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|--|---------------------------|--------------------------------------|
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| <b>Model Year Start:</b> 2023  | <b>Model:</b> Prius Prime | <b>Prod Date Range:</b> [12/2022 - ] |
| <b>Title:</b> SPECIFICATIONS: BRAKE (REAR): TORQUE SPECIFICATIONS; 2023 - 2024 MY Prius Prius Prime [12/2022 - ] |                           |                                      |

## TORQUE SPECIFICATIONS

### REAR BRAKE

| PART TIGHTENED  | N*M  | KGF*CM | FT.*LBF | IN.*LBF |
|---|------|--------|---------|---------|
| Rear disc brake cylinder assembly x Rear disc brake cylinder mounting | 34.3 | 350    | 25      |         |
| Rear disc brake cylinder mounting x Rear axle carrier sub-assembly    | 107  | 1091   | 79      |         |
| Rear disc brake bleeder plug  | 8.3  | 85     |         | 73      |
| Rear flexible hose x Rear disc brake cylinder assembly                | 30.4 | 310    | 22      |         |

