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| Model Year Start: 2023 | Model: Prius Prime | Prod Date Range: [03/2023 -] |
| Title: HEATING / AIR CONDITIONING: DISCHARGE TEMPERATURE SENSOR: INSPECTION; 2023 - 2024 MY Prius Prius Prime [03/2023 -] | | |

INSPECTION

PROCEDURE

1. INSPECT DISCHARGE TEMPERATURE SENSOR

(a) Measure the resistance according to the value(s) in the table below.

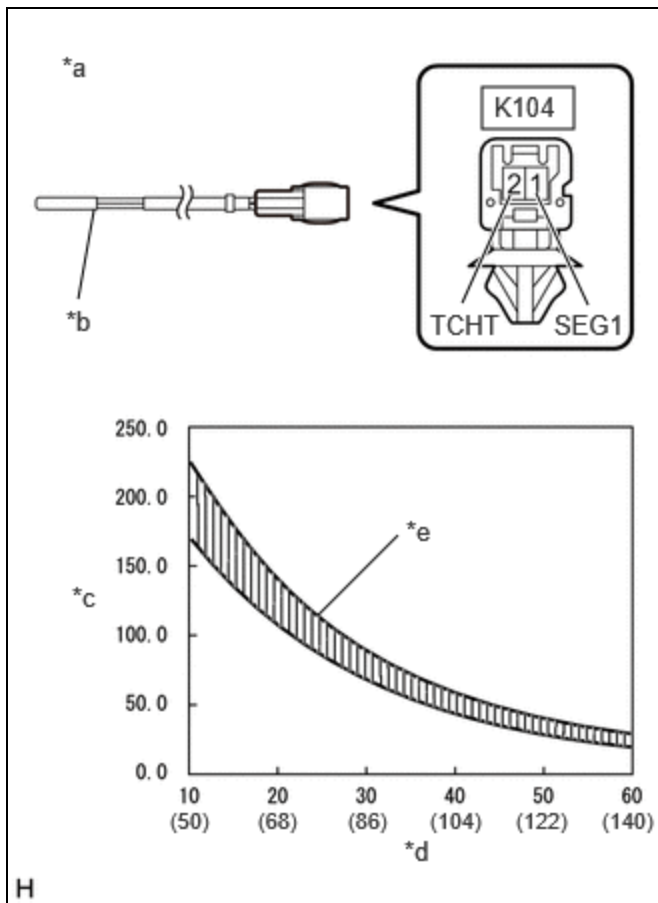
Standard Resistance:



[Click Location & Routing\(K104\)](#)

[Click Connector\(K104\)](#)

| TESTER CONNECTION | CONDITION | SPECIFIED CONDITION | RESULT |
|-------------------------------|--------------|---------------------|--------|
| K104-1 (SEG1) - K104-2 (TCHT) | 10°C (50°F) | 166.5 to 222.7 kΩ | kΩ |
| K104-1 (SEG1) - K104-2 (TCHT) | 15°C (59°F) | 131.8 to 174.5 kΩ | kΩ |
| K104-1 (SEG1) - K104-2 (TCHT) | 20°C (68°F) | 105.0 to 137.7 kΩ | kΩ |
| K104-1 (SEG1) - K104-2 (TCHT) | 25°C (77°F) | 84.1 to 109.4 kΩ | kΩ |
| K104-1 (SEG1) - K104-2 (TCHT) | 30°C (86°F) | 67.8 to 87.5 kΩ | kΩ |
| K104-1 (SEG1) - K104-2 (TCHT) | 35°C (95°F) | 55.0 to 70.4 kΩ | kΩ |
| K104-1 (SEG1) - K104-2 (TCHT) | 40°C (104°F) | 44.9 to 57.0 kΩ | kΩ |
| K104-1 (SEG1) - K104-2 (TCHT) | 45°C (113°F) | 36.9 to 46.4 kΩ | kΩ |
| K104-1 (SEG1) - K104-2 (TCHT) | 50°C (122°F) | 30.4 to 38.0 kΩ | kΩ |
| K104-1 (SEG1) - K104-2 (TCHT) | 55°C (131°F) | 25.2 to 31.3 kΩ | kΩ |
| K104-1 (SEG1) - K104-2 (TCHT) | 60°C (140°F) | 21.0 to 25.9 kΩ | kΩ |



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|----|--|
| *a | Component without harness connected (Discharge Temperature Sensor) |
| *b | Sensing Portion |
| *c | Resistance (kΩ) |
| *d | Temperature (°C (°F)) |
| *e | Allowable Range |

NOTICE:

- Hold the sensor only by its connector. Touching the sensing portion may change the resistance value.
- When measuring, the sensor temperature. must be the same as the ambient temperature.

HINT:

As the temperature increases, the resistance decreases (see the graph).

If the result is not as specified, replace the discharge temperature sensor.

