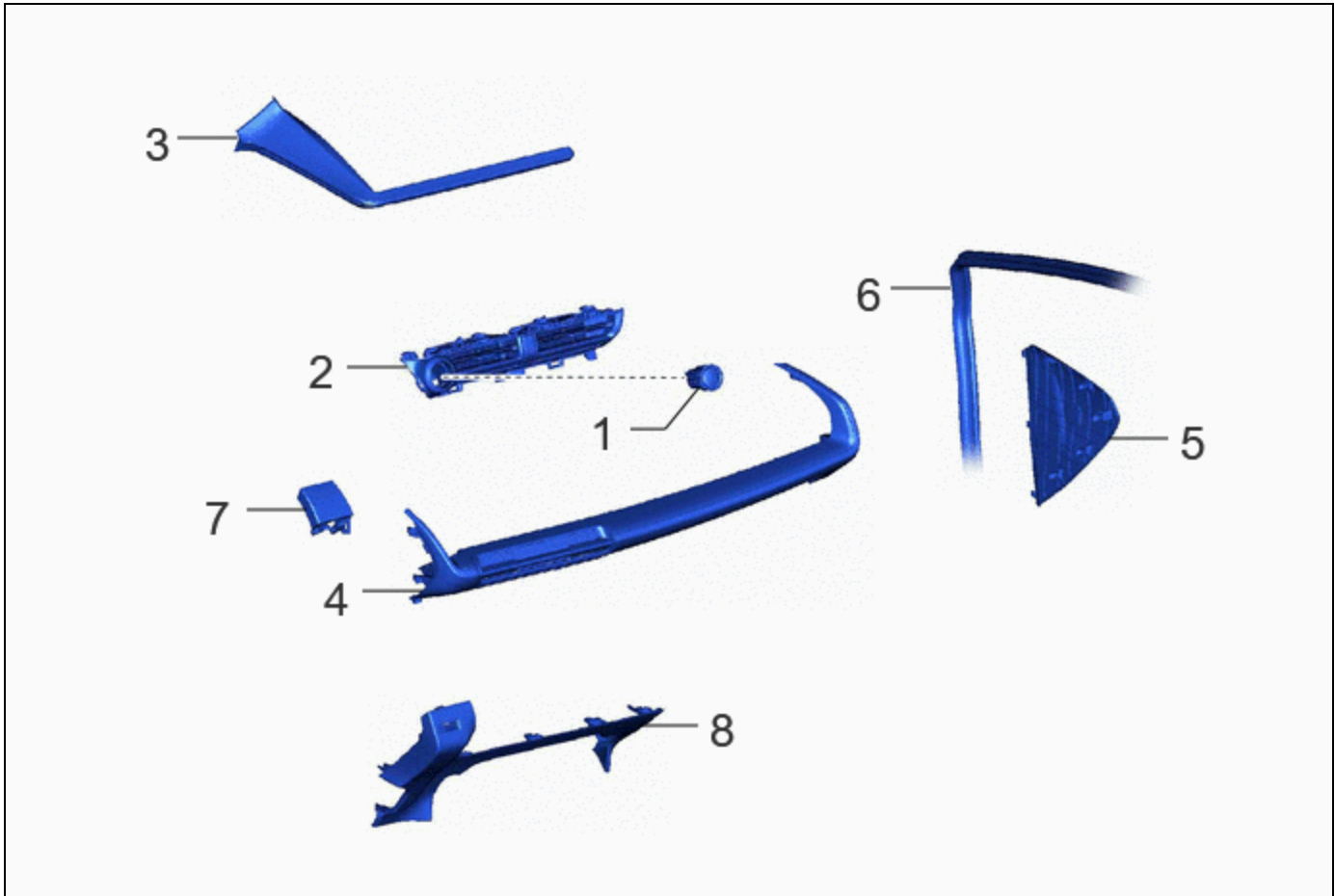





Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM1000000028XBJ
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: M20A-FXS (STARTING): POWER SWITCH: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		




INSTALLATION

CAUTION / NOTICE / HINT

COMPONENTS (INSTALLATION)



PROCEDURE		PART NAME CODE			
1	POWER SWITCH	89611	-	-	-
2	NO. 3 INSTRUMENT PANEL REGISTER ASSEMBLY	55670	-	-	-
3	CENTER INSTRUMENT CLUSTER FINISH PANEL ASSEMBLY	55420A	-	-	-
4	NO. 2 INSTRUMENT PANEL GARNISH SUB-ASSEMBLY WITH AIR CONDITIONING CONTROL ASSEMBLY	-	-	-	-
5	INSTRUMENT SIDE PANEL	55317A	-	-	-

	PROCEDURE	PART NAME CODE			
6	FRONT DOOR OPENING TRIM WEATHERSTRIP RH	62311B	-	-	-
7	LOWER CENTER INSTRUMENT CLUSTER FINISH PANEL SUB-ASSEMBLY	55406B	-	-	-
8	LOWER CENTER INSTRUMENT PANEL FINISH PANEL	55434B	-	-	-

PROCEDURE

- 1. INSTALL POWER SWITCH**
- 2. INSTALL NO. 3 INSTRUMENT PANEL REGISTER ASSEMBLY**
- 3. INSTALL CENTER INSTRUMENT CLUSTER FINISH PANEL ASSEMBLY**
- 4. INSTALL NO. 2 INSTRUMENT PANEL GARNISH SUB-ASSEMBLY WITH AIR CONDITIONING CONTROL ASSEMBLY**
- 5. INSTALL INSTRUMENT SIDE PANEL RH**
- 6. CONNECT FRONT DOOR OPENING TRIM WEATHERSTRIP RH**
- 7. INSTALL LOWER CENTER INSTRUMENT CLUSTER FINISH PANEL SUB-ASSEMBLY**
- 8. INSTALL LOWER CENTER INSTRUMENT PANEL FINISH PANEL**

