

<b>Last Modified:</b> 12-04-2024	6.11:8.1.0	<b>Doc ID:</b> RM100000002BJBX
<b>Model Year Start:</b> 2023	<b>Model:</b> Prius Prime	<b>Prod Date Range:</b> [03/2023 - ]
<b>Title:</b> EXTERIOR PANELS / TRIM: ROOF GARNISH: REMOVAL; 2023 - 2024 MY Prius Prius Prime [03/2023 - ]		

## REMOVAL

### CAUTION / NOTICE / HINT

The necessary procedures (adjustment, calibration, initialization or registration) that must be performed after parts are removed and installed, or replaced during roof top moulding sub-assembly removal/installation are shown below.

### CAUTION / NOTICE / HINT

#### NOTICE:

- After the ignition switch is turned off, the radio and display receiver assembly records various types of memory and settings. As a result, after turning the ignition switch off, make sure to wait at least 3 minutes before disconnecting the cable from the negative (-) auxiliary battery terminal.

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- When the cable is disconnected from the negative (-) auxiliary battery terminal and the security lock setting has been enabled, multi-display operations will be disabled upon next startup unless the password is entered. Be sure to check the security lock setting before disconnecting the cable from the negative (-) auxiliary battery terminal.

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### CAUTION / NOTICE / HINT

#### HINT:

- When the cable is disconnected / reconnected to the auxiliary battery terminal, systems temporarily stop operating. However, each system has a function that completes learning the first time the system is used.

#### Learning completes when vehicle is driven

EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURES ARE NOT PERFORMED	NECESSARY PROCEDURES	LINK
Front Camera System	Drive the vehicle straight ahead at 35 km/h (22 mph) or more for 5 seconds or more.	<span style="background-color: #0056b3; color: white; padding: 2px 5px; font-size: 0.8em;">INFO</span>

#### Learning completes when vehicle is operated normally

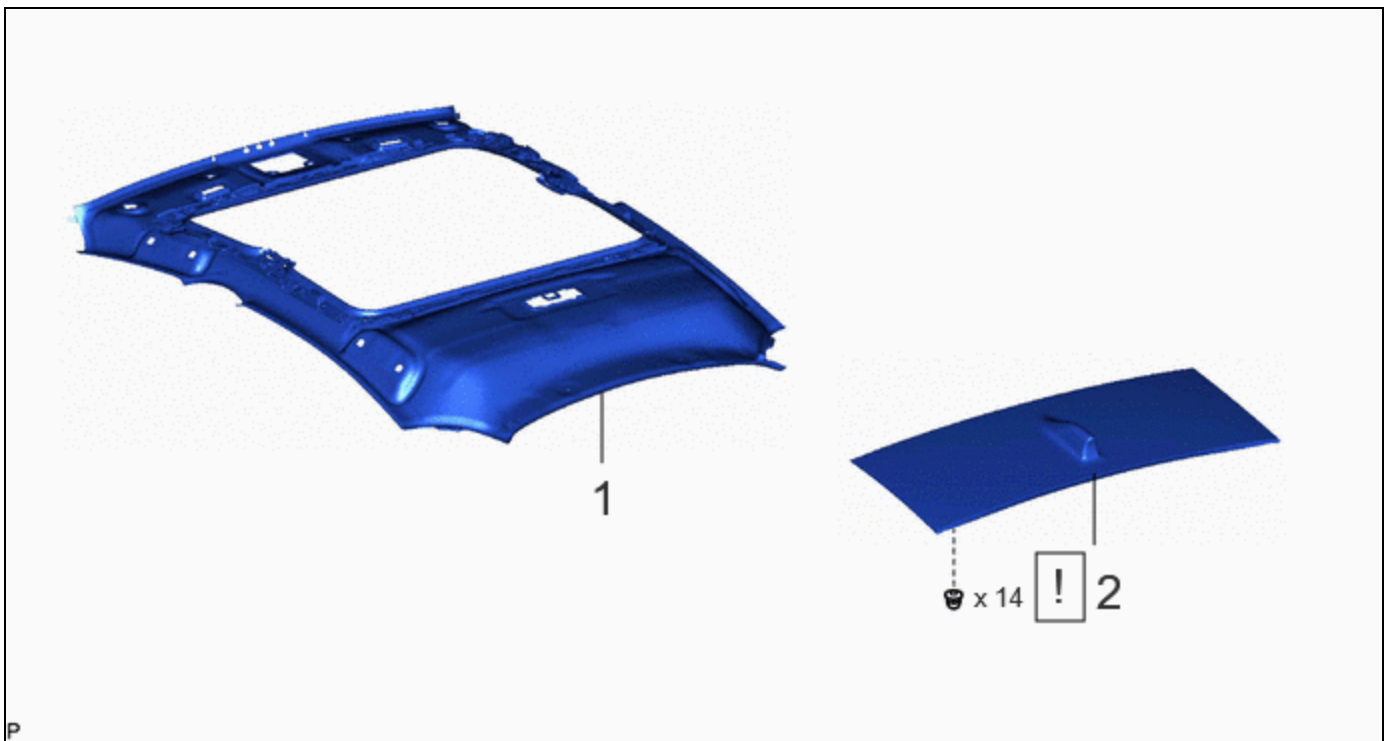
EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURES ARE NOT PERFORMED	NECESSARY PROCEDURES	LINK
Power Door Lock Control System*1 ◦ Back door opener	Perform door unlock operation with door control switch or electrical key transmitter sub-assembly switch.	<span style="background-color: #0056b3; color: white; padding: 2px 5px; font-size: 0.8em;">INFO</span>
Power Back Door System*2	Reset back door close position	<span style="background-color: #0056b3; color: white; padding: 2px 5px; font-size: 0.8em;">INFO</span>
Air Conditioning System	<b>for HEV Model:</b> After the ignition switch is turned to ON, the servo motor standard position is recognized.	-
*1: w/o Power Back Door System *2: w/ Power Back Door System		

EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURES ARE NOT PERFORMED	NECESSARY PROCEDURES	LINK
	<b>for PHEV Model:</b> After the ignition switch is turned to ON, the servo motor and expansion valve standard position is recognized.	
*1: w/o Power Back Door System *2: w/ Power Back Door System		

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

## CAUTION / NOTICE / HINT

### COMPONENTS (REMOVAL)



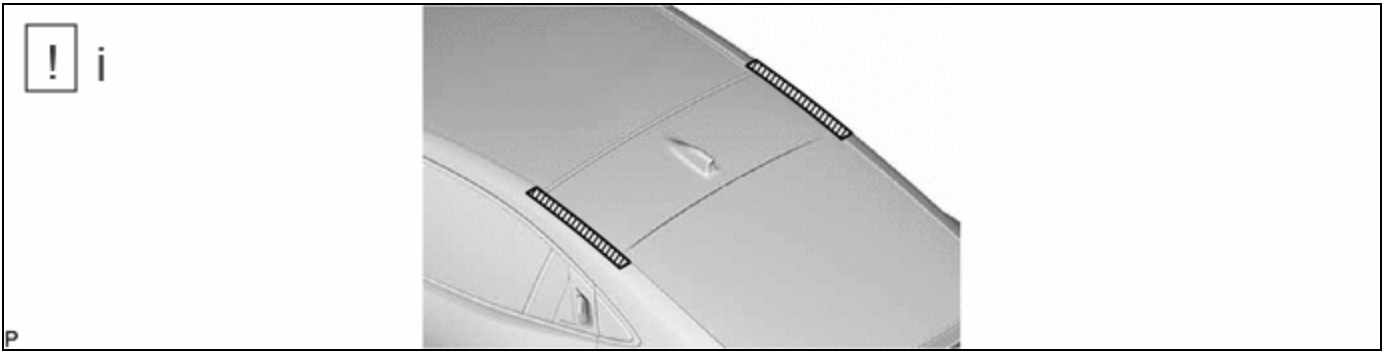
PROCEDURE	PART NAME CODE	!	✂	⚙
1 ROOF HEADLINING ASSEMBLY	-	-	-	-
2 ROOF TOP MOULDING SUB-ASSEMBLY	75607B	INFO	-	-

## PROCEDURE

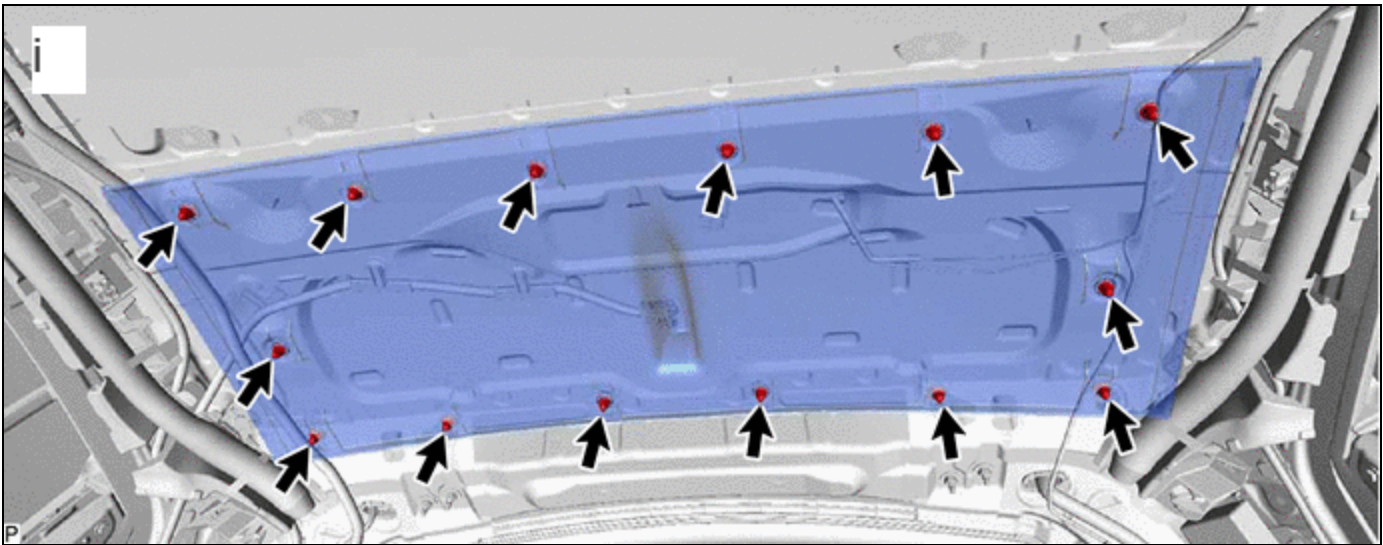
### 1. REMOVE ROOF HEADLINING ASSEMBLY

Click here [INFO](#)

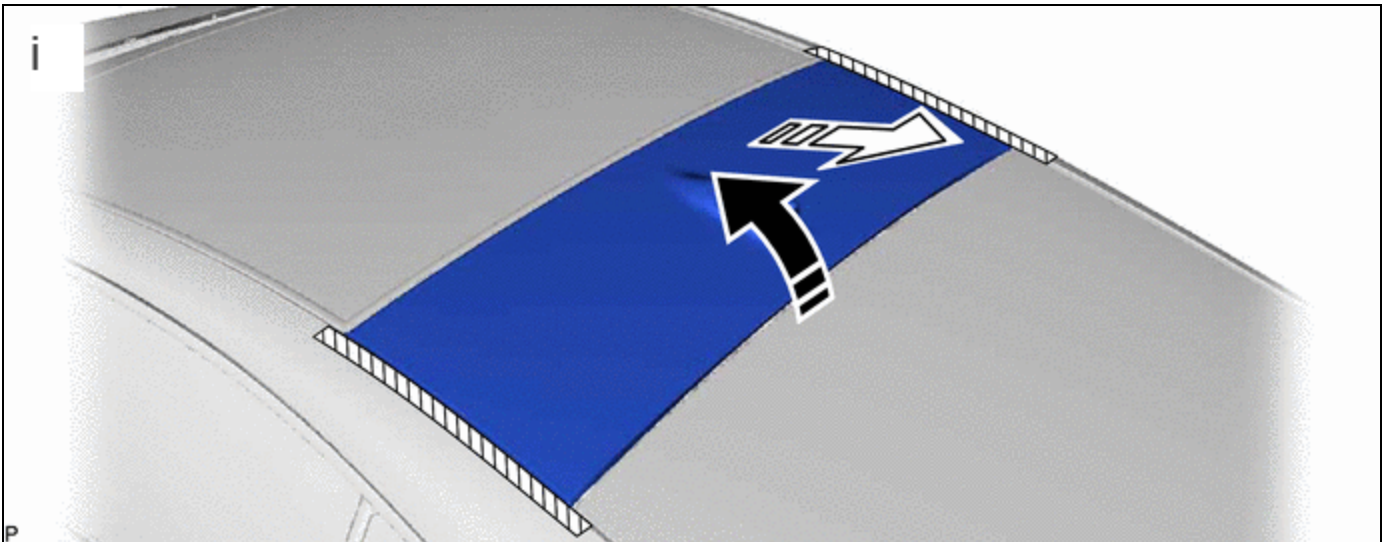
### 2. REMOVE ROOF TOP MOULDING SUB-ASSEMBLY





(1) Apply protective tape around the roof top moulding sub-assembly as shown in the illustration.



(1) Remove the 14 nuts.



	Remove in this Direction (1)		Remove in this Direction (2)
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(1) Remove the roof top moulding sub-assembly, in the order shown in the illustration.

