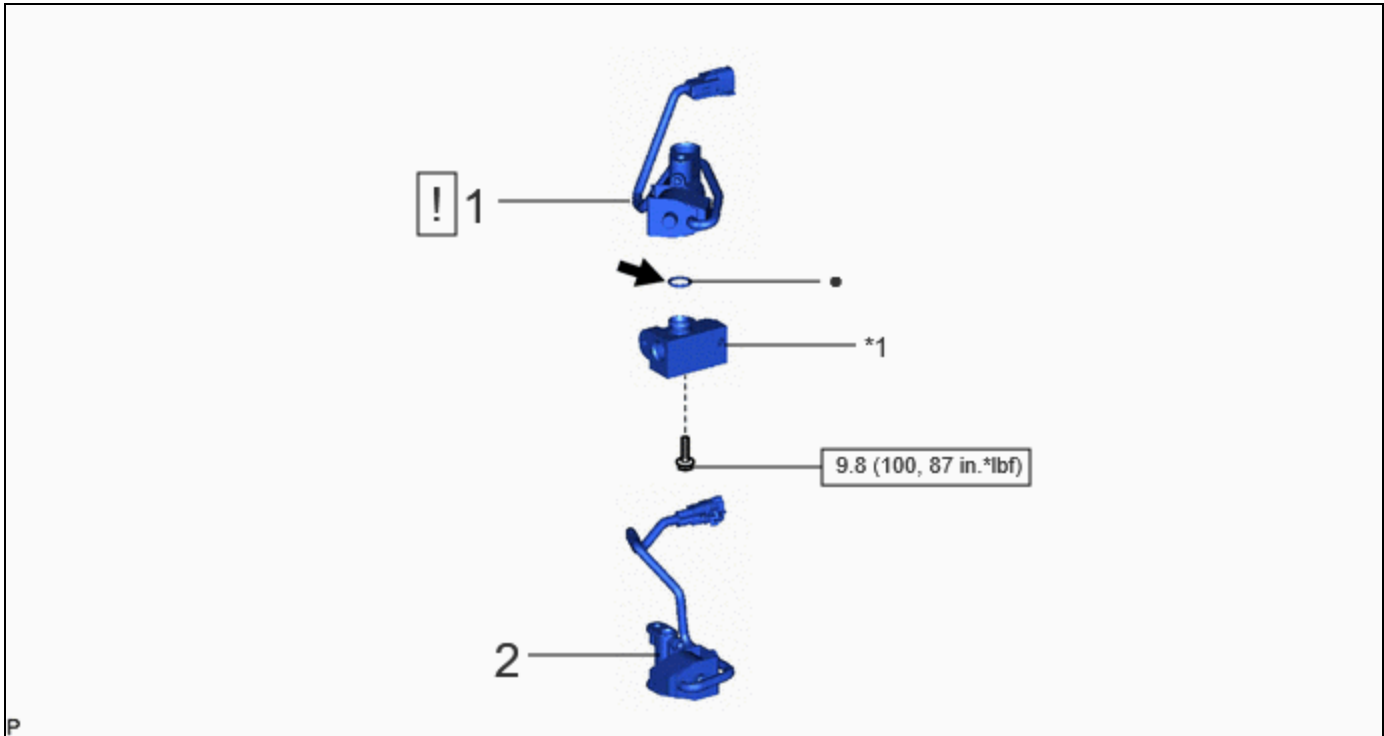


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<b>Model Year Start:</b> 2023	<b>Model:</b> Prius Prime	<b>Prod Date Range:</b> [03/2023 - ]
<b>Title:</b> HEATING / AIR CONDITIONING: LOW PRESSURE MAGNETIC VALVE: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [03/2023 - ]		

## INSTALLATION

### CAUTION / NOTICE / HINT

#### COMPONENTS (INSTALLATION)

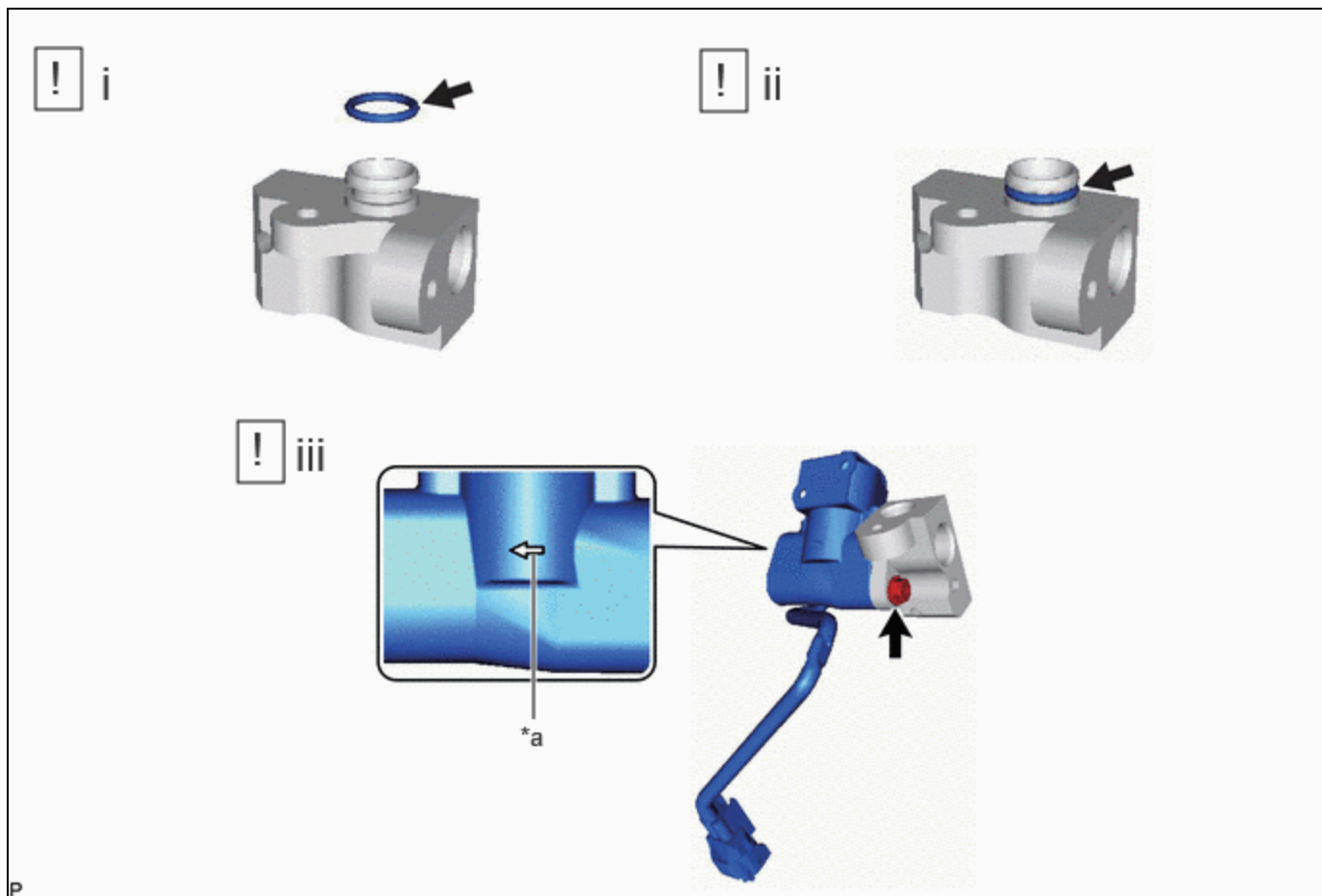


PROCEDURE		PART NAME CODE			
1	NO. 3 MAGNET VALVE ASSEMBLY	88F90C	<a href="#">INFO</a>	-	-
2	NO. 2 MAGNET VALVE ASSEMBLY	88690N	-	-	-

*1	CONNECTOR TUBE	-	-
	N*m (kgf*cm, ft.*lbf): Specified torque	-	• Non-reusable part
	Compressor oil ND-OIL 11 or equivalent	-	-

## PROCEDURE

### 1. INSTALL NO. 3 MAGNET VALVE ASSEMBLY



*a	Reference Point	-	-
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- (1) Remove the vinyl tape from the connector tube and No. 3 magnet valve assembly, and sufficiently apply compressor oil to a new O-ring and the fitting surface of the connector tube.

Compressor Oil:

ND-OIL 11 or equivalent

- (2) Install the O-ring to the connector tube.

#### NOTICE:

Keep the O-ring and O-ring fitting surface free from foreign matter.

- (3) Install the No. 3 magnet valve assembly to the connector tube with the bolt.

#### NOTICE:

Make sure to install the No. 3 magnet valve assembly with the arrow facing the direction shown in the illustration.

#### Torque:

**9.8 N·m {100 kgf·cm, 87 in·lbf}**

### 2. INSTALL NO. 2 MAGNET VALVE ASSEMBLY

Click here [INFO](#)

