

<b>Last Modified:</b> 12-04-2024	6.11:8.1.0	<b>Doc ID:</b> RM100000029A4J
<b>Model Year Start:</b> 2023	<b>Model:</b> Prius Prime	<b>Prod Date Range:</b> [12/2022 - ]
<b>Title:</b> HYBRID / BATTERY CONTROL: HYBRID BATTERY SYSTEM (for M20A-FXS): P33DA1E,P33DB1E; Hybrid/EV Battery Stack 1 Circuit Resistance Out of Range; 2023 - 2024 MY Prius Prius Prime [12/2022 - ]		

<b>DTC</b>	<b>P33DA1E</b>	<b>Hybrid/EV Battery Stack 1 Circuit Resistance Out of Range</b>
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<b>DTC</b>	<b>P33DB1E</b>	<b>Hybrid/EV Battery Stack 2 Circuit Resistance Out of Range</b>
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## DESCRIPTION

The HV battery is composed of 60 cells (3.7 V each) in series. The battery ECU assembly monitors the internal resistance of each HV battery cell to detect malfunctions of the HV battery.

DTC NO.	DETECTION ITEM	DTC DETECTION CONDITION	TROUBLE AREA	MIL	WARNING INDICATE	DTC OUTPUT FROM	PRIORITY	NOTE
P33DA1E	Hybrid/EV Battery Stack 1 Circuit Resistance Out of Range	The difference in internal resistance of each cell of the No. 1 HV supply stack sub-assembly exceeds the threshold.  (1 trip detection logic)	<ul style="list-style-type: none"> <li>• HV battery</li> <li>• No. 1 traction battery device box</li> </ul>	Comes on	Master Warning:  Comes on	HV Battery	A	SAE Code: P33DA
P33DB1E	Hybrid/EV Battery Stack 2 Circuit Resistance Out of Range	The difference in internal resistance of each cell of the No. 2 HV supply stack sub-assembly exceeds the threshold.  (1 trip detection logic)	<ul style="list-style-type: none"> <li>• HV battery</li> <li>• No. 1 traction battery device box</li> </ul>	Comes on	Master Warning:  Comes on	HV Battery	A	SAE Code: P33DB

### HINT:

- These DTCs can be stored after clearing DTCs and driving the vehicle for approximately 10 minutes.
- In order to ensure HV battery performance, appropriate cooling performance must be maintained. Perform the following items as necessary. If cooling performance has decreased and "Maintenance Required for Traction Battery Cooling Parts See Owner's Manual" is displayed on the multi-information display, make sure to perform the following items:
  - Make sure the air intake port for HV battery is not blocked.
  - Make sure there are no gaps between the connecting parts of the ducts.
  - Clean the No. 1 HV battery intake filter.

Clear the DTCs to reset the learning values even if no DTCs are stored.

## MONITOR DESCRIPTION

If there is an abnormal internal resistance in the battery cells, the battery ECU assembly determines that a malfunction has occurred. When the malfunction detection condition is satisfied, the battery ECU assembly will illuminate the MIL and store a DTC.

## MONITOR STRATEGY

Related DTCs	P33DA (INF P33DA1E), P33DB (INF P33DB1E): Battery cell malfunction
Required sensors/components	Battery ECU assembly / Battery current sensor
Frequency of operation	Continuous
Duration	TMC's intellectual property
MIL operation	1 driving cycle
Sequence of operation	None

## TYPICAL ENABLING CONDITIONS

The monitor will run whenever the following DTCs are not stored	TMC's intellectual property
Other conditions belong to TMC's intellectual property	-

## TYPICAL MALFUNCTION THRESHOLDS

TMC's intellectual property	-
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## COMPONENT OPERATING RANGE

Battery ECU assembly	DTC P33DA (INF P33DA1E) is not detected DTC P33DB (INF P33DB1E) is not detected
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## CONFIRMATION DRIVING PATTERN

### HINT:

- After repair has been completed, clear the DTC and then check that the vehicle has returned to normal by performing the following All Readiness check procedure.

[Click here](#) INFO

- When clearing the permanent DTCs, refer to the "CLEAR PERMANENT DTC" procedure.

[Click here](#) INFO

- Clear the DTCs (even if no DTCs are stored, perform the clear DTC procedure).
- Turn the ignition switch off and wait for 2 minutes or more.
- Drive the vehicle on urban roads for approximately 10 minutes.[\*1]

(This DTC may not be stored if the vehicle is stopped or being driven at a constant speed.)

### HINT:

[\*1]: Normal judgment procedure.

The normal judgment procedure is used to complete DTC judgment and also used when clearing permanent DTCs.

4. Enter the following menus: Powertrain / HV Battery / Utility / All Readiness.
5. Check the DTC judgment result.

**HINT:**

- o If the judgment result shows NORMAL, the system is normal.
- o If the judgment result shows ABNORMAL, the system has a malfunction.
- o If the judgment result shows INCOMPLETE, perform the normal judgment procedure again.

## CAUTION / NOTICE / HINT

**CAUTION:**

Refer to the precautions before inspecting high voltage circuit.

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**NOTICE:**

- After the ignition switch is turned off, there may be a waiting time before disconnecting the negative (-) auxiliary battery terminal.
- When disconnecting and reconnecting the auxiliary battery

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**HINT:**

When disconnecting and reconnecting the auxiliary battery, there is an automatic learning function that completes learning when the respective system is used.

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## PROCEDURE

<b>1.</b>	<b>CHECK TOTAL DISTANCE DRIVEN</b>
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(a) Read the odometer to check the total distance the vehicle has been driven.

RESULT		PROCEED TO
Total distance driven is less than 200000 km (124280 mile)		A
Total distance driven is 200000 km (124280 mile) or more	Current total distance driven - total distance driven when No. 1 traction battery device box replaced = less than 200000 km (124280 mile) *1	
	Other than above	B

**HINT:**

\*1: If the No. 1 traction battery device box has been replaced, use the total distance driven since it was replaced.

**A** **REPLACE HV BATTERY**

**B**



<b>2.</b>	<b>REPLACE HV BATTERY</b>
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**HINT:**

Click here [INFO](#)

**NEXT**  **REPLACE NO.1 TRACTION BATTERY DEVICE BOX**

