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Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [03/2023 -]
Title: LIGHTING (EXT): SWITCH HOUSING: REMOVAL; 2023 - 2024 MY Prius Prius Prime [03/2023 -]		

REMOVAL

CAUTION / NOTICE / HINT

The necessary procedures (adjustment, calibration, initialization or registration) that must be performed after parts are removed and installed, or replaced during switch housing removal/installation are shown below.

NOTICE:

After the ignition switch is turned off, there may be a waiting time before disconnecting the negative (-) auxiliary battery terminal.

Click here [INFO](#)

HINT:

When the cable is disconnected / reconnected to the auxiliary battery terminal, systems temporarily stop operating. However, each system has a function that completes learning the first time the system is used.

Learning completes when vehicle is driven

EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURES ARE NOT PERFORMED	NECESSARY PROCEDURES	LINK
Front Camera System	Drive the vehicle straight ahead at 35 km/h (22 mph) or more for 5 seconds or more.	INFO

Learning completes when vehicle is operated normally

EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURES ARE NOT PERFORMED	NECESSARY PROCEDURES	LINK
Power Door Lock Control System*1 <ul style="list-style-type: none"> Back door opener 	Perform door unlock operation with door control switch or electrical key transmitter sub-assembly switch.	INFO
Power Back Door System*2	Reset back door close position	INFO
Air Conditioning System	<p>for HEV Model:</p> <p>After the ignition switch is turned to ON, the servo motor standard position is recognized.</p> <p>for PHEV Model:</p> <p>After the ignition switch is turned to ON, the servo motor and expansion valve standard position is recognized.</p>	-

CAUTION / NOTICE / HINT

CAUTION:

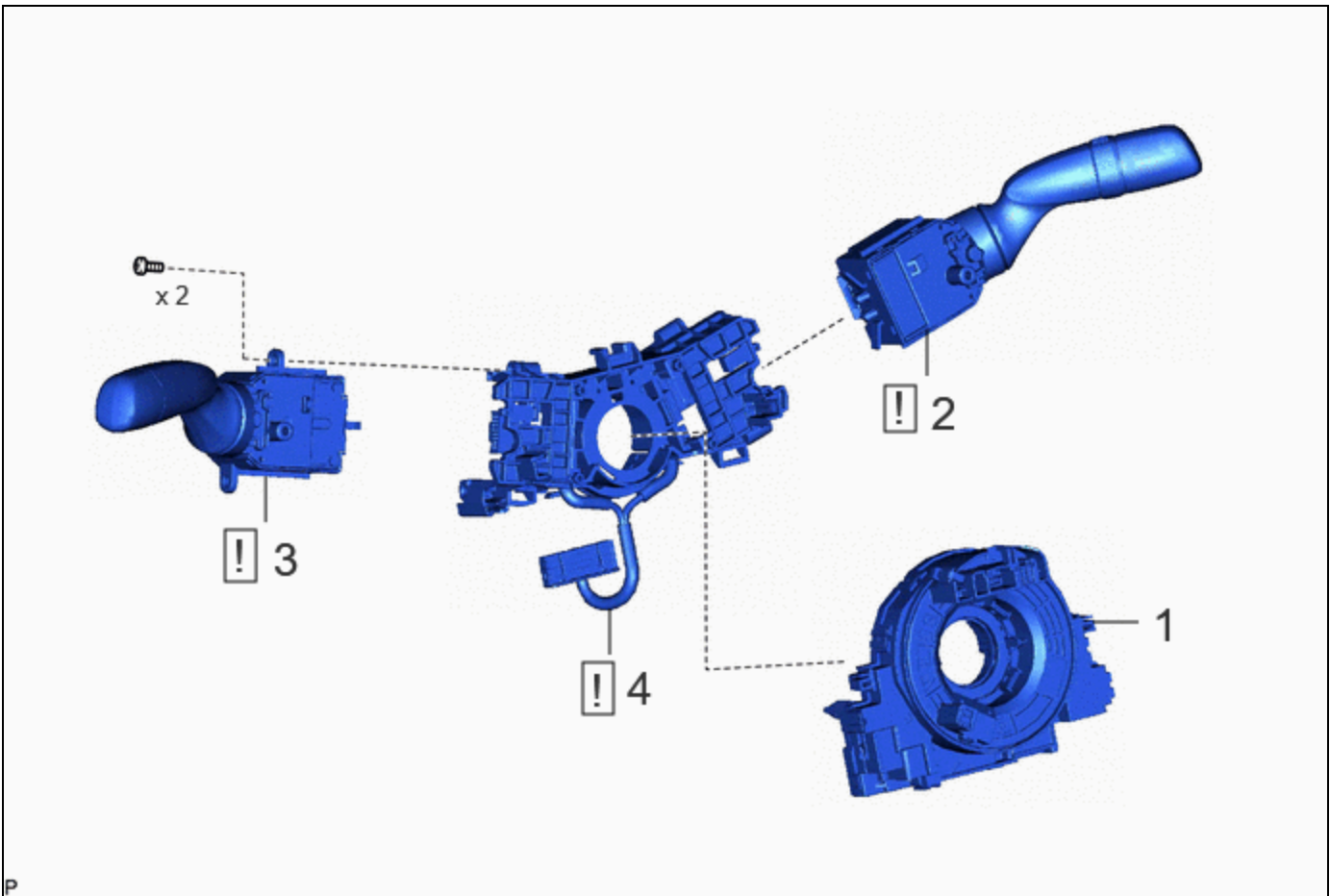
Be sure to read Precaution thoroughly before servicing.






[Click here](#) INFO

CAUTION / NOTICE / HINT

COMPONENTS (REMOVAL)



	PROCEDURE	PART NAME CODE			
1	SPIRAL CABLE WITH SENSOR SUB-ASSEMBLY	-	-	-	-
2	WINDSHIELD WIPER SWITCH ASSEMBLY	84650	INFO	-	-


	PROCEDURE	PART NAME CODE			
3	TURN SIGNAL SWITCH	84329	INFO	-	-
4	STEERING WHEEL SWITCH HOUSING	84319	INFO	-	-

PROCEDURE


1. REMOVE SPIRAL CABLE WITH SENSOR SUB-ASSEMBLY

Click here [INFO](#)

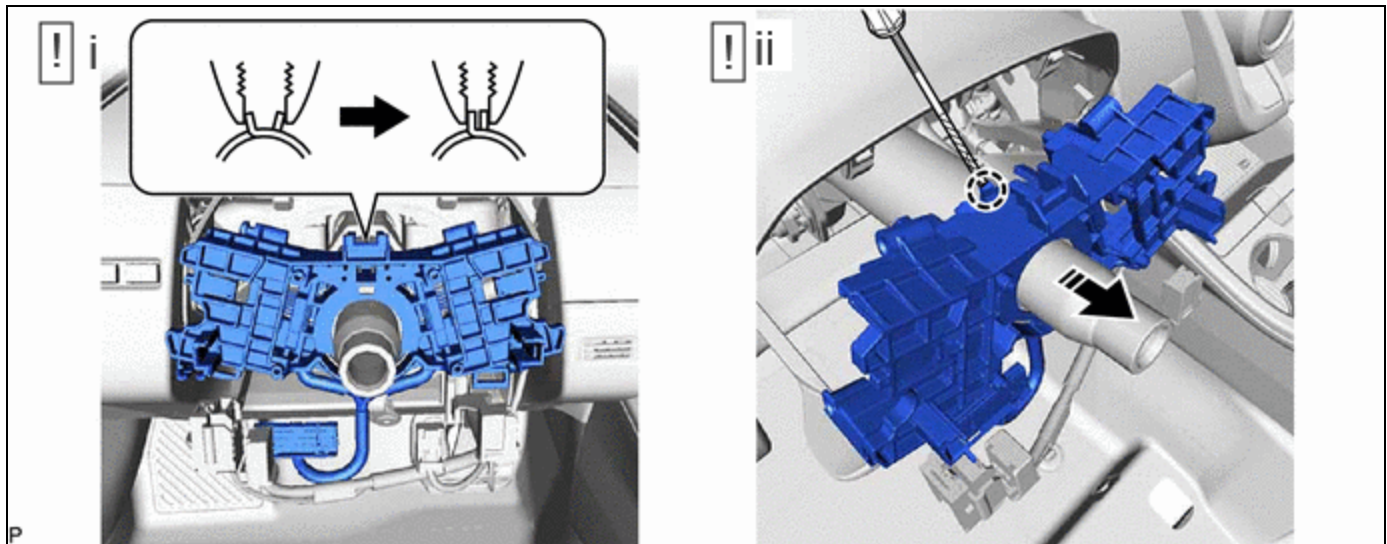
2. REMOVE WINDSHIELD WIPER SWITCH ASSEMBLY


	Click here INFO
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3. REMOVE TURN SIGNAL SWITCH

	Click here INFO
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4. REMOVE STEERING WHEEL SWITCH HOUSING



	Remove in this Direction	-	-
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- (1) Using pliers, expand the clamp as shown in the illustration.
- (2) While holding the clamp expanded, using a screwdriver with its tip wrapped with protective tape, disengage the claw and remove the steering wheel switch housing as shown in the illustration.

