

Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM100000002BJBS
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [03/2023 -]
Title: SEAT BELT: FRONT SEAT OUTER BELT ASSEMBLY: REMOVAL; 2023 - 2024 MY Prius Prius Prime [03/2023 -]		

REMOVAL

CAUTION / NOTICE / HINT

The necessary procedures (adjustment, calibration, initialization, or registration) that must be performed after parts are removed and installed, or replaced during front seat outer belt assembly removal/installation are shown below.

Necessary Procedures After Parts Removed/Installed/Replaced

REPLACED PART OR PERFORMED PROCEDURE	NECESSARY PROCEDURE	EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	LINK
w/ Occupant Classification System: Front passenger seat*	Zero point calibration (Occupant classification system)	<ul style="list-style-type: none"> • Occupant Classification System • Passenger airbag ON/OFF indicator • Airbag System (Front passenger side) • Seat Belt Warning System (Front passenger) 	INFO
*: Even when not replacing the part, it is necessary to perform the specified necessary procedures after installation.			

HINT:

When the cable is disconnected / reconnected to the auxiliary battery terminal, systems temporarily stop operating. However, each system has a function that completes learning the first time the system is used.

Learning completes when vehicle is driven

EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	NECESSARY PROCEDURE	LINK
Front Camera System	Drive the vehicle straight ahead at 35 km/h (22 mph) or more for 5 seconds or more.	INFO

Learning completes when vehicle is operated normally

EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	NECESSARY PROCEDURE	LINK
Power Door Lock Control System*1 <ul style="list-style-type: none"> • Back door opener 	Perform door unlock operation with door control switch or electrical key transmitter sub-assembly switch.	INFO
Power Back Door System*2	Reset back door close position	INFO
Air Conditioning System	for HEV Model:	-
*1: w/o Power Back Door System		
*2: w/ Power Back Door System		

EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURE NOT PERFORMED	NECESSARY PROCEDURE	LINK
	<p>After the ignition switch is turned to ON, the servo motor standard position is recognized.</p> <p>for PHEV Model:</p> <p>After the ignition switch is turned to ON, the servo motor and expansion valve standard position is recognized.</p>	
<p>*1: w/o Power Back Door System</p> <p>*2: w/ Power Back Door System</p>		

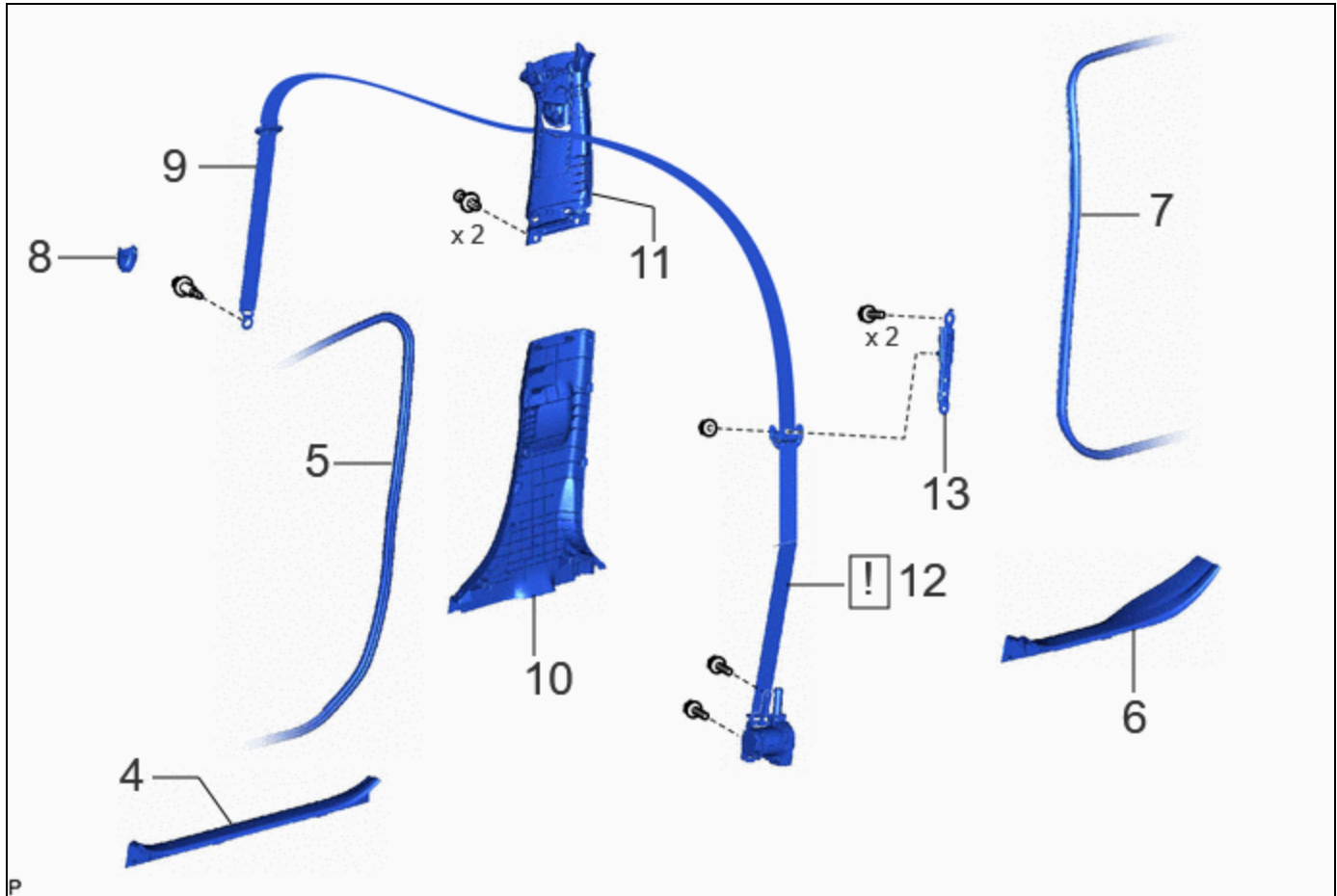
CAUTION / NOTICE / HINT

COMPONENTS (REMOVAL)



PROCEDURE	PART NAME CODE	!	📄	⚙️
1 PRECAUTION	-	INFO	-	-
2 BATTERY SERVICE HOLE COVER ASSEMBLY	58440	INFO	-	-
3 DISCONNECT CABLE FROM NEGATIVE AUXILIARY BATTERY TERMINAL	-	-	-	-



*A	for M20A-FXS	-	-
*a	<p>HINT: As the illustration shown is an example, the actual details may differ.</p>	-	-



PROCEDURE		PART NAME CODE			
4	FRONT DOOR SCUFF PLATE	67914	-	-	-
5	FRONT DOOR OPENING TRIM WEATHERSTRIP	62312B	-	-	-
6	REAR DOOR SCUFF PLATE INSIDE	67918F	-	-	-
7	REAR DOOR OPENING TRIM WEATHERSTRIP	62332A	-	-	-
8	LAP BELT OUTER ANCHOR COVER	73233	-	-	-
9	DISCONNECT FRONT SEAT OUTER BELT ASSEMBLY	73220	-	-	-
10	CENTER PILLAR LOWER GARNISH	62414A	-	-	-
11	CENTER PILLER GARNISH ASSEMBLY	62420A	-	-	-
12	REMOVE FRONT SEAT OUTER BELT ASSEMBLY	73220	INFO	-	-
13	FRONT SHOULDER BELT ANCHOR ADJUSTER ASSEMBLY	73200A	-	-	-

PROCEDURE


1. PRECAUTION

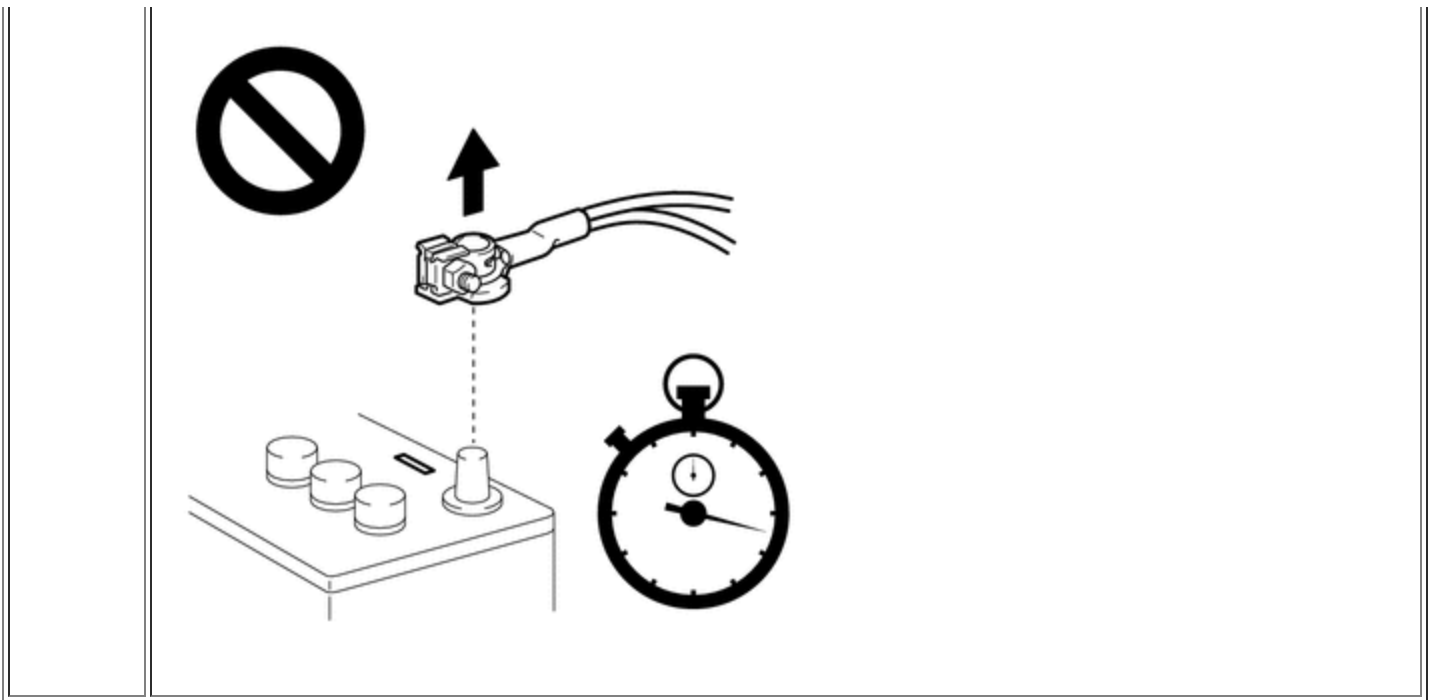
	<p>CAUTION: Be sure to read Precaution thoroughly before servicing.</p>  <p>INFO</p> <p>NOTICE: After the ignition switch is turned off, there may be a waiting time before disconnecting the negative (-) auxiliary battery terminal.</p> <p>Click here INFO</p>
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2. REMOVE BATTERY SERVICE HOLE COVER ASSEMBLY (for M20A-FXS)

	Click here INFO
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3. DISCONNECT CABLE FROM NEGATIVE AUXILIARY BATTERY TERMINAL

	<p>CAUTION: Wait at least 60 seconds after disconnecting the cable from the negative (-) auxiliary battery terminal to disable the SRS system.</p>
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(a) for M20A-FXS:

Click here [INFO](#)

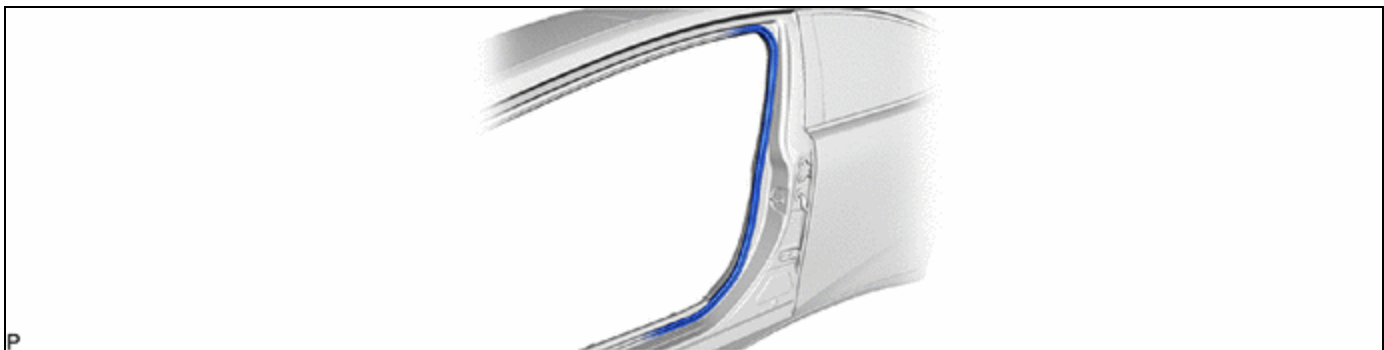
(b) for 2ZR-FXE:

Click here [INFO](#)

4. REMOVE FRONT DOOR SCUFF PLATE

Click here [INFO](#)

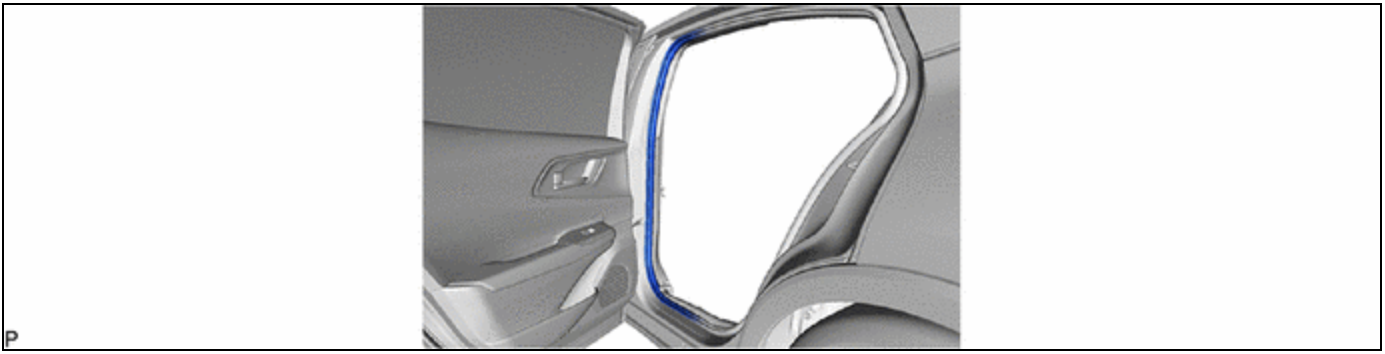
5. DISCONNECT FRONT DOOR OPENING TRIM WEATHERSTRIP



6. REMOVE REAR DOOR SCUFF PLATE INSIDE

Click here [INFO](#)

7. DISCONNECT REAR DOOR OPENING TRIM WEATHERSTRIP



8. REMOVE LAP BELT OUTER ANCHOR COVER



9. DISCONNECT FRONT SEAT OUTER BELT ASSEMBLY



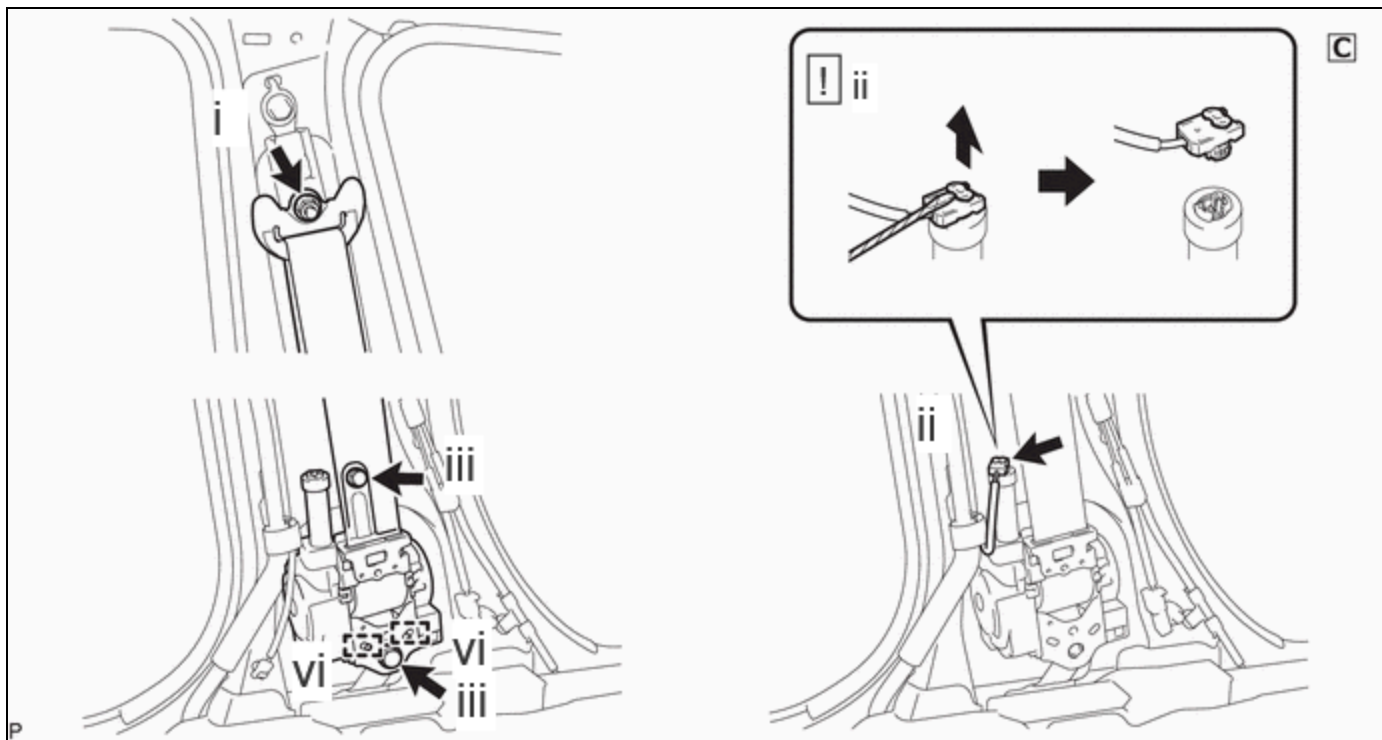
10. REMOVE CENTER PILLAR LOWER GARNISH

Click here [INFO](#)

11. REMOVE CENTER PILLER GARNISH ASSEMBLY

Click here [INFO](#)

12. REMOVE FRONT SEAT OUTER BELT ASSEMBLY



- (1) Remove the nut and disconnect the shoulder anchor of the front seat outer belt assembly.
- (2) Using a screwdriver with its tip wrapped with protective tape, pull out the locking button as shown in the illustration to release the lock and disconnect the pretensioner connector.
- (3) Remove the 2 bolts.
- (4) Disengage the 2 guides to remove the front seat outer belt assembly.

13. REMOVE FRONT SHOULDER BELT ANCHOR ADJUSTER ASSEMBLY

HINT:

Perform this procedure only when replacement of the front shoulder belt anchor adjuster assembly is necessary.

