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|--|---------------------------|--------------------------------------|
| <b>Last Modified:</b> 12-04-2024   | 6.11:8.1.0                | <b>Doc ID:</b> RM1000000029I52       |
| <b>Model Year Start:</b> 2023  | <b>Model:</b> Prius Prime | <b>Prod Date Range:</b> [12/2022 - ] |
| <b>Title:</b> SEAT BELT: FRONT SEAT INNER BELT ASSEMBLY: INSTALLATION; 2023 - 2024 MY Prius Prius Prime [12/2022 - ] |                           |                                      |

## INSTALLATION

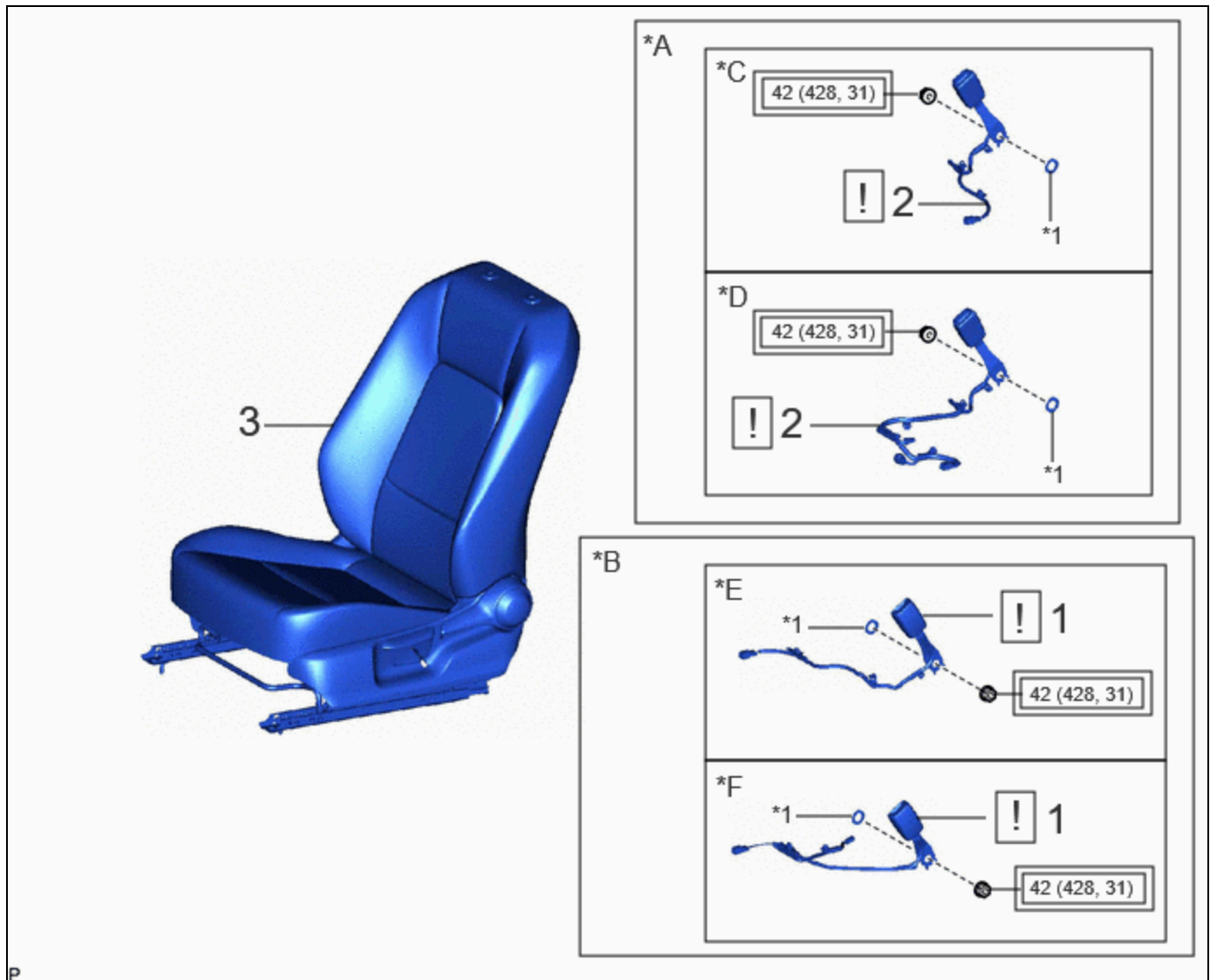
### CAUTION / NOTICE / HINT




**CAUTION:**


Wear protective gloves. Sharp areas on the parts may injure your hands.

### CAUTION / NOTICE / HINT

#### COMPONENTS (INSTALLATION)



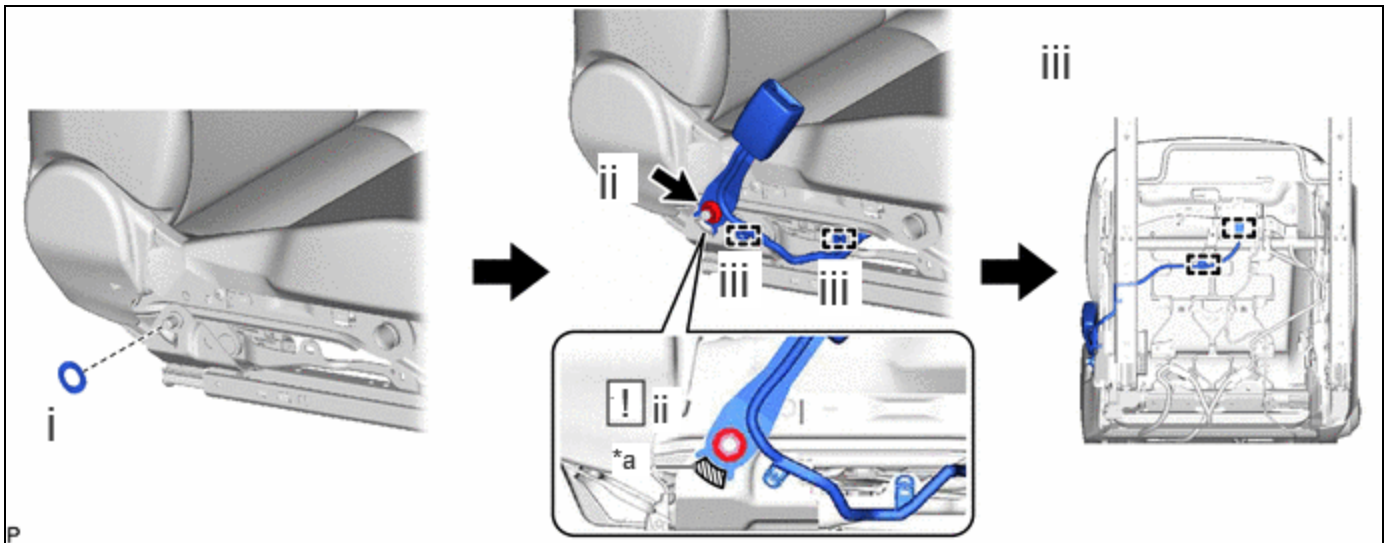
|   | PROCEDURE                      | PART NAME CODE |  |  |  |
|---|--------------------------------|----------------|---|---|---|
| 1 | FRONT SEAT INNER BELT ASSEMBLY | 73240          | <b>INFO</b>   | -   | -   |
| 2 | FRONT SEAT INNER BELT ASSEMBLY | 73230          | <b>INFO</b>   | -   | -   |
| 3 | FRONT SEAT ASSEMBLY            | -              | -   | -   | -   |

|   |  |    |                                   |
|---|--|----|-----------------------------------|
| *A  | for Driver Side  | *B | for Front Passenger Side          |
| *C  | w/o Seat Position Memory System  | *D | w/ Seat Position Memory System    |
| *E  | w/o Occupant Classification System   | *F | w/ Occupant Classification System |
| *1  | FRONT SEAT BELT ANCHOR PLATE   | -  | -                                 |
|  | Tightening torque for "Major areas involving basic vehicle performance such as moving/turning/stopping": N*m (kgf*cm, ft.*lbf) | -  | -                                 |

## PROCEDURE

### 1. INSTALL FRONT SEAT INNER BELT ASSEMBLY (for Driver Side)

(a) w/o Seat Position Memory System:



|    |                 |   |   |
|----|-----------------|---|---|
| *a | Protruding Part | - | - |
|----|-----------------|---|---|

- (1) Install the front seat belt anchor plate.
- (2) Install the front seat inner belt assembly LH with the nut.

**Torque:**

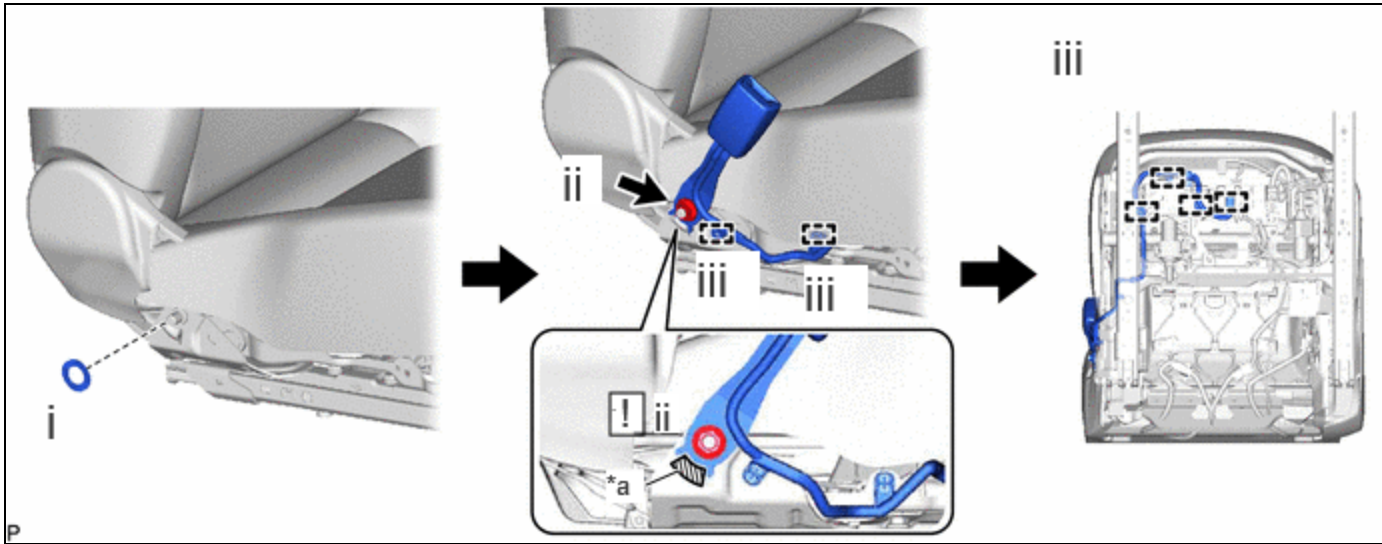
**42 N·m {428 kgf·cm, 31 ft·lbf}**

**NOTICE:**

Do not allow the anchor part of the front seat inner belt assembly LH to overlap the protruding part of the separate type front seat cushion spring assembly.

(3) Engage each clamp.

(b) w/ Seat Position Memory System:



|    |                 |   |   |
|----|-----------------|---|---|
| *a | Protruding Part | - | - |
|----|-----------------|---|---|

(1) Install the front seat belt anchor plate.

(2) Install the front seat inner belt assembly LH with the nut.

**Torque:**

**42 N·m {428 kgf·cm, 31 ft·lbf}**

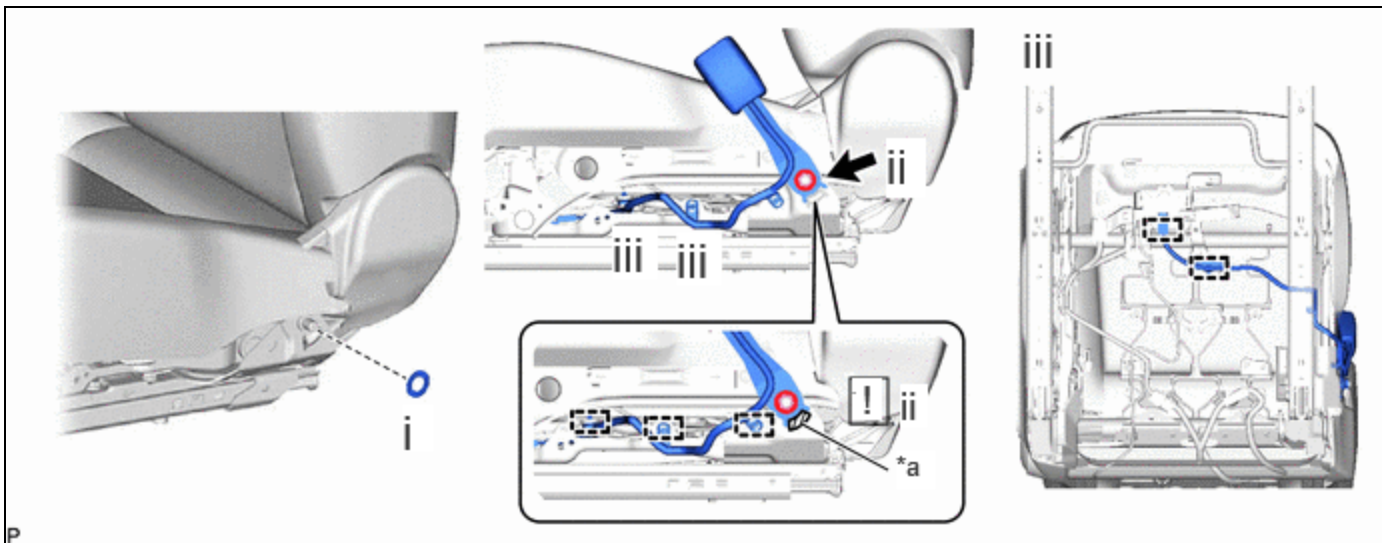
**NOTICE:**

Do not allow the anchor part of the front seat inner belt assembly LH to overlap the protruding part of the separate type front seat cushion spring assembly.

(3) Engage each clamp.

**2. INSTALL FRONT SEAT INNER BELT ASSEMBLY (for Front Passenger Side)**

(a) w/o Occupant Classification System:



|    |                 |   |   |
|----|-----------------|---|---|
| *a | Protruding Part | - | - |
|----|-----------------|---|---|

- (1) Install the front seat belt anchor plate.
- (2) Install the front seat inner belt assembly RH with the nut.

**Torque:**

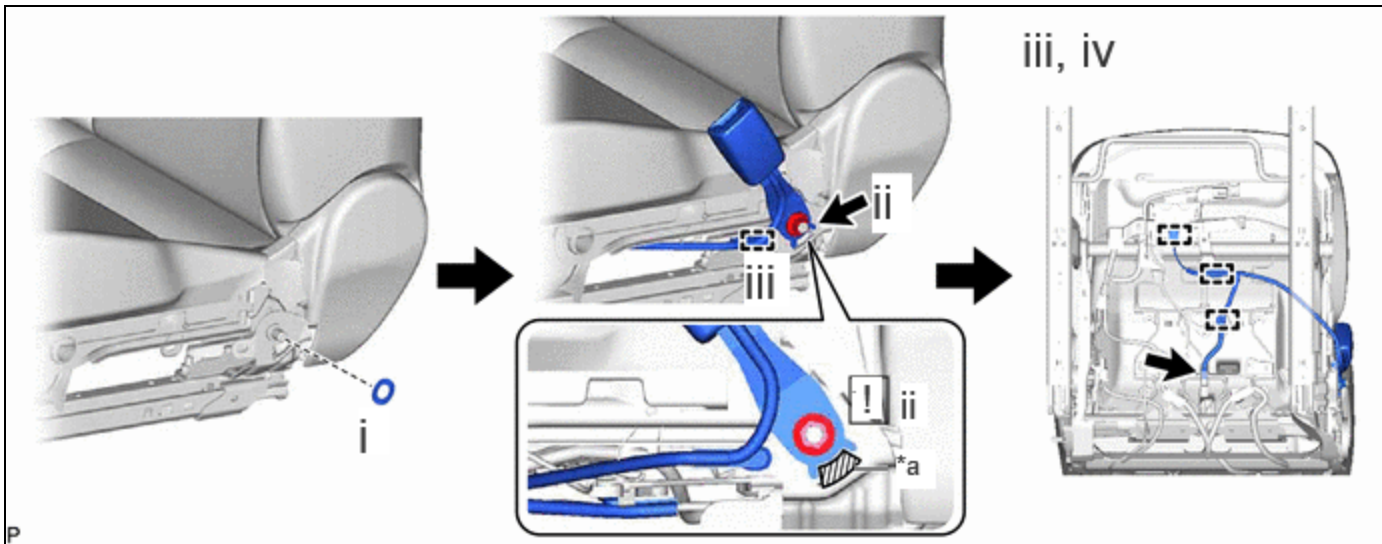
**42 N·m {428 kgf·cm, 31 ft·lbf}**

**NOTICE:**

Do not allow the anchor part of the front seat inner belt assembly RH to overlap the protruding part of the separate type front seat cushion spring assembly.

- (3) Engage each clamp.

(b) w/ Occupant Classification System:



|    |                 |   |   |
|----|-----------------|---|---|
| *a | Protruding Part | - | - |
|----|-----------------|---|---|

- (1) Install the front seat belt anchor plate.
- (2) Install the front seat inner belt assembly RH with the nut.

**Torque:**

**42 N·m {428 kgf·cm, 31 ft·lbf}**

**NOTICE:**

Do not allow the anchor part of the front seat inner belt assembly RH to overlap the protruding part of the separate type front seat cushion spring assembly.

- (3) Engage each clamp.
- (4) Connect the connector.

**3. INSTALL FRONT SEAT ASSEMBLY**

for Manual Seat:

Click here [INFO](#)

for Power Seat:

Click here [INFO](#)

**4. INSPECT SEAT BELT WARNING SYSTEM**

(a) w/o Occupant Classification System:

Click here [INFO](#)

(b) w/ Occupant Classification System:

Click here [INFO](#)

