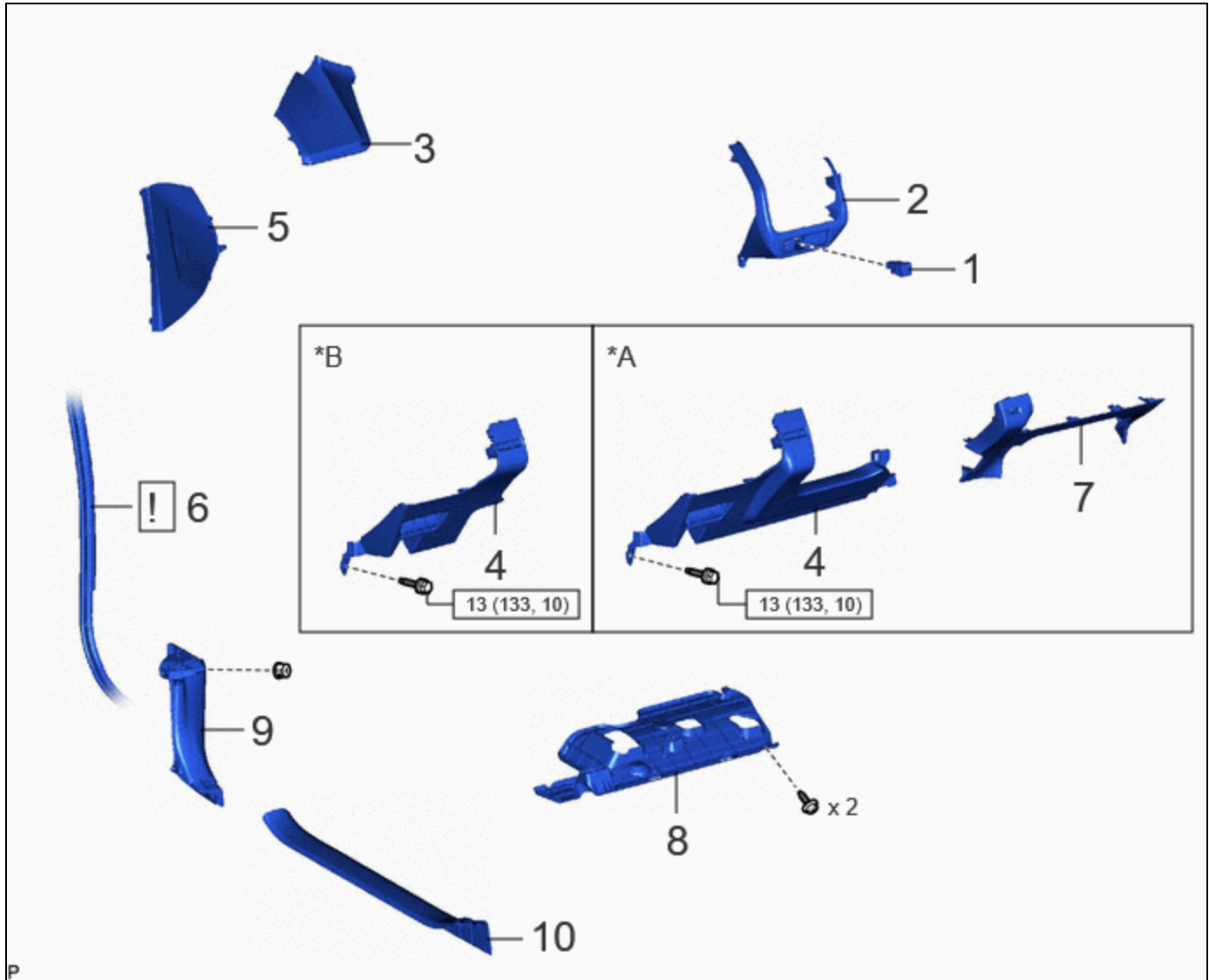


Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM1000000289PO
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: ADVANCED DRIVER ASSISTANCE SYSTEM: AUTOMATIC HIGH BEAM MAIN SWITCH: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		




INSTALLATION


CAUTION / NOTICE / HINT

COMPONENTS (INSTALLATION)



PROCEDURE		PART NAME CODE			
1	AUTO HIGH BEAM SWITCH	84153	-	-	-
2	NO. 1 INSTRUMENT PANEL GARNISH SUB-ASSEMBLY	55011A	-	-	-

PROCEDURE		PART NAME CODE			
3	INSTRUMENT CLUSTER FINISH PANEL ASSEMBLY	55410C	-	-	-
4	LOWER INSTRUMENT PANEL FINISH PANEL ASSEMBLY	55480D	-	-	-
5	INSTRUMENT SIDE PANEL LH	55318C	-	-	-
6	FRONT DOOR OPENING TRIM WEATHERSTRIP LH	62312B	INFO	-	-
7	LOWER CENTER INSTRUMENT PANEL FINISH PANEL	55434B	-	-	-
8	NO. 1 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY	55606	-	-	-
9	COWL SIDE TRIM BOARD LH	62112	-	-	-
10	FRONT DOOR SCUFF PLATE LH	67914	-	-	-

*A	w/o Knee Airbag	*B	w/ Knee Airbag
	N*m (kgf*cm, ft.*lbf): Specified torque	-	-

PROCEDURE

1. INSTALL AUTO HIGH BEAM SWITCH
2. INSTALL NO. 1 INSTRUMENT PANEL GARNISH SUB-ASSEMBLY
3. INSTALL INSTRUMENT CLUSTER FINISH PANEL ASSEMBLY
4. INSTALL LOWER INSTRUMENT PANEL FINISH PANEL ASSEMBLY

Click here [INFO](#)

5. INSTALL INSTRUMENT SIDE PANEL LH
6. INSTALL FRONT DOOR OPENING TRIM WEATHERSTRIP LH

	Click here INFO
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7. INSTALL LOWER CENTER INSTRUMENT PANEL FINISH PANEL (w/o Knee Airbag)
8. INSTALL NO. 1 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY
9. INSTALL COWL SIDE TRIM BOARD LH
10. INSTALL FRONT DOOR SCUFF PLATE LH

