Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM10000002BJMM					
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [03/2023 -]					
Title: SUPPLEMENTAL RESTRAINT SYSTEMS: FRONT AIRBAG SENSOR: REMOVAL; 2023 - 2024 MY Prius Prius							
Prime [03/2023 -]							

REMOVAL

CAUTION / NOTICE / HINT

The necessary procedures (adjustment, calibration, initialization or registration) that must be performed after parts are removed and installed, or replaced during front airbag sensor removal/installation are shown below.

CAUTION / NOTICE / HINT

HINT:

When the cable is disconnected / reconnected to the auxiliary battery terminal, systems temporarily stop operating. However, each system has a function that completes learning the first time the system is used.

Learning completes when vehicle is driven

EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	NECESSARY PROCEDURE		
Front Camera System	Drive the vehicle straight ahead at 35 km/h (22 mph) or more for 5 seconds or more.		

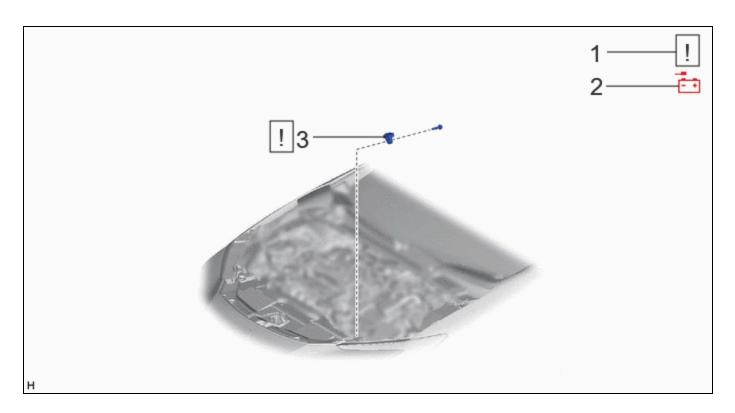
Learning completes when vehicle is operated normally

EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	NECESSARY PROCEDURE	
Power Door Lock Control System*1 • Back door opener	Perform door unlock operation with door control switch or electrical key transmitter sub-assembly switch.	
Power Back Door System*2	Reset back door close position	INFO
Air Conditioning System	for HEV Model: After the ignition switch is turned to ON, the servo motor standard position is recognized. for PHEV Model: After the ignition switch is turned to ON, the servo motor and expansion valve standard position is recognized.	-
*1: w/o Power Back Door System *2: w/ Power Back Door System		

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

CAUTION / NOTICE / HINT

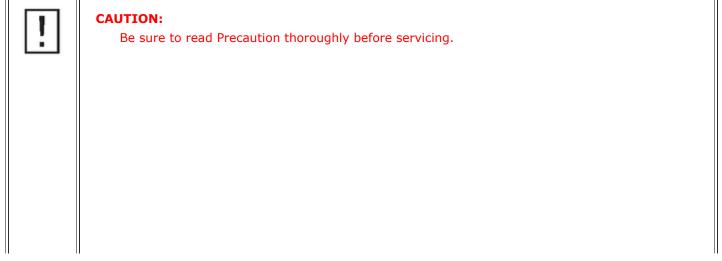
COMPONENTS (REMOVAL)

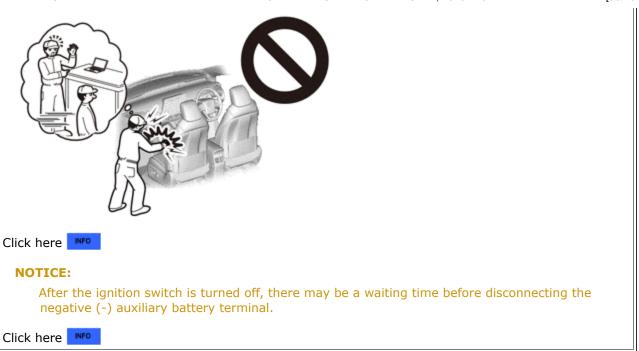


PROCEDURE		PART NAME CODE	!		\$
1	PRECAUTION	-	INFO	-	-
2	DISCONNECT CABLE FROM NEGATIVE AUXILIARY BATTERY TERMINAL	-	INFO	-	-
3	FRONT AIRBAG SENSOR	89174A	INFO	-	-

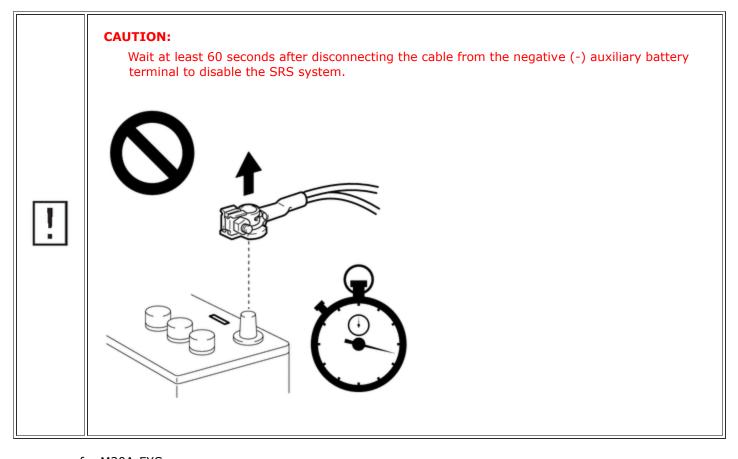
PROCEDURE

1. PRECAUTION





2. DISCONNECT CABLE FROM NEGATIVE AUXILIARY BATTERY TERMINAL



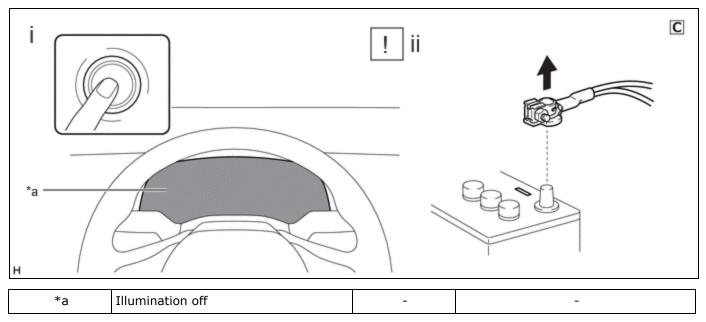
• for M20A-FXS:

Click here NFO

for 2ZR-FXE:

Click here

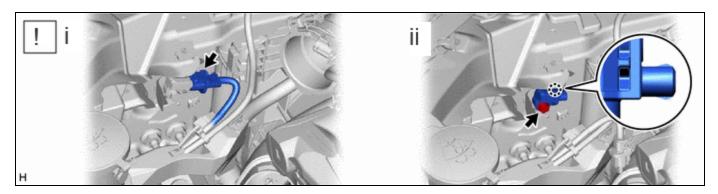
3. REMOVE FRONT AIRBAG SENSOR



- (1) Check that the ignition switch is off.
- (2) Check that the cable is disconnected from the negative (-) auxiliary battery terminal.

CAUTION:

Wait at least 60 seconds after disconnecting the cable from the negative (-) auxiliary battery terminal to disable the SRS system.



(1) Disconnect the connector from the front airbag sensor.

NOTICE:

When disconnecting any airbag connector, take care not to damage the airbag wire harness.

HINT:

Refer to How to Connect or Disconnect Airbag Connector.

Click here NFO

(2) Remove the bolt and disengage the claw to remove the front airbag sensor.



