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Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: AUDIO / VIDEO: FRONT DOOR SPEAKER: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		

INSTALLATION

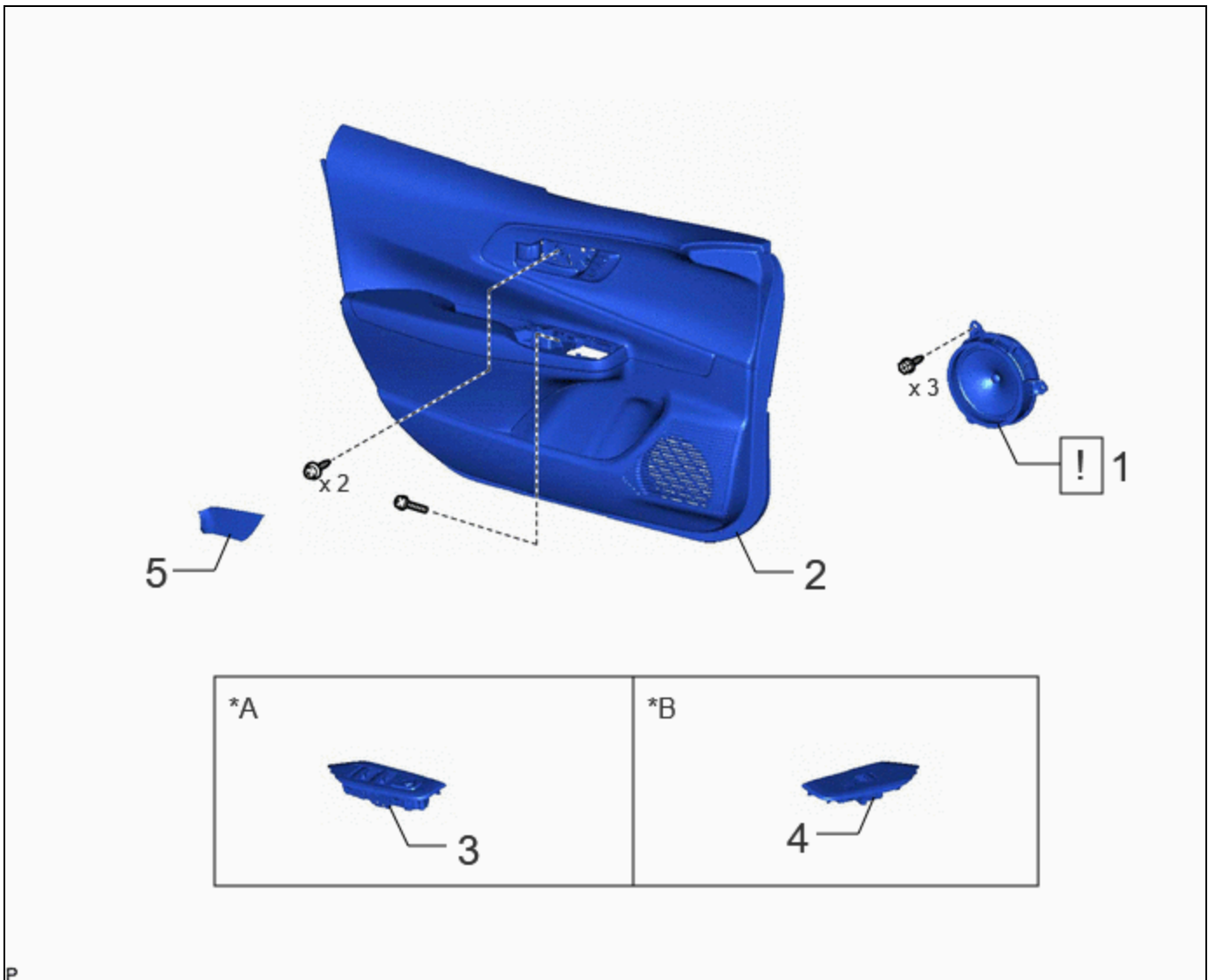
CAUTION / NOTICE / HINT




HINT:

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

CAUTION / NOTICE / HINT

COMPONENTS (INSTALLATION)

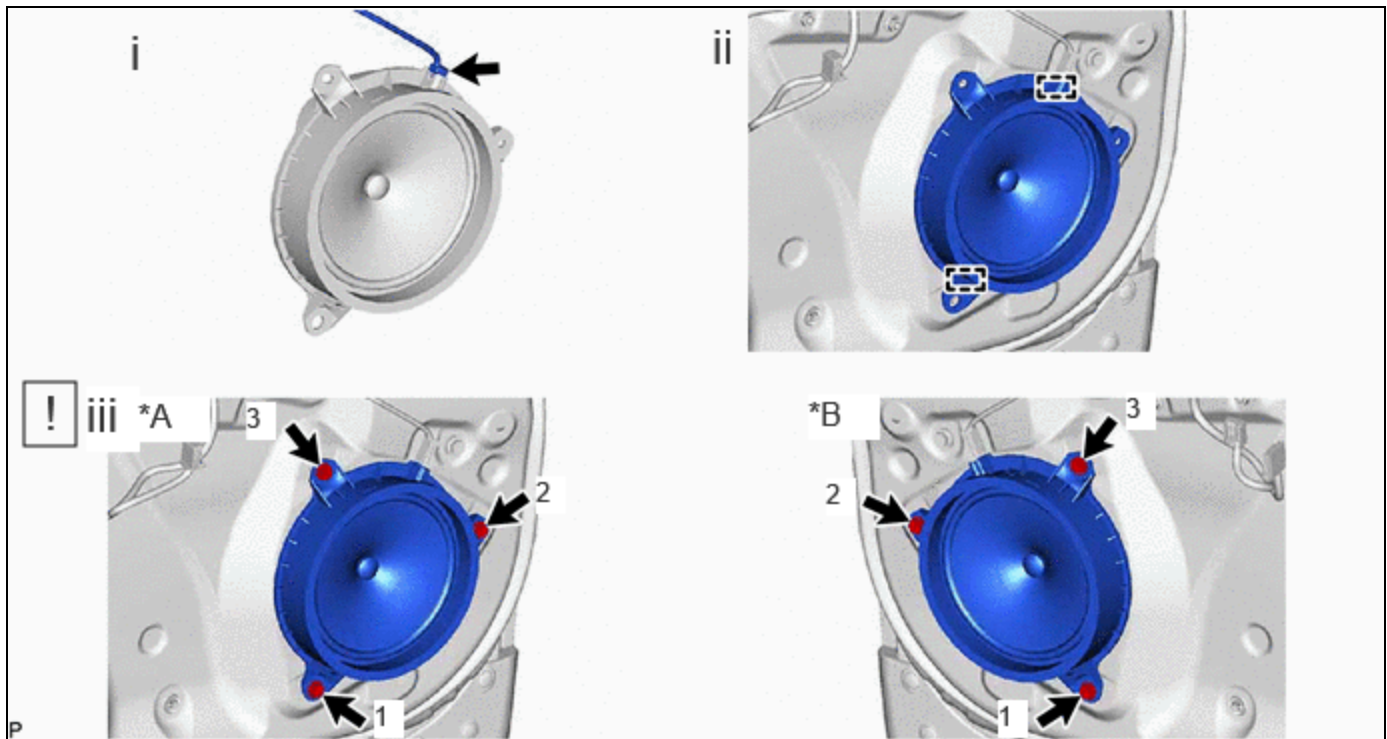


PROCEDURE		PART NAME CODE			
1	FRONT NO. 1 SPEAKER ASSEMBLY	86160	INFO	-	-
2	FRONT DOOR TRIM BOARD SUB-ASSEMBLY	67602	-	-	-
3	MULTIPLEX NETWORK MASTER SWITCH ASSEMBLY WITH FRONT DOOR UPPER ARMREST BASE PANEL	-	-	-	-
4	POWER WINDOW REGULATOR SWITCH ASSEMBLY WITH FRONT DOOR UPPER ARMREST BASE PANEL	-	-	-	-
5	FRONT DOOR TRIM UPPER COVER	67782B	-	-	-

*A	for Driver Side	*B	for Front Passenger Side
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PROCEDURE

1. INSTALL FRONT NO. 1 SPEAKER ASSEMBLY



*A	for LH Side	*B	for RH Side
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- (1) Connect the connector.
- (2) Engage the 2 guides to temporarily install the front No. 1 speaker assembly.
- (3) Install the front No. 1 speaker assembly with the 3 screws.

HINT:

Install the screws in the order shown in the illustration.

2. INSTALL FRONT DOOR TRIM BOARD SUB-ASSEMBLY

3. INSTALL MULTIPLEX NETWORK MASTER SWITCH ASSEMBLY WITH FRONT DOOR UPPER ARMREST BASE PANEL (for Driver Side)

4. INSTALL POWER WINDOW REGULATOR SWITCH ASSEMBLY WITH FRONT DOOR UPPER ARMREST BASE PANEL (for Front Passenger Side)

5. INSTALL FRONT DOOR TRIM UPPER COVER

