

Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM10000002C02V
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [03/2023 -]
Title: THEFT DETERRENT / KEYLESS ENTRY: DIGITAL KEY RECEIVER (for Rear Door): REMOVAL; 2023 - 2024 MY Prius Prius Prime [03/2023 -]		

REMOVAL

CAUTION / NOTICE / HINT

The necessary procedures (adjustment, calibration, initialization or registration) that must be performed after parts are removed and installed, or replaced during ble door digital key receiver assembly (for rear door) removal/installation are shown below.

Necessary Procedure After Parts Removed/Installed/Replaced

REPLACED PART OR PERFORMED PROCEDURE	NECESSARY PROCEDURE	EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	LINK
BLE door digital key receiver assembly (for rear door)	Code registration	<ul style="list-style-type: none"> • Wireless Door Lock Control System • Smart Key System (for Entry function) • Smart Key System (for Start function) • Hybrid control system cannot be started • Digital Key System • Remote Control Function 	INFO

NOTICE:

After turning the ignition switch off, waiting time may be required before disconnecting the cable from the negative (-) auxiliary battery terminal.

Click here [INFO](#)

HINT:

When the cable is disconnected/reconnected to the auxiliary battery terminal, systems temporarily stop operating. However, each system has a function that completes learning the first time the system is used.

Items for which learning is completed by driving the vehicle

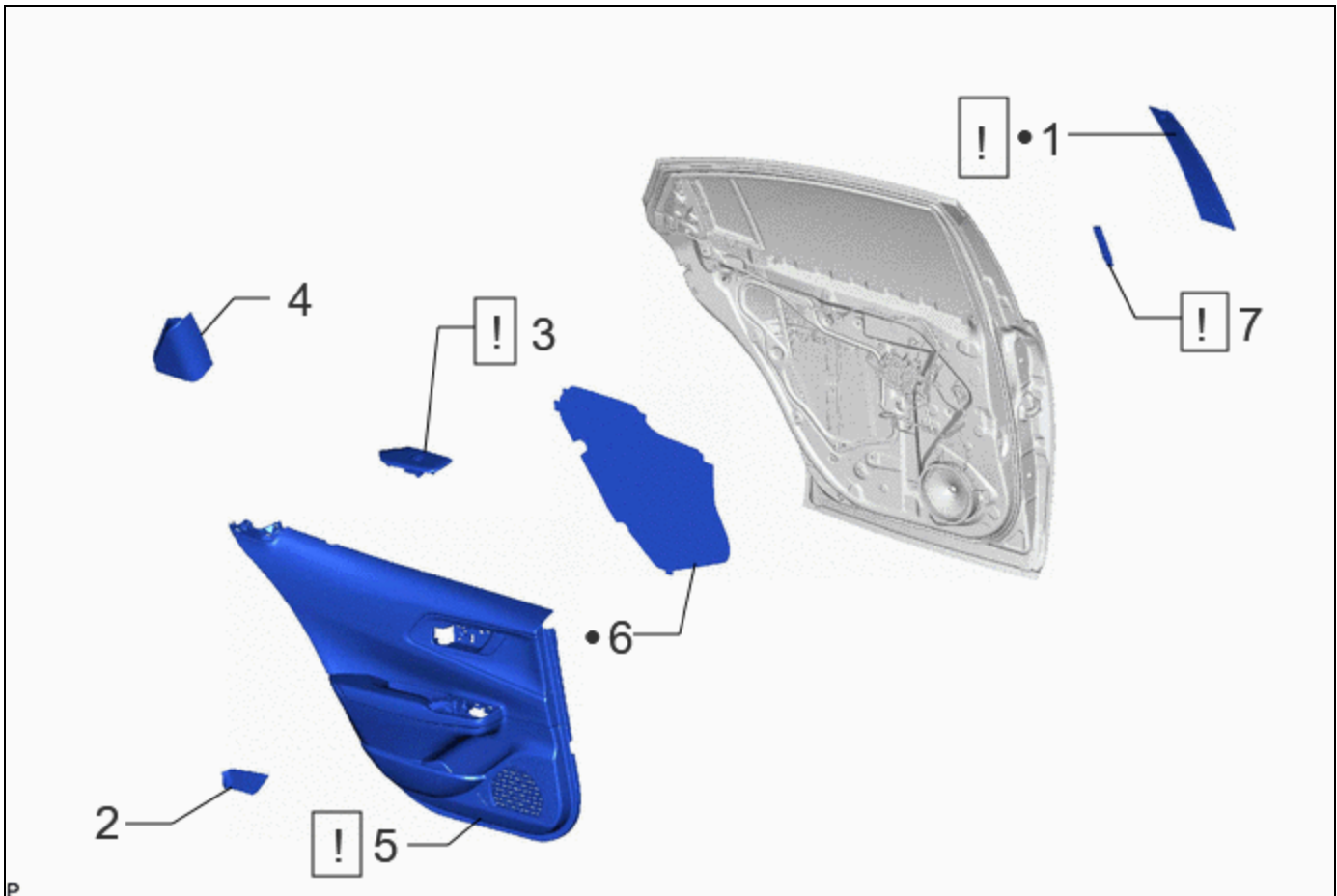
EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURES ARE NOT PERFORMED	NECESSARY PROCEDURES	LINK
Front Camera System	Drive the vehicle straight ahead at 35 km/h (22 mph) or more for 5 second or more.	INFO




Items for which learning is completed by operating the vehicle normally

EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURES ARE NOT PERFORMED	NECESSARY PROCEDURES	LINK
Power Door Lock Control System*1 ◦ Back door opener	Perform door unlock operation with door control switch or electrical key transmitter sub-assembly switch.	INFO
Power Back Door System*2	Reset back door close position	INFO
Air Conditioning System	<p>for HEV Model: After the ignition switch is turned to ON, the servo motor standard position is recognized.</p> <p>for PHEV Model: After the ignition switch is turned to ON, the servo motor and expansion valve standard position is recognized.</p>	-
<p>*1: w/o Power Back Door System</p> <p>*2: w/ Power Back Door System</p>		

CAUTION / NOTICE / HINT

COMPONENTS (REMOVAL)



	PROCEDURE	PART NAME CODE			
1	REAR DOOR WINDOW FRAME FRONT MOULDING	75762A	INFO	-	-
2	REAR DOOR TRIM UPPER COVER	67782D	-	-	-
3	REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY WITH REAR DOOR UPPER ARMREST BASE PANEL	-	INFO	-	-
4	REAR DOOR REAR FRAME BRACKET	67498	-	-	-
5	REAR DOOR TRIM BOARD SUB-ASSEMBLY	67604	INFO	-	-
6	REAR DOOR SERVICE HOLE COVER	67842E	-	-	-
7	BLE DOOR DIGITAL KEY RECEIVER ASSEMBLY (for Rear Door)	890D0	INFO	-	-

•	Non-reusable part	-	-
---	-------------------	---	---

PROCEDURE

1. REMOVE REAR DOOR WINDOW FRAME FRONT MOULDING

	Click here INFO
--	---------------------------------

2. REMOVE REAR DOOR TRIM UPPER COVER

Click here [INFO](#)

3. REMOVE REAR POWER WINDOW REGULATOR SWITCH ASSEMBLY WITH REAR DOOR UPPER ARMREST BASE PANEL

	Click here INFO
---	---------------------------------

4. REMOVE REAR DOOR REAR FRAME BRACKET

Click here [INFO](#)

5. REMOVE REAR DOOR TRIM BOARD SUB-ASSEMBLY

	Click here INFO
---	---------------------------------

6. REMOVE REAR DOOR SERVICE HOLE COVER

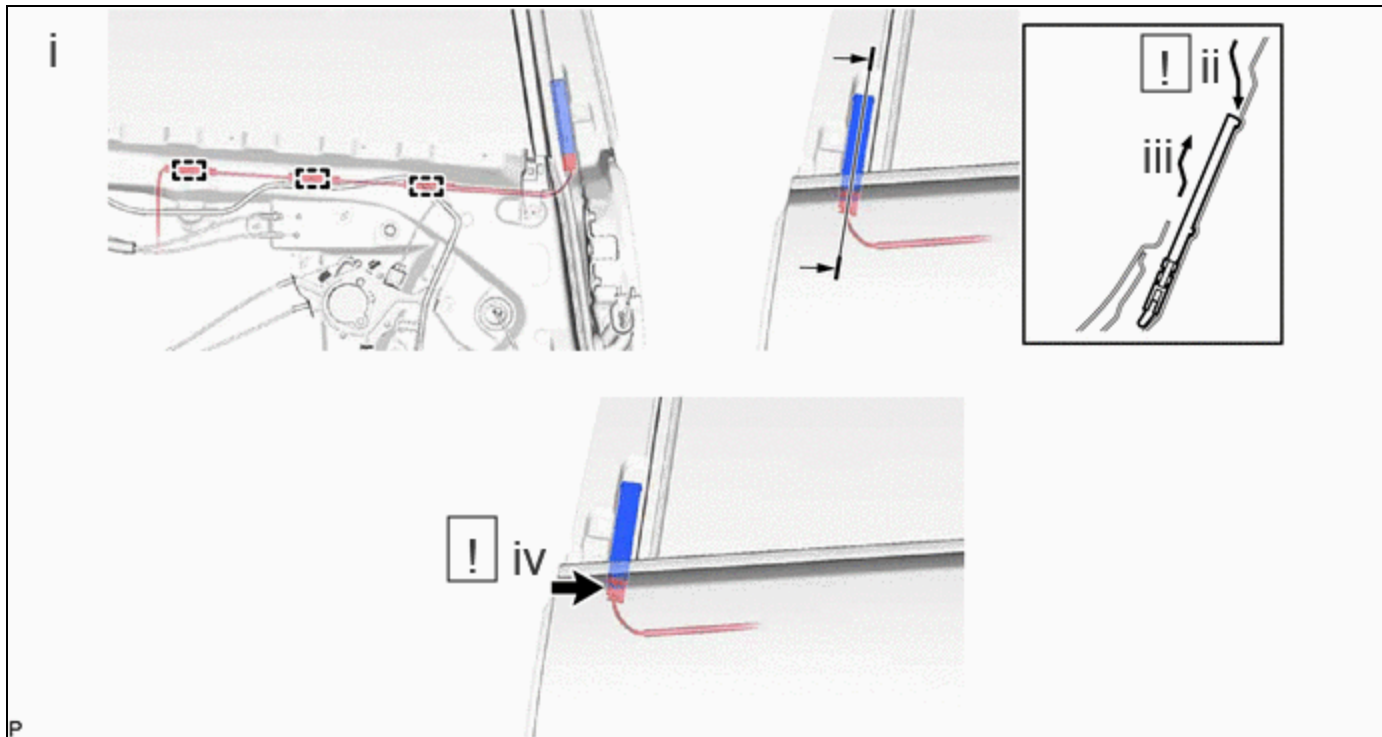
Click here [INFO](#)

7. REMOVE BLE DOOR DIGITAL KEY RECEIVER ASSEMBLY (for Rear Door)



NOTICE:

Be careful when removing the digital key receiver. If the digital key receiver is dropped, replace it with a new one.



- (1) Disengage the 3 clamps.
- (2) Peel off the ble door digital key receiver assembly (for rear door) using a moulding remover E or equivalent.
- (3) Pull up the ble door digital key receiver assembly (for rear door).
- (4) Disconnect the connector to remove the ble door digital key receiver assembly (for rear door).

NOTICE:

Prevent the detached wire harness from falling into the door panel.

