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<b>Model Year Start:</b> 2023	<b>Model:</b> Prius Prime	<b>Prod Date Range:</b> [03/2023 - ]
<b>Title:</b> MAINTENANCE: GENERAL MAINTENANCE: ENGINE; 2023 - 2024 MY Prius Prius Prime [03/2023 - ]		

## ENGINE

### HINT:

Perform these procedures after the engine has cooled down.

### INSPECT ENGINE OIL

(a) Inspect the engine oil.

for 2ZR-FXE: Click here [INFO](#)

for M20A-FXS: Click here [INFO](#)

### REPLACE ENGINE OIL AND OIL FILTER

(a) Replace the engine oil and oil filter.

for 2ZR-FXE: Click here [INFO](#)

for M20A-FXS: Click here [INFO](#)

### INSPECT COOLING AND HEATER SYSTEM

(a) Inspect that the radiator and condenser are not blocked with leaves, dirt or insects, and clean them if necessary. Also check the hose connection for the installation condition, corrosion, etc.

for 2ZR-FXE: Click here [INFO](#)

for M20A-FXS (for HEV Model): Click here [INFO](#)

for M20A-FXS (for PHEV Model): Click here [INFO](#)

### INSPECT ENGINE COOLANT

(a) Inspect the engine coolant.

for 2ZR-FXE: Click here [INFO](#)

for M20A-FXS: Click here [INFO](#)

### REPLACE ENGINE COOLANT

(a) Replace the engine coolant.

for 2ZR-FXE: Click here [INFO](#)

for M20A-FXS: Click here [INFO](#)

### INSPECT SPARK PLUGS

(a) Inspect the spark plugs.

for 2ZR-FXE: Click here [INFO](#)

for M20A-FXS: Click here [INFO](#)

### INSPECT AUXILIARY BATTERY

(a) Inspect the auxiliary battery.

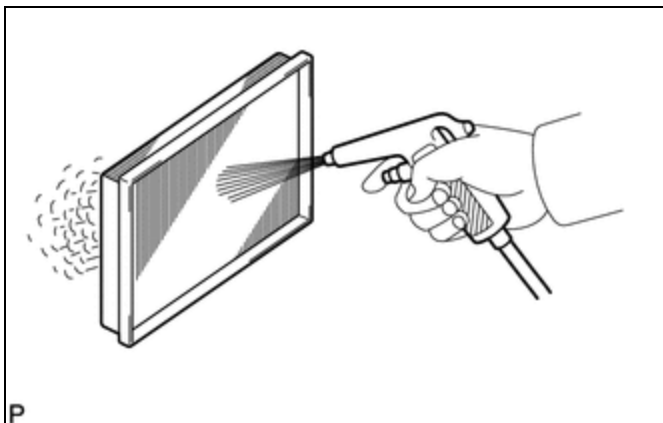
for 2ZR-FXE: Click here [INFO](#)

for M20A-FXS: Click here [INFO](#)

## INSPECT AIR CLEANER FILTER ELEMENT

- (a) Remove the air cleaner filter element.
- (b) Check that the air cleaner filter element is not excessively dirty.

If the air cleaner filter element is excessively dirty, replace the air cleaner filter element.



- (c) If cleaning the air cleaner filter element, blow compressed air as shown in the illustration to clean it.
- (d) Reinstall the air cleaner filter element.

## INSPECT EXHAUST PIPES AND MOUNTINGS

- (a) Visually check the pipes, hangers and connections for severe corrosion, leaks or damage.

## INSPECT FUEL TANK CAP GASKET

- (a) Inspect the fuel tank cap gasket.

for 2ZR-FXE: Click here [INFO](#)

for M20A-FXS: Click here [INFO](#)

## INSPECT FUEL LINES, CONNECTIONS, AND FUEL TANK VAPOR VENT SYSTEM HOSES

- (a) Visually check the fuel lines and hoses for cracks, leaks, loose connections, or deformation.

## INSPECT CHARCOAL CANISTER

- (a) Inspect the charcoal canister.

for 2ZR-FXE: Click here [INFO](#)

for M20A-FXS (for HEV Model): Click here [INFO](#)

for M20A-FXS (for PHEV Model): Click here [INFO](#)

