Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM10000002BGNC			
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [03/2023 -]		
Title: SEAT BELT: REAR SEAT INNER BELT ASSEMBLY (for LH Side): INSTALLATION; 2023 - 2024 MY Prius Prime [03/2023 - 1]					

INSTALLATION

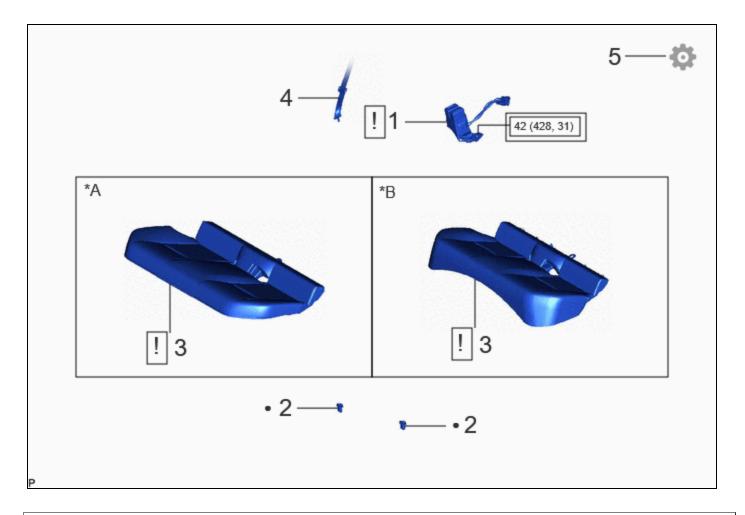
CAUTION / NOTICE / HINT

CAUTION:

Wear protective gloves. Sharp areas on the parts may injure your hands.

CAUTION / NOTICE / HINT

COMPONENTS (INSTALLATION)



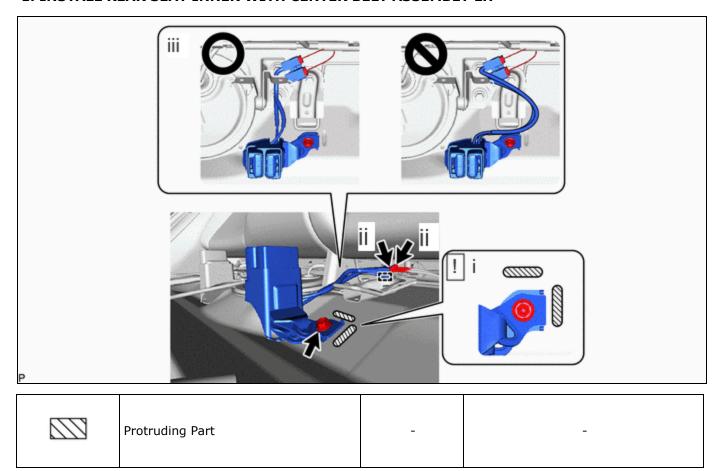
	PROCEDURE	PART NAME CODE	!		\$
1	REAR SEAT INNER WITH CENTER BELT ASSEMBLY LH	73480	INFO	-	-
2	REAR SEAT CUSHION LOCK HOOK	72693	-	-	-
3	REAR SEAT CUSHION ASSEMBLY	-	INFO	-	-

	PROCEDURE	PART NAME CODE	!		\$
4	REAR CENTER SEAT OUTER BELT ASSEMBLY	73350C	-	-	-
5	INSPECT SEAT BELT WARNING SYSTEM	-	-	-	INFO

*A	for HEV Model	*В	for PHEV Model
	ightening torque for "Major areas involving basic vehicle performance such as noving/turning/stopping": N*m (kgf*cm, ft.*lbf)		Non-reusable part

PROCEDURE

1. INSTALL REAR SEAT INNER WITH CENTER BELT ASSEMBLY LH



(1) Install the rear seat inner with center belt assembly LH with the bolt.

Torque:

42 N·m {428 kgf·cm, 31 ft·lbf}

NOTICE:

Do not allow the anchor part of the rear seat inner with center belt assembly LH to overlap the protruding parts of the vehicle body.

(2) Connect the 2 connectors.

2. INSTALL REAR SEAT CUSHION LOCK HOOK

3. INSTALL REAR SEAT CUSHION ASSEMBLY



4. INSTALL REAR CENTER SEAT OUTER BELT ASSEMBLY

5. INSPECT SEAT BELT WARNING SYSTEM

(a) w/o Occupant Classification System:

Click here NFO

(b) w/ Occupant Classification System:

Click here



