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<b>Model Year Start:</b> 2023	<b>Model:</b> Prius Prime	<b>Prod Date Range:</b> [12/2022 - ]
<b>Title:</b> SUPPLEMENTAL RESTRAINT SYSTEMS: CURTAIN SHIELD AIRBAG ASSEMBLY: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 - ]		

## INSTALLATION

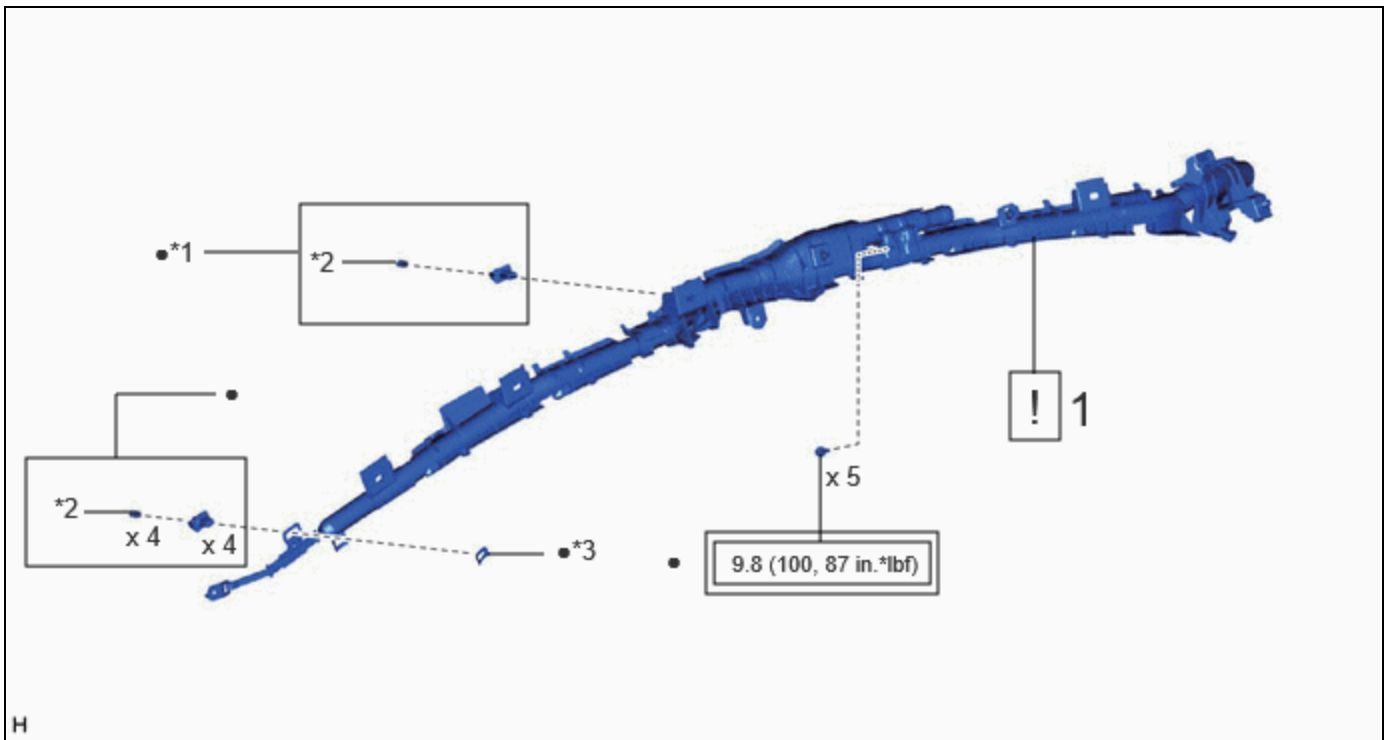
### CAUTION / NOTICE / HINT

**HINT:**

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.


### CAUTION / NOTICE / HINT

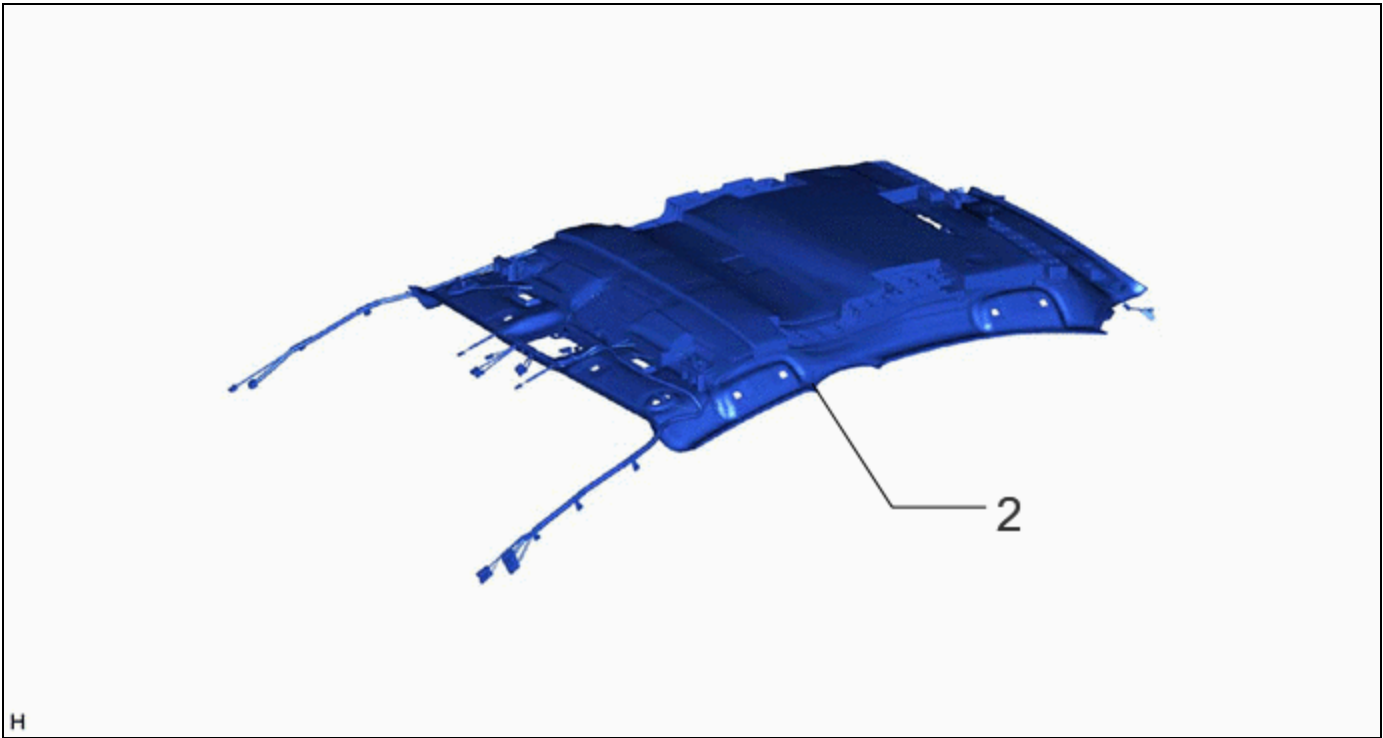
#### COMPONENTS (INSTALLATION)





PROCEDURE		PART NAME CODE			
1	CURTAIN SHIELD AIRBAG ASSEMBLY	62180A	<a href="#">INFO</a>	-	-

*1	ROOF SIDE INNER GARNISH CLIP	*2	PIN
*3	SPACER	-	-

	Tightening torque for "Major areas involving basic vehicle performance such as moving/turning/stopping": N*m (kgf*cm, ft.*lbf)	<ul style="list-style-type: none"> <li>• Non-reusable part</li> </ul>
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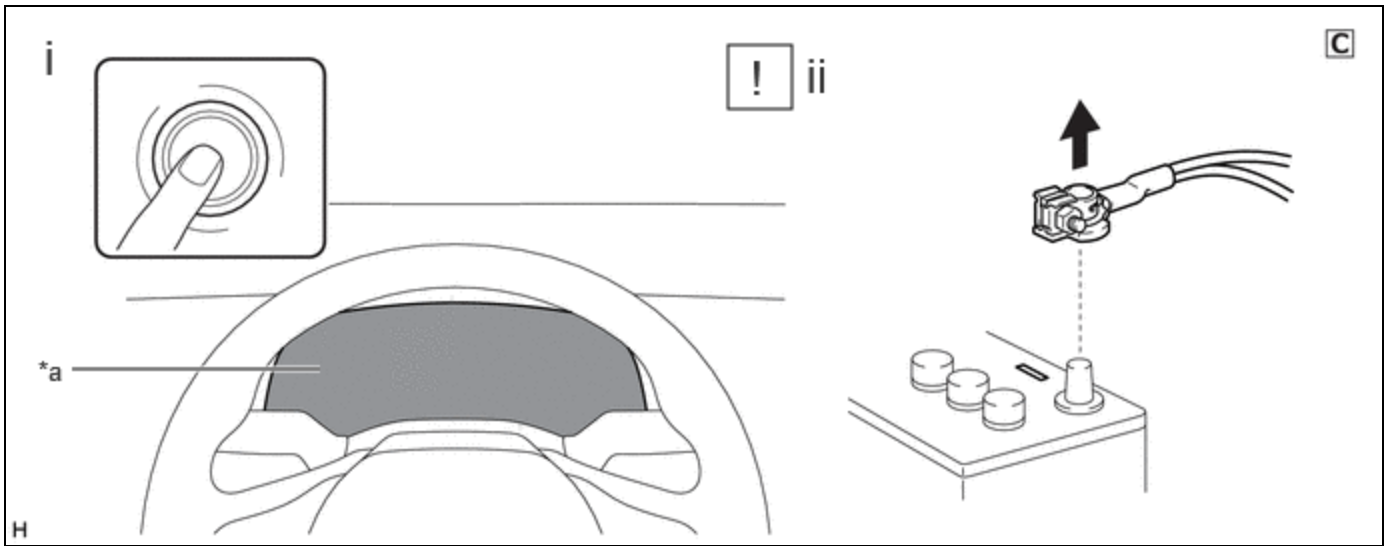


PROCEDURE	PART NAME CODE			
2 ROOF HEADLINING ASSEMBLY	-	-	-	-

## PROCEDURE

### 1. INSTALL CURTAIN SHIELD AIRBAG ASSEMBLY

	<p><b>NOTICE:</b></p> <p>When installing a curtain shield airbag assembly, have assistants hold it to prevent it from bending.</p>
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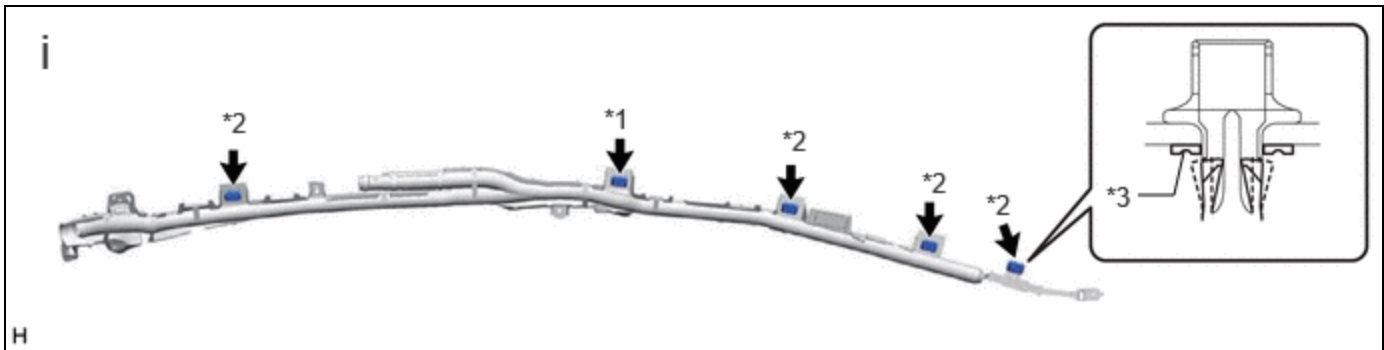


*a	Illumination off	-	-
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- (1) Check that the ignition switch is off.
- (2) Check that the cable is disconnected from the negative (-) auxiliary battery terminal.

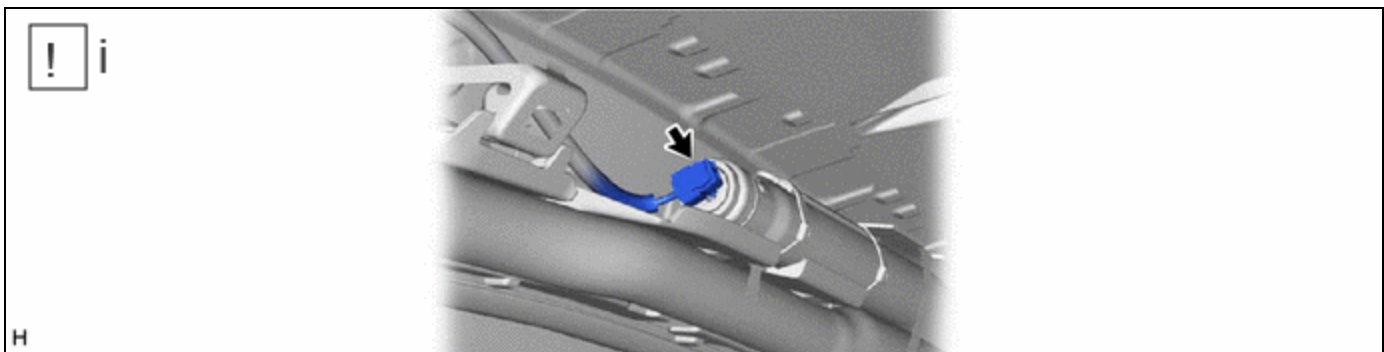
**CAUTION:**

Wait at least 60 seconds after disconnecting the cable from the negative (-) auxiliary battery terminal to disable the SRS system.



*1	Roof Side Inner Garnish Clip	*2	Clip
*3	Spacer	-	-

- (1) Install 4 new clips, a new roof side inner garnish clip and a new spacer to the curtain shield airbag assembly.



- (1) Connect the airbag connector.

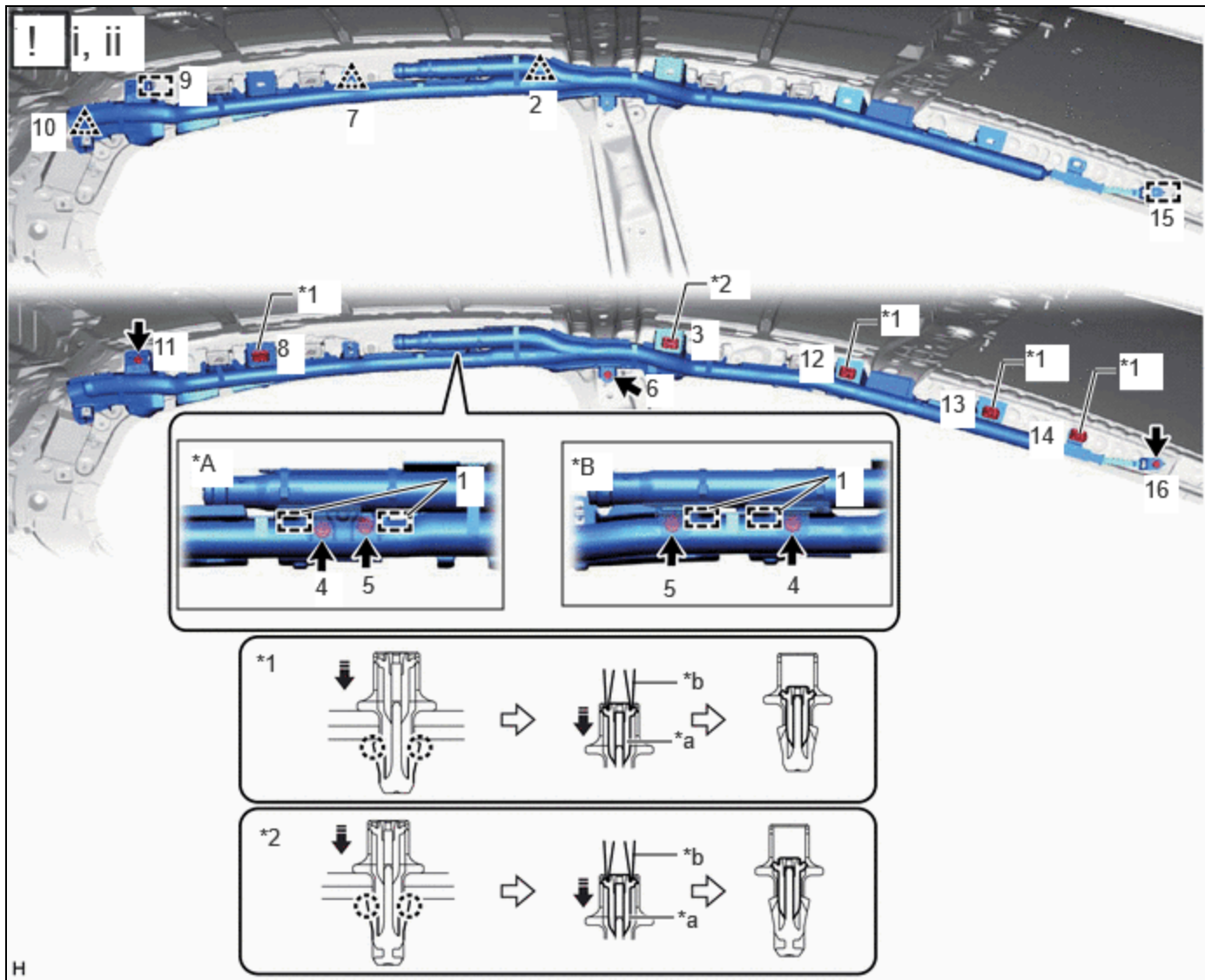
**NOTICE:**

When connecting any airbag connector, take care not to damage the airbag wire harness.

**HINT:**

Refer to How to Connect or Disconnect Airbag Connector.

Click here [INFO](#)



*A	w/o Occupant Classification System	*B	w/ Occupant Classification System
*1	Clip	*2	Roof Side Inner Garnish Clip
*a	Pin	*b	Needle-nose Pliers No. 2
	Installation in this Direction	-	-

(1) Install the curtain shield airbag assembly with 5 new bolts, the 4 clips with pins, roof side inner garnish clip with pin, the 4 hooks and the 3 clips in the order shown in the illustration.

**Torque:**

**9.8 N·m {100 kgf·cm, 87 in·lbf}**

**NOTICE:**

Do not twist the curtain shield airbag assembly when installing it.

**HINT:**

Engage the 2 claws to install the 4 clips and roof side inner garnish clip.

(2) Using a needle-nose pliers No. 2 or equivalent, push the 5 pins into the 4 clips and roof side inner garnish clip.

**NOTICE:**

- Do not damage the pins.
- Make sure that the pins of the 4 clips and roof side inner garnish clip are pushed in firmly.

**2. INSTALL ROOF HEADLINING ASSEMBLY**

Click here 

