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Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: SEAT BELT: FRONT SEAT OUTER BELT ASSEMBLY: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		

INSTALLATION

CAUTION / NOTICE / HINT

CAUTION:

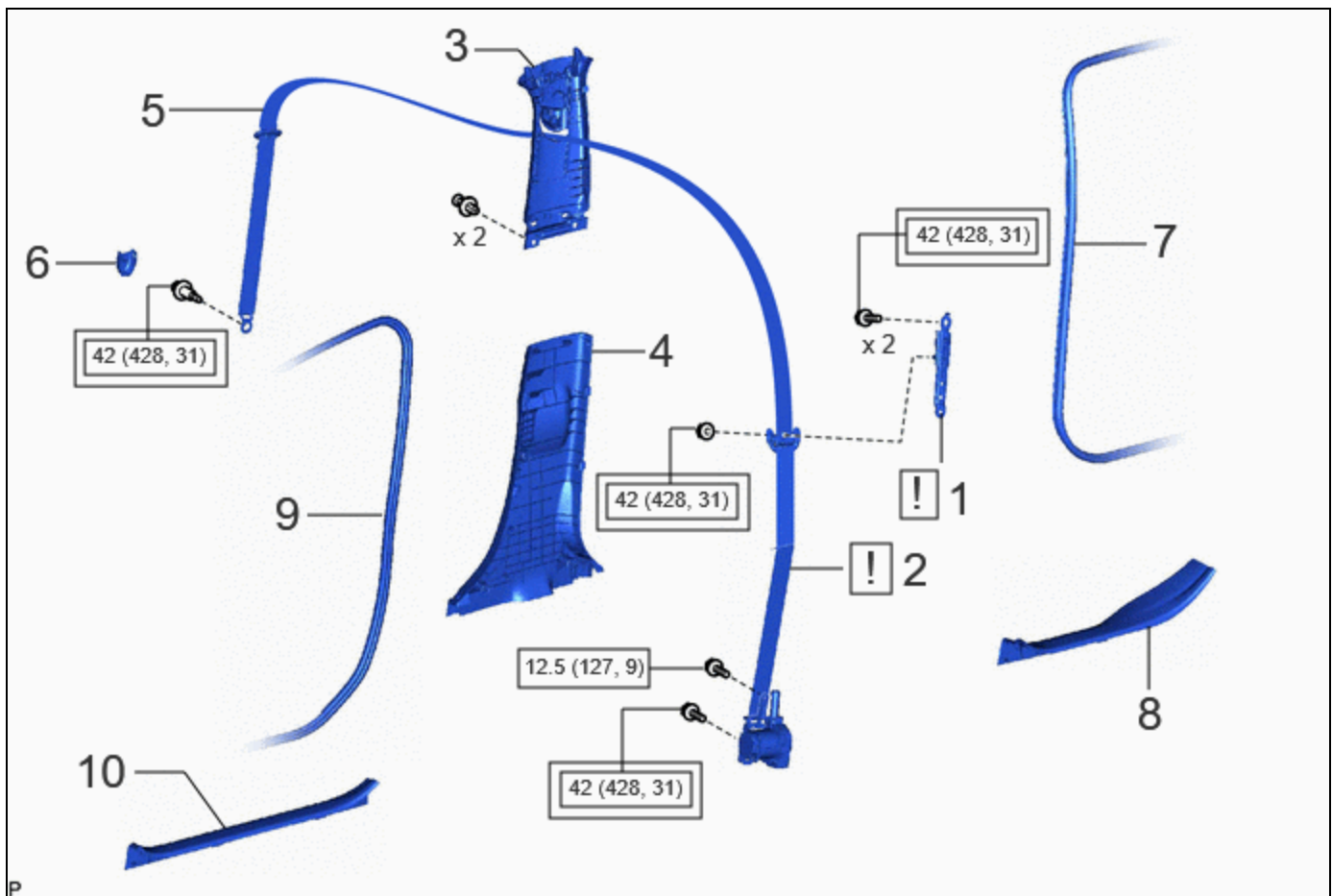
Wear protective gloves. Sharp areas on the parts may injure your hands.




HINT:



- Use the same procedure for the RH side and LH side.
- The procedure listed below is for the LH side.

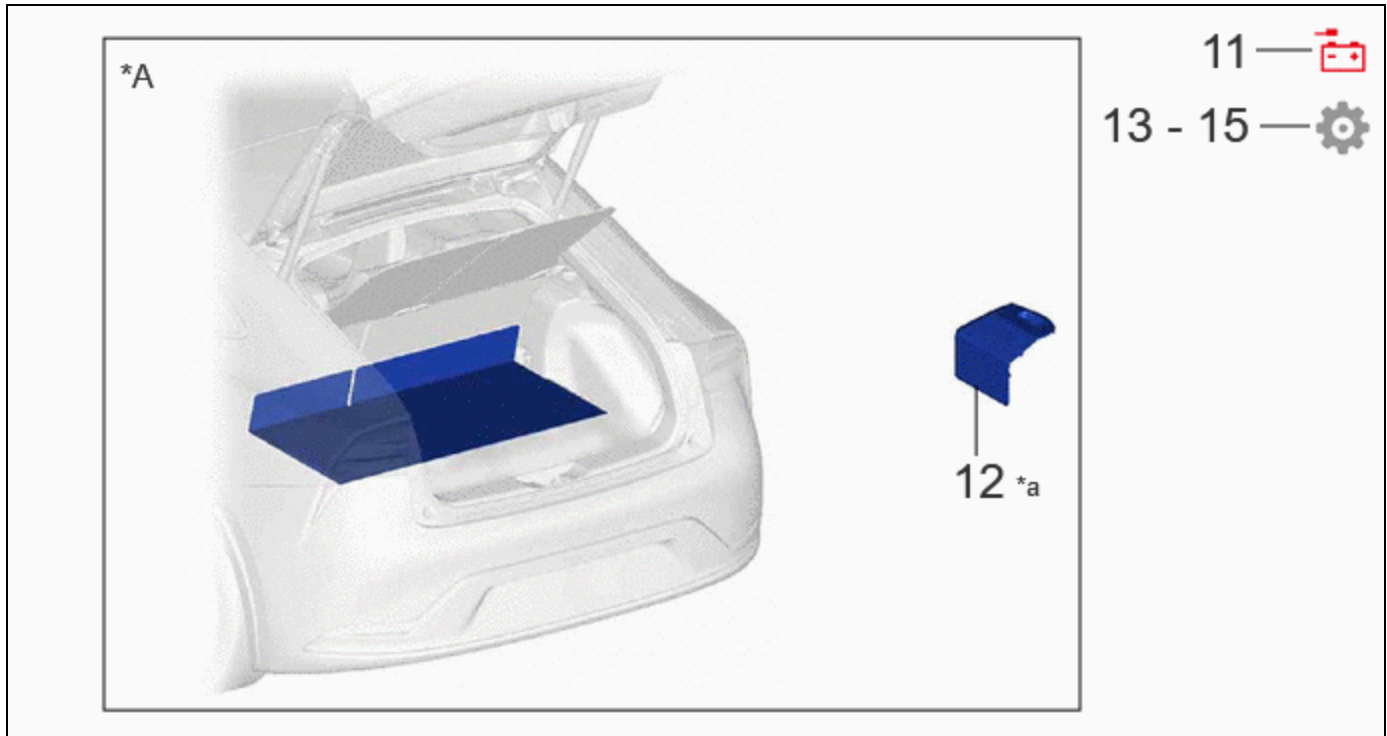
CAUTION / NOTICE / HINT




COMPONENTS (INSTALLATION)



PROCEDURE		PART NAME CODE			
1	FRONT SHOULDER BELT ANCHOR ADJUSTER ASSEMBLY	73200A	INFO	-	-
2	INSTALL FRONT SEAT OUTER BELT ASSEMBLY	73220	INFO	-	-
3	CENTER PILLER GARNISH ASSEMBLY	62420A	-	-	-
4	CENTER PILLAR LOWER GARNISH	62414A	-	-	-
5	CONNECT FRONT SEAT OUTER BELT ASSEMBLY	73220	-	-	-
6	LAP BELT OUTER ANCHOR COVER	73233	-	-	-
7	REAR DOOR OPENING TRIM WEATHERSTRIP	62332A	-	-	-
8	REAR DOOR SCUFF PLATE INSIDE	67918F	-	-	-
9	FRONT DOOR OPENING TRIM WEATHERSTRIP	62312B	-	-	-
10	FRONT DOOR SCUFF PLATE	67914	-	-	-

	Tightening torque for "Major areas involving basic vehicle performance such as moving/turning/stopping": N*m (kgf*cm, ft.*lbf)		N*m (kgf*cm, ft.*lbf): Specified torque
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PROCEDURE		PART NAME CODE			
11	CONNECT CABLE TO NEGATIVE AUXILIARY BATTERY TERMINAL	-	-	-	-
12	BATTERY SERVICE HOLE COVER ASSEMBLY	58440	-	-	-
13	INITIALIZATION AFTER RECONNECTING AUXILIARY BATTERY TERMINAL	-	-	-	INFO
14	INSPECT SRS WARNING LIGHT	-	-	-	INFO
15	INSPECT SEAT BELT WARNING SYSTEM	-	-	-	INFO

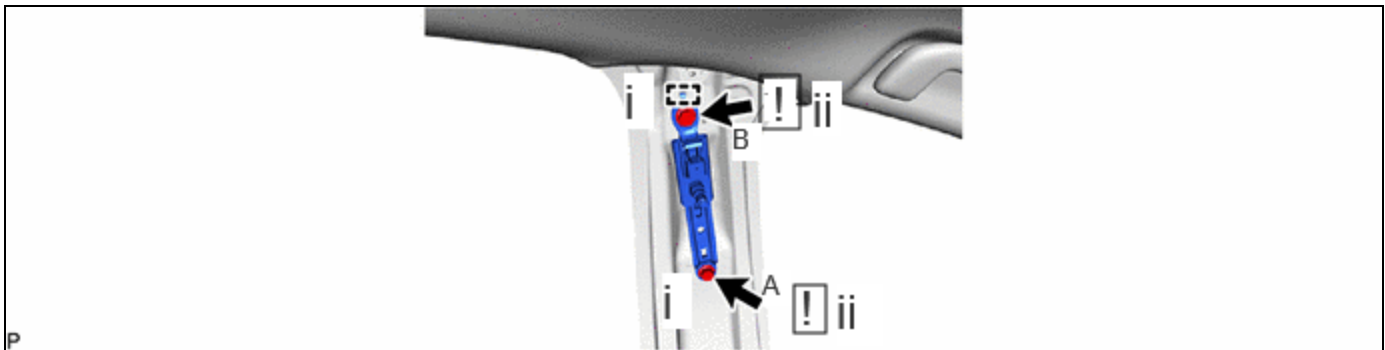
*A	for M20A-FXS	-	-
*a	<p>HINT: As the illustration shown is an example, the actual details may differ.</p>	-	-

PROCEDURE

1. INSTALL FRONT SHOULDER BELT ANCHOR ADJUSTER ASSEMBLY

HINT:

Perform this procedure only when replacement of the front shoulder belt anchor adjuster assembly is necessary.

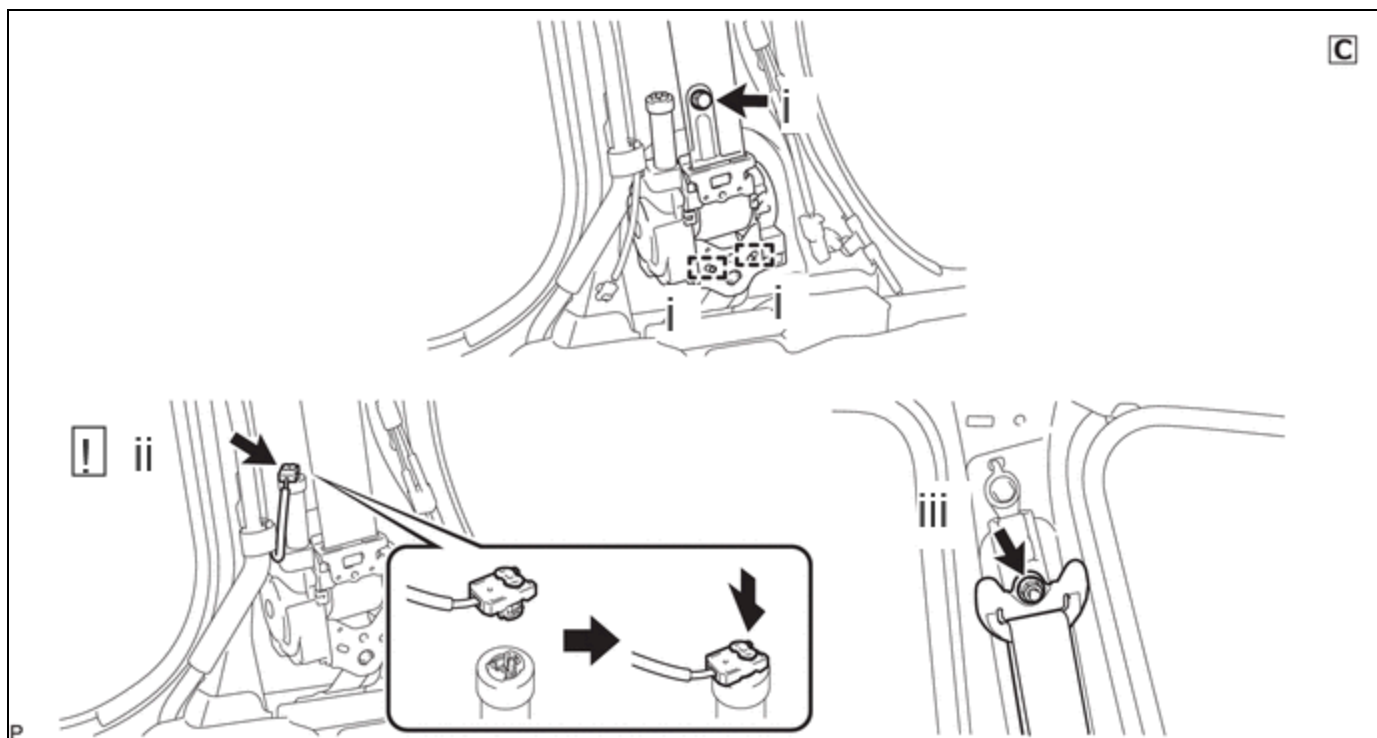


- (1) Engage the guide and temporarily install the front shoulder belt anchor adjuster assembly with the 2 bolts.
- (2) Fully tighten the bolt (A) and then the bolt (B) to install the front shoulder belt anchor adjuster assembly.

Torque:

42 N·m {428 kgf·cm, 31 ft·lbf}

2. INSTALL FRONT SEAT OUTER BELT ASSEMBLY



(1) Engage the 2 guides and install the front seat outer belt assembly with the bolt.

Torque:

12.5 N·m {127 kgf·cm, 9 ft·lbf}

(2) Connect the pretensioner connector and lock the locking button as shown in the illustration.

NOTICE:

Securely lock the locking button.

(3) Connect the shoulder anchor of the front seat outer belt assembly with the nut.

Torque:

42 N·m {428 kgf·cm, 31 ft·lbf}



(1) Install the front seat outer belt assembly with the bolt.

Torque:

42 N·m {428 kgf·cm, 31 ft·lbf}

(2) Check that the ELR locks.

NOTICE:

This check should be performed with the front seat outer belt assembly installed to the vehicle.

1. With the front seat outer belt assembly installed to the vehicle, check that the belt locks when it is pulled out quickly.

3. INSTALL CENTER PILLER GARNISH ASSEMBLY**4. INSTALL CENTER PILLAR LOWER GARNISH****5. CONNECT FRONT SEAT OUTER BELT ASSEMBLY**

Torque:

42 N·m {428 kgf·cm, 31 ft·lbf}

6. INSTALL LAP BELT OUTER ANCHOR COVER**7. CONNECT REAR DOOR OPENING TRIM WEATHERSTRIP****8. INSTALL REAR DOOR SCUFF PLATE INSIDE****9. CONNECT FRONT DOOR OPENING TRIM WEATHERSTRIP****10. INSTALL FRONT DOOR SCUFF PLATE****11. CONNECT CABLE TO NEGATIVE AUXILIARY BATTERY TERMINAL**

(a) for M20A-FXS:

Click here [INFO](#)

(b) for 2ZR-FXE:

Click here [INFO](#)

12. INSTALL BATTERY SERVICE HOLE COVER ASSEMBLY (for M20A-FXS)**13. INITIALIZATION AFTER RECONNECTING AUXILIARY BATTERY TERMINAL**

Click here [INFO](#)

HINT:

When disconnecting and reconnecting the auxiliary battery, there is an automatic learning function that completes learning when the respective system is used.

Click here [INFO](#)

14. INSPECT SRS WARNING LIGHT

Click here [INFO](#)

15. INSPECT SEAT BELT WARNING SYSTEM

(a) w/o Occupant Classification System:

Click here [INFO](#)

(b) w/ Occupant Classification System:

Click here [INFO](#)

