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|--|---------------------------|--------------------------------------|
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| <b>Model Year Start:</b> 2023  | <b>Model:</b> Prius Prime | <b>Prod Date Range:</b> [03/2023 - ] |
| <b>Title:</b> DOOR / HATCH: CHARGE LID OPENER MOTOR ASSEMBLY: REMOVAL; 2023 - 2024 MY Prius Prius Prime [03/2023 - ] |                           |                                      |

## REMOVAL

### CAUTION / NOTICE / HINT

The necessary procedures (adjustment, calibration, initialization or registration) that must be performed after parts are removed and installed, or replaced during battery charger connector opening lid sub-assembly removal/installation are shown below.

**CAUTION:**

- Orange wire harnesses and connectors indicate high-voltage circuits. To prevent electric shock, always follow the procedure described in the repair manual.

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- To prevent electric shock, wear insulated gloves when working on wire harnesses and components of the high



voltage system.

**NOTICE:**

- After the ignition switch is turned off, the radio and display receiver assembly records various types of memory and settings. As a result, after turning the ignition switch off, make sure to wait at least 3 minutes before disconnecting the cable from the negative(-) auxiliary battery terminal.
- When the cable is disconnected from the negative (-) auxiliary battery terminal and the security lock setting has been enabled, multi-display operations will be disabled upon next startup unless the password is entered. Be sure to check the security lock setting before disconnecting the cable from the negative (-) auxiliary battery terminal.

**CAUTION / NOTICE / HINT**

**HINT:**

- When the cable is disconnected / reconnected to the auxiliary battery terminal, systems temporarily stop operating. However, each system has a function that completes learning the first time the system is used.
  - Learning completes when vehicle is driven

| EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURES ARE NOT PERFORMED | NECESSARY PROCEDURES  | LINK                 |
|---|---|----------------------|
| Front Camera System   | Drive the vehicle straight ahead at 35 km/h (22 mph) or more for 5 seconds or more. | <a href="#">INFO</a> |

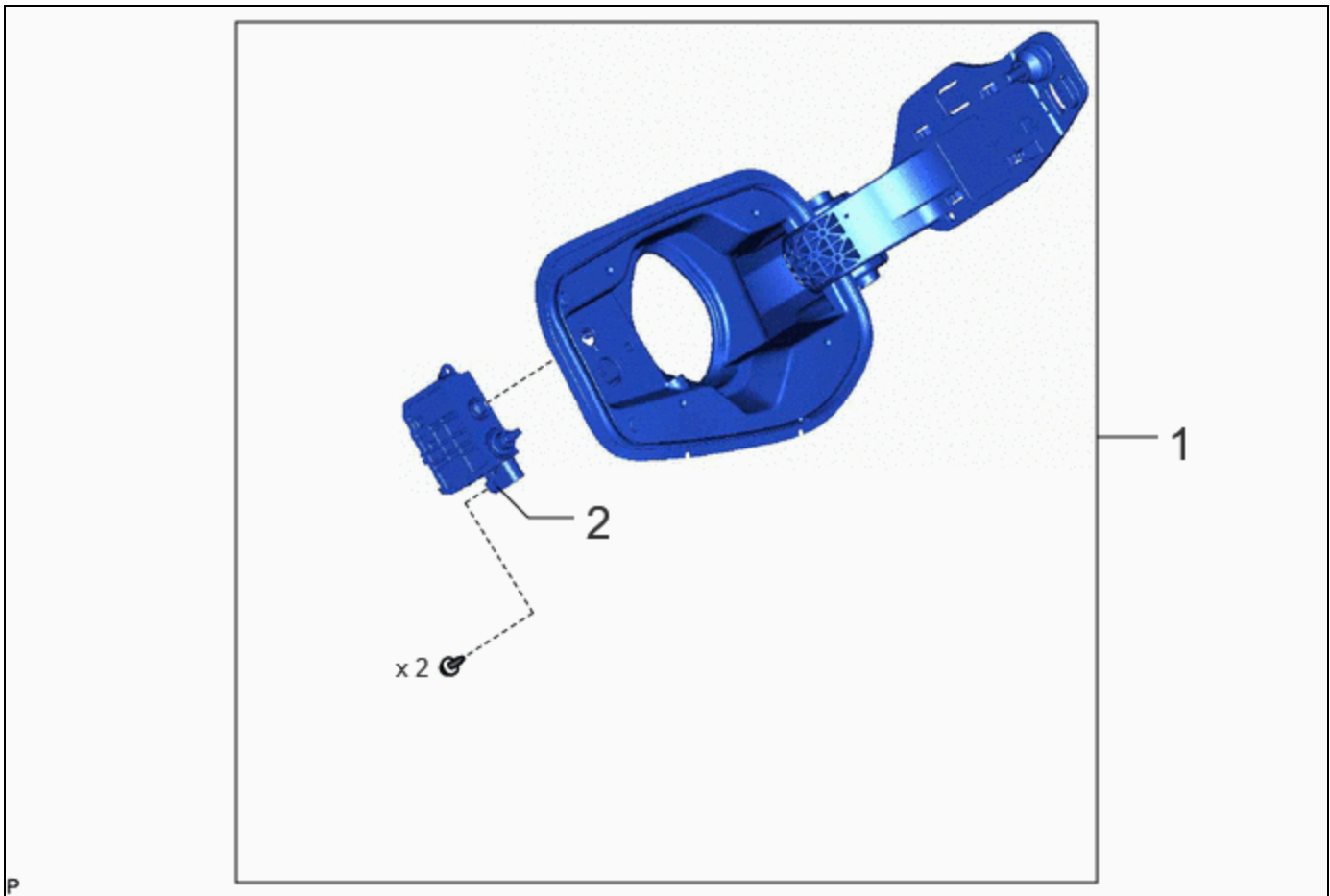
- Learning completes when vehicle is operated normally




| EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURES ARE NOT PERFORMED                             | NECESSARY PROCEDURES  | LINK                 |
|---|---|----------------------|
| Power Door Lock Control System*1 <ul style="list-style-type: none"> <li>Back door opener</li> </ul> | Perform door unlock operation with door control switch or electrical key transmitter sub-assembly switch.       | <a href="#">INFO</a> |
| Power Back Door System*2  | Reset back door close position  | <a href="#">INFO</a> |
| Air Conditioning System   | After the ignition switch is turned to ON, the servo motor and expansion valve standard position is recognized. | -                    |
| *1: w/o Power Back Door System  |   |                      |
| *2: w/ Power Back Door System   |   |                      |

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

**CAUTION / NOTICE / HINT**

**COMPONENTS (REMOVAL)**



|   | PROCEDURE  | PART NAME<br>CODE |  |  |  |
|---|--|-------------------|---|---|---|
| 1 | BATTERY CHARGER CONNECTOR OPENING LID SUB-ASSEMBLY | 58409E            | -   | -   | -   |
| 2 | CHARGE LID LOCK WITH MOTOR ASSEMBLY                | 77030B            | -   | -   | -   |

**PROCEDURE**

**1. REMOVE BATTERY CHARGER CONNECTOR OPENING LID SUB-ASSEMBLY**

Click here [INFO](#)

**2. REMOVE CHARGE LID LOCK WITH MOTOR ASSEMBLY**

