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Model Year Start: 2023	Model: Prius Prime	<b>Prod Date Range:</b> [03/2023 - ]			
Title: HEATING / AIR CONDITIONING: AIR CONDITIONING PRESSURE SENSOR: ON-VEHICLE INSPECTION; 2023 -					
2024 MY Prius Prius Prime [03/2023 - ]					

## **ON-VEHICLE INSPECTION**

### **PROCEDURE**

### 1. INSPECT AIR CONDITIONING PRESSURE SENSOR (for PHEV Model)

### Pre-procedure1

- (a) Disconnect the A58 air conditioning pressure sensor connector.
- (b) Disconnect the K73 air conditioning amplifier assembly connector.

### Procedure1

(c) Measure the resistance according to the value(s) in the table below.

Standard Resistance:

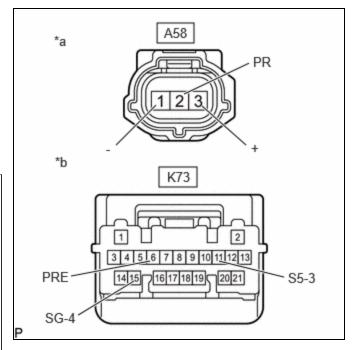


Click Location & Routing(A58,K73)

Click Connector(A58)

**Click Connector(K73)** 

TESTER CONNECTION	CONDITION	CONDITION SPECIFIED CONDITION	
A58-1 (-) - K73-15 (SG-4)	Always	Below 1 Ω	Ω
A58-2 (PR) - K73-6 (PRE)	Always	Below 1 Ω	Ω
A58-3 (+) - K73-11 (S5-3)	Always Below 1 Ω		Ω
A58-1 (-) or K73- 15 (SG-4) - Other terminals and body ground	Always	10 kΩ or higher	kΩ
A58-2 (PR) or K73- 6 (PRE) - Other terminals and body ground	Always	10 kΩ or higher	kΩ
A58-3 (+) or K73- 11 (S5-3) - Other terminals and body ground	1 (S5-3) - Other Always 10 kΩ or higher		kΩ



*a Front view of wire harness connector (Air Conditioning Pressure Sensor)	
*b	Front view of wire harness connector (Air Conditioning Amplifier Assembly)

If the resistance is not as specified, repair or replace the wire harness.

### Post-procedure1

(d) Connect the K73 air conditioning amplifier assembly connector.

### Pre-procedure2

(e) Turn the ignition switch to ON.

### Procedure2

(f) Measure the voltage according to the value(s) in the table below.

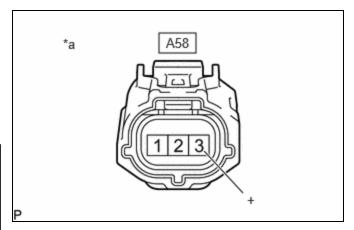
Standard Voltage:



### Click Location & Routing(A58) **Click Connector(A58)**

TESTER CONNECTION	CONDITION	SPECIFIED CONDITION	RESULT
A58-3 (+) - Body ground	Ignition switch on (IG)	4.75 to 5.25 V	V

If the result is not as specified, repair or replace the wire harness or replace the air conditioning amplifier assembly.



Front view of wire harness connector \*a (Air Conditioning Pressure Sensor)

### Post-procedure2

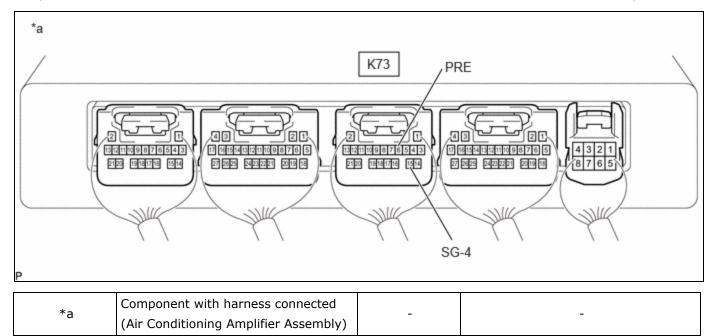
(g) Connect the A58 air conditioning pressure sensor connector.

### Pre-procedure3

- (h) Install a manifold gauge set.
- (i) Turn the A/C switch on.

### Procedure3

(j) Measure the voltage according to the value(s) in the table below.



### HINT:

Check from the rear of the connector while it is connected to the air conditioning amplifier assembly.

Standard Voltage:



# Click Location & Routing(K73) Click Connector(K73)

TESTER CONNECTION	CONDITION	SPECIFIED CONDITION	RESULT	
K73-6 (PRE) - K73- 15 (SG-4)	Refrigerant pressure: Normal pressure (less than 2812 kPa (28.6 kgf/cm <sup>2</sup> , 408 psi) and more than 196 kPa (2.0 kgf/cm <sup>2</sup> , 28 psi))*3	0.62 to 4.73 V	V	
While sensor voltage is 5 V.				

If the voltage is not as specified, replace the air conditioning pressure sensor.

Post-procedure3

(k) None

### 2. INSPECT AIR CONDITIONING PRESSURE SENSOR (for HEV Model)

Pre-procedure1

- (a) Disconnect the A58 air conditioning pressure sensor connector.
- (b) Disconnect the K73 air conditioning amplifier assembly connector.

### Procedure1

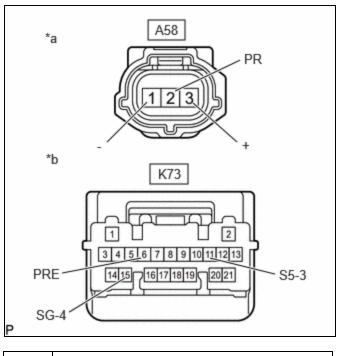
(c) Measure the resistance according to the value(s) in the table below.

Standard Resistance:



# Click Location & Routing (A58,K73) Click Connector (A58) Click Connector (K73)

TESTER CONNECTION	CONDITION	SPECIFIED CONDITION	RESULT
A58-1 (-) - K73-15 (SG-4)	Always	Below 1 Ω	Ω
A58-2 (PR) - K73-6 (PRE)	Always	Below 1 Ω	Ω
A58-3 (+) - K73-11 (S5-3)	Always	Below 1 Ω	Ω
A58-1 (-) or K73- 15 (SG-4) - Other terminals and body ground	Always	10 kΩ or higher	kΩ
A58-2 (PR) or K73- 6 (PRE) - Other terminals and body ground	Always	10 kΩ or higher	kΩ
A58-3 (+) or K73- 11 (S5-3) - Other terminals and body ground	Always	10 kΩ or higher	kΩ



*a	Front view of wire harness connector
· a	(Air Conditioning Pressure Sensor)
*b	Front view of wire harness connector
**D	(Air Conditioning Amplifier Assembly)

If the resistance is not as specified, repair or replace the wire harness.

### Post-procedure1

(d) Connect the K73 air conditioning amplifier assembly connector.

### Pre-procedure2

(e) Turn the ignition switch to ON.

### Procedure2

(f) Measure the voltage according to the value(s) in the table below.

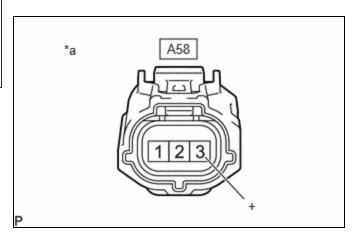
Standard Voltage:



Click Location & Routing(A58)
Click Connector(A58)

TESTER CONNECTION	CONDITION	SPECIFIED CONDITION	RESULT
A58-3 (+) - Body ground	Ignition switch on (IG)	4.75 to 5.25 V	V

If the result is not as specified, repair or replace the wire harness or replace the air conditioning amplifier assembly.



\*a Front view of wire harness connector (Air Conditioning Pressure Sensor)

### Post-procedure2

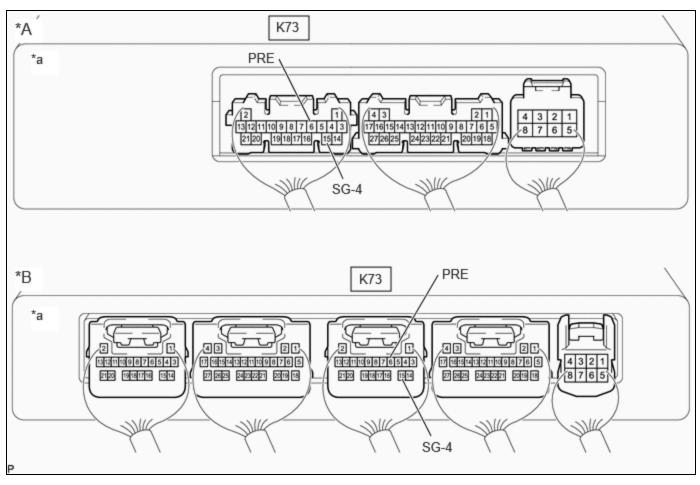
(g) Connect the A58 air conditioning pressure sensor connector.

### Pre-procedure3

- (h) Install a manifold gauge set.
- (i) Turn the A/C switch on.

### Procedure3

(j) Measure the voltage according to the value(s) in the table below.



*A	w/o Seat Heater System	*B	w/ Seat Heater System
*a	Component with harness connected	_	_
u	(Air Conditioning Amplifier Assembly)		

### HINT:

Check from the rear of the connector while it is connected to the air conditioning amplifier assembly.

Standard Voltage:



### <u>Click Location & Routing(K73)</u> <u>Click Connector(K73)</u>

TESTER CONNECTION	CONDITION	SPECIFIED CONDITION	RESULT
K73-6 (PRE) - K73- 15 (SG-4)	Refrigerant pressure: Normal pressure (less than 3025 kPa (30.8 kgf/cm², 439 psi) and more than 176 kPa (1.8 kgf/cm², 26 psi))*1	0.62 to 4.73 V	V
K73-6 (PRE) - K73- 15 (SG-4)	Refrigerant pressure: Normal pressure (less than 2812 kPa (28.6	0.62 to 4.73 V	V
15 (30-4)	kgf/cm <sup>2</sup> , 408 psi) and more than 196 kPa (2.0 kgf/cm <sup>2</sup> , 28		

While sensor voltage is 5 V.

\*1: for HFC-134a (R134a)

\*2: for HFO-1234yf (R1234yf)

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TESTER CONNECTION	CONDITION	SPECIFIED CONDITION	RESULT
	psi))*2		
While sensor voltage is	s 5 V.		
*1: for HFC-134a (R13	4a)		
*2: for HFO-1234yf (R	1234yf)		

If the voltage is not as specified, replace the air conditioning pressure sensor.

Post-procedure3

(k) None



