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Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [03/2023 -]
Title: DOOR LOCK: DOOR OUTSIDE HANDLE (for Rear Side): REMOVAL; 2023 - 2024 MY Prius Prius Prime [03/2023 -]		

REMOVAL

CAUTION / NOTICE / HINT

The necessary procedures (adjustment, calibration, initialization or registration) that must be performed after parts are removed and installed, or replaced during rear door outside handle assembly removal/installation are shown below.

Necessary Procedures After Parts Removed/Installed/Replaced

REPLACED PART OR PERFORMED PROCEDURE	NECESSARY PROCEDURES	EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURES ARE NOT PERFORMED	LINK
<ul style="list-style-type: none"> Rear door glass sub-assembly LH* Rear door glass sub-assembly RH* Rear door glass run LH* Rear door glass run RH* 	Initialize power window control system	<ul style="list-style-type: none"> Auto up and down function Remote control function Key-off operation function Wireless transmitter-linked function Key-linked function Window open warning function Catch protection function Jam protection function 	INFO
*: Even when not replacing the part, it is necessary to perform the specified necessary procedures after installation.			

CAUTION / NOTICE / HINT

HINT:

- When the cable is disconnected / reconnected to the auxiliary battery terminal, systems temporarily stop operating. However, each system has a function that completes learning the first time the system is used.
 - Learning completes when vehicle is driven

EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURES ARE NOT PERFORMED	NECESSARY PROCEDURES	LINK
Front Camera System	Drive the vehicle straight ahead at 35 km/h (22 mph) or more for 5 seconds or more.	INFO

- Learning completes when vehicle is operated normally

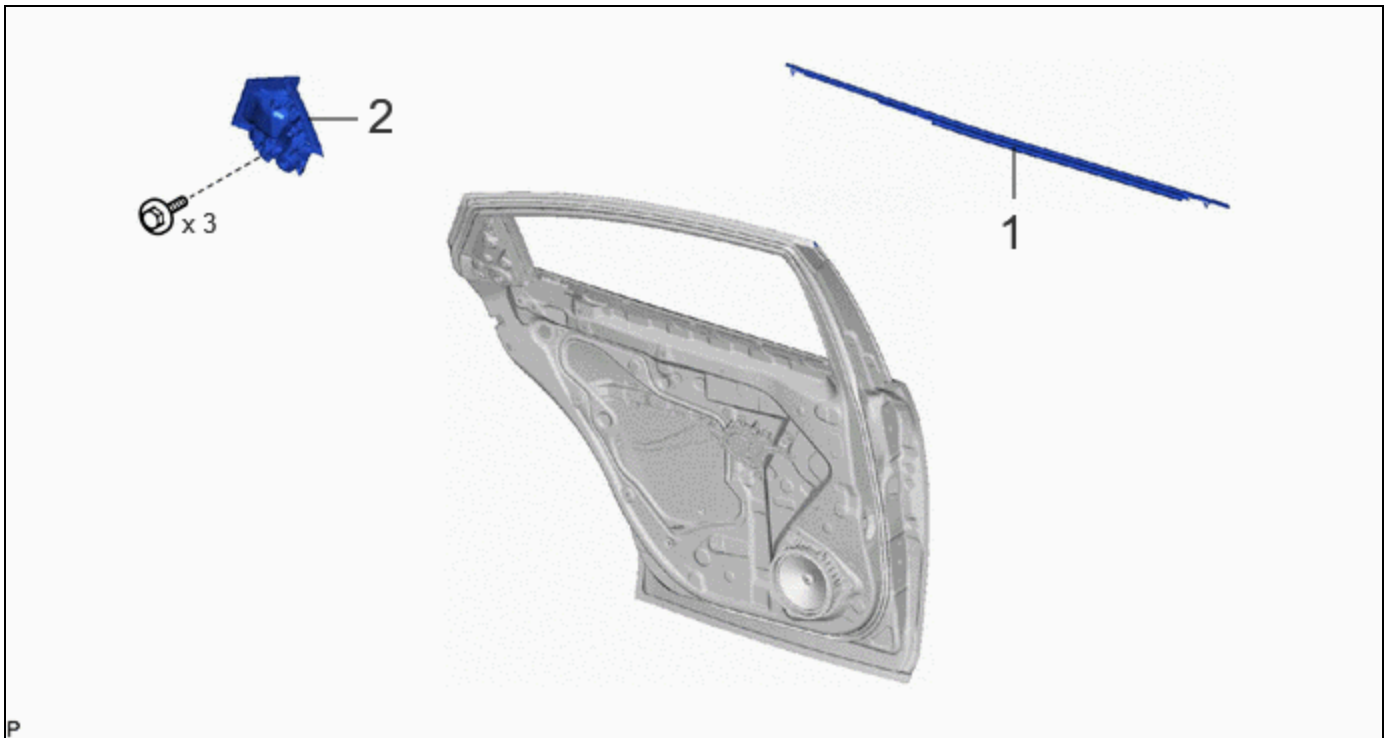
EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURES ARE NOT PERFORMED	NECESSARY PROCEDURES	LINK
Power Door Lock Control System*1 <ul style="list-style-type: none"> Back door opener 	Perform door unlock operation with door control switch or electrical key transmitter sub-assembly switch.	INFO
Power Back Door System*2	Reset back door close position	INFO
*1: w/o Power Back Door System *2: w/ Power Back Door System		

EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURES ARE NOT PERFORMED	NECESSARY PROCEDURES	LINK
Air Conditioning System	for HEV Model: After the ignition switch is turned to ON, the servo motor standard position is recognized. for PHEV Model: After the ignition switch is turned to ON, the servo motor and expansion valve standard position is recognized.	-
*1: w/o Power Back Door System *2: w/ Power Back Door System		

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

CAUTION / NOTICE / HINT

COMPONENTS (REMOVAL)



	PROCEDURE	PART NAME CODE	!	📄	⚙️
1	REAR DOOR BELT MOULDING ASSEMBLY	75740	-	-	-
2	REAR DOOR OUTSIDE HANDLE ASSEMBLY	69240	-	-	-

PROCEDURE

1. REMOVE REAR DOOR BELT MOULDING ASSEMBLY

Click here 

2. REMOVE REAR DOOR OUTSIDE HANDLE ASSEMBLY

Click here 

