

Last Modified: 12-04-2024	6.11:8.1.0	Doc ID: RM10000000293MZ
Model Year Start: 2023	Model: Prius Prime	Prod Date Range: [12/2022 -]
Title: SEAT: REAR SEATBACK HEATER: REMOVAL; 2023 - 2024 MY Prius Prius Prime [12/2022 -]		

REMOVAL

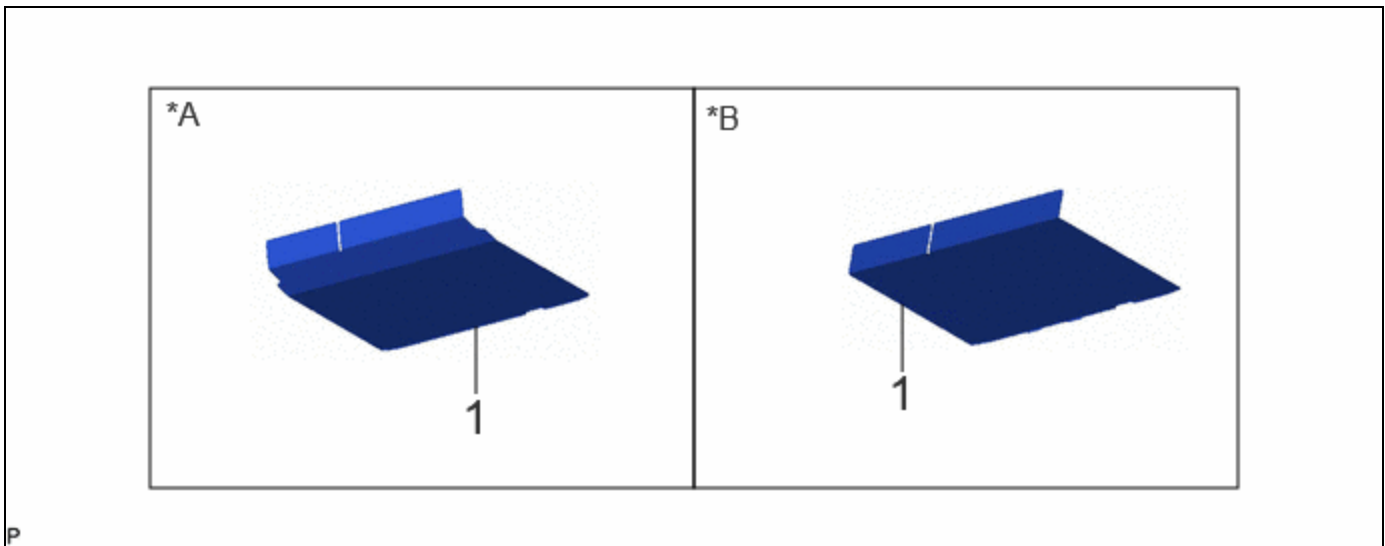
CAUTION / NOTICE / HINT

CAUTION:

Wear protective gloves. Sharp areas on the parts may injure your hands.

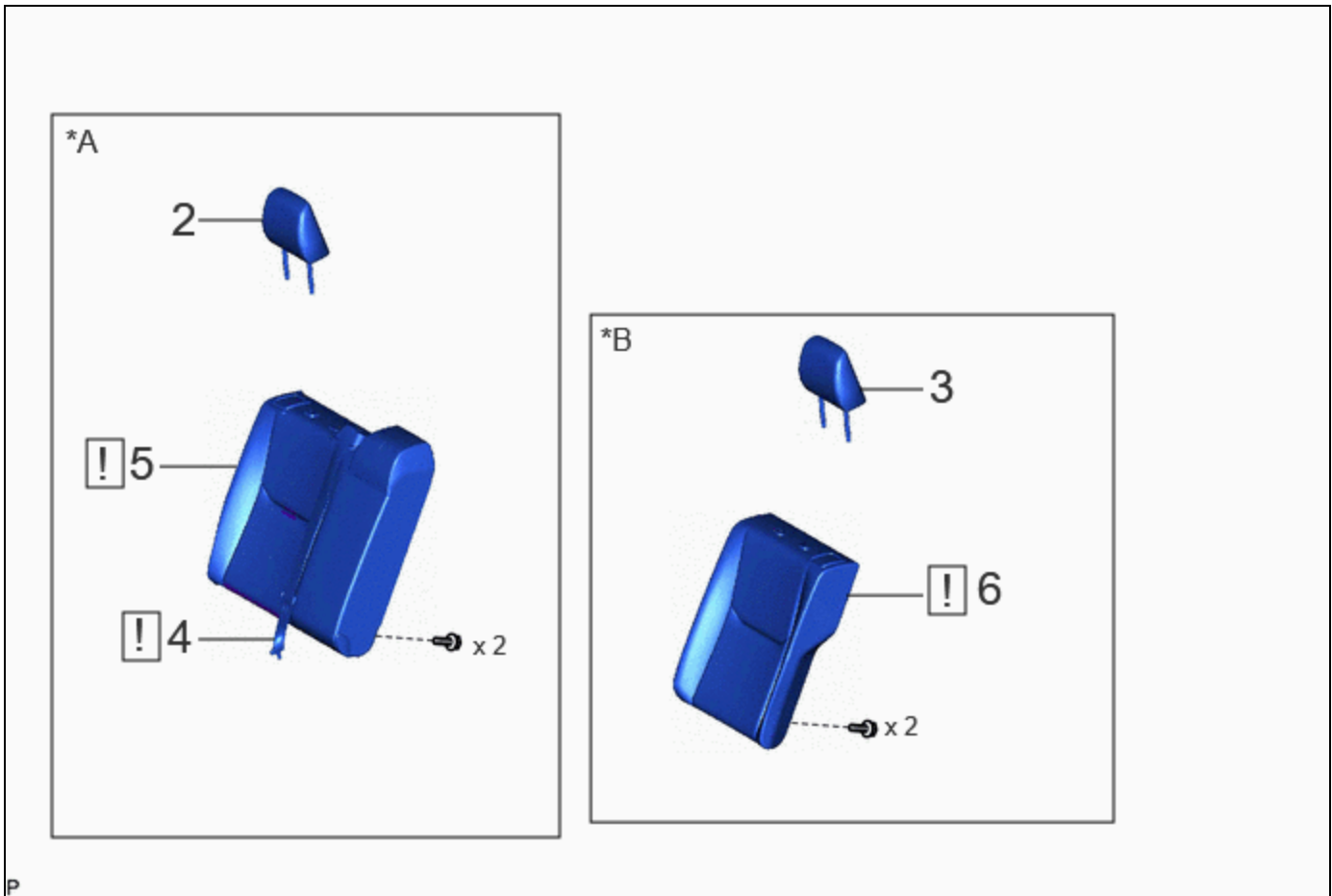
CAUTION / NOTICE / HINT

COMPONENTS (REMOVAL)



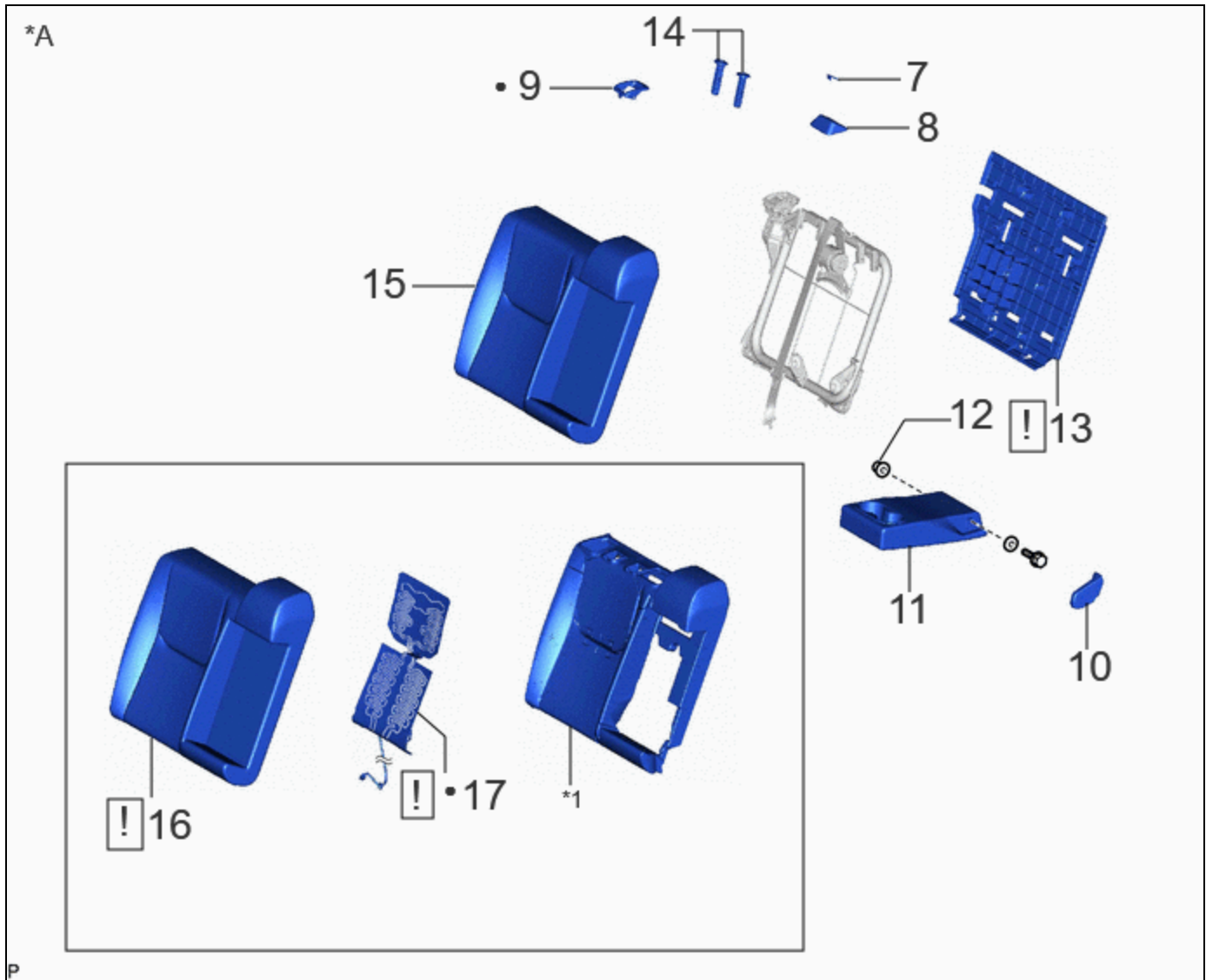
PROCEDURE		PART NAME CODE			
1	DECK BOARD ASSEMBLY	58410B	-	-	-

*A	for Type A	*B	for Type B
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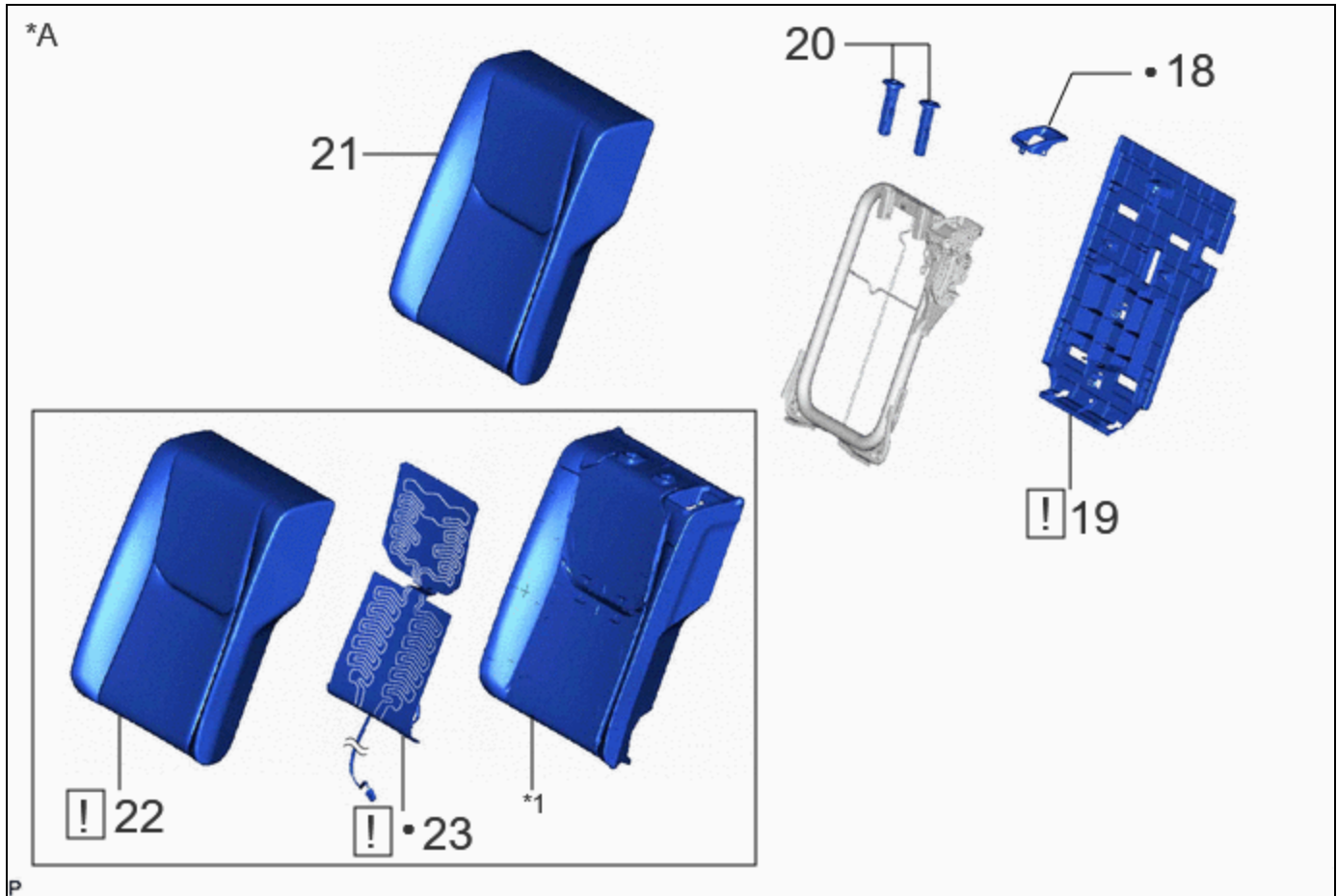
	PROCEDURE	PART NAME CODE			
1	DECK BOARD ASSEMBLY	58410B	-	-	-
2	REAR SEAT HEADREST ASSEMBLY	71940A	-	-	-
3	REAR SEAT HEADREST ASSEMBLY	71940A	-	-	-
4	REAR CENTER SEAT OUTER BELT ASSEMBLY	73350C	INFO	-	-
5	REAR SEATBACK ASSEMBLY RH	-	INFO	-	-
6	REAR SEATBACK ASSEMBLY LH	-	INFO	-	-

*A	for RH Side	*B	for LH Side
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PROCEDURE		PART NAME CODE			
7	SEAT BELT ANCHOR COVER CAP	73178A	-	-	-
8	REAR SEAT SHOULDER BELT COVER	73373	-	-	-
9	REAR SEATBACK UPPER LOCK BEZEL	72667	-	-	-
10	CENTER ARMREST HINGE COVER	72868B	-	-	-
11	REAR SEAT CENTER ARMREST ASSEMBLY	72830	-	-	-
12	REAR SEAT ARMREST HINGE SHIM	72839	-	-	-
13	REAR SEATBACK BOARD SUB-ASSEMBLY RH	71701C	INFO	-	-
14	REAR SEAT HEADREST SUPPORT	71931A	-	-	-
15	SEPARATE TYPE REAR SEATBACK COVER WITH PAD	-	-	-	-
16	SEPARATE TYPE REAR SEATBACK COVER	71077S	INFO	-	-
17	REAR NO. 1 SEATBACK HEATER ASSEMBLY RH	87530A	INFO	-	-

*A	for RH Side	-	-
*1	SEPARATE TYPE REAR SEATBACK PAD RH	-	-
•	Non-reusable part	-	-



PROCEDURE		PART NAME CODE			
18	REAR SEATBACK UPPER LOCK BEZEL	72667	-	-	-
19	REAR SEATBACK BOARD SUB-ASSEMBLY LH	71702C	INFO	-	-
20	REAR SEAT HEADREST SUPPORT	71931A	-	-	-
21	SEPARATE TYPE REAR SEATBACK COVER WITH PAD	-	-	-	-
22	SEPARATE TYPE REAR SEATBACK COVER	71078S	INFO	-	-
23	REAR NO. 1 SEATBACK HEATER ASSEMBLY LH	87530	INFO	-	-

*A	for LH Side	-	-
*1	SEPARATE TYPE REAR SEATBACK PAD LH	-	-
•	Non-reusable part	-	-

PROCEDURE

1. REMOVE DECK BOARD ASSEMBLY

Click here [INFO](#)

2. REMOVE REAR SEAT HEADREST ASSEMBLY (for RH Side)

Click here [INFO](#)


3. REMOVE REAR SEAT HEADREST ASSEMBLY (for LH Side)

Click here [INFO](#)


4. DISCONNECT REAR CENTER SEAT OUTER BELT ASSEMBLY (for RH Side)

	Click here INFO
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5. REMOVE REAR SEATBACK ASSEMBLY RH (for RH Side)

	Click here INFO
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6. REMOVE REAR SEATBACK ASSEMBLY LH (for LH Side)

	Click here INFO
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7. REMOVE SEAT BELT ANCHOR COVER CAP (for RH Side)

Click here [INFO](#)

8. REMOVE REAR SEAT SHOULDER BELT COVER (for RH Side)

Click here [INFO](#)

9. REMOVE REAR SEATBACK UPPER LOCK BEZEL (for RH Side)

Click here [INFO](#)

10. REMOVE CENTER ARMREST HINGE COVER (for RH Side)

Click here [INFO](#)

11. REMOVE REAR SEAT CENTER ARMREST ASSEMBLY (for RH Side)

Click here [INFO](#)

12. REMOVE REAR SEAT ARMREST HINGE SHIM (for RH Side)

Click here [INFO](#)

13. REMOVE REAR SEATBACK BOARD SUB-ASSEMBLY RH (for RH Side)

	Click here INFO
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14. REMOVE REAR SEAT HEADREST SUPPORT (for RH Side)

Click here [INFO](#)

15. REMOVE SEPARATE TYPE REAR SEATBACK COVER WITH PAD (for RH Side)

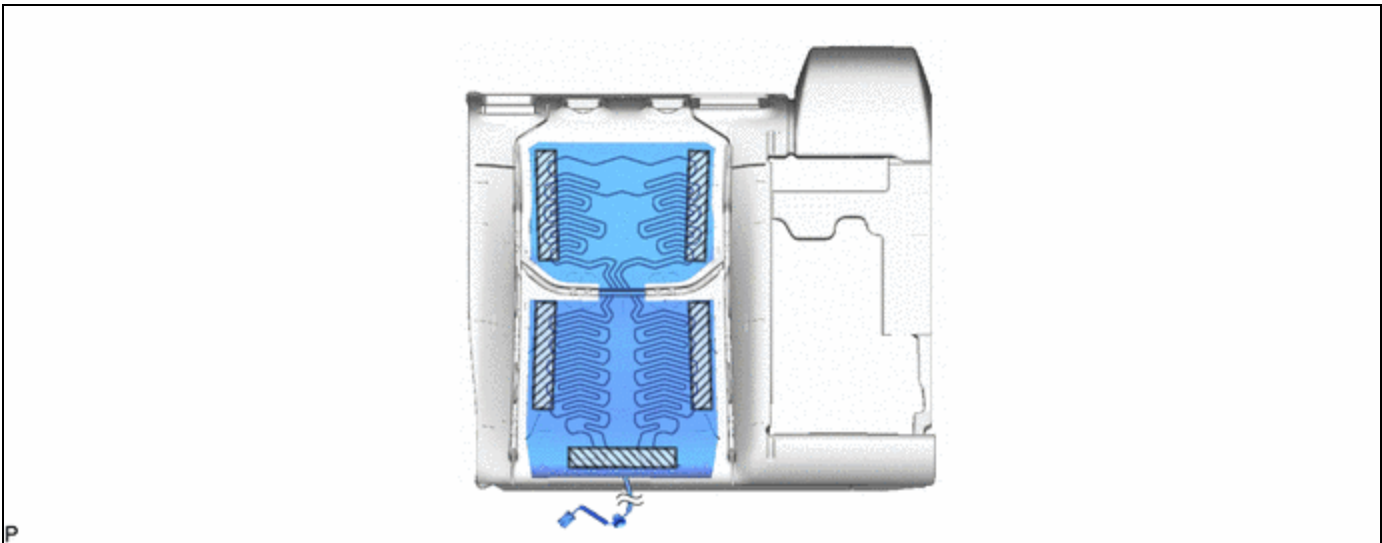
Click here [INFO](#)

16. REMOVE SEPARATE TYPE REAR SEATBACK COVER (for RH Side)

	Click here INFO
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17. REMOVE REAR NO. 1 SEATBACK HEATER ASSEMBLY RH (for RH Side)

	<p>NOTICE:</p> <p>Replace the rear No. 1 seatback heater assembly RH and separate type rear seatback pad as a set.</p>
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18. REMOVE REAR SEATBACK UPPER LOCK BEZEL (for LH Side)

Click here [INFO](#)

19. REMOVE REAR SEATBACK BOARD SUB-ASSEMBLY LH (for LH Side)

	Click here INFO
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20. REMOVE REAR SEAT HEADREST SUPPORT (for LH Side)

Click here [INFO](#)


21. REMOVE SEPARATE TYPE REAR SEATBACK COVER WITH PAD (for LH Side)

Click here [INFO](#)

22. REMOVE SEPARATE TYPE REAR SEATBACK COVER (for LH Side)

	Click here INFO
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23. REMOVE REAR NO. 1 SEATBACK HEATER ASSEMBLY LH (for LH Side)

	<p>NOTICE:</p> <p>Replace the rear No. 1 seatback heater assembly LH and separate type rear seatback pad as a set.</p>
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