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<b>Model Year Start:</b> 2023	<b>Model:</b> Prius Prime	<b>Prod Date Range:</b> [12/2022 - ]
<b>Title:</b> EXTERIOR PANELS / TRIM: WHEEL OPENING MOULDING (for Front Side): REASSEMBLY; 2023 - 2024 MY Prius Prius Prime [12/2022 - ]		

## REASSEMBLY

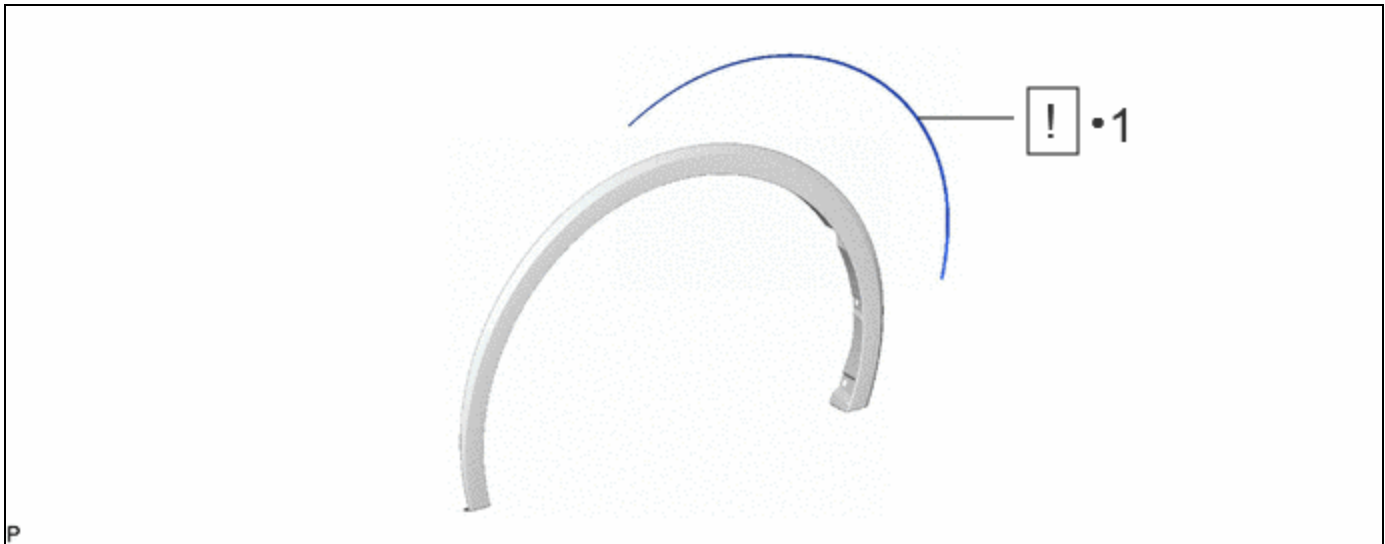
### CAUTION / NOTICE / HINT

**HINT:**

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

### CAUTION / NOTICE / HINT

#### COMPONENTS (REASSEMBLY)





PROCEDURE		PART NAME CODE			
1	NO. 3 FRONT WHEEL OPENING EXTENSION PAD	53853	<a href="#">INFO</a>	-	-

•	Non-reusable part	-	-
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## PROCEDURE

### 1. INSTALL NO. 3 FRONT WHEEL OPENING EXTENSION PAD



	Cleaning Area		Primer
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(1) Clean the front fender moulding surface.

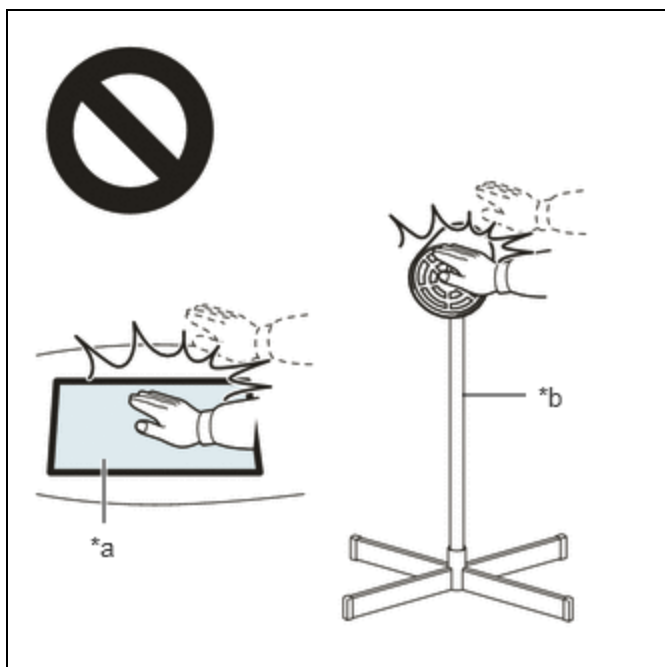
- Using a heat light, heat the double-sided tape remaining on the front fender moulding and No. 3 front wheel opening extension pad.

**Heating Temperature**

AREA	TEMPERATURE	AREA	TEMPERATURE
Front Fender Moulding	20 to 30 °C (68 to 86 °F)	No. 3 Front Wheel Opening Extension Pad	20 to 30 °C (68 to 86 °F)

**CAUTION:**

- Do not touch the heat light and heated parts, touching the heat light may result in burns.
- Touching heated parts for a long time may result in burns.



*a	Heated Part
*b	Heat Light

**NOTICE:**

Do not heat the front fender moulding excessively.

2. Remove any remaining double-sided tape from the front fender moulding.
  3. Wipe off any tape adhesive residue with cleaner.
- (2) Apply primer to front fender moulding on the installation area of the No. 3 front wheel opening extension pad.
1. Using a brush or felt, apply primer or equivalent to the No. 3 front wheel opening extension pad installation area.

**NOTICE:**

- Replace the brush or felt if it is dirty or has become hardened.
- Do not apply primer to the painted side.
- Do not touch the front fender moulding until the primer has dried.

2. Let the primer dry sufficiently.

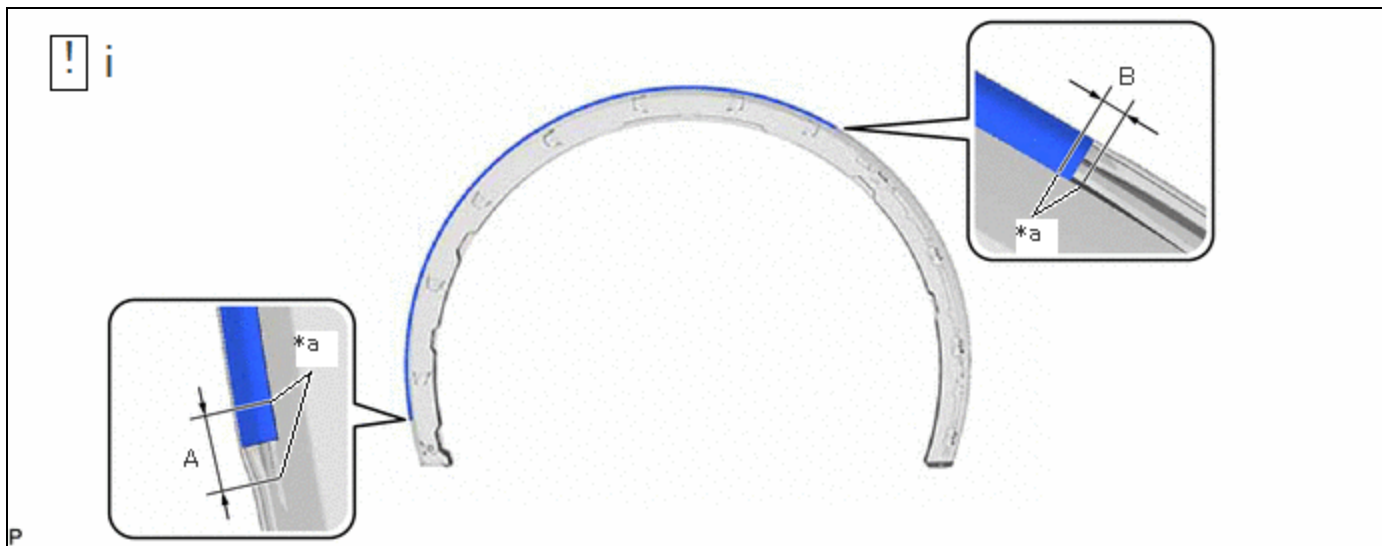
**NOTICE:**

Do not touch applied surfaces until the primer is dry.

Recommended drying time:

10 minutes or more (at 23°C (73°F))

3. Confirm that the primer has completely dried by touching the front fender moulding. Then remove the tape.



*a	Scribed Line	-	-
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Standard Measurement:

AREA	MEASUREMENT	AREA	MEASUREMENT
A	10.0 mm (0.394 in.)	B	3.0 mm (0.118 in.)

(1) Install a new No. 3 front wheel opening extension pad.

1. Using a heat light, heat the front fender moulding surface.
2. Remove the release paper from the No. 3 front wheel opening extension pad.

**HINT:**

After removing the release paper, keep the exposed adhesive free from foreign matter.

3. Install the No. 3 front wheel opening extension pad as shown in the illustration.

**HINT:**

- Apply the No. 3 front wheel opening extension pad along the scribed line on the front fender moulding.
- Press the No. 3 front wheel opening extension pad firmly to install it.

