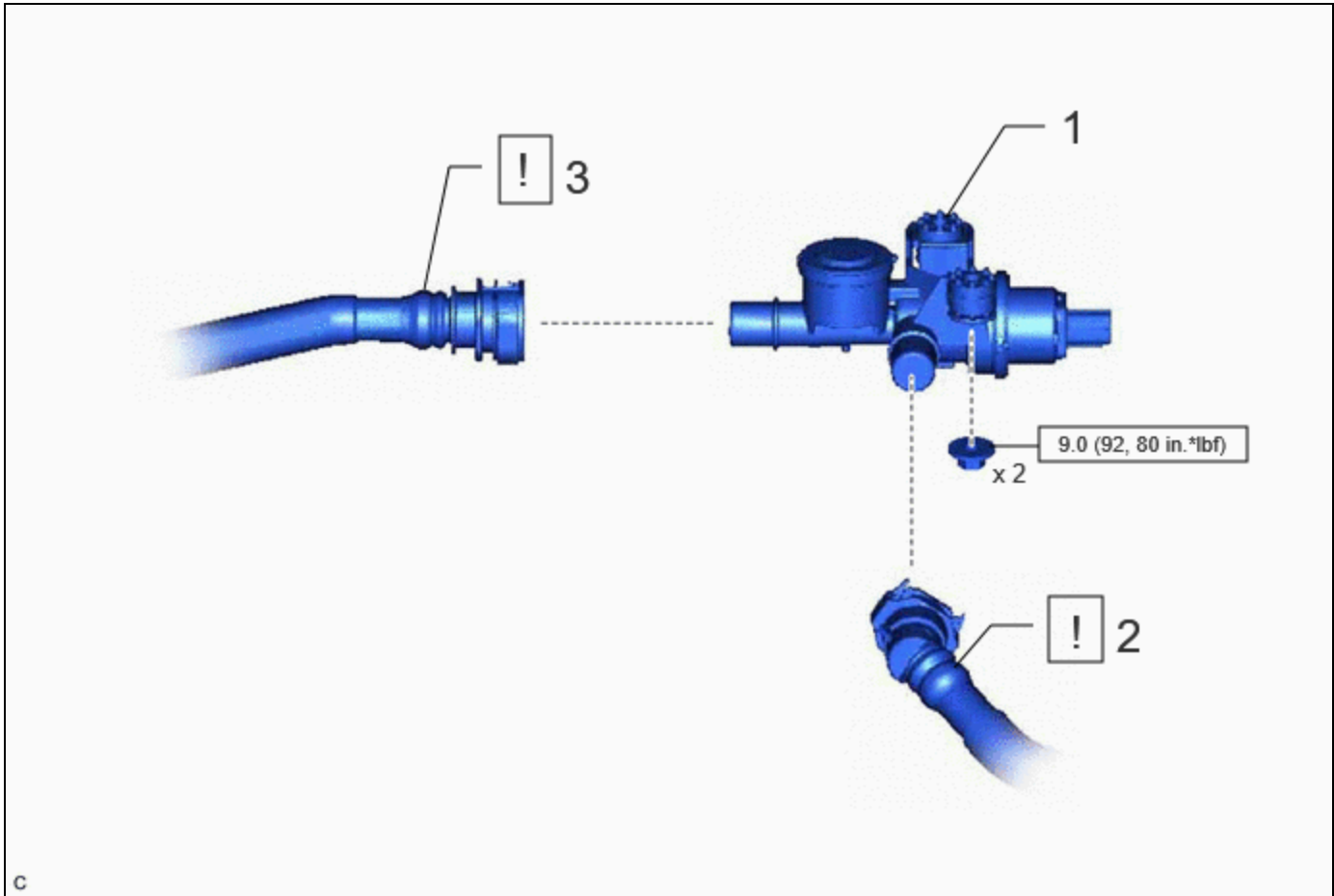


Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM10000002B00C
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [03/2023 -]
Title: M20A-FXS (EMISSION CONTROL): FUEL VAPOR CONTAINMENT VALVE (for PHEV Model): INSTALLATION; 2023 - 2024 MY Prius Prime [03/2023 -]		


INSTALLATION

CAUTION / NOTICE / HINT

COMPONENTS (INSTALLATION)



	PROCEDURE	PART NAME CODE			
1	FUEL VAPOR CONTAINMENT VALVE (CLOSE TANK WITH BOLT VALVE ASSEMBLY)	77070A	-	-	-
2	FUEL TANK VENT HOSE SUB-ASSEMBLY (CANISTER SIDE)	77404	INFO	-	-
3	NO. 2 FUEL TANK BREATHER TUBE SUB-ASSEMBLY	-	INFO	-	-

	N*m (kgf*cm, ft.*lbf): Specified torque	-	-
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PROCEDURE

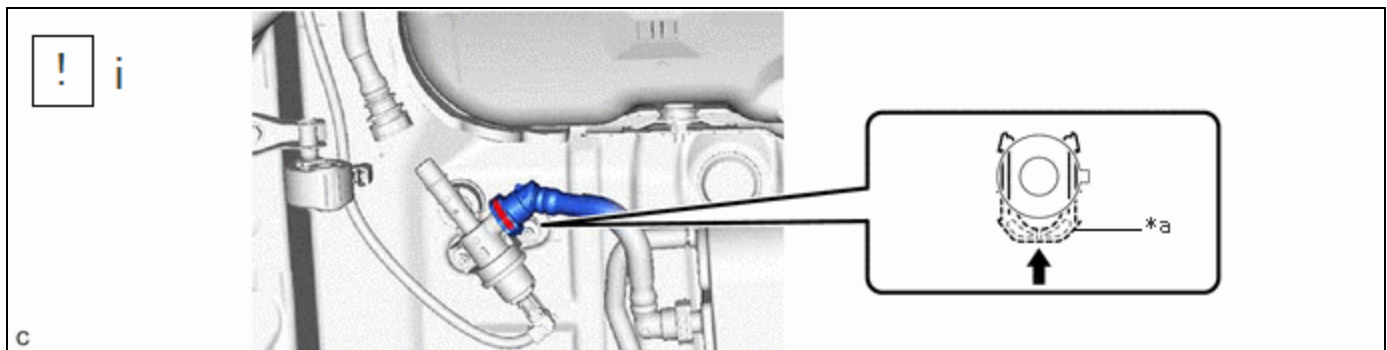
1. INSTALL FUEL VAPOR CONTAINMENT VALVE (CLOSE TANK WITH BOLT VALVE ASSEMBLY)


Torque:

9.0 N·m {92 kgf·cm, 80 in·lbf}

2. CONNECT FUEL TANK VENT HOSE SUB-ASSEMBLY (CANISTER SIDE)


	<p>NOTICE:</p> <ul style="list-style-type: none"> Check that there are no scratches or foreign matter around the connecting parts of the fuel tank vent hose sub-assembly (canister side) and fuel vapor containment valve (close tank with bolt valve assembly) before performing this work. After connecting the fuel tank vent hose sub-assembly (canister side), check that the fuel tank vent hose sub-assembly (canister side) is securely connected by pulling on the tube connector.
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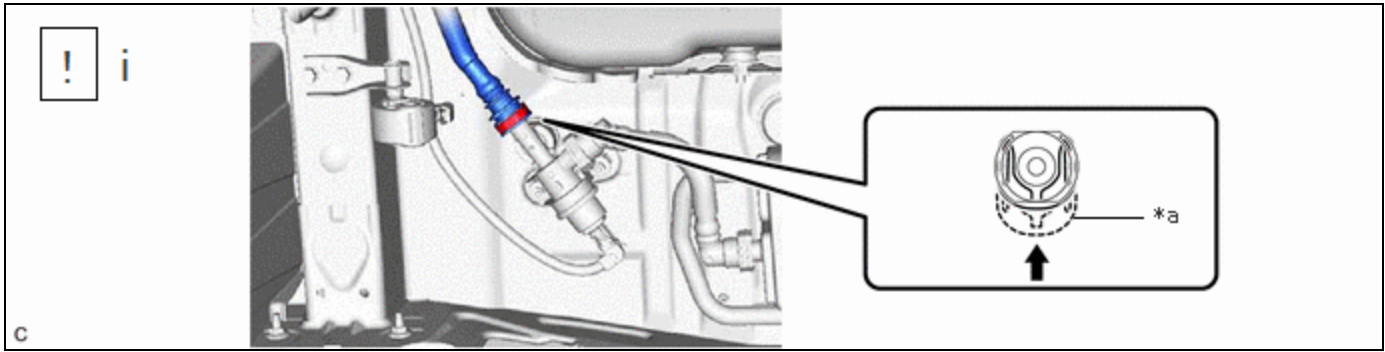



*a	Retainer	-	-
	Push in	-	-

(1) Push the fuel tank vent hose sub-assembly (canister side) onto the fuel vapor containment valve (close tank with bolt valve assembly) and push in the retainer to engage the lock claws.

3. CONNECT NO. 2 FUEL TANK BREATHER TUBE SUB-ASSEMBLY

	<p>NOTICE:</p> <ul style="list-style-type: none"> Check that there are no scratches or foreign matter around the connecting parts of the No. 2 fuel tank breather tube sub-assembly and fuel vapor containment valve (close tank with bolt valve assembly) before performing this work. After connecting the No. 2 fuel tank breather tube sub-assembly, check that the No. 2 fuel tank breather tube sub-assembly is securely connected by pulling on the tube connector.
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*a	Retainer	-	-
	Push in	-	-

(1) Push the No. 2 fuel tank breather tube sub-assembly onto the fuel vapor containment valve (close tank with bolt valve assembly) and push in the retainer to engage the lock claws.

