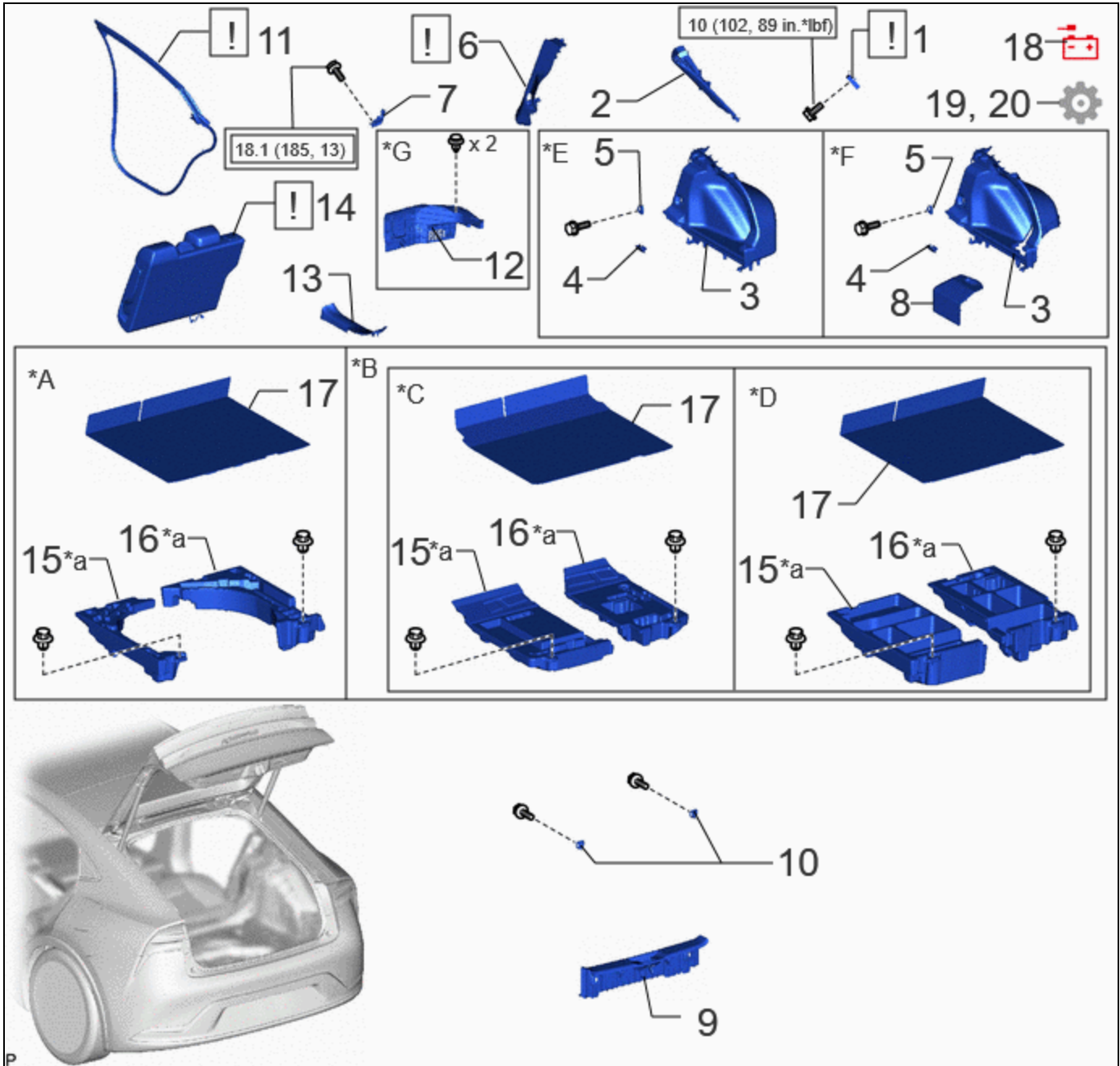





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Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [03/2023 -]
Title: THEFT DETERRENT / KEYLESS ENTRY: DIGITAL KEY ECU: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [03/2023 -]		



INSTALLATION

CAUTION / NOTICE / HINT

COMPONENTS (INSTALLATION)



PROCEDURE		PART NAME CODE			
1	DIGITAL KEY ECU ASSEMBLY	89000	INFO	-	-
2	ROOF SIDE INNER GARNISH ASSEMBLY RH	62470A	-	-	-
3	DECK TRIM SIDE PANEL ASSEMBLY RH	64730B	-	-	-
4	NO. 1 LUGGAGE COMPARTMENT LIGHT ASSEMBLY	81330	-	-	-
5	LUGGAGE HOLD BELT STRIKER ASSEMBLY	58460D	-	-	-
6	REAR SEAT SIDE GARNISH RH	62551F	INFO	-	-
7	REAR SEATBACK HINGE SUB-ASSEMBLY RH	71303C	-	-	-
8	BATTERY SERVICE HOLE COVER ASSEMBLY	58440	-	-	-
9	REAR DECK TRIM COVER	64716D	-	-	-
10	LUGGAGE HOLD BELT STRIKER ASSEMBLY	58460D	-	-	-
11	REAR DOOR OPENING TRIM WEATHERSTRIP RH	62331A	INFO	-	-
12	REAR UNDER SIDE COVER RH	76973E	-	-	-
13	REAR DOOR SCUFF PLATE INSIDE RH	67917F	-	-	-
14	REAR SEAT ASSEMBLY	-	INFO	-	-
15	DECK FLOOR BOX LH	64997	-	-	-
16	DECK FLOOR BOX RH	64995	-	-	-
17	DECK BOARD ASSEMBLY	58410B	-	-	-
18	CONNECT CABLE TO NEGATIVE BATTERY TERMINAL	-	-	-	-
19	REGISTRATION DIGITAL KEY ECU	-	-	-	INFO
20	INITIALIZATION AFTER RECONNECTING BATTERY TERMINAL	-	-	-	INFO

*A	w/ Spare Tire	*B	w/o Spare Tire
*C	for Type A	*D	for Type B
*E	for 2ZR-FXE	*F	for M20A-FXS
*G	for HEV Model	-	-
*a	HINT: As the illustration shown is an example, the actual details may differ.	-	-
	Tightening torque for "Major areas involving basic vehicle performance such as moving/turning/stopping": N*m (kgf*cm, ft.*lbf)		N*m (kgf*cm, ft.*lbf): Specified torque

PROCEDURE

1. INSTALL DIGITAL KEY ECU ASSEMBLY

**NOTICE:**

Be careful when installing the digital key ECU assembly. If the digital key ECU assembly is dropped, replace it with a new one.

Torque:

10 N·m {102 kgf·cm, 89 in·lbf}

2. INSTALL ROOF SIDE INNER GARNISH ASSEMBLY RH

3. INSTALL DECK TRIM SIDE PANEL ASSEMBLY RH

4. INSTALL NO. 1 LUGGAGE COMPARTMENT LIGHT ASSEMBLY

5. INSTALL LUGGAGE HOLD BELT STRIKER ASSEMBLY (for RH Side)

6. INSTALL REAR SEAT SIDE GARNISH RH



Click here [INFO](#)

7. INSTALL REAR SEATBACK HINGE SUB-ASSEMBLY RH

Torque:

18.1 N·m {185 kgf·cm, 13 ft·lbf}

8. INSTALL BATTERY SERVICE HOLE COVER ASSEMBLY (for M20A-FXS)

9. INSTALL REAR DECK TRIM COVER

10. INSTALL LUGGAGE HOLD BELT STRIKER ASSEMBLY (for Rear Side)

11. INSTALL REAR DOOR OPENING TRIM WEATHERSTRIP RH



Click here [INFO](#)

12. INSTALL REAR UNDER SIDE COVER RH (for HEV Model)

13. INSTALL REAR DOOR SCUFF PLATE INSIDE RH

14. INSTALL REAR SEAT ASSEMBLY



Click here [INFO](#)

15. INSTALL DECK FLOOR BOX LH

16. INSTALL DECK FLOOR BOX RH

17. INSTALL DECK BOARD ASSEMBLY

18. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

(a) for M20A-FXS:

Click here [INFO](#)

(b) for 2ZR-FXE:

Click here [INFO](#)

19. REGISTRATION DIGITAL KEY SYSTEM

Click here [INFO](#)

20. INITIALIZATION AFTER RECONNECTING AUXILIARY BATTERY TERMINAL

HINT:

When disconnecting and reconnecting the battery, there is an automatic learning function that completes learning when the respective system is used.

Click here [INFO](#)

