock wiring harness seal or using a damaged door lock wiring harness seal may cause water ingress. This may result in a malfunction of the front door lock with motor assembly.
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*A	for Driver Side	-	-
*1	Front Door Lock Open Rod	-	-
	Insert in this Direction		MP grease

- (1) Apply MP grease to the sliding parts of the front door lock with motor assembly with cable.
- (2) Connect the front door lock open rod to the front door lock with motor assembly with cable.

HINT:


Make sure that the front door lock open rod is securely connected to the front door lock with motor assembly with cable.

- (3) Using a T30 "TORX" socket wrench, install the front door lock with motor assembly with the 3 TORX screws.


Torque:

5.5 N·m {56 kgf·cm, 49 in·lbf}

6. INSTALL FRONT DOOR LOCK CYLINDER ASSEMBLY (for Driver Side)

	Click here INFO
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7. INSTALL HOLE PLUG (for Driver Side)**8. INSTALL FRONT DOOR OUTSIDE HANDLE ASSEMBLY (for Driver Side)****9. INSTALL FRONT DOOR SERVICE HOLE COVER****10. INSTALL FRONT DOOR WEATHERSTRIP CLIP**

	Click here INFO
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11. INSTALL FRONT DOOR TRIM BRACKET

Click here [INFO](#)

12. INSTALL FRONT DOOR TRIM BOARD SUB-ASSEMBLY**13. INSTALL POWER WINDOW REGULATOR SWITCH ASSEMBLY WITH FRONT DOOR UPPER ARMREST BASE PANEL (for Front Passenger Side)****14. INSTALL POWER WINDOW REGULATOR MASTER SWITCH ASSEMBLY WITH FRONT DOOR UPPER ARMREST BASE PANEL (for Driver Side)****15. INSTALL FRONT DOOR TRIM UPPER COVER****16. CONNECT CABLE TO NEGATIVE AUXILIARY BATTERY TERMINAL**

- (a) for M20A-FXS:

Click here [INFO](#)

- (b) for 2ZR-FXE:

Click here [INFO](#)

17. INSTALL BATTERY SERVICE HOLE COVER ASSEMBLY (for M20A-FXS)

	Click here INFO
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18. INITIALIZATION AFTER RECONNECTING AUXILIARY BATTERY TERMINAL

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HINT:

When disconnecting and reconnecting the battery, there is an automatic learning function that completes learning when the respective system is used.

Click here [INFO](#)

19. CHECK DOOR LOCK OPERATION

Click here [INFO](#)

