

<b>Last Modified:</b> 12-04-2024	6.11:8.1.0	<b>Doc ID:</b> RM10000002BJ83
<b>Model Year Start:</b> 2023	<b>Model:</b> Prius Prime	<b>Prod Date Range:</b> [03/2023 - ]
<b>Title:</b> CELLULAR COMMUNICATION: TELEPHONE AND GPS ANTENNA CORDS: REMOVAL; 2023 - 2024 MY Prius Prius Prime [03/2023 - ]		

## REMOVAL

### CAUTION / NOTICE / HINT

The necessary procedures (adjustment, calibration, initialization or registration) that must be performed after parts are removed and installed, or replaced during antenna cord sub-assembly removal/installation are shown below.

#### Necessary Procedures After Parts Removed/Installed/Replaced

REPLACED PART OR PERFORMED PROCEDURE	NECESSARY PROCEDURE	EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	LINK
<b>w/ Occupant Classification System:</b>  Front passenger seat*	Zero point calibration (Occupant classification system)	<ul style="list-style-type: none"> <li>• Occupant Classification System</li> <li>• Passenger airbag ON/OFF indicator</li> <li>• Airbag System (Front passenger side)</li> <li>• Seat Belt Warning System (Front passenger)</li> </ul>	<a href="#">INFO</a>
*: Even when not replacing the part, it is necessary to perform the specified necessary procedures after installation.			

**CAUTION:**

Be sure to read Precaution thoroughly before servicing.



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**NOTICE:**

After the ignition switch is turned off, there may be a waiting time before disconnecting the negative (-) auxiliary battery terminal.

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**HINT:**

When the cable is disconnected / reconnected to the auxiliary battery terminal, systems temporarily stop operating. However, each system has a function that completes learning the first time the system is used.

**Learning completes when vehicle is driven**

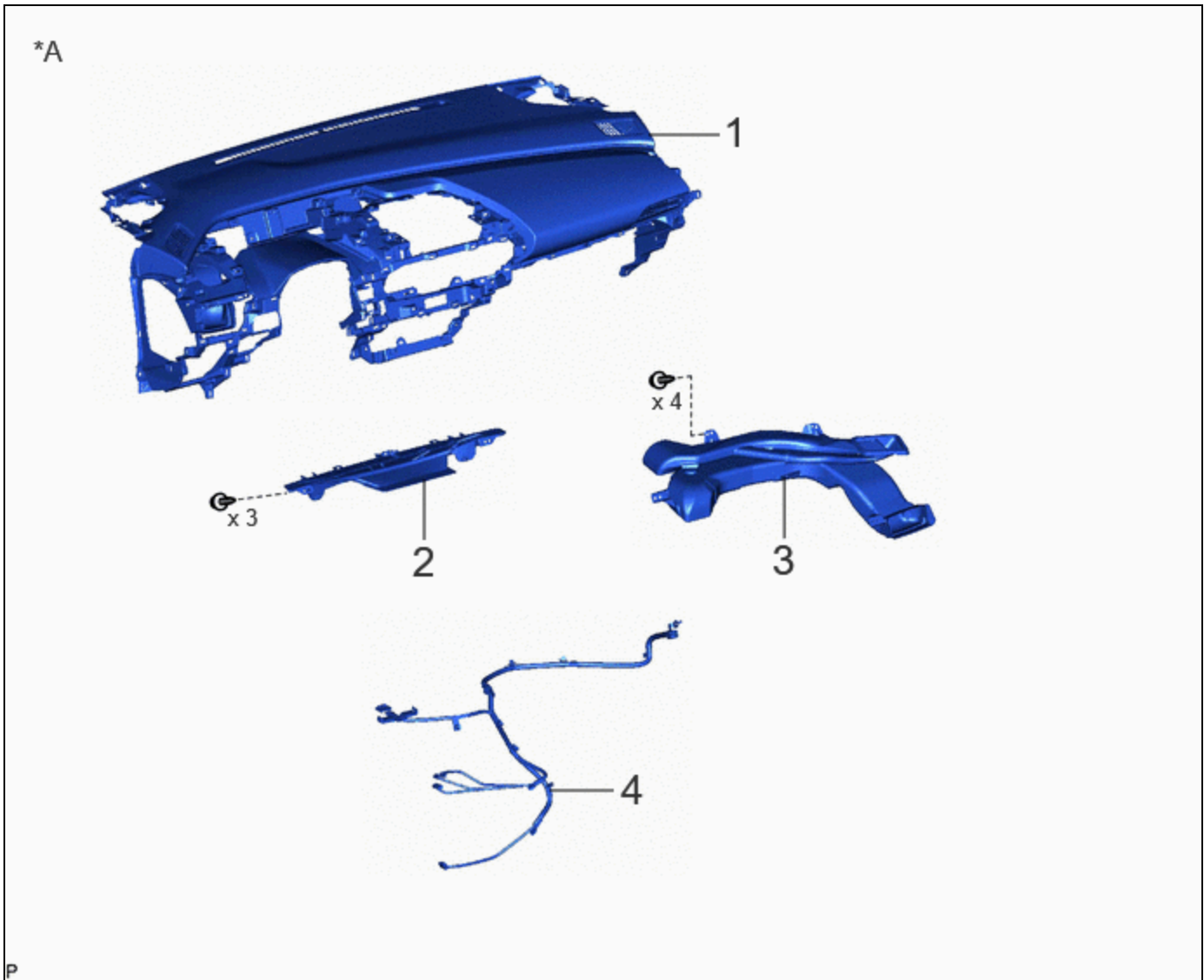
EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	NECESSARY PROCEDURE	LINK
Front Camera System	Drive the vehicle straight ahead at 35 km/h (22 mph) or more for 5 seconds or more.	<a href="#">INFO</a>




### Learning completes when vehicle is operated normally

EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	NECESSARY PROCEDURE	LINK
Power Door Lock Control System*1 <ul style="list-style-type: none"> <li>Back door opener</li> </ul>	Perform door unlock operation with door control switch or electrical key transmitter sub-assembly switch.	<a href="#">INFO</a>
Power Back Door System*2	Reset back door close position	<a href="#">INFO</a>
Air Conditioning System	<p><b>for HEV Model:</b></p> <p>After the ignition switch is turned to ON, the servo motor standard position is recognized.</p> <p><b>for PHEV Model:</b></p> <p>After the ignition switch is turned to ON, the servo motor and expansion valve standard position is recognized.</p>	-
*1: w/o Power Back Door System		
*2: w/ Power Back Door System		

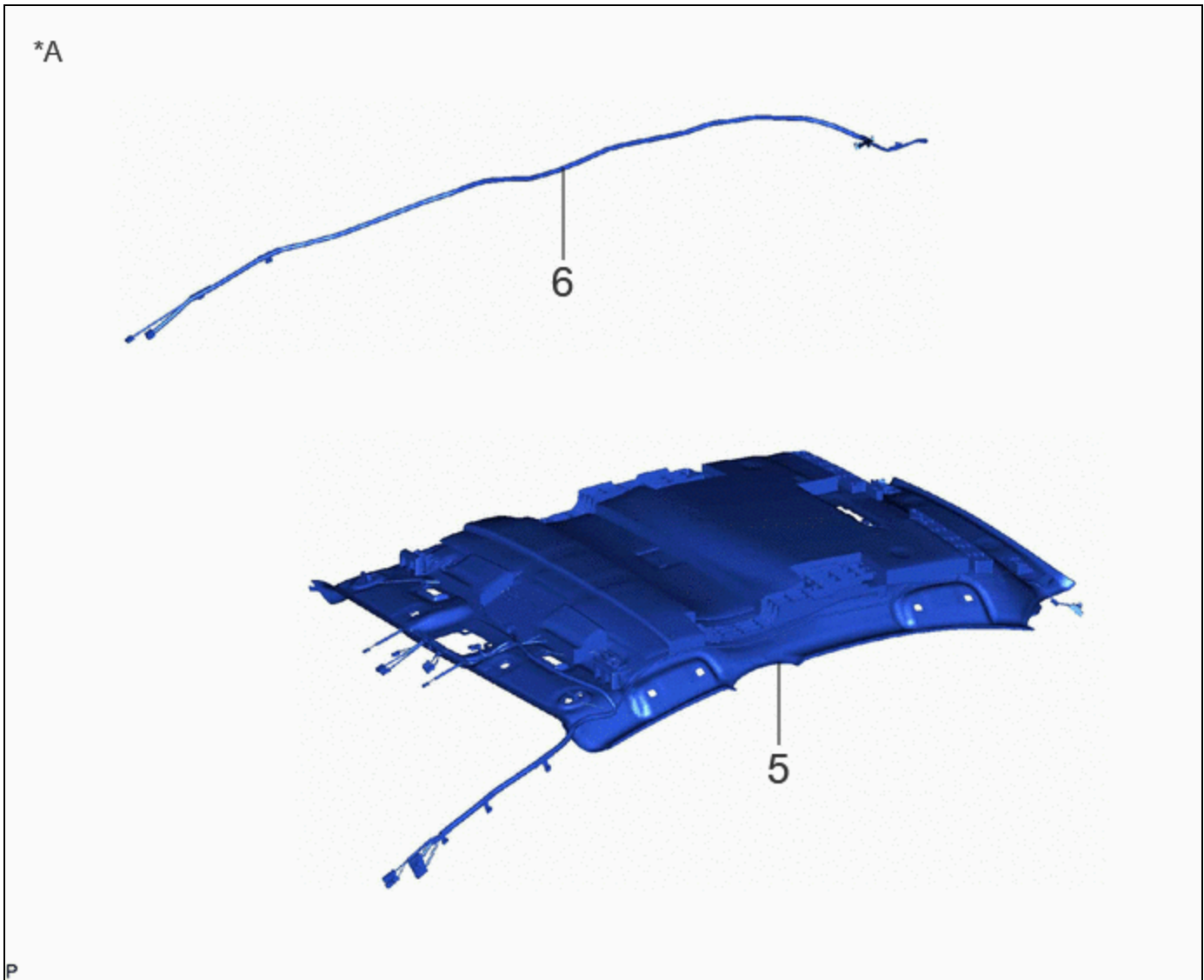
## CAUTION / NOTICE / HINT




### COMPONENTS (REMOVAL)

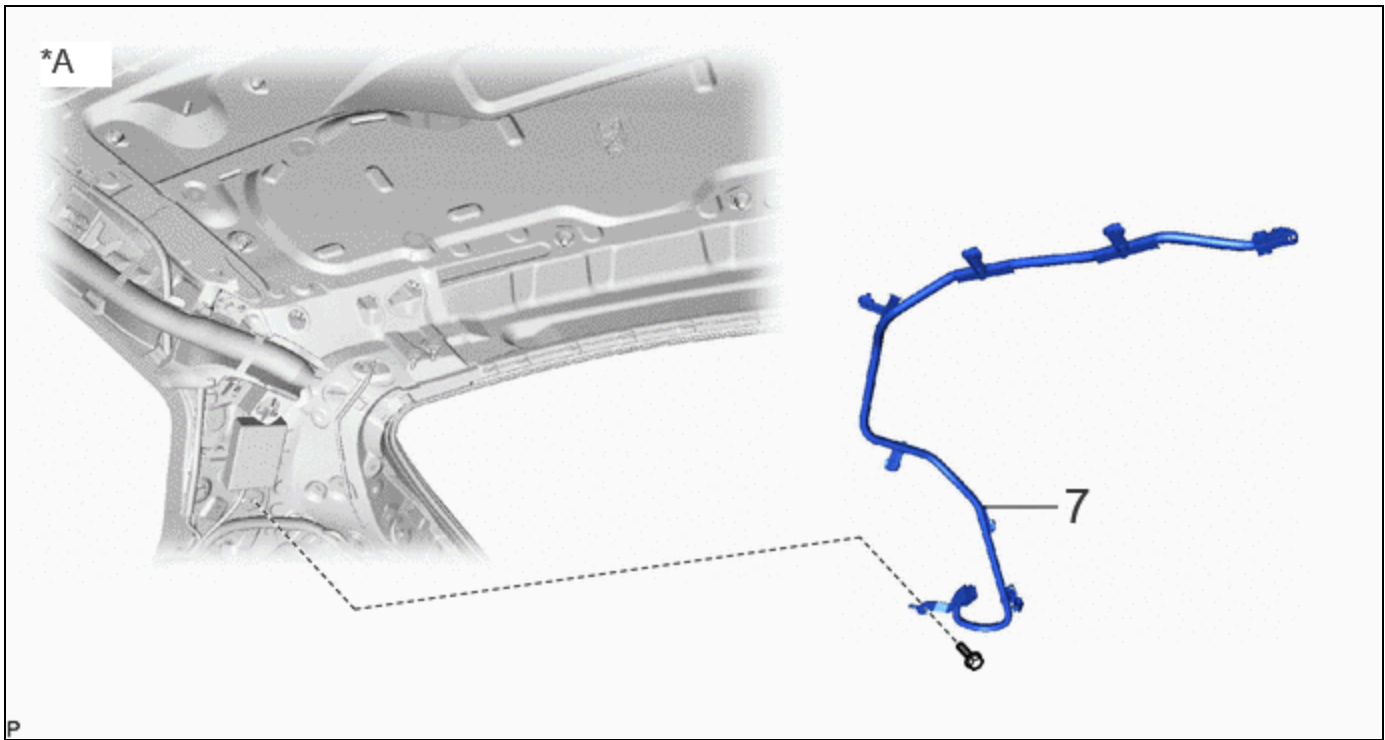


PROCEDURE		PART NAME CODE			
1	INSTRUMENT PANEL SAFETY PAD SUB-ASSEMBLY	-	-	-	-
2	DEFROSTER NOZZLE ASSEMBLY	55950G	-	-	-
3	NO. 2 HEATER TO REGISTER DUCT SUB-ASSEMBLY	55085	-	-	-
4	ANTENNA CORD SUB-ASSEMBLY	86101T	-	-	-

*A	for Instrument Panel	-	-
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PROCEDURE		PART NAME CODE			
5	ROOF HEADLINING ASSEMBLY	-	-	-	-
6	NO. 3 ANTENNA CORD SUB-ASSEMBLY	86101D	-	-	-
*A	for Roof		-	-	



	PROCEDURE	PART NAME CODE			
7	ANTENNA CORD SUB-ASSEMBLY	86101	-	-	-

*A	for Roof	-	-
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## PROCEDURE

### 1. REMOVE INSTRUMENT PANEL SAFETY PAD SUB-ASSEMBLY (for Instrument Panel)

Click here [INFO](#)

### 2. REMOVE DEFROSTER NOZZLE ASSEMBLY (for Instrument Panel)

Click here [INFO](#)

### 3. REMOVE NO. 2 HEATER TO REGISTER DUCT SUB-ASSEMBLY (for Instrument Panel)

Click here [INFO](#)

### 4. REMOVE ANTENNA CORD SUB-ASSEMBLY (for Instrument Panel)

Click here [INFO](#)

### 5. REMOVE ROOF HEADLINING ASSEMBLY (for Roof)

Click here [INFO](#)

### 6. REMOVE NO. 3 ANTENNA CORD SUB-ASSEMBLY (for Roof)

Click here [INFO](#)

## 7. REMOVE ANTENNA CORD SUB-ASSEMBLY (for Roof)

Click here [INFO](#)

