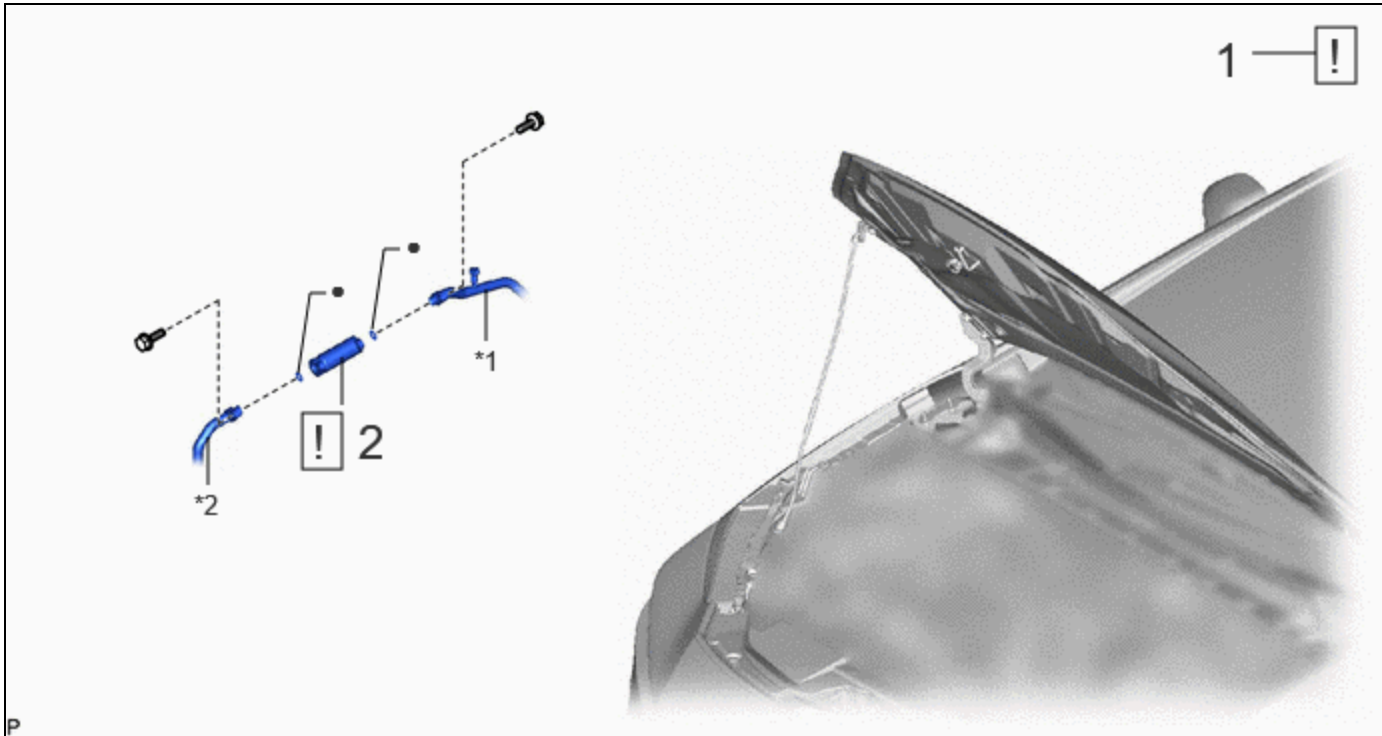


<b>Last Modified:</b> 12-04-2024	6.11:8.1.0	<b>Doc ID:</b> RM10000002AXEU
<b>Model Year Start:</b> 2023	<b>Model:</b> Prius Prime	<b>Prod Date Range:</b> [03/2023 - ]
<b>Title:</b> HEATING / AIR CONDITIONING: EVAPORATOR PRESSURE REGULATOR: REMOVAL; 2023 - 2024 MY Prius Prius Prime [03/2023 - ]		

## REMOVAL

### CAUTION / NOTICE / HINT

#### COMPONENTS (REMOVAL)



PROCEDURE		PART NAME CODE			
1	RECOVER REFRIGERANT FROM REFRIGERATION SYSTEM	-	<a href="#">INFO</a>	-	-
2	PRESSURE REGULATOR SUB-ASSEMBLY	88503B	<a href="#">INFO</a>	-	-

*1	NO. 1 SUCTION TUBE	*2	AIR CONDITIONING TUBE ASSEMBLY
•	Non-reusable part	-	-

## PROCEDURE

### 1. RECOVER REFRIGERANT FROM REFRIGERATION SYSTEM

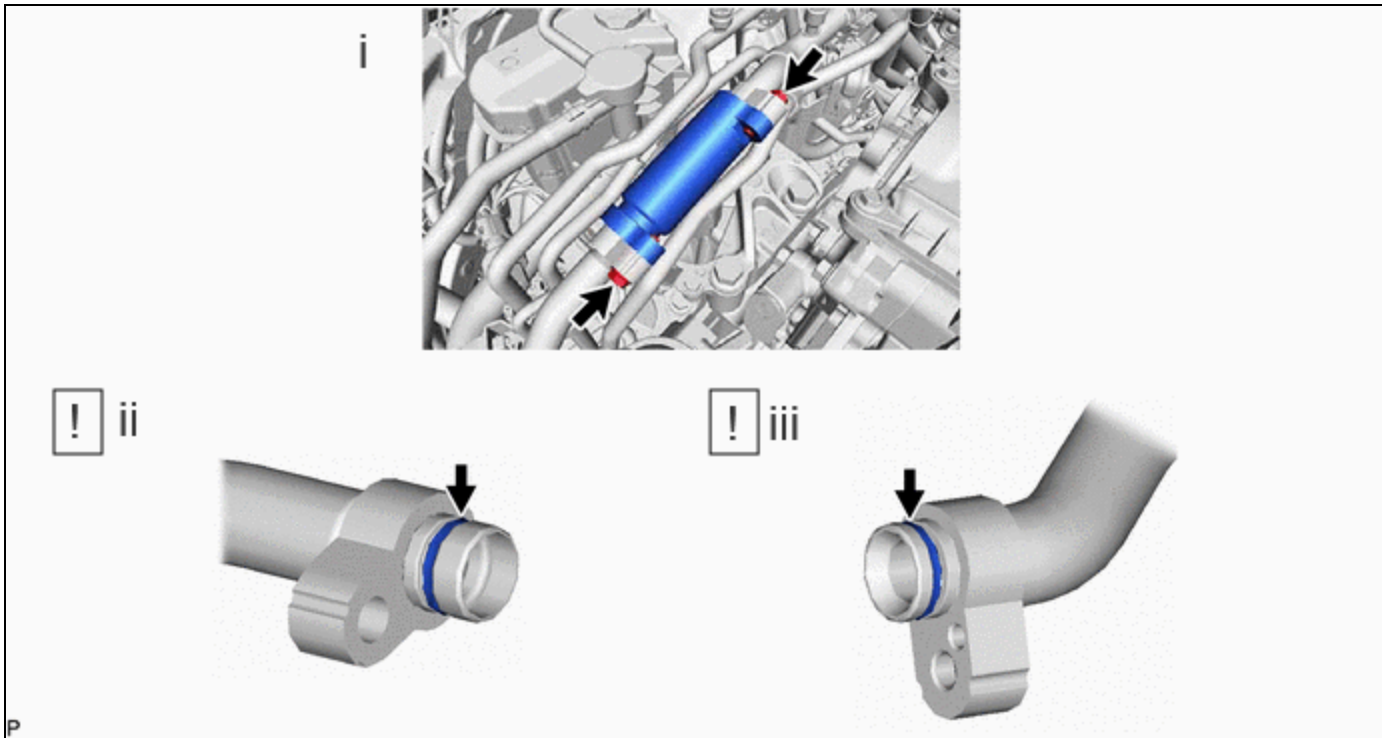
(a) for HFC-134a (R134a):

Click here [INFO](#)

(b) for HFO-1234yf (R1234yf):

Click here [INFO](#)

## 2. REMOVE PRESSURE REGULATOR SUB-ASSEMBLY



- (1) Remove the 2 bolts and pressure regulator sub-assembly.
- (2) Remove the O-ring from the No. 1 suction tube.

### NOTICE:

Seal the openings of the disconnected parts using vinyl tape to prevent entry of moisture and foreign matter.

- (3) Remove the O-ring from the air conditioning tube assembly.

### NOTICE:

Seal the openings of the disconnected parts using vinyl tape to prevent entry of moisture and foreign matter.

