

Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM100000029ODB
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: WINDOW / GLASS: POWER WINDOW REGULATOR MOTOR (for Rear Door): INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		

INSTALLATION

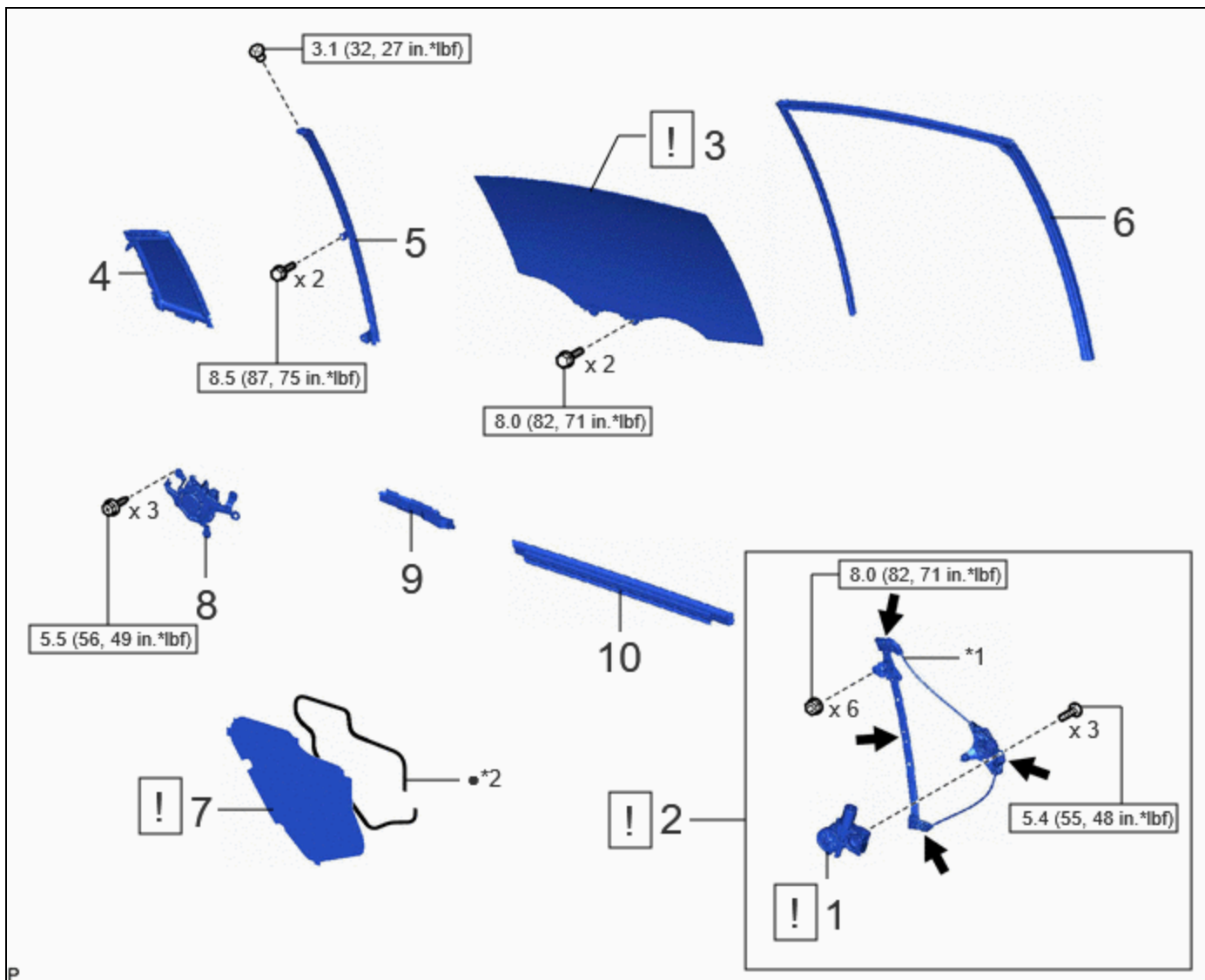
CAUTION / NOTICE / HINT




HINT:



- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

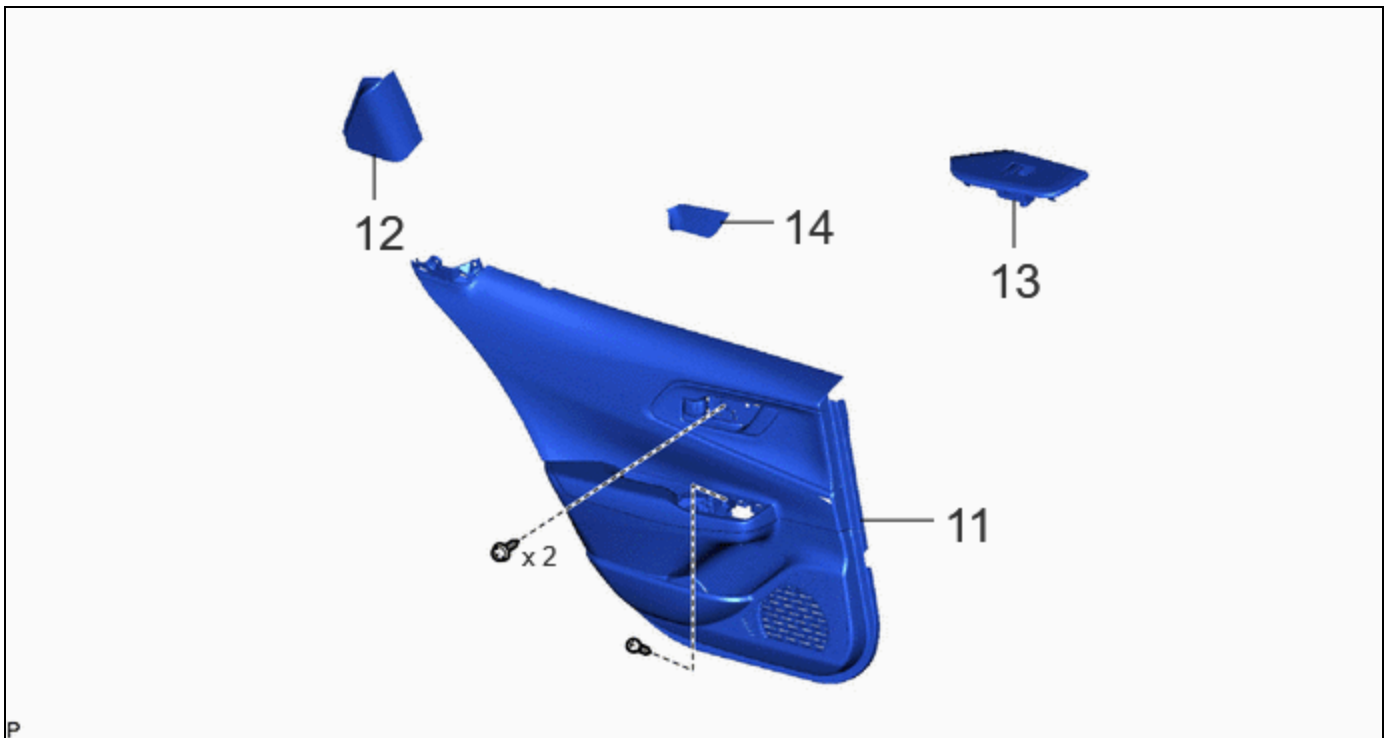
CAUTION / NOTICE / HINT




COMPONENTS (INSTALLATION)

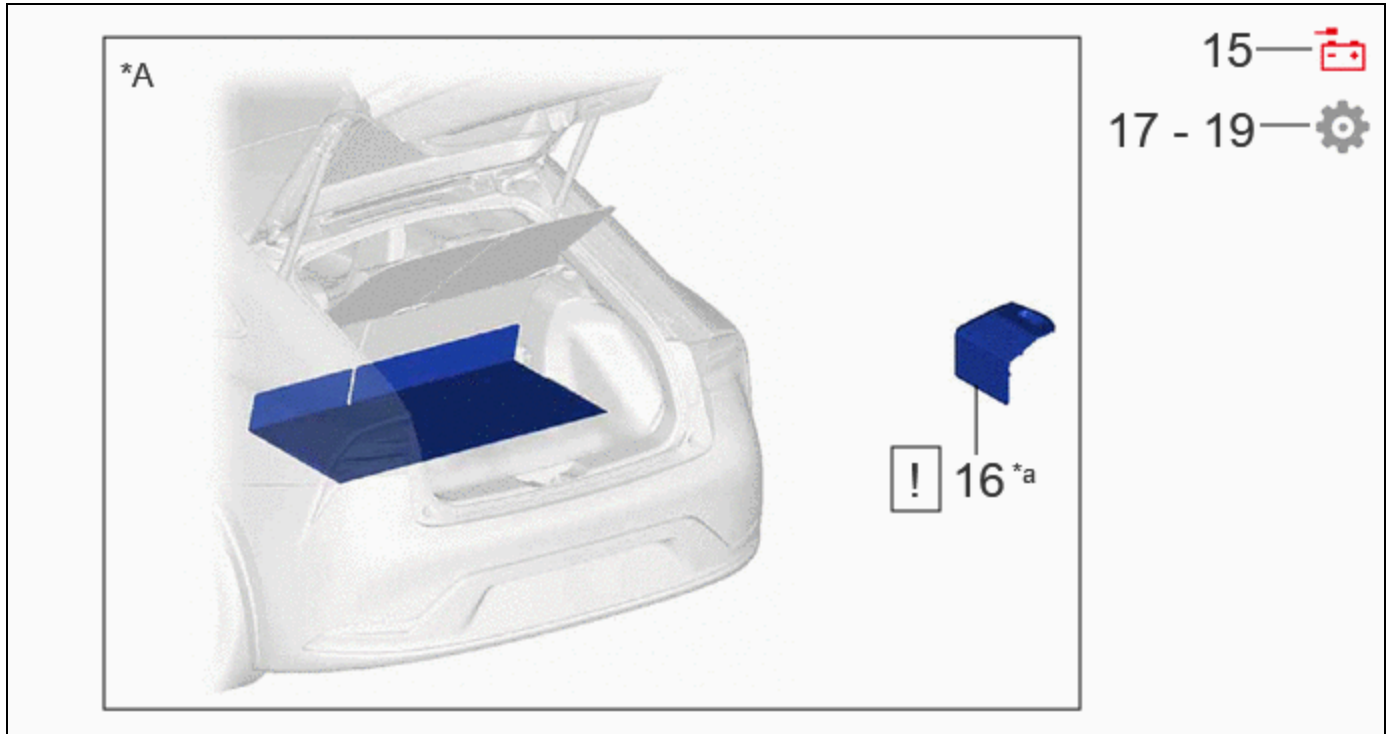





PROCEDURE		PART NAME CODE			
1	POWER WINDOW REGULATOR MOTOR ASSEMBLY	85720E	INFO	-	-
2	REAR DOOR WINDOW REGULATOR ASSEMBLY	-	INFO	-	-
3	REAR DOOR GLASS SUB-ASSEMBLY	68104	INFO	-	-
4	REAR DOOR QUARTER WINDOW GLASS	68124B	-	-	-
5	REAR DOOR WINDOW DIVISION BAR SUB-ASSEMBLY	67408E	-	-	-
6	REAR DOOR GLASS RUN	68152C	-	-	-
7	REAR DOOR SERVICE HOLE COVER	67842E	INFO	-	-
8	DOOR LOCK RELEASE MOTOR ASSEMBLY	85620J	-	-	-
9	REAR DOOR PANEL PROTECTOR	67858A	-	-	-
10	REAR DOOR INNER GLASS WEATHERSTRIP	68174A	-	-	-

*1	REAR DOOR WINDOW REGULATOR SUB-ASSEMBLY	*2	BUTYL TAPE
	N*m (kgf*cm, ft.*lbf): Specified torque		MP grease
•	Non-reusable part	-	-



	PROCEDURE	PART NAME CODE			
11	REAR DOOR TRIM BOARD SUB-ASSEMBLY	67604	-	-	-
12	REAR DOOR REAR FRAME BRACKET	67498	-	-	-
13	REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY WITH REAR DOOR ARMREST BASE PANEL	-	-	-	-
14	REAR DOOR TRIM UPPER COVER	67782D	-	-	-



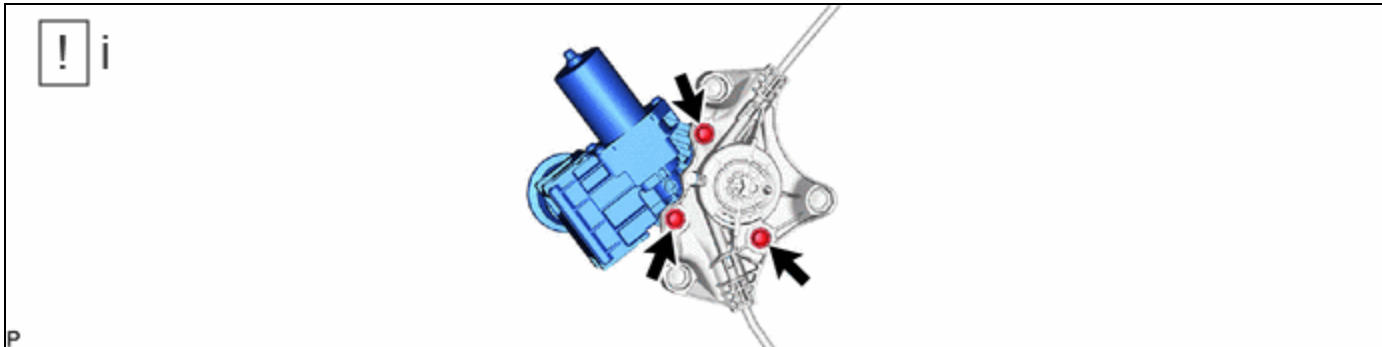
	PROCEDURE	PART NAME CODE			
15	CONNECT CABLE TO NEGATIVE AUXILIARY BATTERY TERMINAL	-	-	-	-
16	BATTERY SERVICE HOLE COVER ASSEMBLY	58440	INFO	-	-
17	INITIALIZATION AFTER RECONNECTING AUXILIARY BATTERY TERMINAL	-	-	-	INFO
18	INITIALIZE POWER WINDOW CONTROL SYSTEM	-	-	-	INFO
19	INSPECT POWER WINDOW OPERATION	-	-	-	INFO

*A	for M20A-FXS	-	-
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*a	<p>HINT: As the illustration shown is an example, the actual details may differ.</p>	-	-
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PROCEDURE

1. INSTALL POWER WINDOW REGULATOR MOTOR ASSEMBLY




(1) Using a T25 "TORX" socket wrench, install the power window regulator motor assembly with the 3 screws.


Torque:

5.4 N·m {55 kgf·cm, 48 in·lbf}

2. INSTALL REAR DOOR WINDOW REGULATOR ASSEMBLY

	<p>Click here INFO</p>
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3. INSTALL REAR DOOR GLASS SUB-ASSEMBLY

	<p>Click here INFO</p>
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4. INSTALL REAR DOOR QUARTER WINDOW GLASS

5. INSTALL REAR DOOR WINDOW DIVISION BAR SUB-ASSEMBLY

Click here [INFO](#)

6. INSTALL REAR DOOR GLASS RUN

7. INSTALL REAR DOOR SERVICE HOLE COVER

	<p>Click here INFO</p>
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8. INSTALL DOOR LOCK RELEASE MOTOR ASSEMBLY

Click here [INFO](#)

9. INSTALL REAR DOOR PANEL PROTECTOR**10. INSTALL REAR DOOR INNER GLASS WEATHERSTRIP****11. INSTALL REAR DOOR TRIM BOARD SUB-ASSEMBLY****12. INSTALL REAR DOOR REAR FRAME BRACKET****13. INSTALL REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY WITH REAR DOOR ARMREST BASE PANEL****14. INSTALL REAR DOOR TRIM UPPER COVER****15. CONNECT CABLE TO NEGATIVE AUXILIARY BATTERY TERMINAL**

for M20A-FXS: Click here [INFO](#)

for 2ZR-FXE: Click here [INFO](#)

16. INSTALL BATTERY SERVICE HOLE COVER ASSEMBLY (for M20A-FXS)**17. INITIALIZATION AFTER RECONNECTING AUXILIARY BATTERY TERMINAL**

Click here [INFO](#)

HINT:

When disconnecting and reconnecting the auxiliary battery, there is an automatic learning function that completes learning when the respective system is used.

Click here [INFO](#)

18. INITIALIZE POWER WINDOW CONTROL SYSTEM

Click here [INFO](#)

19. INSPECT POWER WINDOW OPERATION

Click here [INFO](#)

