

<b>Last Modified:</b> 12-04-2024	6.11:8.1.0	<b>Doc ID:</b> RM10000002B7BU
<b>Model Year Start:</b> 2023	<b>Model:</b> Prius Prime	<b>Prod Date Range:</b> [03/2023 - ]
<b>Title:</b> HYBRID / BATTERY CONTROL: HV BATTERY STACK (for PHEV Model): INSPECTION; 2023 - 2024 MY Prius Prime [03/2023 - ]		

## INSPECTION

## PROCEDURE

### 1. INSPECT HV SUPPLY STACK SUB-ASSEMBLY

#### **CAUTION:**

Be sure to wear insulated gloves and protective goggles.

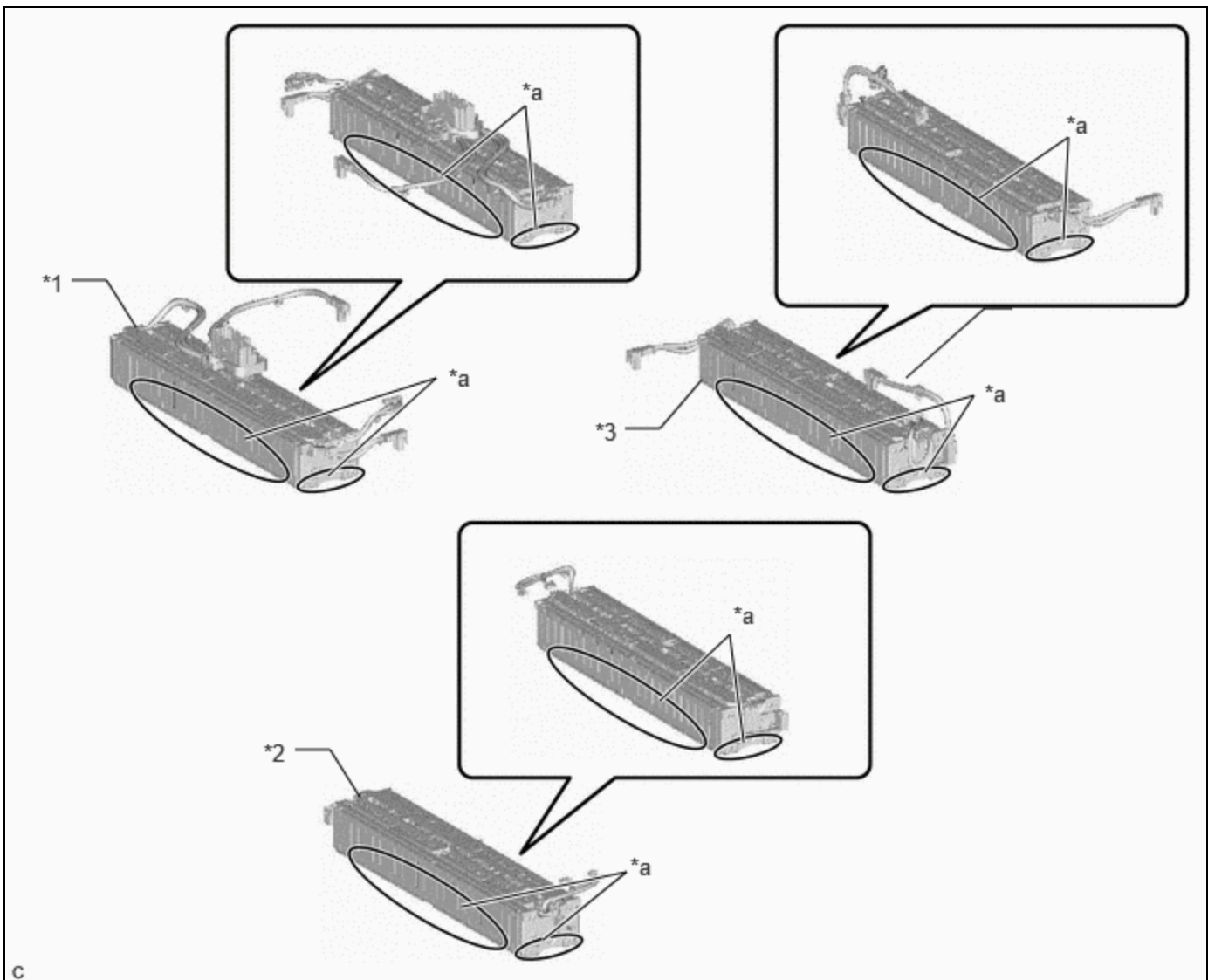
(a) Remove the HV supply stack sub-assembly.

#### **HINT:**

[Click here](#) **INFO**

(b) Inspect the HV supply stack sub-assembly.

(1) Check that no electrolyte is leaking from the HV supply stack sub-assembly.



*1	No. 1 HV Supply Stack Sub-assembly	*2	No. 2 HV Supply Stack Sub-assembly
*3	No. 3 HV Supply Stack Sub-assembly	-	-
*a	Check Part	-	-

OK:

There is no electrolyte leaking from the HV supply stack sub-assembly.

**HINT:**

If the result is not as specified, replace the HV supply stack sub-assembly.

(c) Install the HV supply stack sub-assembly.

**HINT:**

Click here [INFO](#)

