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Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [03/2023 -]
Title: SPECIFICATIONS: M20A-FXS LUBRICATION: TORQUE SPECIFICATIONS; 2023 - 2024 MY Prius Prius Prime [03/2023 -]		

TORQUE SPECIFICATIONS

Oil Pressure and Temperature Sensor

PART TIGHTENED	N*M	KGF*CM	FT.*LBF
Oil pressure and temperature sensor x Cylinder block sub-assembly	15	153	11

Oil Pressure Switching Valve

PART TIGHTENED	N*M	KGF*CM	FT.*LBF
Oil pressure control valve assembly x No. 2 timing chain cover assembly	10	102	7

Oil Pan and Oil Level Sensor

PART TIGHTENED	N*M	KGF*CM	FT.*LBF
for HEV Model: Engine oil level sensor x Stiffening crankcase assembly	10	102	7
for PHEV Model: Engine oil level sensor x Engine balancer assembly	10	102	7

Oil Pump

PART TIGHTENED	N*M	KGF*CM	FT.*LBF	IN.*LBF
Oil pump assembly x Stiffening crankcase assembly	24	245	18	

