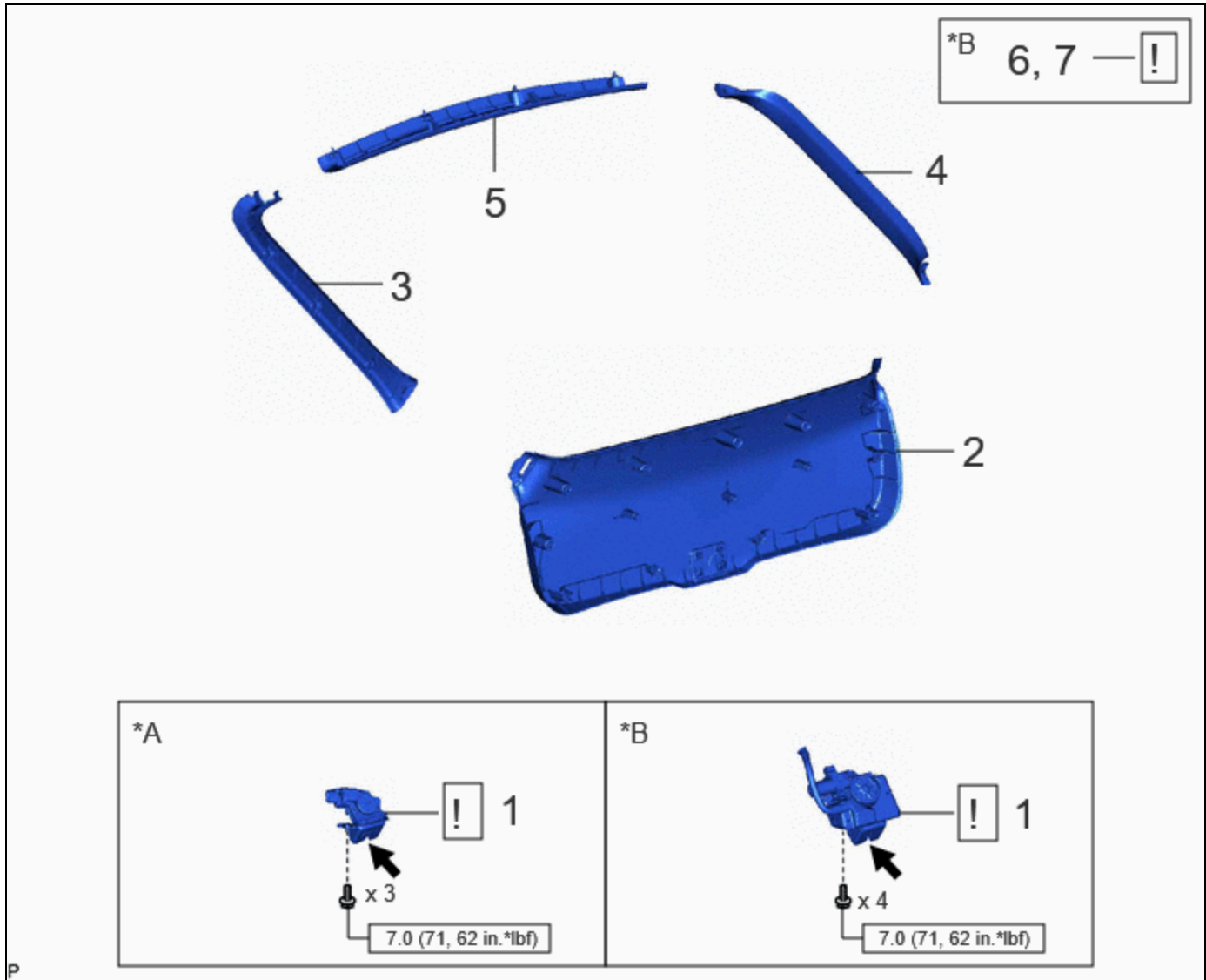


Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM10000000289RR
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: DOOR LOCK: BACK DOOR LOCK: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		




INSTALLATION



CAUTION / NOTICE / HINT

COMPONENTS (INSTALLATION)



PROCEDURE		PART NAME CODE	[!]	[Pencil]	[Gear]
1	BACK DOOR LOCK ASSEMBLY WITH COURTESY LIGHT SWITCH	69350P	INFO	-	-
2	BACK DOOR TRIM BOARD ASSEMBLY	67750	-	-	-

PROCEDURE		PART NAME CODE			
3	BACK DOOR SIDE GARNISH LH	67938A	-	-	-
4	BACK DOOR SIDE GARNISH RH	67937B	-	-	-
5	BACK DOOR UPPER TRIM PANEL ASSEMBLY	64790B	-	-	-
6	INITIALIZE POWER BACK DOOR SYSTEM	-	INFO	-	-
7	INSPECT POWER BACK DOOR SYSTEM	-	INFO	-	-

*A	w/o Power Back Door	*B	w/ Power Back Door
	N*m (kgf*cm, ft.*lbf): Specified torque		MP grease

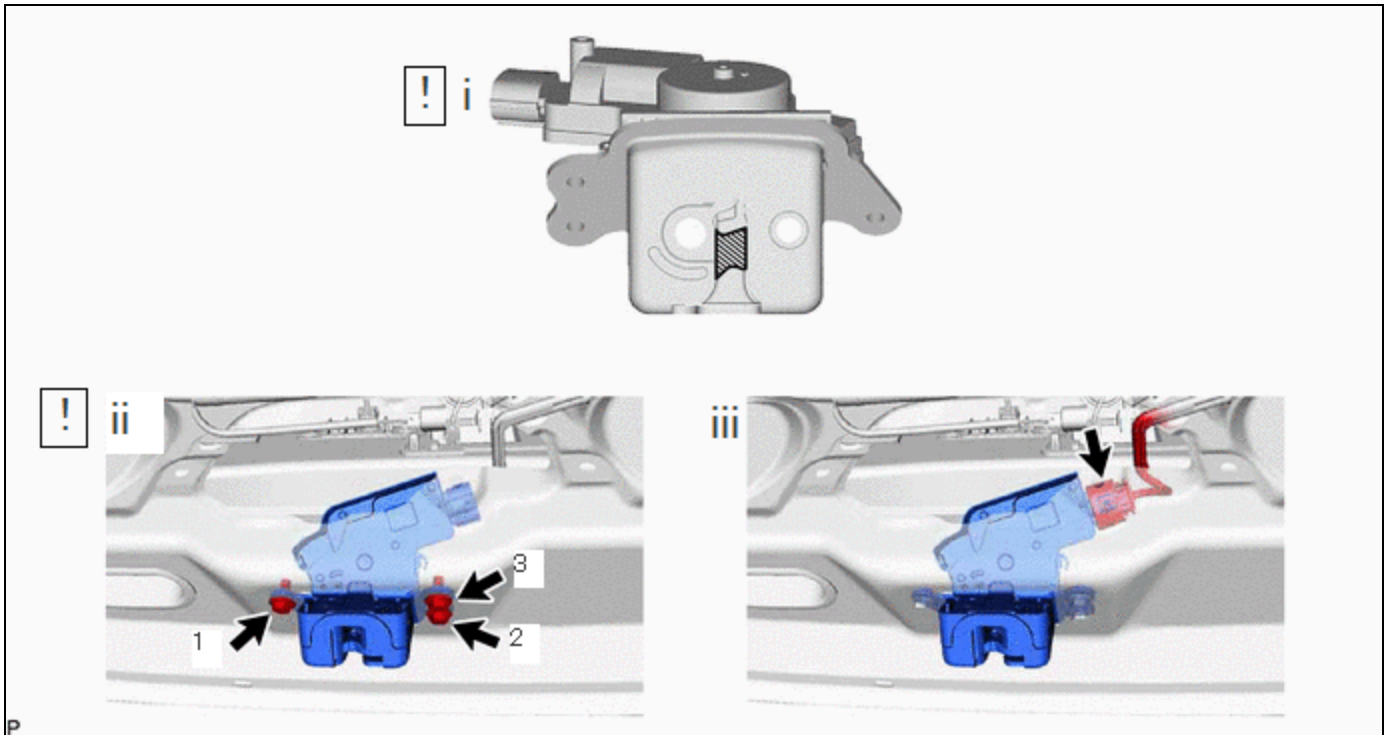
PROCEDURE


1. INSTALL BACK DOOR LOCK ASSEMBLY WITH COURTESY LIGHT SWITCH

HINT:

Make sure to remove the string before installing a new back door lock assembly with courtesy light switch.

(a) w/o Power Back Door:



	MP grease	-	-
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- (1) Apply MP grease to the sliding parts of the back door lock assembly with courtesy light switch.
- (2) Install the back door lock assembly with courtesy light switch with the 3 bolts.

Torque:

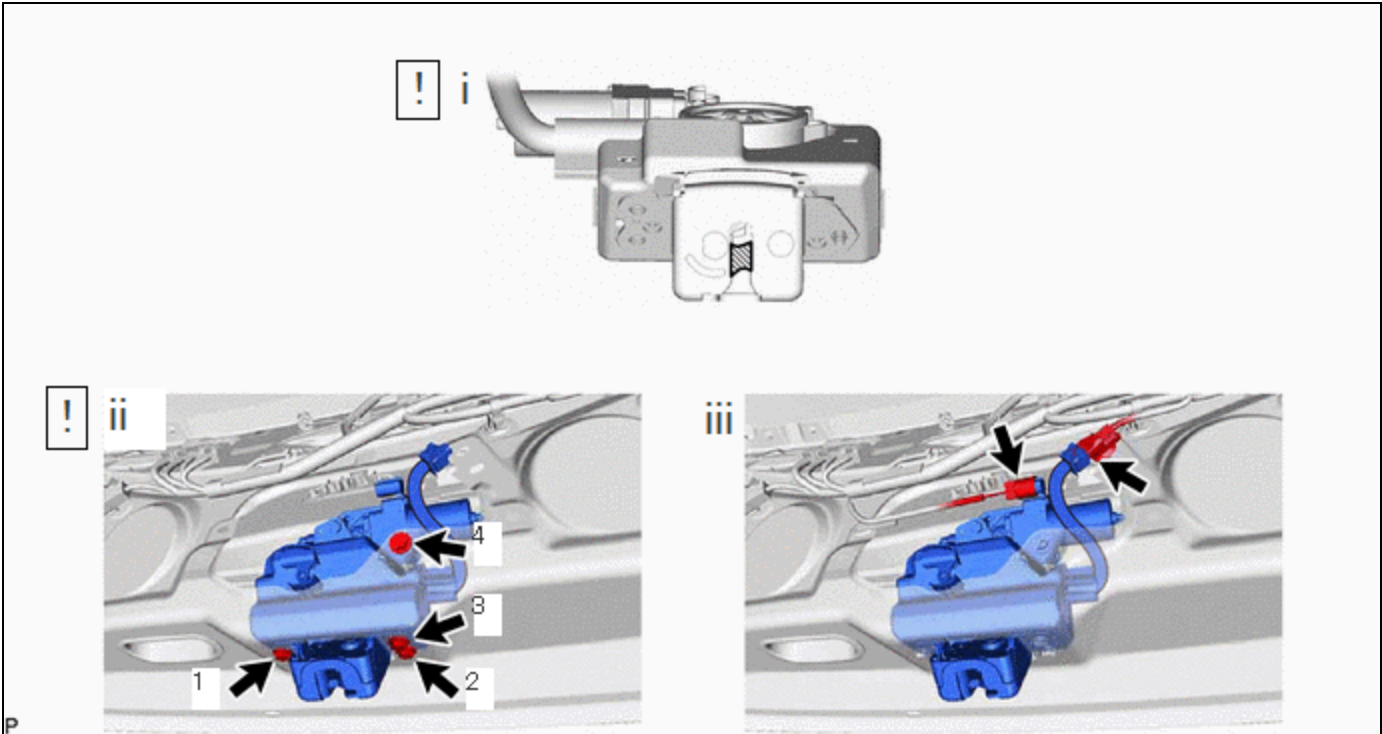
7.0 N·m {71 kgf·cm, 62 in·lbf}


HINT:

Tighten the bolts in the order shown in the illustration.

- (3) Connect the connector.

(b) w/ Power Back Door:



	MP grease	-	-
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- (1) Apply MP grease to the sliding parts of the back door lock assembly with courtesy light switch.
- (2) Install the back door lock assembly with courtesy light switch with the 4 bolts.

Torque:

7.0 N·m {71 kgf·cm, 62 in·lbf}

HINT:

Tighten the bolts in the order shown in the illustration.

- (3) Connect the 2 connectors.

2. INSTALL BACK DOOR TRIM BOARD ASSEMBLY

3. INSTALL BACK DOOR SIDE GARNISH LH

4. INSTALL BACK DOOR SIDE GARNISH RH

5. INSTALL BACK DOOR UPPER TRIM PANEL ASSEMBLY

6. INITIALIZE POWER BACK DOOR SYSTEM (w/ Power Back Door)



Click here [INFO](#)

7. INSPECT POWER BACK DOOR SYSTEM (w/ Power Back Door)



Click here [INFO](#)

