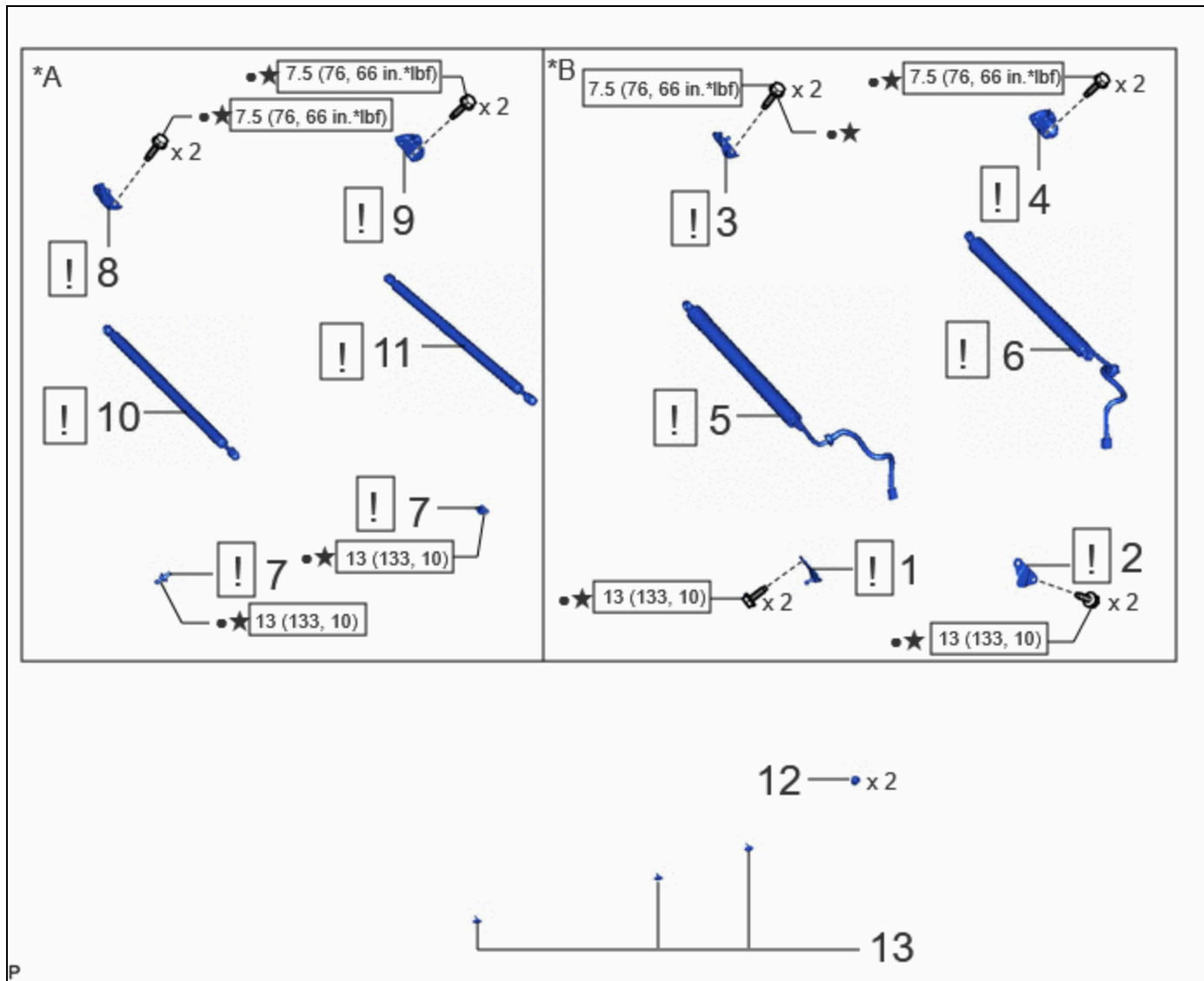


Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM1000000029257
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: DOOR / HATCH: BACK DOOR: REASSEMBLY; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		




REASSEMBLY


CAUTION / NOTICE / HINT

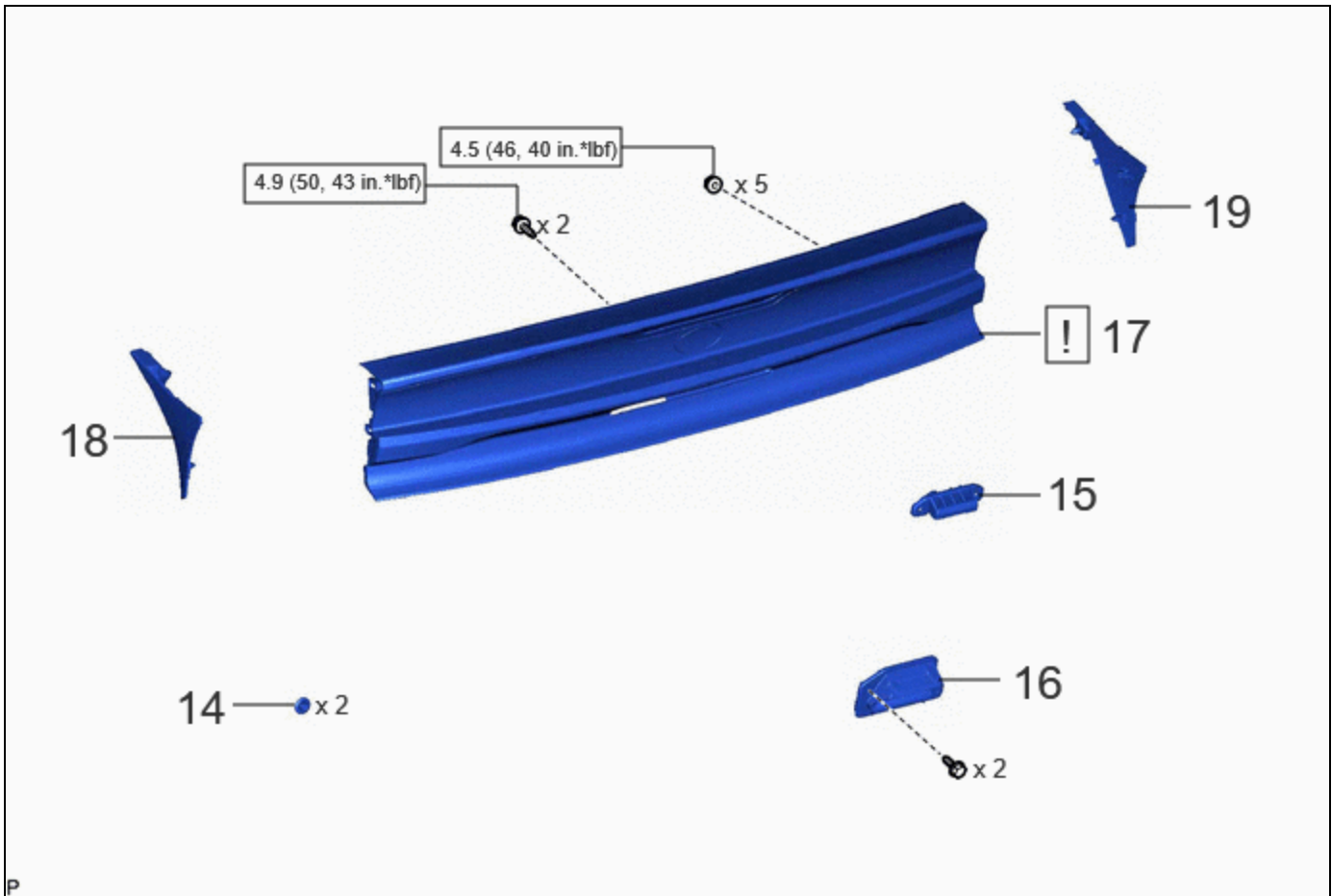
COMPONENTS (REASSEMBLY)



PROCEDURE		PART NAME CODE	!		
1	BACK DOOR DAMPER STAY LOWER BRACKET LH	68948	INFO	-	-
2	BACK DOOR DAMPER STAY LOWER BRACKET RH	68947	INFO	-	-
3	BACK DOOR DAMPER STAY UPPER BRACKET LH	68946	INFO	-	-

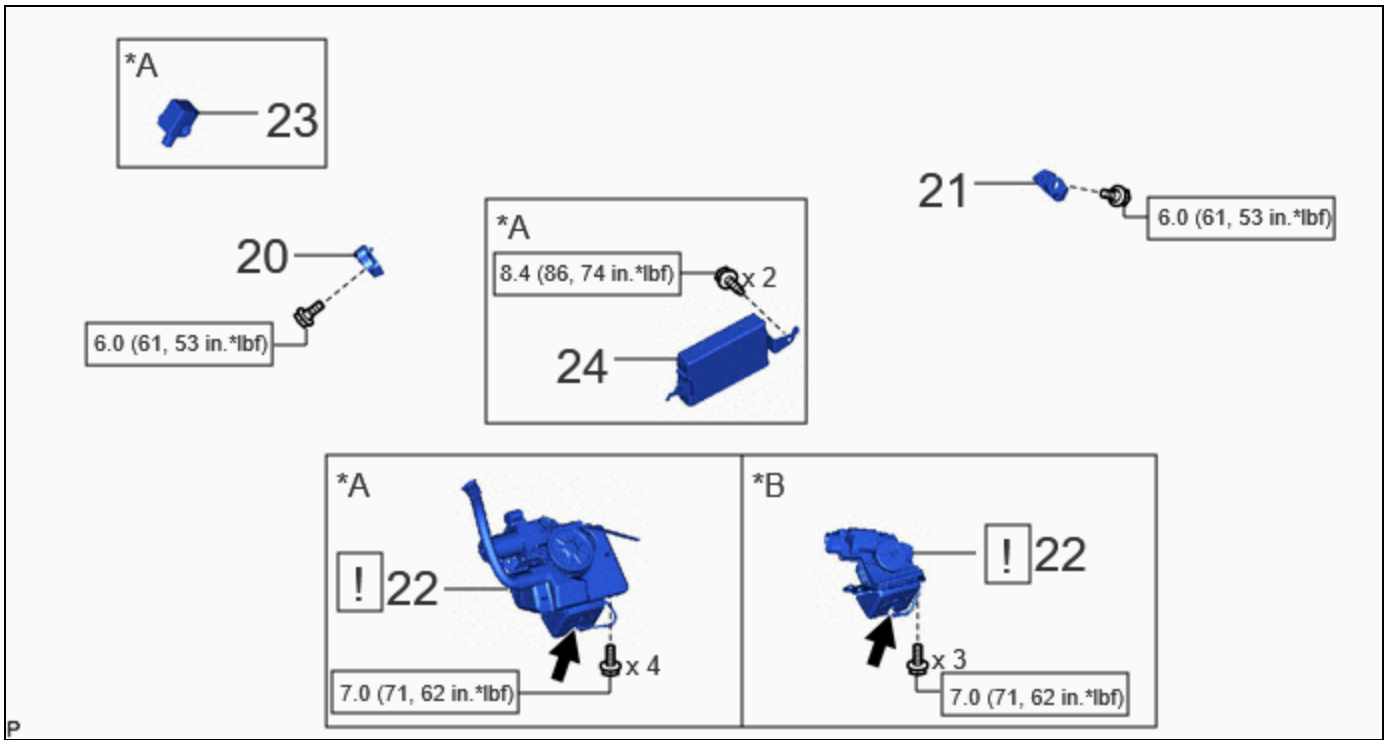
PROCEDURE		PART NAME CODE			
4	BACK DOOR DAMPER STAY UPPER BRACKET RH	68945	INFO	-	-
5	POWER BACK DOOR UNIT ASSEMBLY LH	68920A	INFO	-	-
6	POWER BACK DOOR UNIT ASSEMBLY RH	68910B	INFO	-	-
7	BACK DOOR STAY BOLT	68961	INFO	-	-
8	BACK DOOR DAMPER STAY UPPER BRACKET LH	68946	INFO	-	-
9	BACK DOOR DAMPER STAY UPPER BRACKET RH	68945	INFO	-	-
10	BACK DOOR STAY ASSEMBLY LH	68960	INFO	-	-
11	BACK DOOR STAY ASSEMBLY RH	68950C	INFO	-	-
12	BACK DOOR PANEL CUSHION	67005B	-	-	-
13	DOOR DUST PROOF SEAL	67837L	-	-	-

*A	w/o Power Back Door	*B	w/ Power Back Door
	N*m (kgf*cm, ft.*lbf): Specified torque	•	Non-reusable part
★	Precoated part	-	-



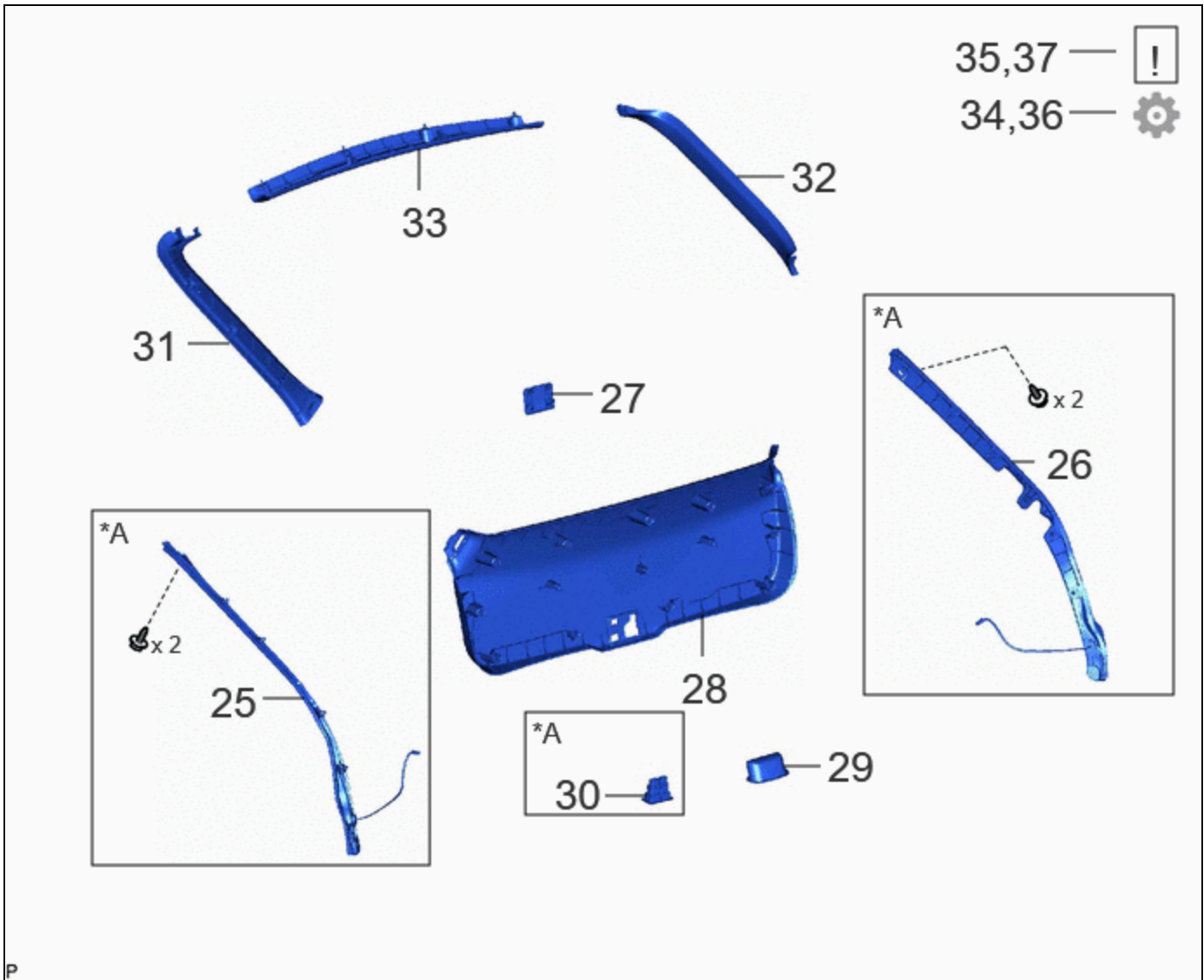
PROCEDURE		PART NAME CODE			
14	HOLE PLUG	-	-	-	-
15	BACK DOOR OPENER SWITCH ASSEMBLY	84840G	-	-	-
16	TELEVISION REAR CAMERA ASSEMBLY	86790D	-	-	-
17	REAR LIGHT ASSEMBLY	-	INFO	-	-
18	BACK DOOR OUTSIDE GARNISH LOWER MOULDING LH	76816	-	-	-
19	BACK DOOR OUTSIDE GARNISH LOWER MOULDING RH	76815	-	-	-





	N*m (kgf*cm, ft.*lbf): Specified torque	-	-
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PROCEDURE		PART NAME CODE			
20	BACK DOOR LOWER STOPPER LH	67282F	-	-	-
21	BACK DOOR LOWER STOPPER RH	67281G	-	-	-
22	BACK DOOR LOCK ASSEMBLY WITH COURTESY LIGHT SWITCH	69350P	INFO	-	-
23	POWER BACK DOOR WARNING BUZZER	89747E	-	-	-
24	MULTIPLEX NETWORK DOOR ECU	89222A	-	-	-

*A	w/ Power Back Door	*B	w/o Power Back Door
	N*m (kgf*cm, ft.*lbf): Specified torque		MP grease



PROCEDURE		PART NAME CODE			
25	POWER BACK DOOR SENSOR ASSEMBLY LH	84280D	-	-	-
26	POWER BACK DOOR SENSOR ASSEMBLY RH	84270G	-	-	-
27	LUGGAGE COMPARTMENT TRIM COVER	64721K	-	-	-
28	BACK DOOR TRIM BOARD ASSEMBLY	67750	-	-	-
29	DOOR PULL HANDLE	74811D	-	-	-
30	GLIDE DOOR INSIDE HANDLE BASE ASSEMBLY	69290G	-	-	-
31	BACK DOOR SIDE GARNISH LH	67938A	-	-	-
32	BACK DOOR SIDE GARNISH RH	67937B	-	-	-
33	BACK DOOR UPPER TRIM PANEL ASSEMBLY	64790B	-	-	-
34	INITIALIZE POWER BACK DOOR SYSTEM (w/ Power Back Door)	-	-	-	

	PROCEDURE	PART NAME CODE			
35	INSPECT POWER BACK DOOR SYSTEM (w/ Power Back Door)	-	INFO	-	-
36	PERFORM CALIBRATION	-	-	-	INFO
37	ADJUST BACK DOOR	-	INFO	-	-

*A	w/ Power Back Door	-	-
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PROCEDURE

1. INSTALL BACK DOOR DAMPER STAY LOWER BRACKET LH (w/ Power Back Door)

	Click here INFO
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2. INSTALL BACK DOOR DAMPER STAY LOWER BRACKET RH (w/ Power Back Door)

HINT:

Use the same procedure as for the LH side.

3. INSTALL BACK DOOR DAMPER STAY UPPER BRACKET LH (w/ Power Back Door)

	Click here INFO
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4. INSTALL BACK DOOR DAMPER STAY UPPER BRACKET RH (w/ Power Back Door)

HINT:

Use the same procedure as for the LH side.

5. INSTALL POWER BACK DOOR UNIT ASSEMBLY LH (w/ Power Back Door)

	Click here INFO
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6. INSTALL POWER BACK DOOR UNIT ASSEMBLY RH (w/ Power Back Door)

HINT:

Use the same procedure as for the LH side.

7. INSTALL BACK DOOR STAY BOLT (w/o Power Back Door)



Click here [INFO](#)

8. INSTALL BACK DOOR DAMPER STAY UPPER BRACKET LH (w/o Power Back Door)



Click here [INFO](#)

9. INSTALL BACK DOOR DAMPER STAY UPPER BRACKET RH (w/o Power Back Door)

HINT:

Use the same procedure as for the LH side.

10. INSTALL BACK DOOR STAY ASSEMBLY LH (w/o Power Back Door)



Click here [INFO](#)

11. INSTALL BACK DOOR STAY ASSEMBLY RH (w/o Power Back Door)

HINT:

Use the same procedure as for the LH side.

12. INSTALL BACK DOOR PANEL CUSHION

13. INSTALL DOOR DUST PROOF SEAL

14. INSTALL HOLE PLUG

15. INSTALL BACK DOOR OPENER SWITCH ASSEMBLY

16. INSTALL TELEVISION REAR CAMERA ASSEMBLY

17. INSTALL REAR LIGHT ASSEMBLY



Click here [INFO](#)

18. INSTALL BACK DOOR OUTSIDE GARNISH LOWER MOULDING LH

19. INSTALL BACK DOOR OUTSIDE GARNISH LOWER MOULDING RH

20. INSTALL BACK DOOR LOWER STOPPER LH

Torque:

6.0 N·m {61 kgf·cm, 53 in·lbf}

21. INSTALL BACK DOOR LOWER STOPPER RH

HINT:

Use the same procedure as for the LH side.

22. INSTALL BACK DOOR LOCK ASSEMBLY WITH COURTESY LIGHT SWITCH

	Click here INFO
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23. INSTALL POWER BACK DOOR WARNING BUZZER (w/ Power Back Door)

24. INSTALL MULTIPLEX NETWORK DOOR ECU (w/ Power Back Door)

Click here [INFO](#)

25. INSTALL POWER BACK DOOR SENSOR ASSEMBLY LH (w/ Power Back Door)

26. INSTALL POWER BACK DOOR SENSOR ASSEMBLY RH (w/ Power Back Door)

27. INSTALL LUGGAGE COMPARTMENT TRIM COVER

28. INSTALL BACK DOOR TRIM BOARD ASSEMBLY

29. INSTALL DOOR PULL HANDLE

30. INSTALL GLIDE DOOR INSIDE HANDLE BASE ASSEMBLY (w/ Power Back Door)

31. INSTALL BACK DOOR SIDE GARNISH LH


32. INSTALL BACK DOOR SIDE GARNISH RH

33. INSTALL BACK DOOR UPPER TRIM PANEL ASSEMBLY

34. INITIALIZE POWER BACK DOOR SYSTEM (w/ Power Back Door)

Click here [INFO](#)

35. INSPECT POWER BACK DOOR SYSTEM (w/ Power Back Door)


	Click here INFO
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36. PERFORM CALIBRATION

(a) w/ Parking Assist Monitor System:

Click here [INFO](#)

37. ADJUST BACK DOOR

	<p>HINT:</p> <p>When the back door damper stay lower bracket is removed, it is necessary to perform back door position adjustment.</p> <p>Click here INFO</p>
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