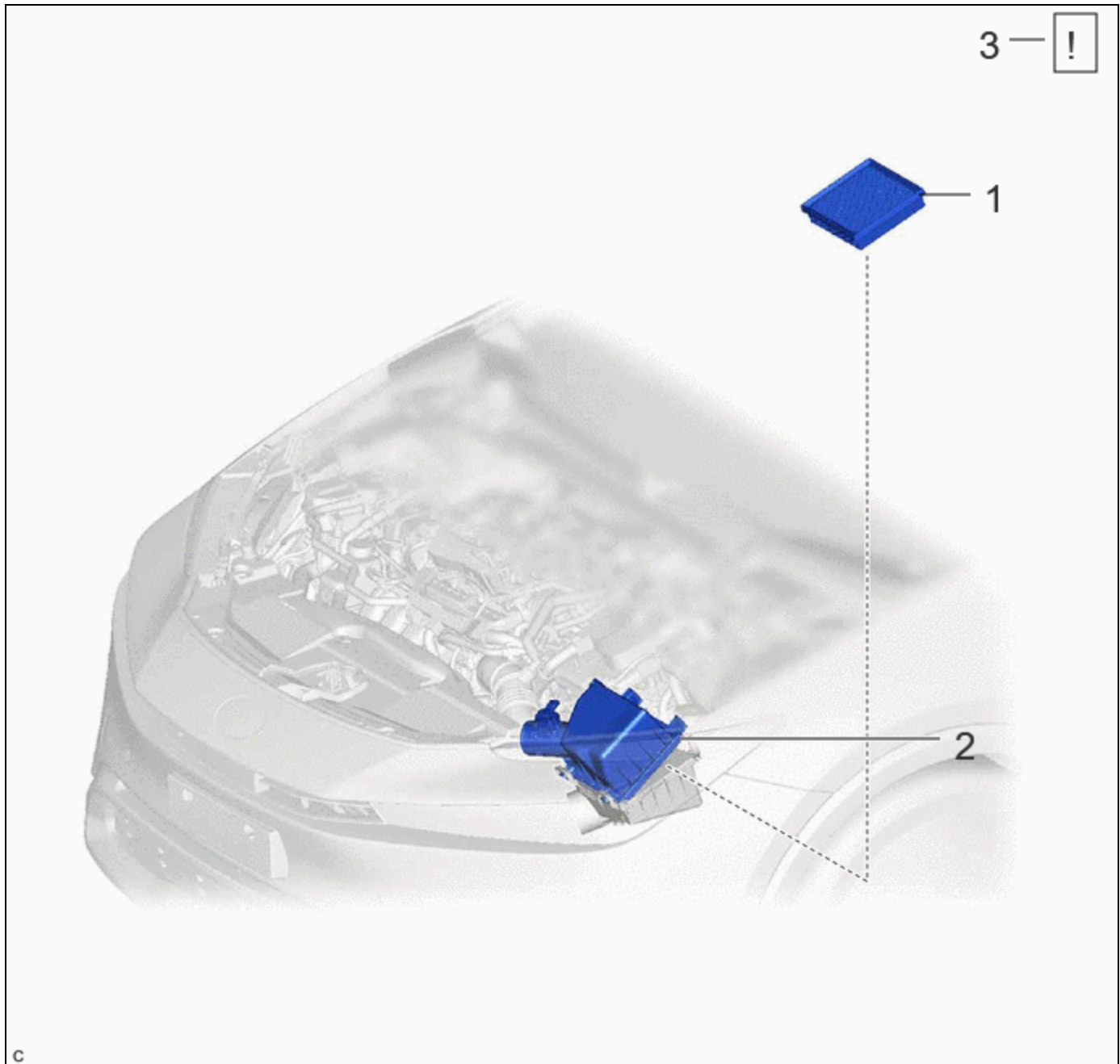





<b>Last Modified:</b> 12-04-2024	6.11:8.1.0	<b>Doc ID:</b> RM1000000029206
<b>Model Year Start:</b> 2023	<b>Model:</b> Prius Prime	<b>Prod Date Range:</b> [12/2022 - ]
<b>Title:</b> MAINTENANCE: M20A-FXS AIR CLEANER FILTER ELEMENT: REMOVAL; 2023 - 2024 MY Prius Prius Prime [12/2022 - ]		

## REMOVAL

## CAUTION / NOTICE / HINT

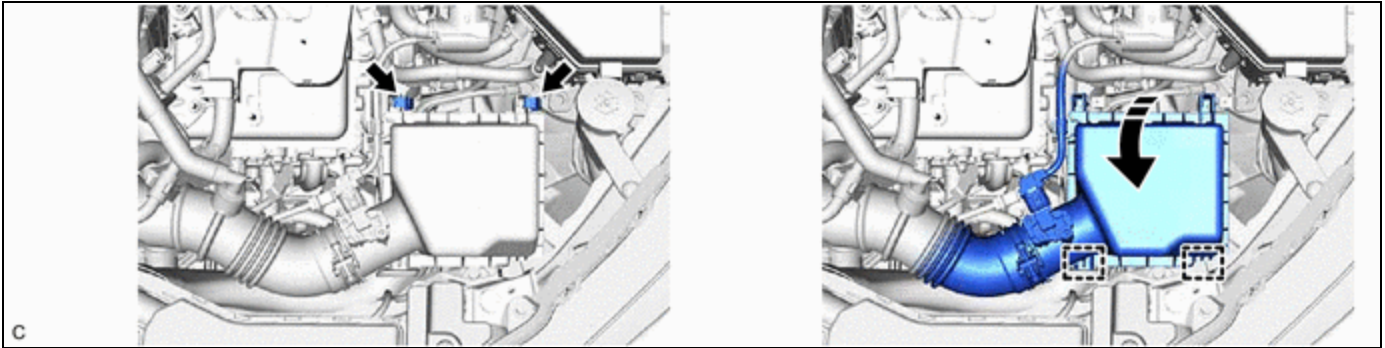
### COMPONENTS (REMOVAL)



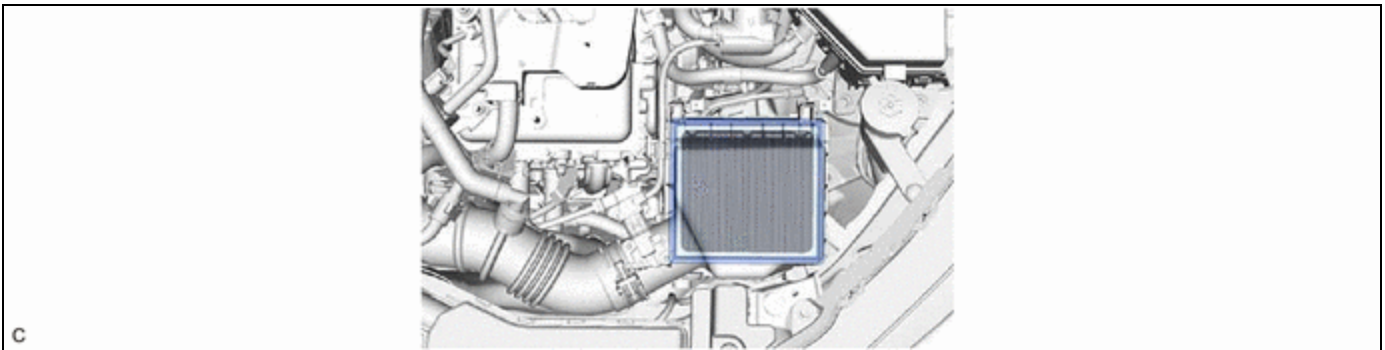
PROCEDURE		PART NAME CODE			
1	AIR CLEANER CAP SUB-ASSEMBLY	17705	-	-	-
2	AIR CLEANER FILTER ELEMENT SUB-ASSEMBLY	17801	-	-	-
3	INSPECT AIR CLEANER FILTER ELEMENT SUB-ASSEMBLY	17801	<span style="background-color: #0070C0; color: white; padding: 2px;">INFO</span>	-	-

## PROCEDURE


### 1. SEPARATE AIR CLEANER CAP SUB-ASSEMBLY



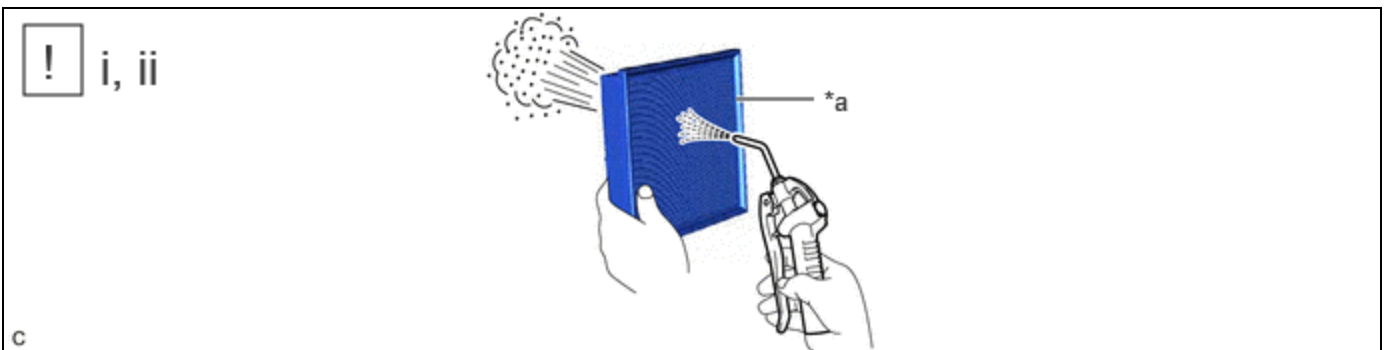
### 2. REMOVE AIR CLEANER FILTER ELEMENT SUB-ASSEMBLY



### 3. INSPECT AIR CLEANER FILTER ELEMENT SUB-ASSEMBLY



**HINT:**  
This procedure is only performed when the air cleaner filter element sub-assembly will be reused.



*a	Air Cleaner Filter Element Sub-assembly Intake Downstream Side (Air Cleaner Cap Sub-assembly Side)	-	-
----	--	---	---

- (1) If the air cleaner filter element sub-assembly is dirty or has foreign matter adhered to it, clean the air cleaner filter element sub-assembly with compressed air.

**NOTICE:**

When cleaning the air cleaner filter element sub-assembly, blow the compressed air from the intake downstream side (from the air cleaner cap sub-assembly side).

- (2) If the air cleaner filter element sub-assembly is still extremely dirty after cleaning it, replace the air cleaner filter element sub-assembly with a new one.

